

# CO<sub>3</sub> Guide

## Decarbonization Opportunities for India's Corporate Leaders



# CO<sub>3</sub> = CO<sub>2</sub> + Opportunities

This leadership guide has been prepared by EAI, to help corporates identify and evaluate high-potential climate-tech and decarbonization opportunities and chart out their implementation plan.

## Foreword

India's transition to a low-carbon economy is rapidly reshaping the foundations of industry and the attendant investments. What was once viewed as a sustainability agenda, a fringe corporate goal, has now become a core business imperative - driven by policy momentum, capital flows, technological maturity, and evolving market expectations.

This shift is already playing out across many industries and business sectors, something we at EAI have been witnessing for the past few years. Along with my team at EAI, I have been closely working with corporate leaders keen to benefit from the fast-growing business opportunities in clean energy transition & decarbonization. An analysis of our observations and experience from these engagements clearly conveyed the need that the Indian industry has for a reliable and detailed resource that guides them on these opportunities.

In this context, the **CO<sub>3</sub> (CO<sub>2</sub> + Opportunities) Leadership Guide** has been developed by EAI **to support corporate leaders in identifying and acting on high-impact climate-tech opportunities**. It is designed not merely as a knowledge resource, but as a strategic tool to enable informed decision-making to develop decarbonization solutions and services.

This guide maps a wide spectrum of opportunity areas across energy, mobility, materials, and carbon management - each evaluated through the lens of market potential, scalability, and strategic fit. For leadership teams keen on contributing to this high-impact journey and building sustainable long term businesses, the insights presented here can be a valuable starting point in their new business strategy design.

I invite you and your team to explore the fast growing world of decarbonization business opportunities with our CO<sub>3</sub> Leadership Guide.



Narasimhan Santhanam  
Co-founder & Director - EAI  
March 2026, Chennai

# Introduction

## CO<sub>3</sub> Guide: 48 Climate Tech Opportunities Powering a Low-Carbon Future

India's energy transition is no longer a question of if, it's a question of how fast.

Backed by Net Zero 2070 commitments, progressive policies and surging demand for clean technologies, India is emerging as one of the most dynamic climate markets in the world - creating a new wave of business opportunities.

We began by mapping potential opportunities across India's climate-tech landscape from renewable power and storage to electric mobility, green fuels, circular materials and recycling. From this, we identified 48 high-impact opportunity spaces that combine technological readiness, policy momentum and strong market potential areas poised to drive India's low-carbon industrial growth.

India's energy transition is not a distant goal, it is happening now, across industries, supply chains and communities. From batteries and biofuels to hydrogen and recycling, the 48 opportunities mapped in this guide show how innovation and investment can align with sustainability at scale.

For entrepreneurs, corporates and investors, the real opportunity lies not just in entering a new market, but in shaping the systems that will define India's low-carbon future. These opportunities combine strong economic potential with environmental impact, and early movers will set the benchmarks for growth and leadership.

### Purpose of This Leadership Guide

The CO<sub>3</sub> leadership guide is a strategic tool for business leaders and investors to understand the following:

- Where is the next generation of low-carbon growth emerging?
- Which technologies are ready for scale and collaboration?
- How can businesses turn climate goals into competitive advantage?

This guide is designed to help decision-makers navigate India's evolving climate-tech landscape translating sustainability into strategy and long-term value.

## CO<sub>3</sub> Insights

India's carbon market is expected to scale 10–15x by 2030, driven by compliance demand from energy-intensive sectors



Did you know that to support its 2030 renewable goals, India requires a staggering 400GWh of energy storage capacity?



Energy efficiency measures can deliver immediate energy savings of 30–40% across Indian industry and buildings, representing the "first fuel" for decarbonization..

High-efficiency motors plus VFDs deliver 18–36 month paybacks on 1–10 MW loads, cutting industrial energy by 10–25%.



India's data centre capacity will triple by 2030, fueling demand for liquid cooling and AI to tame energy surges.



India is rapidly scaling solar modules, but high-value components like silver paste remain largely import-dependent



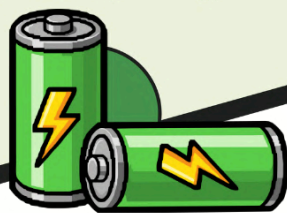
Pumped Hydro Storage (PHS) is considered the world's most mature long-duration storage technology, with India identifying a pipeline of over 100 GW in potential capacity?



India's SATAT scheme aims to establish over 5,000 Compressed Biogas (CBG) plants, transforming agricultural waste into a strategic clean transport fuel.



” Battery cell manufacturing is often seen as a scale game, but winners are defined by yield, chemistry control, and quality—not just GWh capacity.



” Solar and wind are no longer standalone assets—they are the foundation (key power source) for green hydrogen, EV charging, and 24×7 clean power systems.



” Long-term winners in bioenergy will be those who control biomass supply chain/sourcing ecosystems—not those with the best conversion technology.



” In materials, scale-up—not innovation—is the biggest bottleneck, with significant value accruing to players who bridge lab-to-commercial manufacturing fastest



Most demand for advanced materials is concentrated in packaging, but non-packaging segments like automotive interiors, textiles, and electronics offer higher margins and lower commoditisation risk



CCUS has the potential to convert CO<sub>2</sub> capture from being a compliance cost into revenue streams like methanol, urea, and construction materials like CO<sub>2</sub>-cured concrete and carbonates.



Blending mandates (ethanol, CBG) effectively create a regulated demand floor—making biofuels closer to utility-like businesses than commodity plays.



## About EAI

Energy Alternatives India (EAI) is India's leading boutique consulting firm for the clean energy and climate tech sectors. EAI is a division of Clixoo Solutions Pvt. Ltd.

We work across the following domains:



EAI's corporate consulting division has assisted Indian and global firms with both market intelligence and management strategic advisory services. Our work has spanned:

- **Strategy consulting & market intelligence** - supporting over 250 firms - including global leaders such as GE, Exxon Mobil, GSK, Amway, Toyota, Bill & Melinda Gates Foundation.
- **In-depth market reports** - for over 2500 companies, both Indian and global, have benefitted from our industry research reports.
- **Diverse events and workshops** - 50+ events organized by EAI in climate tech in the past 15+ years across India - comprising national & international conferences, workshops, and networking events.

EAI also has one of the largest professional networks for climate tech in India, comprising:

- 1500+ solution providers
- 500+ large end-users & corporates 1000+ startups
- 200+ investors
- 1000+ research & academic professionals
- 100+ government officials & bureaucrats

### Contact

Muthukrishnan

9952910083

[co3@eai.in](mailto:co3@eai.in) or [consult@eai.in](mailto:consult@eai.in)

[www.eai.in](http://www.eai.in)

A one minute video overview of EAI: [view here](#)

# List of Opportunities

## Solar & Wind .....13

- [Solar Cell Manufacturing](#)
- [Solar Panel Manufacturing](#)
- [Solar Power Support Components](#)
- [Rooftop Solar](#)
- [Solar & Wind Power EPC](#)
- [Solar & Wind Power Project Development](#)
- [Clean Energy Asset Aggregation](#)
- [Solar Thermal Solutions](#)

## Energy Storage.....168

- [Battery + Solar, BESS Projects](#)
- [Battery Pack Production](#)
- [Battery Cell Manufacturing](#)
- [Green Hydrogen](#)
- [Pumped Hydro Storage](#)
- [Off-grid Power](#)

## Energy Efficiency & Digital..232

- [Building Energy Efficiency](#)
- [Energy Efficiency Equipment](#)
- [Industrial Waste Heat Recovery](#)
- [Data Centre Decarbonisation](#)
- [Digital & AI for Decarbonisation](#)
- [Smart Grid Solutions](#)
- [Electrification of Heat](#)

## Materials.....401

- [Advanced Materials for Decarbonisation](#)
- [Low Carbon Cement & Concrete](#)
- [Biopolymers & Bioplastics](#)
- [Green Chemicals](#)

## Bio Energy.....97

- [Biomass Briquettes & Pellets](#)
- [Biomass Power](#)
- [2G Ethanol](#)
- [Compressed Biogas \(CBG\)](#)
- [Biodiesel](#)
- [Sustainable Aviation Fuel](#)
- [Biochar](#)

## Mobility.....306

- [EV Manufacturing](#)
- [EV Component Manufacturing](#)
- [EV Charging / Swapping](#)

## Waste Management.....339

- [MSW Management](#)
- [Industrial Waste Management](#)
- [Plastic Waste Management](#)
- [Textile Waste Management](#)
- [Battery Recycling](#)
- [Solar Panel Recycling](#)

## Agriculture & Farming....442

- [Regenerative Agriculture](#)
- [Precision Farming](#)
- [Biofertilizers & Biopesticides](#)
- [Livestock Emission Reduction](#)

## Carbon Management.....486

- [Carbon Trading](#)
- [Corporate Carbon Management](#)
- [CCUS](#)

# Executive Summary

## Motivation & Objective

- India's energy transition is creating multi-trillion-rupee opportunities across power, fuels, mobility, materials, efficiency, and carbon markets
- Corporates and investors need a structured, India-specific view of where value will be created over the next 10–25 years
- This leadership guide aims to map, screen, and contextualise these opportunities to support strategic decision-making and prioritisation
- Focus is on commercially relevant, scalable, and policy-aligned decarbonisation pathways.

## Who is it for?

- Corporate leaders in industries like energy, chemicals, materials, manufacturing and infrastructure exploring diversification
- Corporate strategy & sustainability professionals building net-zero roadmaps
- Investors, PE/VC funds, and lenders evaluating climate-aligned sectors
- Developers, EPCs, and technology providers positioning for growth
- Policy and ecosystem stakeholders tracking India's transition landscape

## What does it contain?

- A sector-wise landscape of India's energy transition opportunities across 9 key areas
- Highlights for each section with market data, trends, and strategic relevance
- Coverage of:
  - Market potential and growth
  - Policy and regulatory drivers
  - Technology pathways
  - Commercial attractiveness and risks
- A decision-oriented framework, not just descriptive analysis

### We have analysed each opportunity on the following aspects

- Introduction & Business Case
- Market Potential
- Market Segments and Applications
- Typical Project Capacities & Investments Required in India
- Underlying Technologies & Processes
- Key Challenges
- Prominent Players in the Indian Market.
- Innovation Perspectives
- Concentric & Satellite Opportunities
- Key Takeaways for Senior Management
- Next Steps for Corporate Leaders

### How did we compile it?

Built on EAI's 15+ years of continuous work in India's clean energy & climate-tech sector

- Informed by:
  - 100s of market studies and feasibility assessments
  - Deep engagement across solar, wind, bioenergy, hydrogen, EVs, materials, efficiency, and carbon markets
- Combines:
  - Structured secondary research
  - Practical industry insights from developers, OEMs, and policymakers
- Anchored in India's real market conditions, policy environment, and execution challenges.

### Notes on the data and inputs provided:

Inputs provided in the document are based on research by the EAI Climate Tech Consulting team. All inputs are indicative, intended to provide the reader with an overview of each opportunity. In many cases, we have rounded off the data points or edited them based on other reliable metrics.

# Table of Contents

<b>Foreword</b> .....	<b>1</b>
<b>Introduction</b> .....	<b>2</b>
<b>CO3 Insights</b> .....	<b>3</b>
<b>About EAI</b> .....	<b>7</b>
<b>Index: List of Opportunities</b> .....	<b>8</b>
<b>Executive Summary</b> .....	<b>9</b>
<b>Table of Contents</b> .....	<b>11</b>
<b>Solar &amp; Wind</b> .....	<b>13</b>
Solar Cell Manufacturing.....	17
Solar Panel Manufacturing.....	27
Solar Power Support Components.....	36
Rooftop Solar.....	46
Solar & Wind Power EPC.....	56
Solar & Wind Power Project Development.....	67
Clean Energy Asset Aggregation.....	77
Solar Thermal Solutions.....	87
<b>Bio Energy</b> .....	<b>97</b>
Biomass Briquettes & Pellets.....	101
Biomass Power.....	111
2G Ethanol.....	120
Compressed Biogas (CBG).....	129
Sustainable Aviation Fuel.....	139
Biodiesel.....	149
Biochar.....	158
<b>Energy Storage</b> .....	<b>168</b>
Battery Cell Manufacturing.....	172
Battery Storage + Solar & BESS Projects.....	182
Battery Pack Production.....	191
Green Hydrogen.....	200
Pumped Hydro Storage.....	212
Off grid Power.....	221
<b>Energy Efficiency &amp; Digital</b> .....	<b>231</b>
Building Energy Efficiency.....	234
Industrial Energy Efficiency Equipment.....	244
Industrial Waste Heat Recovery.....	255
Data Centre Decarbonization.....	265
Digital & AI for Decarbonization.....	275
Smart Grid Solutions.....	285
Electrification of Heat.....	295

<b>Mobility.....</b>	<b>305</b>
EV Component Manufacturing.....	309
EV Manufacturing.....	319
EV Charging / Swapping.....	328
<b>Waste Management.....</b>	<b>338</b>
Industrial Waste Valorization.....	341
MSW Management.....	351
Plastic Waste Management.....	361
Textile Waste Management.....	371
Li-ion Battery Recycling.....	381
Solar Panel Recycling.....	391
<b>Materials.....</b>	<b>400</b>
Advanced Materials for Decarbonization.....	403
Biopolymers and Bioplastics.....	412
Green Chemicals.....	421
Low Carbon Cement & Concrete.....	431
<b>Agriculture &amp; Farming.....</b>	<b>441</b>
Regenerative Agriculture.....	444
Precision Farming.....	454
Biofertilizers & Biopesticides.....	464
Livestock Emission Reduction.....	474
<b>Carbon Management.....</b>	<b>484</b>
Carbon Trading.....	487
Corporate Carbon Management (ESG, Carbon Footprint Analyses).....	496
CCUS.....	505
Contact us.....	516

# SECTION 1

# SOLAR & WIND

Rooftop Solar | EPC & Development | Manufacturing | Asset Aggregation



## Section 1

# Solar & Wind

India's solar and wind sector is the backbone of the clean energy transition, accounting for ~70% of installed renewable capacity and forming the foundation for electrification, green hydrogen, and energy storage growth.

### Market Scale:

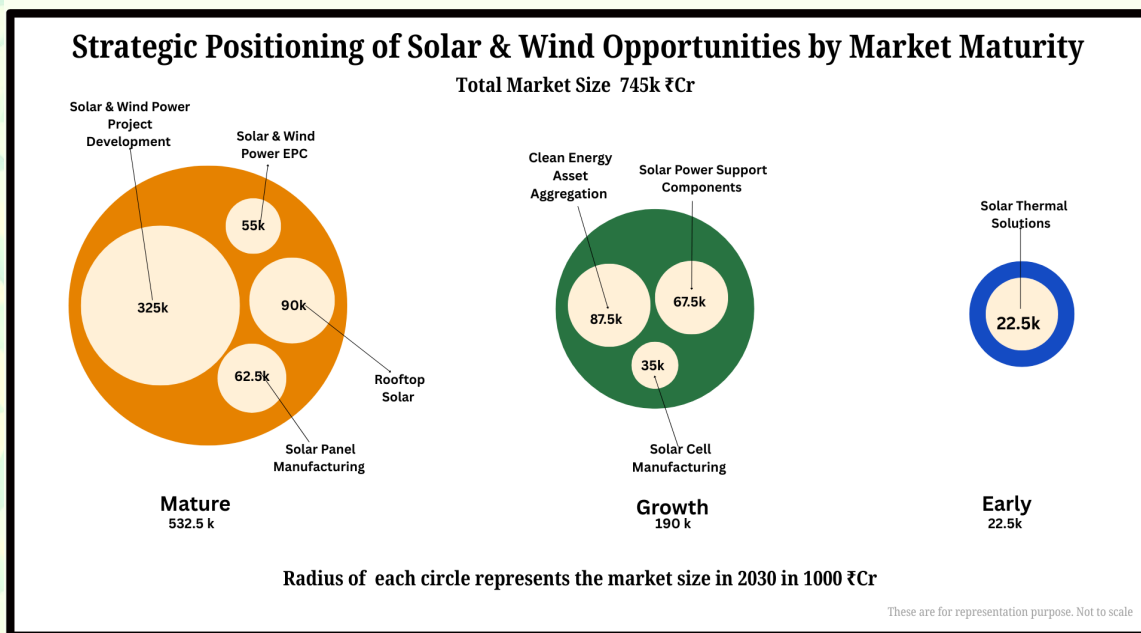
As of February 2026, India has a total renewable energy installed capacity of approximately 266 GW, led by solar (143 GW) and wind (55 GW), with a national target of 500 GW of non-fossil fuel capacity by 2030.

### Key Growth Drivers:

- Falling solar tariffs (₹2–2.5/kWh utility-scale)
- Policy push via PLI for modules & cells (~₹24,000+ crore)
- Rising corporate demand for round-the-clock (RTC) clean power
- Grid-scale and rooftop solar expansion

### Value Chain Localization:

Rapid scale-up across solar cell & module manufacturing, inverters, structures, and wind components—reducing import dependence and improving energy security.



**Emerging Trends:**

- Hybrid solar-wind + BESS projects for firm power
- Growth of C&I open-access renewable procurement
- Increasing asset aggregation and InvIT platforms
- Transition to high efficiency and advanced solar technologies (TOPCon, HJT)

**Strategic Importance:**

Solar & wind are no longer standalone generation assets—they are enablers for green hydrogen, EV charging, data centers, and industrial decarbonisation.

**Executive takeaway:**

Solar and wind are India's lowest-cost, fastest-scaling decarbonisation levers, offering stable returns, strong policy support, and long-term strategic relevance across energy and industry. For investors and corporates, the sector offers relatively stable, long-term returns, strong policy anchoring, and broad exposure across generation, procurement and technology-upgrade cycles.

## SOLAR PV VALUE-CHAIN COMPONENTS

### RAW MATERIALS & UPSTREAM



Polysilicon Production  
Ingot Manufacturing  
Wafer Manufacturing

1

### CELL MANUFACTURING

Cleaning & Texturing  
Anti-reflective Coating  
Doping  
Metallization



2

### MODULE MANUFACTURING

Cell Stringing & Interconnection  
Lamination  
Framing & Junction Box Integration  
Testing & Certification



3

### BALANCE OF SYSTEM (BoS) COMPONENTS

Inverters (String / Central/Hybrid)  
Mounting Structures & Trackers  
DC/AC Cables & Switchgear  
Combiner Boxes & Junction Boxes  
Monitoring & SCADA Systems  
Backsheet & Encapsulation Materials (EVA/POE)



4

### PROJECT DEVELOPMENT & EPC

Engineering & Design  
Procurement  
Construction & Commissioning  
Grid Integration



5

### ASSET OWNERSHIP & POWER SALES

IPPs / Developers  
Utility-scale Solar  
C&I Solar  
Rooftop Solar  
Open Access  
Projects



6

### OPERATIONS & SERVICES

O&M Services  
Asset Management  
Performance Analytics  
Repowering / Retrofits



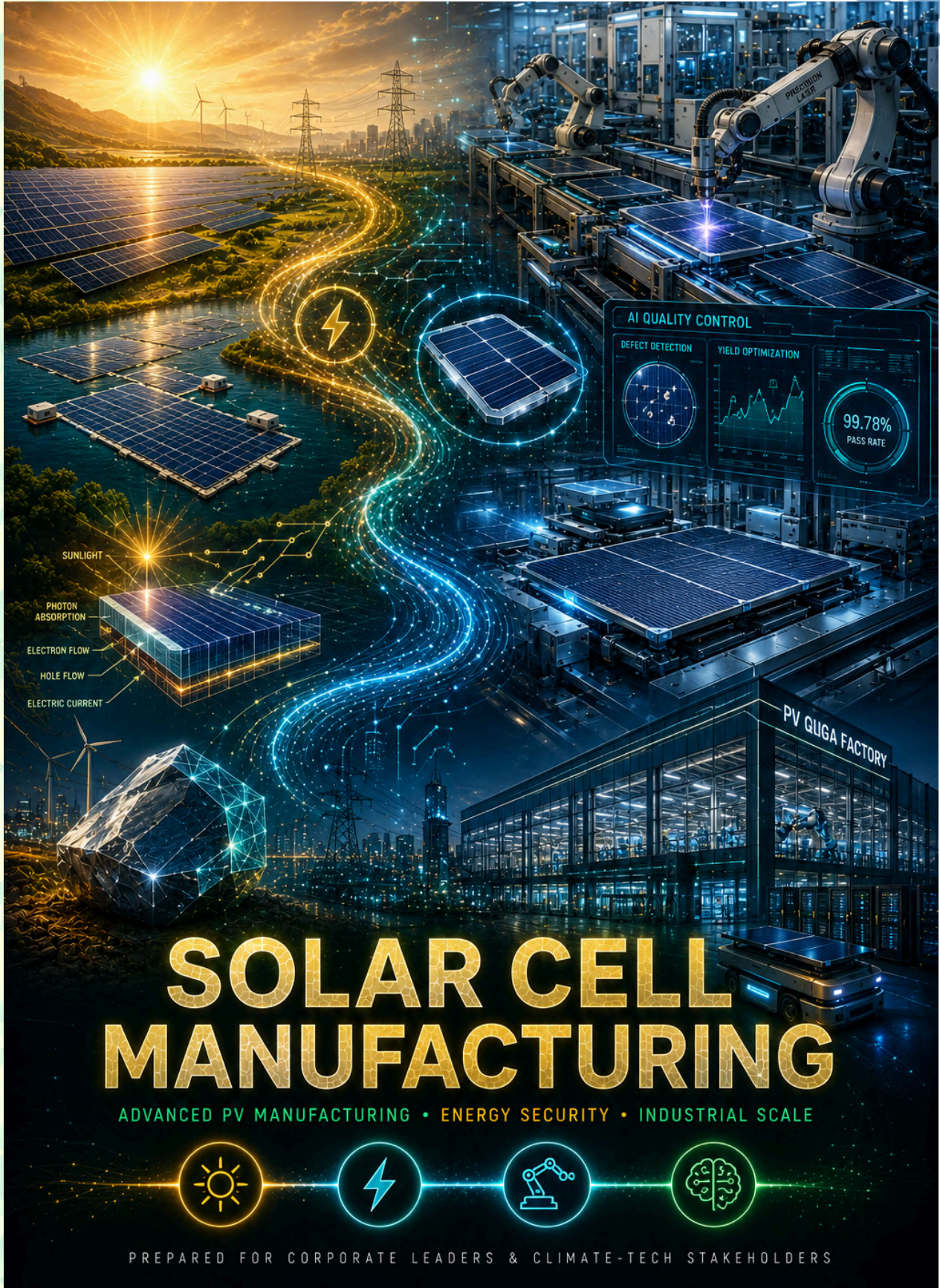
7

### EMERGING ADJACENT OPPORTUNITIES

Solar+ BESS(Battery Storage)  
Green Hydrogen Integration  
Floating Solar  
Agri-PV  
Recycling & Circular Economy



8



# SOLAR CELL MANUFACTURING

ADVANCED PV MANUFACTURING • ENERGY SECURITY • INDUSTRIAL SCALE



PREPARED FOR CORPORATE LEADERS & CLIMATE-TECH STAKEHOLDERS

## Solar & Wind

### Solar Cell Manufacturing

*This section provides key inputs on the Indian Solar Cell Manufacturing Opportunities for corporate leaders*

#### Highlights

- Large domestic scale opportunity driven by India's push for upstream solar localization, PLI incentives, and rapid module capacity expansion creating sustained cell demand
- Technology transition underway from PERC to TOPCon/HJT/back-contact, opening space for new entrants to leapfrog legacy production lines
- Strategic importance in the value chain as cell manufacturing determines module efficiency, bankability, and export competitiveness
- Export and supply-chain diversification potential as global buyers seek alternatives to concentrated manufacturing geographies

#### Key recommendations for corporate leaders include:

- Invest in next-generation cell technologies early to avoid lock-in to aging PERC capacity and maintain long-term competitiveness
- Build bankability and certification credibility with Tier-1 EPCs and developers through reliability testing and warranty strength
- Design manufacturing platforms for rapid scaling with automation, yield optimization, and continuous process upgrades

# Opportunity Snapshot: Solar Cell Manufacturing

Producing solar photovoltaic (PV) cells from wafers

## Market Signals

- Massive module demand, as India targets 500 GW non-fossil capacity by 2030
- Strong policy push favours domestic manufacturing (PLI Schemes + ALMM/DCR)
- Annual Market size by 2030: ₹ 20,000 - 25,000 Cr



## What Makes or Breaks It?

- Technology choice and timing (TOPCon/HJT vs legacy PERC)
- Scale ( $\geq 2-5$  GW plants) to achieve cost competitiveness
- Backward integration of wafer to cell to improve margins & control

## Why It Matters NOW?

- Transition to high efficiency tech (TOPCon/HJT) creating new capex cycle
- Domestic demand + export potential as global supply chains diversify
- Cell manufacturing capacity gap, import dependence (70-80%) for modules



## Well Aligned Opportunity for

- Large industrial groups
- Existing module manufacturers moving upstream
- Electronics/ semicon adjacent players with precision manufacturing capabilities



## Key Challenges

- High capex (\$ 50 million/GW)
- Exposure to rapid technology obsolescence



## Business Models

- Greenfield giga-scale plants with PLI support
- JV/tech partnerships with global cell technology providers
- Gradual integration: module  $\rightarrow$  cell  $\rightarrow$  wafer (phased approach)

Explore this opportunity further with EAI  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

India's solar power sector has seen increasing activity on the manufacturing side, transforming from a massive focus on just power generation.

Over the past few years, the government has also taken decisive policy and financial steps to strengthen domestic manufacturing. Initiatives such as the Production-Linked Incentive (PLI) Scheme, Basic Customs Duty (BCD) on imported cells and modules and the creation of Integrated Manufacturing Clusters have catalyzed large-scale investments in solar manufacturing. India's cell manufacturing capacity is rapidly expanding, moving from a few gigawatts of fragmented players to large, vertically integrated facilities capable of producing high-efficiency technologies such as PERC, TOPCon, HJT and bifacial cells.

All the above augur well for India's solar cell manufacturing sector to be humming with activity for the next many years, possibly decades.

## Market Potential for Solar Cell Manufacturing in India

Year	Market Size (₹ Cr)	Capacity Outlook	Drivers
2025	10,000-15,000	20 - 30 GW	PLI-backed expansion; ALMM enforcement & Basic Customs Duty
2030	20,000-25,000	50 - 60 GW	Domestic demand + exports; integrated fabs scaling.
2040	30,000-40,000	75 - 80 GW	Net Zero demand; India as a global export hub.

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
Domestic module manufacturers	Cells used in local module assembly	Long-term supply contracts, spot procurement	ALMM compliance; import substitution; policy protection
Export-oriented module makers	Cells for modules exported to US, EU	Contract manufacturing, export supply agreements	Trade barriers on modules; demand for non-Chinese supply chains
High-efficiency module segment (TOPCon/HJT)	Premium modules for utility, C&I, RTC	Technology-linked supply agreements	Efficiency race; demand for higher yield per watt

Utility-scale projects (indirect demand)	Bulk module production requiring cells	EPC-driven procurement via module makers	Largest volume driver; cost competitiveness critical
C&I and rooftop segment	Smaller-scale, high-efficiency modules	Distributed supply via module OEMs	Preference for high-efficiency, space-constrained installs
RTC / storage-linked projects	High-performance modules for firm power	Premium contracts via module suppliers	Reliability & performance requirements; low degradation cells
Data centers & hyperscalers	High-efficiency, reliable modules	Direct sourcing via module suppliers	Premium demand; ESG and 24x7 clean power needs
Government & PSU tenders	Modules supplied under public programs	Tender-based procurement (via modules)	Stable demand; localization mandates
EPC / developer backward integration	Captive cell consumption	In-house manufacturing (IPP/EPC players)	Margin control; supply chain security
OEM / contract manufacturing (tolling)	Third-party cell production for brands	Tolling / contract manufacturing	Asset-light expansion; brand-driven demand

### Typical Project Capacities & Investments Required in India

Project Type	Typical Capacity	Indicative CapEx (₹ Cr)	Notes
Mono PERC	1 - 2 GW	350 - 650	Mono PERC panels are durable, with some models designed to last 35-40 years
TOPCon	1 - 2 GW	400 - 850	TOPCon production lines can be upgraded from existing PERC manufacturing lines with relatively low capital investment, facilitating faster industry adoption.
HJT	1 - 2 GW	650 - 1350	Offers >25% efficiency, superior performance in high temperatures (low temperature coefficient), and high bifaciality (up to 93%) to capture sunlight on both sides.

## Underlying Technologies and Processes

Element	Options	Key Traits
Cell technologies	Mono-PERC, TOPCon, HJT, thin film (CdTe)	Higher efficiency drives competitiveness; HJT/TOPCon scaling.
Manufacturing processes	Ingot → wafer → cell → module	Vertical integration improves margins and reliability.
Automation & digitalisation	Robotics, AI-driven Quality Control, inline testing	Boosts yield, reduces defects.

## Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
Upstream Supply Chain Dependence	Reliance on imported polysilicon, wafers, and equipment; raw material price volatility; logistics risks	Margin fluctuations; procurement uncertainty; exposure to global disruptions	India lacks fully integrated upstream ecosystem; strong dependence on imports	Develop upstream partnerships, pursue backward integration, diversify sourcing beyond single regions
Pricing Pressure & Global Competition	Chinese low-cost manufacturing; rapid global price declines; commoditization	Profitability pressure; risk of inventory losses; tight margins	Domestic manufacturers face cost disadvantages despite policy support	Focus on efficiency-driven technologies (TOPCon, HJT), automation, and export competitiveness
Policy & Regulatory Dependence	ALMM inclusion, import duties, PLI incentives, domestic content requirements	Investment uncertainty; demand timing linked to policy changes	Domestic industry heavily influenced by government policy and trade measures	Policy-aligned manufacturing strategy; flexible capacity planning
Demand Visibility & Off-taker Dynamics	Project delays, tender cycles, module manufacturer integration; export market barriers	Uneven order pipeline; capacity utilization risk	Domestic installations fluctuate; module players integrating backward into cells	Secure long-term supply agreements; diversify customer base and export markets

## Prominent Players in the Indian Market

Company / Entity	Focus Areas
Adani Solar	Having large domestic manufacturing capacity for solar PV cells
Tata Power Solar	Established Indian manufacturer with integrated cell production
AMPIN Energy Transition	Planning cell manufacturing footprint in West Bengal.
Websol Energy System	Kolkata-based manufacturer of high-efficiency solar cells
ReNew Energy	Key manufacturer of solar cells based in Gujarat.
Jupiter International Ltd	Has existing solar cell manufacturing (e.g., mono PERC capacity) and is planning a large cell facility in Butibori, Maharashtra
Premier Energies	Integrated manufacturer operating a 3.4 GW solar cell capacity and 7GW expansion underway in Andhra Pradesh (one of the first Indian players to produce TOPCon solar cells).

## Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
From commodity cells to application-specific cells	Segment-tailored cells (utility, rooftop, Round-the-Clock)	Enables pricing power
TOPCon at scale with cost discipline	Ultra-low-cost TOPCon platforms	Protects margins in volume markets
Premium back-contact & high-efficiency niches	IBC / ABC cells for premium rooftops	High ASP, brand pull
Low-carbon & ESG-certified cells	Low-CO <sub>2</sub> cell manufacturing	Access to ESG-premium markets
Trade-resilient manufacturing ecosystems	Multi-region cell fabs	Market access protection
Vertical integration as a	Wafer-to-cell-to-module	Margin stability

volatility hedge	integration	
Storage & firm-power optimized cells	Cells optimized for storage-linked output	Premium project demand
Digital cell manufacturing (Industry 4.0)	AI-driven yield optimization	Improves ROCE
Repowering & replacement cell platforms	Retrofit-specific high-efficiency cells	New brownfield demand
Next-gen cell roadmap ownership	Early bets on HJT & tandem cells	Long-term leadership

### Concentric & Satellite Opportunities

- **Next-Gen Cell Technology OEM Skids:** Concentric equipment providers specializing in turnkey deposition and doping skids for advanced architectures like PERC, TOPCon and HJT/IBC (Heterojunction/Interdigitated Back Contact), driving 25 % cell efficiency.
- **Closed-Loop Silicon Kerf and Etch Chemical Recovery:** Co-located systems for purifying and recycling high-value raw materials like silicon kerf slurry and expensive etching/cleaning chemicals, drastically reducing raw material input cost and waste.
- **Automated Wafer Handling and Defect Sorting:** High-throughput, robotic material handling systems integrated with NIR/AI vision to grade and sort silicon wafers (ingots/cells) in real-time, minimizing breakage and optimizing downstream processing.
- **Ultra-Thin Wafer Processing Equipment:** OEMs focused on precision equipment (slicing, wet processing) capable of handling future ultra-thin (e.g., 100 µm) silicon wafers to cut down on silicon consumption.
- **Silver Paste & Metallization:** High-conductivity pastes and screen-printing systems for cell front/back contacts.
- **AI-Powered Factory Digital Twins:** Software platforms creating a virtual replica of the giga-factory to optimize tool sequencing, predict maintenance needs and adjust deposition parameters for consistent cell uniformity and yield maximization.
- **Advanced PV Recycling & Critical Material Recovery:** Satellite hydrometallurgical or thermo-mechanical recycling facilities focused on high-purity recovery of silver, silicon, copper and glass from End-of-Life (EoL) panels for re-introduction into the supply chain.
- **Non-Silicon Cell Material Supply Chain:** Upstream ventures developing and scaling stable, high-purity supply chains for alternative cell materials (e.g., Perovskites, Cadmium Telluride (CdTe)) and specialized components like conductive pastes and encapsulants.
- **Integrated Building- & Vehicle-Applied PV (BAPV/VAPV) Lines:** Satellite manufacturing lines customizing solar modules into high-aesthetic, structural products (e.g., solar tiles, colored glass façades, car body panels) for high-value niche markets.

- PV Module Design for Disassembly (DfD): R&D and engineering firms specializing in new module designs (e.g., utilizing thermal release adhesives, clip-based frames) that enable easy and high-purity separation of components at EoL.
- EoL Panel Reverse Logistics & Repowering Networks: Specialized service providers managing the compliant collection, inspection, refurbishment and efficient transport of EoL panels for either second-life deployment or dedicated recycling centers.

### Key Takeaway for Senior Management

Takeaway	Details
Technology choice determines long-term competitiveness, not installed capacity	<ul style="list-style-type: none"> <li>• The transition from PERC → TOPCon/HJT/back-contact is redefining efficiency benchmarks and bankability</li> <li>• <b>Example</b>: TOPCon lines delivering &gt;25% efficiency</li> <li>• <b>Competitive advantage lever</b>: early adoption of next-gen architectures avoids stranded assets and enables premium module positioning</li> </ul>
Upstream control is a financial hedge, not just a supply decision	<ul style="list-style-type: none"> <li>• Cell margins are highly sensitive to wafer, polysilicon, and paste pricing</li> <li>• <b>Sub-components</b>: Wafer supply agreements, polysilicon partnerships, silver/copper paste innovation</li> <li>• <b>Competitive advantage lever</b>: Partial backward integration or strategic supply lock-ins stabilize margins and attract Tier-1 buyers</li> </ul>
Manufacturing yield and process intelligence create hidden margin pools	<ul style="list-style-type: none"> <li>• Small improvements in yield, scrap rate, and throughput materially affect IRR</li> <li>• <b>Examples</b>: AI-driven inline inspection, predictive maintenance, process analytics</li> <li>• <b>Competitive advantage lever</b>: digital manufacturing platforms outperform pure scale-based competitors</li> </ul>
Speed of technology migration is a strategic capability	<ul style="list-style-type: none"> <li>• Cell technology cycles are shortening; the ability to upgrade lines quickly becomes a moat</li> <li>• <b>Examples</b>: modular equipment design, rapid line retrofits, R&amp;D partnerships</li> </ul>

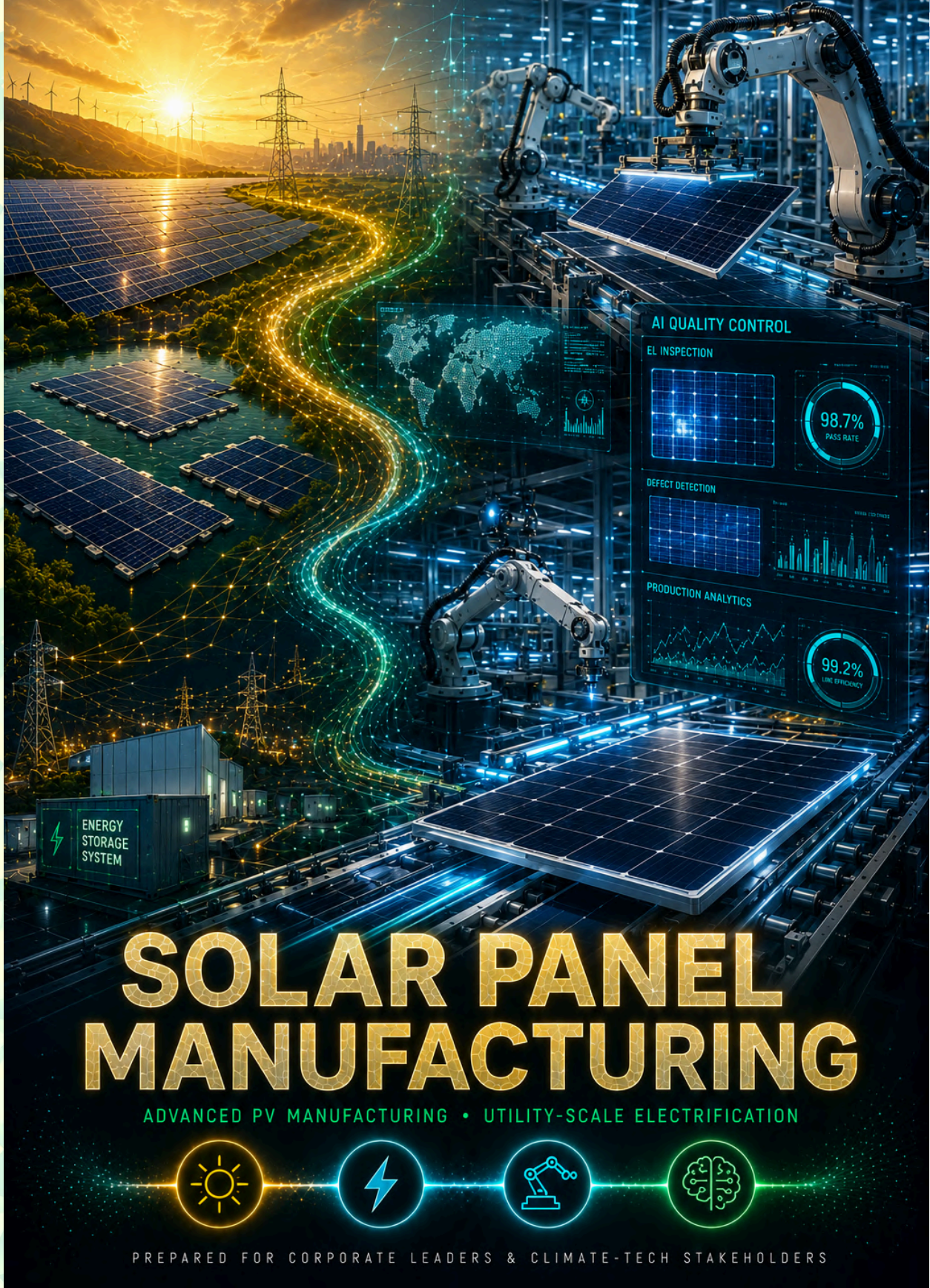
## Next Steps for Corporate Leaders

While solar cells present a large growth opportunity for specific corporates and industry segments, there are also significant uncertainties. In addition, success could depend on the right choice of cell technology and partnerships.

This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this fast growing market.

Explore this opportunity further with EAI  
Market intelligence | Technology insights | Opportunity Assessment  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083





# SOLAR PANEL MANUFACTURING

ADVANCED PV MANUFACTURING • UTILITY-SCALE ELECTRIFICATION



PREPARED FOR CORPORATE LEADERS & CLIMATE-TECH STAKEHOLDERS

## Solar & Wind

### Solar Panel Manufacturing

*This section provides key inputs on the Indian Solar Panel Manufacturing Opportunities for corporate leaders*

#### Highlights

- Structural demand certainty driven by India's long-term solar targets, ALMM enforcement, and corporate decarbonization commitments
- Technology transition cycle underway, with TOPCon and HJT becoming mainstream and rapid obsolescence risk for legacy lines
- Manufacturing economics remain volatile, influenced by Chinese pricing, input cost swings, and scale-dependent margins
- Clear gap between capacity creation and capability creation, favoring players with execution depth, quality control, and upgrade readiness

#### Key recommendations for corporate leaders include:


- Back scale with flexibility, not static capacity — plants must be designed for fast tech upgrades
- Prioritize bankability over price, including warranties, degradation profiles, traceability, and supplier balance-sheet strength
- Build differentiation beyond cost, via performance, automation, and downstream integration
- Secure long-term demand visibility, through multi-year module supply agreements

## Opportunity Snapshot: Solar Panel Manufacturing

Assembling solar PV cells into modules to be used for power generation.

((o))	<b>Market Signals</b>		<b>What Makes or Breaks It?</b>
	<ul style="list-style-type: none"> <li>Strong policy push; ALMM+ customs duty on imports; domestic demand protection</li> <li>Export potential driven by US/EU supply chain diversification</li> <li>Annual Market size by 2030: ₹75,000-80,000 Cr</li> </ul>		<ul style="list-style-type: none"> <li>Scale (<math>\geq 3-5</math> GW) to achieve cost competitiveness</li> <li>Backward integration (cells) to protect margins</li> <li>Strong EPC/utility relationships for consistent offtake</li> </ul>
	<b>Why It Matters NOW?</b>		<b>Well Aligned Opportunity for</b>
	<ul style="list-style-type: none"> <li>Domestic manufacturing push reducing import dependence from countries like China</li> <li>Strong pipeline of utility scale+ rooftop+C&amp;I solar projects</li> <li>India becoming an alternate hub, as global buyers diversify sourcing</li> </ul>		<ul style="list-style-type: none"> <li>Existing module manufacturers scaling capacity</li> <li>EPC players / developers integrating manufacturing for supply security</li> <li>Industrial players with assembly-line manufacturing capabilities</li> </ul>
	<b>Key Challenges</b>		<b>Business Models</b>
	<ul style="list-style-type: none"> <li>Thin margins due to high competition + commoditization</li> <li>Price volatility in inputs (glass, EVA, cells)</li> </ul>		<ul style="list-style-type: none"> <li>Greenfield large-scale plants (leveraging domestic demand + exports)</li> <li>Backward integration: module → cell manufacturing</li> <li>Contract manufacturing / OEM supply for developers &amp; EPC firms</li> </ul>

Explore this opportunity further with EAI  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

Solar panels are the backbone of renewable power and India has been depending heavily on Chinese imports for modules and cells. Scaling domestic panel manufacturing captures value across the supply chain, reduces forex outflows and ensures energy security. These reasons have spurred strong policy support for solar power gear manufacturing in India through schemes such as PLI & ALMM).

With such tailwinds supporting it, India has a chance to emerge as a global solar hub, meeting both domestic demand and export solar power plant markets, while creating jobs and economic growth.

## Market Potential for Solar Panel Manufacturing in India

Year	Market Size (₹ Cr)	Capacity Outlook	Drivers
2025	60,000-65,000	90 GW module capacity	PLI-backed expansion; ALMM enforcement.
2030	75,000-80,000	120 GW approx capacity	Domestic demand + exports; integrated fabs scaling.
2040	110,000-120,000	150 GW approx capacity	Net Zero demand; India as a global export hub.

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
Utility-scale solar power plants	Large ground-mounted solar parks (50 MW–5 GW+)	Bulk supply contracts, tenders	Largest volume driver; scale economics
Onshore wind–solar hybrid projects	Co-located solar + wind plants	Hybrid EPC supply	Improves grid utilization; growing segment
RTC / firm renewable projects	Dispatchable solar with storage	Utilities, DISCOMs	Premium demand for high-quality modules
Commercial & Industrial (C&I)	Factories, warehouses, campuses	Corporates, ESCOs	Higher margins than utility-scale
Floating solar projects	Reservoirs, dams, water bodies	Utilities	Specialized niche with growth
Data centers & hyperscalers	24×7 clean power supply	Tech companies	High-credit, premium segment

Energy storage-linked solar plants	PV + BESS plants	Utilities, IPPs	Storage increases module performance value
Government & public-sector programs	National solar missions	Governments	Volume stability
OEM/EPC strategic supply	Long-term EPC partnerships	EPC majors	Predictable demand
Downstream integrated platforms	Developer-owned projects	In-house IPPs	Margin protection strategy

### Typical Project Capacities & Investments Required in India

Project Type	Typical Capacity	Indicative CapEx (₹ Cr)	Notes
Module Assembly (PERC/TOPCon/HJT-ready)	0.5-2.0 GW/yr	80-350	Stringers, laminators, EL/Hi-POT/IV testers;
Cell Line (mono PERC → TOPCon-ready)	1.0-2.5 GW/yr	800-2,000	Diffusion, PECVD/ALD, metallisation, firing; cleanroom + utilities heavy.
Ingot & Wafer (mono, G9/M10/M12)	1.0-2.0 GW-eq/yr	1,200-2,500	CZ pullers, wire saws; power-quality and consumables
Thin-Film (CdTe/ $\mu$ -Si) Pilot	100-300 MW/yr	300-800	Niche; IP/licensing; BOS advantages in hot climates.
Solar Glass (textured, 3.2 mm)	300-800 TPD	700-1,500	High gas/power use; benefits from cluster siting.
EVA/POE Encapsulant Plant	10-30 KTPA	120-300	Polymerisation + coating lines; quality consistency key.
Backsheet/Coating Line	5-15 KTPA	90-220	Fluoro/non-fluoro laminates; adhesion and UV stability.
J-Box, Ribbon, Frame (Al) Units	5-15 GW BOM/yr	40-150	Tooling- and inventory-light; fast to localise.

### Underlying Technologies & Processes

Element	Options	Key Traits
Cell technologies	Mono-PERC, TOPCon, HJT, thin film (CdTe)	Higher efficiency drives competitiveness; HJT/TOPCon scaling.

Module types	Polycrystalline, monocrystalline, bifacial	Shift toward high-efficiency mono & bifacial.
Manufacturing processes	Ingot → wafer → cell → module	Vertical integration improves margins and reliability.
Materials ecosystem	EVA sheets, backsheets, glass, junction boxes	Critical to localisation under PLI.
Automation & digitalisation	Robotics, AI-driven QC, inline testing	Boosts yield, reduces defects.
Recycling & circularity	Panel recycling, silver & silicon recovery	Aligns with circular economy, reduces waste.

### Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
Upstream Supply Chain Dependence	Heavy reliance on imported polysilicon, wafers, and cells; global price volatility	Margin pressure, uncertain costs, delayed production planning	China dominates upstream manufacturing; India still building backward integration	Need for integrated manufacturing (polysilicon → wafer → cell) and domestic ecosystem development
Capital Intensity & Financing Risks	High capex for integrated facilities, technology upgrades (TOPCon/HJT)	Long payback periods; pressure on ROI and balance sheet	PLI schemes help but large upfront investment still required	Strategic partnerships, JV models, and scale are critical for competitiveness
Pricing Pressure & Global Competition	Aggressive pricing from global manufacturers; cyclical module prices	Reduced margins; risk of overcapacity	Anti-dumping duties and BCD policies support domestic players but pricing remains competitive	Differentiation via efficiency, warranties, and niche markets (C&I, high-efficiency modules)
Demand Volatility & Offtaker Risks	Policy shifts, DISCOM payment delays, tender cancellations, price renegotiations	Revenue uncertainty affecting cash flow and planning	Utility-scale projects dependent on govt auctions and DISCOM financial health	Diversification into rooftop, C&I, exports reduces risk concentration

Technology Transition & Operational Challenges	Rapid shift from PERC to TOPCon/HJT; skill gaps; yield optimization	Risk of stranded assets; continuous reinvestment required	Indian players scaling technology capabilities rapidly but still catching up	Focus on R&D, automation, and long-term technology roadmaps
--	---	---	--	---

### Prominent Players in the Indian Market

Company / Entity	Focus Areas
Adani Solar	India's largest integrated solar cell & module maker; >4 GW capacity, scaling to 10 GW+ underway.
Tata Power Solar	~4 GW module manufacturing; expanding under PLI.
Vikram Solar	Leading module exporter; >3.5 GW capacity.
Waaree Energies	India's largest module maker; ~16 GW module capacity.
RenewSys India	Integrated modules, EVA & backsheets manufacturing.
Premier Energies	Expanding cell + module manufacturing footprint.
Jakson Group / Goldi Solar	Module makers with EPC integration.

### Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
From module seller to energy-solution partner	Bundle modules with storage, EMS, warranties	Moves revenue from transactional to recurring
Technology-led segmentation	Segment-specific products (utility, rooftop, premium)	Enables margin optimization by segment
Fast tech-transition leadership	Rapid scale-up of next-gen technologies	Prevents margin erosion
Vertical integration (upstream & downstream)	Polysilicon/wafers or captive IPP projects	Margin stabilization
Storage-optimized & hybrid-ready modules	Modules optimized for BESS & hybrids	Differentiation in RTC projects
Performance-guaranteed modules	Output-guarantee-backed modules	Premium pricing
Digital modules & data monetization	Smart modules with monitoring & analytics	New revenue layers

Repowering & replacement solutions	Retrofit-focused module offerings	New demand stream
New demand stream	Joint product development with EPCs	Faster market adoption
Financing-linked module sales	Vendor-backed financing	Expands addressable market

### Concentric & Satellite Opportunities

- Line integrators: India-ready stringers, laminators, ALD/PECVD upgrades and MES packages for fast PERC→TOPCon/HJT transitions.
- BOM localisation hubs: Solar glass, EVA/POE, backsheets, sealants and Al frames with cluster utilities and recycled cullet/aluminium streams.
- Silver-paste & metallisation innovation: Low-Ag pastes, copper plating pilots and paste-recycling services to cut cell cost/watt.
- End-of-life recovery networks: Glass/Al/silver/polymer recycling with EPR credits and refurbished-module secondary markets.
- Skilling & certification academies: Cleanroom operations, tool maintenance and quality-engineering programs to deepen the talent bench.
- Junction box potting stations: Automated silicone dispensers for IP68 waterproofing.

### Key Takeaway for Senior Management

Takeaway	Details
Bankability and quality drive long-term value more than cost	<ul style="list-style-type: none"> <li>• Lowest-cost modules often lead to <b>higher lifetime project risk</b>. For eg: A ₹0.30/W cheaper module can wipe out project IRR if early degradation exceeds assumptions</li> <li>• Developers and lenders increasingly prioritize <b>warranties, degradation, and traceability</b></li> </ul> <p><b>Take-away:</b></p> <ul style="list-style-type: none"> <li>• Long-term performance guarantees (25–30 years)</li> <li>• PID, LID, LeTID resistance and field performance data</li> <li>• Manufacturer balance sheet strength</li> </ul> <p><b>Key message:</b> Senior management must align manufacturing KPIs with <b>project-level bankability</b>, not just factory gate pricing</p>
Demand visibility is as critical as manufacturing efficiency	As oversupply cycles quickly destroy margins in commoditized manufacturing, plants without secured offtake face utilization and pricing risk. For e.g., manufacturers with in-house IPP portfolios or anchor buyers maintained margins even during global module price crashes

	<p><b>Take-away:</b>  <i>Focus on the following:</i>            Captive demand from IPP/EPC pipelines            Long-term offtake or strategic buyer agreements            Export optionality and geographic diversification</p>
<p>Integration and ecosystem control will separate winners from survivors</p>	<p>Value addition occurs across polysilicon, wafers, cells, modules, logistics, and financing. Thus, for a panel maker, at least a partial integration improves cost control, supply security, and risk resilience. Cell-module integrated players absorb price shocks better than pure module assemblers during supply disruptions</p> <p><b>Take-away:</b>  <i>Focus on the following:</i></p> <ul style="list-style-type: none"> <li>● Cell-module or wafer-cell integration</li> <li>● Strategic raw material sourcing (glass, silver, backsheets)</li> <li>● Digital quality control and yield analytics</li> </ul> <p><b>Key message:</b> Competitive advantage increasingly comes from <b>ecosystem orchestration</b>, not isolated assets</p>

### Next Steps for Corporate Leaders

Solar panel manufacturing in India is entering a scale-up phase driven by domestic capacity targets, import substitution, PLI incentives, and growing demand from utility-scale, C&I, and export markets. While capacity addition is accelerating, value creation is increasingly determined by technology choices, supply-chain integration, and the ability to deliver bankable, high-efficiency modules at globally competitive costs.

This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this fast growing market.

Explore this opportunity further with EAI  
 Market intelligence | Technology insights | Opportunity Assessment  
 consult@eai.in / Call Muthukrishnan - +91 9952910083



**SOLAR POWER  
SUPPORT  
COMPONENTS**

INVERTERS • SMART BOS • ADVANCED MATERIALS

⚡ — 🧠 — 🏗️ — 🔗

PREPARED FOR CORPORATE LEADERS & CLIMATE-TECH STAKEHOLDERS

## Solar & Wind

### Solar Power Support Components (Inverters, MMS, EVA & Backsheet)

*This section provides key inputs on the Indian Solar Power Support Components Opportunities for corporate leaders.*

#### Highlights

- Rapid localization opportunity driven by India's solar manufacturing push, import substitution policies, and growing domestic module + EPC demand for inverters, MMS, EVA, and backsheets
- Stable demand across the value chain, supported by utility-scale solar, rooftop expansion, hybrid projects, and storage-linked installations creating recurring component consumption
- Technology-driven differentiation potential, particularly in smart inverters, lightweight MMS designs, and high-durability encapsulation materials aligned with next-gen cell technologies
- Export potential emerging, as global developers seek diversified non-China supply chains and bankable alternative component manufacturers

#### Key recommendations for corporate leaders include:

- Build strategic partnerships with module makers, EPCs, and developers to secure anchor offtake, co-development pipelines, and predictable production scaling
- Differentiate through innovation — smart inverter software, corrosion-resistant MMS materials, high-efficiency EVA/backsheets formulations, and recycling-ready product design

## Opportunity Snapshot: Solar Power Support Components

Manufacturing solar PV system components like inverters, structures, and cables

### Market Signals

- Strong policy push for domestic demand, possible trade protections
- Export potential driven by US/EU supply chain diversification
- Annual Market size by 2030: ₹ 45,000-50,000 Cr



### What Makes or Breaks It?

- Scale ( $\geq 3-5$  GW equivalent) to achieve cost competitiveness
- Strong EPC/utility relationships for consistent offtake

### Why It Matters NOW?

- Strong pipeline of utility scale+ rooftop+C&I solar projects
- Domestic manufacturing push reducing import dependence from countries like China
- India becoming an alternate hub, as global buyers diversify sourcing



### Well Aligned Opportunity for

- Electrical equipment manufacturers (cables, switchgear, transformers)
- Steel/industrial players (mounting structures, trackers)
- Power electronics companies (inverters, control systems)



### Key Challenges

- **Fragmented market** with high commoditization (price competition+ low differentiation)
- **Margin compression** due to EPC driven pricing pressure



### Business Models

- Segment-focused entry (e.g., structures, cables, inverters)
- Partnerships/JVs for technology-heavy components (inverters, trackers)
- Integration with EPC/developers for assured demand

Explore this opportunity further with EAI  
consult@eai.in / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

Beyond modules, the solar industry depends on a robust supply chain of inverters, module mounting structures (MMS), encapsulants (EVA) and backsheets. These components define system reliability, efficiency and lifetime economics.

India currently imports significant portions of many of these. However, domestic capacity is scaling for manufacturing many of these components.

With solar power capacity in India expected to exceed 300 GW by 2030, localising these components is both a strategic necessity and a multi-billion-dollar industrial opportunity.

## Market Potential for Solar Power Support Components in India

The market size estimates represent the total for all prominent balances of system components, viz., inverters, mounting structure, junction boxes, electricals.

Year	Market Size (₹ Cr)	Drivers
2025	30,000-35,000	Domestic MMS and inverter demand; also increasing demand for locally made electricals such as junction boxes, cables etc.
2030	40,000-45,000	Integrated solar parks; localisation push under PLI; rising exports.
2040	65,000-70,000	Full localisation of sub components such as EVA/backsheets etc; India as global supply hub could increase demand from exports too

## Market Segments and Applications

Most of the above components will be categorized around three main end use segments: Residential rooftop, commercial rooftop and ground-mounted solar power plants.

For each of these segments, there are variations for the above components on multiple dimensions such as: Capacity, specific technology or materials used and extent of customization needed, the last one especially for components such as module mounting structures when they are used for rooftop solar power plants.

## Typical Project Capacities & Investments Required in India

Sub-sector	Typical Capacity	Indicative CapEx (₹ Cr)	Notes
String Inverters (1-250 kW)	1-3 GW/yr	80-160	SMT lines, power-stage assembly, burn-in/testing; firmware & certification heavy.
Central Inverters (500 kW-5 MW)	2-5 GW AC/yr	120-300	Power cabinets, transformers, heat management; grid-code compliance labs.
Module Mounting Structures (MMS)	0.3-0.8 MTPA steel/Al	60-150	Roll-forming, galvanising/Al extrusion, drill/punch lines; tracker-ready jigs add capex.
Single-Axis Trackers (mechanical + controllers)	1-3 GWp/yr	70-180	Torque tube forming, drives, controllers; wind-load engineering and field QA.
EVA/POE Encapsulant	10-30 KTPA	120-300	Polymerisation & coating lines; crosslinking consistency critical.
Backsheet (fluoro & non-fluoro)	5-15 KTPA	90-220	Co-extrusion/lamination; UV/hydrolysis resistance QA essential.
Junction Boxes, Cables, Connectors	5-15 GW BOM/yr	40-120	Injection moulding, crimping, testing; fast to localise.

## Underlying Technologies & Processes

Element	Options	Key Traits
Inverters	String inverters, central inverters, hybrid inverters, microinverters	Control system efficiency, grid compliance, storage integration.
Module Mounting Structures (MMS)	Fixed tilt, single-axis trackers, rooftop racking	Defines yield; trackers boost energy by 15-20%.
Encapsulants (EVA/POE)	EVA sheets, POE (polyolefin elastomer)	Critical for module durability; EVA dominates, POE rising for bifacial.
Backsheets	PET, PVF, fluoropolymer, multilayer films	Key barrier layer protecting modules; fluoropolymer = premium durability.
Integration	BOS optimisation, digital O&M	Improves IRR and system reliability.
Circularity	Recyclable encapsulants, low-carbon MMS	Aligns with EPR and sustainability mandates.

## Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
Supply Chain Dependence	Reliance on imported raw materials, electronics, polymers and upstream inputs; currency fluctuations; logistics risks	Margin volatility, lead-time uncertainty, working capital pressure	Domestic ecosystem still developing; strong dependence on China-led supply chains	Build local partnerships, diversify suppliers, strategic inventory planning
Pricing Pressure & Market Competition	Rapid manufacturing expansion, commoditization, global price declines, low-cost imports	Reduced margins, high competition, potential overcapacity	PLI-led capacity additions may exceed near-term demand	Move toward differentiated products, technology innovation, export diversification
Policy & Regulatory Volatility	Changes in duties, domestic content rules, ALMM eligibility, incentive structures	Investment uncertainty, project delays, procurement shifts	Market strongly influenced by government policies and trade measures	Maintain flexible sourcing models and policy-aligned manufacturing strategy
Demand Cyclicity & Off-taker Risk	DISCOM financial health, tender delays, grid readiness issues, financing challenges	Uneven order pipeline, delayed payments, utilization risk	Utility-scale projects dominate; execution varies by state	Diversify into C&I, rooftop and hybrid/storage markets to stabilize demand
Capital Intensity & Technology Transition	High capex requirements, rapid tech evolution (efficiency improvements, smart systems)	Long payback periods, risk of technology obsolescence	Scale disadvantage vs global leaders; fast-moving technology cycles	Strategic alliances, phased investments, focus on niche or high-value segments

## Prominent Players in the Indian Market

Company / Entity	Focus Areas
Sungrow / SMA Solar / Delta / Fimer	Global inverter suppliers with strong manufacturing base in India
Su-vastika Systems/ Luminous / Statcon Energia/ Microtek International	Domestic inverter manufacturers scaling capacity.

Vishakha Renewables, Alishan Green Energy	EVA sheets and backsheets manufacturing
Renewsys / Adani	Integrated cell & module makers backward integrating into encapsulant and backsheets
Pennar / Ganges Internationale / Tata Bluescope	MMS manufacturing for utility-scale projects

### Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
From components to performance platforms	Offer inverter + MMS + materials as performance bundles	Moves from product sales to solution revenue
Grid-forming & grid-supporting inverters	Premium grid-ready inverter platforms	Enables firm power & RTC projects
Storage-first BOS solutions	Inverter-PCS-EMS integrated offerings	Higher ASP & stickiness
Yield matters more than steel cost	AI-controlled trackers & fast-install MMS	Directly improves project IRR
Materials as bankability enablers	Ultra-durable EVA / backsheets	Preferred supplier status
Segment-specific product portfolios	Tailored BOS for utility, C&I, rooftop	Margin optimization
Digital BOS & data monetization	Smart inverters, trackers, digital twins	New recurring revenue
EPC-friendly, fast-deployment systems	Plug-and-play BOS kits	Faster project execution
Hybrid-ready BOS design	BOS optimized for hybrid layouts	Future-proof demand
OEM-EPC-IPP co-innovation	Joint development with EPCs, IPPs	Faster adoption

## Concentric & Satellite Opportunities

- Advanced inverter OEMs and firmware developers: Concentric players designing SiC/IGBT-based, grid-interactive inverters with remote monitoring, predictive maintenance and compliance with Indian grid codes.
- High-strength MMS and tracker manufacturers: Local steel and aluminium fabricators producing corrosion-resistant, quick-install structures and torque-tube assemblies for coastal and high-wind zones.
- EVA/POE and backsheet polymer producers: Chemical firms developing high-temperature, UV-stable and non-fluorinated films aligned with Indian climatic stresses and recycling needs.
- Reliability and testing labs: Independent centres offering accelerated UV/PID/humidity testing and BIS/IEC qualification for domestic and export certification.
- Digital field-service & O&M networks: Satellite ventures providing mobile inverter diagnostics, spares logistics and real-time firmware updates to ensure high uptime.
- Circular materials alliances: Partnerships to collect and recycle steel, aluminium and polymer waste from manufacturing and decommissioned arrays, generating EPR credits.

## Key Takeaway for Senior Management

Takeaway	Details
This is a technology + reliability business, not a commodity metal/plastics business	<ul style="list-style-type: none"> <li>• Bankability is driven by long-term performance, certification, and failure rates — not just cost</li> <li>• <i>Examples:</i> grid-compliant smart inverters, corrosion-resistant MMS for coastal sites, UV-stable EVA/backsheet for desert climates</li> <li>• <b>Implication:</b> Tier-1 EPCs and IPPs prefer suppliers with certified, field-proven products and warranty credibility</li> </ul>
Integration with module and system roadmaps is critical	<ul style="list-style-type: none"> <li>• Support components must evolve alongside cell/module technologies (TOPCon, HJT, bifacial, larger formats)</li> <li>• <i>Examples:</i> EVA compatibility with high-temperature lamination, MMS designed for larger module sizes, inverters optimized for hybrid + storage systems</li> <li>• <b>Implication:</b> Suppliers that co-develop with module makers &amp; EPCs/developers lock in long-term demand</li> </ul>
Quality control and lifecycle performance are competitive moats	<ul style="list-style-type: none"> <li>• Inline inspection, traceability, and predictive warranty analytics reduce failure risk and enhance trust</li> <li>• <i>Examples:</i> AI-based manufacturing quality assurance, serial-level component tracking, performance-linked supply contracts</li> <li>• <b>Implication:</b> Developers pay a premium for reduced operational risk and predictable asset performance</li> </ul>
For corporates looking for super niches, recommended to explore sub-component and one level more granular opportunities	<ul style="list-style-type: none"> <li>• Niche sub-component examples: Smart monitoring &amp; embedded intelligence, solar cell silver paste &amp; screens for the same, sealants used in solar panels, cleaning chemicals for wafers used to make solar cells etc.</li> <li>• Granular opportunities: Advanced alloys, nano-coatings, heat transfer materials, Material science additives, protective coatings, embedded IoT, predictive analytics modules.</li> <li>• <b>Implication:</b> Identifying super niches could require investing time and efforts into detailed market research</li> </ul>
Ecosystem partnerships matter more than standalone manufacturing scale	<ul style="list-style-type: none"> <li>• Strategic partnerships with module OEMs, EPC platforms, and IPPs create pipeline visibility and recurring revenue</li> <li>• <i>Examples:</i> Anchor supply agreements, bundled component packages, lifecycle support services</li> <li>• <b>Implication:</b> Winning players operate as integrated partners, not isolated factories, in the solar power ecosystem</li> </ul>

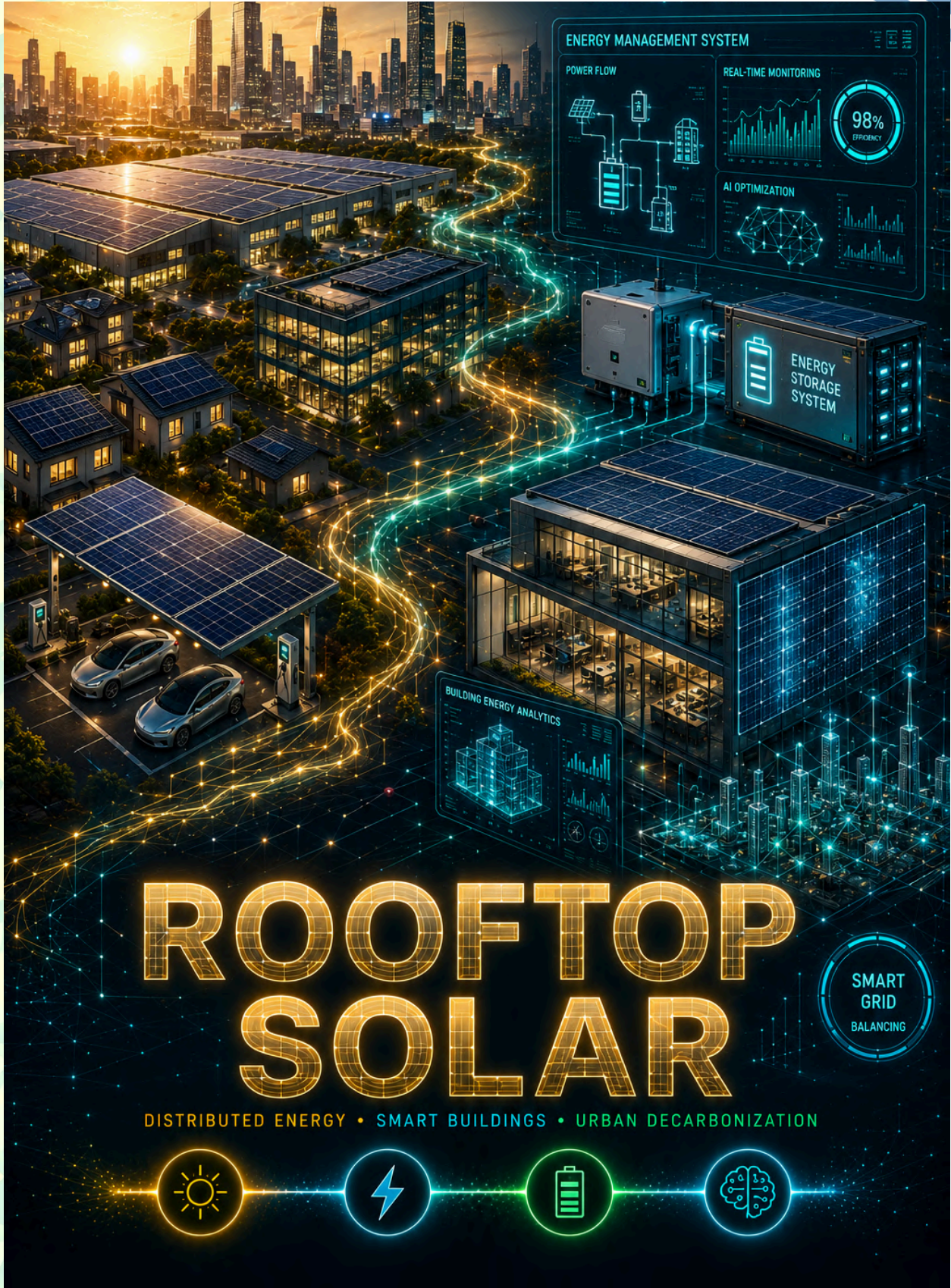
## Next Steps for Corporate Leaders

India's solar component ecosystem is entering a scale phase as module capacity expands and EPC demand localizes. While volumes are rising, the sector is quickly moving toward technology-led differentiation, bankability, and lifecycle reliability. Corporate investors who treat this as an advanced manufacturing + technology platform — not a commodity fabrication business — will capture the strongest margins.

This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this fast growing market.

Explore this opportunity further with EAI  
Market intelligence | Technology insights | Opportunity Assessment  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083





## Solar & Wind

### Rooftop Solar

*This section provides key inputs on the Indian Rooftop Solar Opportunities for corporate leaders.*

#### Highlights

- Rapidly scaling segment led by C&I users seeking energy cost reduction, reliability, and sustainability compliance
- Attractive economics with competitive LCOE vs grid tariffs in many states, improving payback profiles, and rising adoption by creditworthy off-takers
- Opportunities across multiple business models (CAPEX, OPEX/RESCO, leasing, and green PPAs) enabling diversified revenue streams
- Growing demand from energy-intensive sectors, retail & warehousing networks, and export-linked industries with ESG mandates
- Potential for value addition through bundled offerings such as storage, EV charging, energy management, and digital monitoring
- Scope for platform plays aggregating assets across multiple sites for scale, refinancing optimization, and improved yield
- Policy tailwinds and net-metering/behind-the-meter frameworks expanding addressable market for distributed renewables

#### Key recommendations for corporate leaders include:

- Target C&I consumers, MSMEs, warehouses, data centers, and large residential societies
- Implement OPEX, leasing, RESCO, and power purchase agreement (PPA) models
- Collaborate with EPC providers, financing institutions, technology suppliers
- Identify high-potential states, cities, and industry clusters
- Prepare project-level financial models including CAPEX, OPEX, expected returns, and payback periods
- Secure early adopters such as industrial parks, commercial complexes, and residential communities

## Opportunity Snapshot: Rooftop Solar

Installing solar systems on rooftops to generate on-site electricity.

### Market Signals

- Huge gap between potential (~200+ GW) and installed number (<15 GW)
- Strong policy push (PM Surya ghar, net metering prices) and high adoption in C&I segment (Malls, warehouses)
- Annual Market size by 2030: ₹35,000 - 40,000 Cr



### What Makes or Breaks It?

- Efficient customer acquisition + financing models (EMI, RESCO)
- Execution capability (site assessment, installation, maintenance)
- Strong distribution/service network across cities

### Why It Matters NOW?

- Gives 15-30% cost savings for C&I users amidst rising grid tariffs
- Shorter payback periods (3-5 years for C&I; 5-7 years for residential)
- Govt subsidies+ financing improving adoption



### Well Aligned Opportunity for

- EPC players & solar installers scaling distributed projects
- Financiers/NBFCs offering rooftop solar financing
- Platform players aggregating demand (marketplaces, digital onboarding)



### Key Challenges

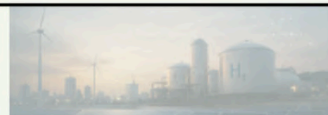
- Policy inconsistency across states (net metering caps, approvals)
- Financing barriers for MSMEs and households
- Fragmentation of end users especially in residential segment



### Business Models

- RESCO/OPEX model targeting C&I clients
- Residential aggregation via digital + installer networks
- Partnerships with NBFCs for financing + distribution alliances

Explore this opportunity further with EAI  
consult@eai.in / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

Rooftop solar (RTS) unlocks distributed, low-cost renewable power for households, commercial buildings and industries. It reduces grid dependence, lowers power bills and enables corporates to meet RE100 and ESG targets. For India, RTS is both a climate solution and an energy access enabler, with potential to scale rapidly given falling module costs, net-metering policies and corporate decarbonisation demand. Thus, this sector is having significant tailwinds from both policy and corporate economic sectors.

## Market Potential for Rooftop Solar in India

Year	Installed Capacity (GW)	Market Size (₹ Cr)	Drivers
2025	20-25 GW	23,000-25,000	Net-metering, Smart Cities, C&I demand.
2030	35-40 GW	35,000-40,000	Corporate RE100, state rooftop targets, cheaper storage integration.
2040	110-120 GW	70,000-75,000	Mass adoption across homes, MSMEs and industries.

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
Residential (single-family homes)	Rooftop PV on private houses for self-consumption	CAPEX (owner-owns), loan/finance, OPEX/RESCO (third-party installs & sells power)	Reduces monthly bills, hedge against tariff hikes, increases self-reliance; attractive payback for higher tariffs.
Commercial (offices, retail, malls, hotels)	Rooftops on office buildings, malls, hotels — daytime self-consumption (lighting, HVAC, escalators), partial export	CAPEX, OPEX/RESCO, PPA with third-party developer, C&I aggregator models, virtual-net-metering for multiple meters.	High daytime load factor (good overlap with solar), lowers peak procurement cost and demand charges, ESG & corporate sustainability goals.
Industrial (factories, large warehouses, manufacturing)	Large contiguous rooftop installations for process loads, lighting, HVAC, motors	CAPEX (captive), third-party CAPEX with wheeling/virtual net metering, RESCO	Very strong economics because of large load and high consumption

units)		for OPEX buyers.	
Institutional - Educational / Healthcare / Religious	Rooftop generation for internal loads, emergency power (hospitals)	CAPEX, grants, third-party OPEX models, community financing	Energy cost savings, resilience for critical services (hospitals), CSR / sustainability objectives for institutions.
Government & Public Buildings (municipal, civic facilities)	Solar + BESS for uninterrupted services	CAPEX (budgetary), EPC contracting, PPP/RESCO in some models	Reduces public utility bills, demonstrates policy targets
Agriculture (solar pumps, farm sheds)	Water pumping & cold storage	CAPEX with government subsidy for pumps, OPEX/RESCO models for pump rental or community pumps	Replaces diesel pumps (cost & emissions savings), enables irrigation in off-grid/poor grid areas, improves reliability
Residential Apartments & Shared Roofs	Common-area loads, lifts, water pumping, street lighting	CAPEX by society, OPEX (RESCO) for common-area supply,	Reduces common charges and increases resale value
Micro-grids / Off-grid & Remote Rooftops	Schools, health-centres & community buildings in remote areas	Project grants, CAPEX with subsidies, community RESCO models	Reliable power where grid is weak or unavailable; avoids diesel gensets
Public Infrastructure & Mobility (EV charging, depots)	Bus depots, metro stations, parking roofs, EV charging hubs	CAPEX, PPP, RESCO, integrated with BESS for peak shifting	Reduces operating cost of depots & charging
Aggregators, Virtual Net-metering, and Energy Service Companies (RESCOs)	Portfolio aggregation across many rooftops (C&I clusters, multi-site corporates)	RESCO/OPEX, portfolio PPAs, wheeling & banking	Scales rooftop rapidly without upfront customer capex

## Typical Project Capacities & Investments Required in India

Project Type	Typical Size	Indicative CapEx	Notes
Residential RTM (net-metered)	2-10 kW	₹1-4.5 lakh	Turnkey kits incl. structure, inverter, meter; subsidy-dependent.
Small C&I (shops/SMEs)	20-100 kW	₹9-40 lakh	Fast approvals; good ROI with day load.
Mid C&I (warehouses/factories)	100-500 kW	₹40 lakh-₹2.0 Cr	Popular RESCO/PPA; roof strength checks are critical.
Large Industrial / IT Parks	0.5-5 MW	₹2.0-18 Cr	Carports + elevated arrays unlock area; ToD tariffs favour self-consumption.
RTS + BESS (C&I backup/peak shave)	50-500 kW + 100-1,000 kWh	₹0.8-7 Cr	Shaves demand charges; resilience; fire & controls specs key.
Campus/Institutional (schools, hospitals)	50-1,000 kW	₹25 lakh-₹4 Cr	CSR/grant blends; weekend load profiles matter.
Fuel stations/malls (carports)	30-300 kW	₹20 lakh-₹1.5 Cr	Shade + power; branding value; EV-ready.
Community / Group Housing (virtual net metering)	100-1,000 kW	₹50 lakh-₹3.5 Cr	Requires DISCOM support; billing allocation software.

## Underlying Technologies & Processes

Element	Options	Key Traits
Modules	Mono-PERC, bifacial, thin film, TOPCon	Efficiency gains; bifacial boosts yield in urban rooftops.
Mounting structures	Fixed tilt, ballasted, building-integrated PV (BIPV)	Rooftop design flexibility; BIPV blends into facades.
Inverters	String inverters, microinverters, hybrid inverters	Grid-tied, storage-ready, improves reliability.
Storage integration	Li-ion BESS, lead-acid, emerging sodium-ion	Enables backup + peak shaving for C&I.
Digital systems	Smart meters, IoT monitoring, AI forecasting	Optimises performance and enables remote O&M.

## Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
DISCOM Dynamics & Offtaker Risk	Net metering caps, state-wise regulatory differences, utility resistance to rooftop adoption	Revenue predictability and project bankability affected	Policy fragmentation across states; DISCOM financial stress; approval delays	Requires strong regulatory strategy and state selection
Financing & Capital Structure	Small project sizes, higher transaction costs, MSME credit risk	Higher cost of capital vs utility-scale; scaling challenges	Need for aggregation platforms; evolving RESCO/leasing models	Portfolio aggregation and innovative financing critical
Customer Acquisition & Demand Fragmentation	Highly fragmented residential & SME segments; long sales cycles	High customer acquisition costs and slower growth scaling	Low awareness in many regions; trust barriers; financing hurdles	Digital sales models and channel partnerships required
Execution & Operational Complexity	Site-specific engineering, distributed installations, varied roof conditions	Higher operational overhead and performance variability	Installer capability gaps; logistics challenges; O&M complexity	Standardization and digital monitoring become key differentiators
Supply Chain, Geopolitics & Technology Risk	Import dependence, price volatility, evolving module tech	Margin pressure and procurement timing risk	ALMM policies, duties, domestic manufacturing transitions, currency risks	Procurement strategy and supplier diversification essential

## Prominent Players in the Indian Market

Company / Entity	Focus Areas
Tata Power Solar	India's largest rooftop installer across C&I, residential and institutions.
Amplus Solar (Petronas)	C&I rooftop + solar-as-a-service model.
CleanMax Solar	Leading rooftop and RE provider for corporates.

Fourth Partner Energy	Distributed solar + storage for C&I clients.
Azure Power	Rooftop EPC projects for govt. and commercial clients.
Hero Future Energies	Scaling rooftop solar in industrial clusters.
SolarSquare	Providing solutions for home, commercial & housing society
Freyr Energy	Offering world-class solar solutions to homes and businesses with 100% finance options, aim to make rooftop solar accessible to everyone
Loom Solar	Strong focus on digital-first residential rooftop solutions
Mahindra Susten	A significant EPC player with strong market presence, including residential projects
Orb Energy	Provide a range of solar energy solutions from ground-mounted and rooftop solar PV systems to solar water heating solutions
Vikram Solar	Integrated solar energy solutions provider offering EPC and O&M services
Waaree Energies	Provides EPC for rooftop and ground-mounted solutions across residential & C&I

### Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
Bundling rooftop solar with batteries, EMS, EV charging, smart controls	Recurring revenue via energy-as-a-service, higher Average Revenue Per User (ARPU)	Moves from one-time EPC revenue to long-term annuity streams
Aggregating thousands of rooftops into bankable portfolios	Infrastructure-like returns; refinancing, YieldCo, green bonds	Unlocks institutional capital; scales faster than project-by-project EPC
Battery-first rooftop offerings replacing DG sets and managing peaks	Higher ticket size, premium pricing, mission-critical energy supply	Storage solves reliability & peak cost problems solar alone cannot
Rooftop solar packaged with Scope-2 reporting, carbon credits, MRV	Monetizing sustainability outcomes, not just electricity	Elevates sales discussion to board-level ESG strategy
EMI-based ownership, instant credit, app-driven onboarding	Mass-market growth; conversion of subsidy interest into adoption	Residential is the largest untapped rooftop segment
Tailored solar solutions by industry (retail, healthcare, DCs)	Faster sales cycles, better pricing power	Customers buy relevance, not generic EPC

Predictive maintenance, performance forecasting, warranty optimization	Lower O&M cost, higher asset IRR at scale	Improves lifetime profitability of rooftop assets
Rooftop solar integrated with EV charging & fleet depots	New growth engine aligned with transport electrification	EV demand growth outpaces charging infrastructure

### Concentric & Satellite Opportunities

- Modular MMS & carport manufacturers: Local steel/aluminium fabricators producing pre-engineered, corrosion-resistant structures tailored for diverse roof types and EV-ready parking lots.
- Fintech-enabled RESCO aggregators: Platforms bundling small-ticket rooftop PPAs for MSMEs, housing societies and institutions with simplified billing and digital credit risk management.
- Inverter localization: Compact string/micro-inverters for uneven rooftops; hybrid-ready without full EMS.
- Smart O&M and cleaning systems: Concentric startups providing waterless, AI-controlled cleaning systems that maintain high PR with minimal labour.
- Solar + BESS + EV integration hubs: Turnkey integrators creating hybrid rooftops that manage self-consumption, backup power and vehicle charging through intelligent EMS.
- Virtual net-metering & community solar software: Satellite innovators enabling collective energy sharing across multiple rooftops through transparent billing and credit settlement.

### Key Takeaway for Senior Management

Function	Key Takeaway
CEO / Managing Director	<p><b>Rooftop solar is becoming an energy-platform and infrastructure business, not EPC</b></p> <ul style="list-style-type: none"> <li>• Top players are building portfolios (multi-site, multi-customer, multi-asset) rather than just executing installs</li> <li>• Enhancing platform capabilities: financing + digital monitoring + O&amp;M + customer lifecycle management</li> </ul> <p><b>Supporting Signal:</b> C&amp;I RESCO models, long-term PPAs, and energy-as-a-service are replacing pure CAPEX procurements</p>
Finance	<p><b>Largest value lies in asset aggregation, refinancing, and recurring cash flows</b></p> <ul style="list-style-type: none"> <li>• Revenue stack: PPAs, leases, O&amp;M contracts, storage add-ons, digital services</li> <li>• Financial upsides: refinancing, securitization of asset portfolios, yield compression, tax credits</li> </ul>

	<p><b>Examples:</b> Asset SPVs, warehouse financing, pooled rooftop vehicles, green bonds, InvIT migration</p> <p><b>Supporting Signal:</b> Investors prefer portfolios over standalone assets due to credit quality + diversification</p>
Strategy	<p><b>Differentiation comes from integration, finance, data, and sector focus</b></p> <ul style="list-style-type: none"> <li>• Integration spans: EPC + finance + O&amp;M + software + sector specialization</li> <li>• Sector specialization improves customer acquisition costs and lowers execution risk (e.g., Retail vs Warehousing vs Pharma vs Datacenters have different load shapes and rooftop geometries)</li> <li>• Business models: CAPEX, RESCO/OPEX, leasing, hybrid financing, multi-asset bundles (solar + storage + EV charging)</li> </ul> <p><b>Supporting Signal:</b> Top players globally are differentiating via tailored sector solutions + financing models</p>
Sustainability	<p><b>Rooftop solar is a monetizable ESG tool, not just a compliance item</b></p> <ul style="list-style-type: none"> <li>• Corporates are using rooftop solar to reduce Scope 2 emissions and meet renewable procurement targets</li> <li>• Export-linked sectors use it to satisfy supplier decarbonization requirements (e.g., CDP, RE100, SBTi, CBAM)</li> </ul> <p>Monetization pathways: ESG-linked lending, green loans, tax-efficient financing, premium customer segments</p> <p><b>Supporting Signal:</b> Sustainability office is increasingly influencing procurement decisions in C&amp;I</p>
Digital	<p><b>Software, data, and AI are future competitive drivers</b></p> <ul style="list-style-type: none"> <li>• Digital stack includes: asset monitoring, predictive O&amp;M, performance benchmarking, warranty analytics, and forecasting</li> <li>• AI use-cases: anomaly detection, degradation prediction, load optimization, demand-charge management, PPA-billing automation</li> </ul> <p><b>Future ecosystem:</b> rooftop solar + energy storage + EV charging + EMS (Energy Management System)</p> <p><b>Supporting Signal:</b> Digital unlocks yield improvement + contract transparency + bankable performance</p>

### Next Steps for Corporate Leaders

This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this fast growing market.

Explore this opportunity further with EAI  
 Market intelligence | Technology insights | Opportunity Assessment  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083





# SOLAR & WIND POWER EPC

ENGINEERING UTILITY-SCALE RENEWABLE INFRASTRUCTURE



PREPARED FOR CORPORATE LEADERS & CLIMATE-TECH STAKEHOLDERS

## Solar & Wind

### Solar & Wind Power EPC

*This section provides key inputs on Indian Solar & Wind Power EPC Opportunities for corporate leaders.*

#### Highlights

- Large build-out opportunity driven by central procurement (SECI/NTPC) and state DISCOM demand, aligned with national RE capacity addition targets
- Tariff advantage vs new thermal enabling cost-competitive power delivery, reinforced by rising corporate demand via open access and green attribute procurement
- Policy certainty and tendering visibility supporting multi-year pipelines through ISTS waivers, land/park infrastructure, grid upgrades, and clear auction calendars
- Execution & supply-chain capability critical, including module and turbine sourcing, logistics, civil & structural works, electrical BOP, and commissioning services
- Industry consolidation accelerating with scale, standardization, and financial strength becoming key differentiators as margins tighten and performance guarantees increase

#### Key recommendations for corporate leaders include:

- Building strategic positioning in the value chain (developer + IPP + asset management) rather than purely EPC, to capture recurring yield and refinancing upside
- Developing multi-asset platforms aggregating solar, wind, hybrid, and storage assets for scale optimization, yield compression, and eventual portfolio monetization.

## Opportunity Snapshot: Solar & Wind Power EPC

Designing and building renewable energy projects from procurement to commissioning..

### Market Signals

- Massive project pipeline, as India targeting 500GW non fossil capacity by 2030
- Growth driven by utility-scale+ hybrid+ RTC projects
- Annual Market size by 2030: ₹30,000- 35,000 Cr



### What Makes or Breaks It?

- Execution capability at scale (multi-GW projects, strict timelines)
- Strong procurement network (modules, turbines, BoS components)

### Why It Matters NOW?

- Strong pipeline of large-scale solar parks, wind farms, hybrid projects
- Shift toward round-the-clock (RTC) renewable projects increasing EPC complexity
- Increasing private sector participation + developer activity



### Well Aligned Opportunity for

- Infrastructure & construction companies
- Existing EPC contractors scaling into renewables
- Integrated developers (IPP + EPC capability)



### Key Challenges

- Margin pressure due to intense bidding competition
- Execution challenges: land acquisition, approvals, supply chain delays
- Working capital intensity due to long project cycles



### Business Models

- EPC contracts with utility-scale developers (SECI, NTPC, private IPPs)
- Hybrid project execution (solar + wind + storage)
- Strategic partnerships with equipment suppliers + developers

Explore this opportunity further with EAI  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

Engineering, Procurement and Construction (EPC) companies are the execution backbone of India's renewable energy build-out. They deliver utility-scale solar and wind farms, integrating design, procurement, construction and commissioning into bankable assets.

For India, EPC firms implementing solar and wind power plants are critical to meeting the 500 GW renewable targets by 2030, ensuring timely, cost-efficient delivery and enabling hybrid + storage integration. With global capital pouring into RE, strong EPC capacity is a strategic enabler of scale and competitiveness.

Not surprisingly, the Indian renewable energy EPC segment has seen tremendous growth supported by corporate and entrepreneur interest.

## Market Potential for Solar & Wind Power EPC in India

Year	Market Size(₹ Cr) - Net revenues	Capacity Outlook	Drivers
2025	15,000-20,000	30-35 GW annual installs	SECI/NTPC auctions, C&I solar demand.
2030	30,000-35,000	50-60 GW annual installs	500 GW RE target, hybrids, RTC tenders.
2040	50,000-60,000	75-80 GW annual installs	Net Zero 2070 pathway, export-led RE clusters.

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
Utility-scale solar power plants	Large ground-mounted solar parks (100 MW–5 GW+)	EPC, EPC + O&M, EPC + financing support	Largest EPC volume driver
Onshore wind farms	Large wind farms (50 MW–1 GW+)	EPC, EPCM, OEM-led EPC	Core wind EPC segment
Offshore wind farms	Fixed-bottom and floating offshore wind projects	EPC, EPCM, multi-contract	High-margin, high-barrier, fastest-growing wind segment
Hybrid renewable projects	Solar + wind co-located plants	EPC, turnkey hybrid	Optimizes land & transmission; growing rapidly

RTC / Firm renewable power projects	Round-the-clock renewable supply	EPC + long-term O&M	Key to replacing fossil baseload
Solar + battery storage projects	Grid-scale storage, peak shaving	EPC, EPC + performance guarantees	Storage is becoming mandatory in new EPC scopes
Commercial & Industrial (C&I) captive plants	Captive solar/wind for factories & campuses	EPC, EPC + wheeling support	High-margin, repeat corporate customers
Distributed & rooftop solar	Rooftop PV for buildings	EPC, RESCO	High volume, lower ticket size
Repowering & life extension	Wind turbine upgrades, solar revamps	EPC	Cost-effective capacity increase
Government & public sector projects	National solar/wind programs	EPC	Policy-driven scale creation

### Typical Project Capacities & Investments Required in India

Project Type	Typical Capacity	Indicative EPC Cost (₹ Cr/MW)	All-in CapEx (₹ Cr)
Utility-scale Solar PV (fixed-tilt / seasonal tilt)	50-500 MWp	3.3-3.8	165-1,900
Utility-scale Solar PV (single-axis tracker)	50-500 MWp	3.7-4.3	185-2,150
Hybrid Solar + Wind (co-located)	100-800 MW	4.0-5.0 (blend)	400-4,000
Onshore Wind (2-4 MW turbines)	50-300 MW	6.0-7.5	300-2,250
Solar + BESS (0.5-2 hours)	50-300 MW + 25-300 MWh	PV: 3.5-4.2; BESS: 3.0-4.5 /kWh	PV + ₹75-270 Cr (for 25-60 MWh)
Wind Repowering (legacy 250-1,000 kW)	50-150 MW	5.5-7.0	275-1,050
C&I Solar (ground/carport)	5-50 MWp	3.5-4.2	18-210

## Underlying Technologies & Processes

Element	Options	Key Traits
Solar EPC	Fixed-tilt, single-axis tracking PV farms; rooftop EPC	Drives LCOE; trackers improve yield 15-20%.
Wind EPC	Onshore wind farms; hybrid wind-solar integration	Site-specific logistics; turbine OEM partnerships key.
Hybrid EPC	Solar + wind + BESS	Ensures round-the-clock renewable supply.
Construction processes	Module mounting, cabling, turbine erection	Speed and cost control critical for IRR.
Digital enablement	Drones, AI-based site monitoring, SCADA systems	Improves construction speed, O&M efficiency.
O&M services	Predictive maintenance, cleaning robots, digital twins	Long-term asset reliability and IRR enhancement.
Hybrid Solar-Battery Systems	PV + BESS (DC-coupled / AC-coupled)	Supports energy smoothing, curtailment reduction, higher renewable penetration
SCADA & Forecasting Systems	Weather, load, and generation forecasting	Mandatory for grid compliance; reduces imbalance charges; improves scheduling accuracy
Substation & Evacuation Infra	Step-up substations, transmission lines, pooling stations	Often the bottleneck; determines project viability & commissioning timelines
Asset Performance Management (APM)	Predictive analytics, alarms, degradation tracking	Improves uptime, reduces O&M costs, extends asset life, increases IRR
Repowering & Retrofit	Turbine repowering, inverter replacement, module upgrades	Extends life and boosts output for aging assets, particularly in wind-heavy states

## Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
Margin Compression & Competitive Bidding Pressure	Aggressive tariff discovery leading to cost-driven EPC awards;	Reduced profitability and working capital strain	Reverse auctions by SECI/NTPC; large developer bargaining	Need differentiation via engineering, hybridization, lifecycle services

	commoditization of EPC services		power	
Supply Chain Volatility & Localization Policies	Module/turbine price fluctuations, logistics disruptions, dependency on imports	Project cost overruns and execution delays	ALMM requirements, import duties, domestic manufacturing transition, geopolitical tensions	Strategic procurement planning and supplier diversification essential
Land, Grid Connectivity & Regional Execution Complexity	Land acquisition delays, transmission availability, evacuation constraints	Project timeline risks and cost escalation	State-specific policies, grid congestion in high RE states (Rajasthan, Gujarat, Tamil Nadu)	Early-stage site diligence and grid intelligence critical
Offtaker Risk & Payment Delays	DISCOM financial health affecting payments; contract renegotiation risks	Cash flow uncertainty and financing challenges	State DISCOM payment cycles; curtailment risks; policy changes	Strong counterparty assessment and contract structuring required
Capital Intensity, Execution Risk & Working Capital Needs	Large upfront procurement costs, performance guarantees, and construction risks	Balance sheet pressure for EPC firms	Increasing performance requirements, bank guarantee burdens, rising financing costs	Asset-light models, strategic partnerships, and digital project management needed

### Prominent Players in the Indian Market

Company / Entity	Focus Areas
Sterling & Wilson Renewable Energy	India's largest RE EPC; >10 GW solar executed globally.
Tata Power Solar	EPC for large-scale solar + rooftop; integrated modules to projects.
L&T Construction (Power Transmission & Distribution)	Large utility-scale solar, wind and hybrid RE parks.
Adani Infra	In-house EPC for Adani Green's massive RE pipeline.

Mahindra Susten	EPC & Operations & Maintenance (O&M) services.
Shapoorji Pallonji Infra	Solar EPC in India and international markets.
Avaada / ReNew / Azure	Developer-EPC hybrids executing RE parks.
Saatvik Green Energy	Gaining prominence for its high-efficiency modules and growing EPC presence for commercial and industrial projects
Bondada Engineering	Emerging as a notable player in solar project execution
Suzlon Energy	A major Indian wind turbine manufacturer and EPC provider
Vestas India & Siemens Gamesa	Global leaders with strong Indian footprints in wind
Inox Wind	Another significant player in the wind energy sector

### Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
From EPC to Energy-Infrastructure Integrator	End-to-end delivery: generation + storage + evacuation + grid services	Controls project outcomes, not just construction
Hybrid & RTC-Focused EPC	Premium EPC for firm, dispatchable renewable power	Utilities want reliability, not just MW
Grid-First EPC Strategy	EPC for substations, transmission, STATCOM, HVDC	Grid EPC is becoming higher value than generation EPC
Asset Aggregation & Portfolio EPC	Portfolio-based EPC for IPPs & corporates	Reduces execution risk & cost volatility
Offshore & Floating Wind Specialization	High-margin, high-barrier EPC niche	Limited capable EPCs globally
EPC + Financing Enablement	EPCs offering bankability support	Faster financial closures
Digital EPC & AI-Led Execution	AI-based scheduling, procurement, quality control	Cuts delays & cost overruns
Floating Solar & Hybrid Water-Energy Systems	EPC for floating solar + hydro hybrids	Unlocks new geographies
Localized Manufacturing-Linked EPC	EPC + supply chain localization	Policy alignment & cost advantage

Energy Transition EPC (Hydrogen-Linked)	EPC for integrated RE-to-H <sub>2</sub> systems	Early mover advantage in H <sub>2</sub>
---	---	---

### Concentric & Satellite Opportunities

- Land aggregation & social-license firms: Concentric specialists securing contiguous parcels, community buy-in and expedited permits for faster NTP.
- Foundation & geotech innovators: Rapid piling, micro-pile and rock anchor systems reducing civil cost and monsoon risk.
- Erections & heavy-lift logistics networks: Crane pools, blade transport adapters and just-in-time sequencing to compress schedules.
- SCADA/analytics & digital twins: Satellite platforms driving PR/PLF uplift, predictive maintenance and warranty claim intelligence.
- Spare-parts localisation & service hubs: Gearboxes, blades, inverters and trackers with regional depots for <72-hr MTTR.
- Hybridisation & BESS integrators: Adding storage/STATCOMs for peak/ancillary revenues and grid-code compliance.
- Repowering & decommissioning services: Asset recycling, resale of components and environmental compliance at end-of-life.
- Green finance & insurance products: Performance wraps, curtailment cover and FX hedges packaged for EPC + IPP portfolios.

### Key Takeaway for Senior Management

Takeaway	Details
EPC is no longer a build-only business	Competitive advantage now lies in integration (grid, storage, hybrids), not just construction capability <b>Why</b> : Customers and regulators are demanding integrated outcomes (dispatchability, grid compliance, land+evacuation, forecasting), not just MW installed. <b>Sub-components</b> : grid interconnection, SCADA integration, storage coupling, hybrid plant layout, substation works, transmission coordination. <b>Examples</b> : SECI's RTC & peak power tenders require solar + wind + BESS integration; DISCOMs require forecasting & scheduling compliance; C&I buyers require metering + billing + open access paperwork.
Value pools have shifted away from pure MW installation	Grid EPC, hybrid/RTC projects, and lifecycle services offer higher and more durable returns <b>Why</b> : EPC margins are decreasing (commoditization + bid competition + performance guarantees); returns are higher in adjacent areas.

	<p><b>High-value areas:</b> grid EPC, hybrid/RTC projects, evacuation infra, storage EPC, O&amp;M, repowering, digital asset management.</p> <p><b>Examples:</b> Grid EPC has higher barriers (permits, SLDC coordination, ROW, safety compliance); O&amp;M contracts deliver multi-year annuity revenue; repowering older wind assets provides high IRR.</p>
Capability fit matters more than market size	<p>Focus on areas where existing strengths can be leveraged quickly</p> <p><b>Why:</b> Renewable EPC TAM is large, but competitive advantage depends on capability overlap (not TAM alone).</p> <p><b>Examples of capability fit:</b></p> <ul style="list-style-type: none"> <li>• companies with electrical BOP expertise excel in grid EPC</li> <li>• companies with logistics + crane + heavy civil experience migrate into wind EPC</li> <li>• companies with digital + controls excel in hybrid storage projects</li> </ul> <p><b>That is:</b> Winning is about adjacency leverage, not broad diversification.</p>
Partnerships are a strategy, not a weakness	<p>Offshore wind, storage-heavy EPC, and hydrogen require JV/acquisition-led entry</p> <p><b>Why:</b> Certain segments require OEM licensing, certification, or global partners — not feasible to build entirely in-house.</p> <p><b>Examples:</b></p> <ul style="list-style-type: none"> <li>• Offshore wind EPC: requires partnerships with turbine OEMs + marine contractors (e.g., DEMA, Van Oord)</li> <li>• Storage EPC: needs integrators for BESS, PCS, EMS (e.g., Fluence, Wärtsilä, Sungrow)</li> <li>• Hydrogen-linked renewables: requires electrolyzer OEM + ammonia/biofuel offtake partners</li> </ul>
Digital and grid expertise are future moats	<p>Software, data, and grid integration skills will differentiate EPCs</p> <p><b>Why:</b> Future competitive differentiation sits in performance + availability + compliance rather than pure construction.</p> <p><b>Digital stack examples:</b> predictive O&amp;M, digital twins, IV curve analytics, SCADA, EMS, drone QA/QC, automated bid/forecasting tools.</p> <p><b>Grid expertise components:</b> load flow modeling, protection systems, scheduling/forecasting compliance, metering, SLDC protocols, dispatch coordination.</p>
Regulatory literacy is becoming operationally critical	<p><b>Why:</b> Execution is bottlenecked by interconnection, open access rules, grid codes, and scheduling penalties — not module supply.</p> <p><b>Sub-components:</b> land conversion rules, open access approvals, banking rules, REC/attribute eligibility, SLDC interface, PPA clauses, deviation penalties, SCADA mandates.</p> <p><b>Examples:</b> Peak &amp; RTC tenders penalize under-generation; C&amp;I open access varies by state; hybrid PPAs require specific injection compliance.</p> <p><b>That is:</b> EPC teams without policy competence risk commissioning &amp; payment delays.</p>

<p>Lifecycle monetization opportunities are expanding</p>	<p><b>Why:</b> Post-completion phases offer recurring revenue and IRR enhancement for project operators.</p> <p><b>Sub-components &amp; monetizable items:</b></p> <ul style="list-style-type: none"> <li>• O&amp;M contracts (10–25 years)</li> <li>• predictive maintenance services</li> <li>• repowering / component retrofits</li> <li>• digital asset management platforms</li> <li>• warranty &amp; performance assurance</li> </ul> <p><b>Examples:</b> Wind repowering in Tamil Nadu; robotic PV cleaning in arid regions; digital twins improving dispatch &amp; degradation models.</p> <p><b>That is:</b> Lifecycle services convert EPC from a transactional to a platform revenue business</p>
---	--

### Next Steps for Corporate Leaders

Solar and wind EPC markets are expanding as corporate clean energy demand grows through captive projects, group captive structures, open-access PPAs, and utility-scale procurement. EPC capabilities are maturing across engineering design, procurement, logistics, construction, and O&M, while supply chains continue to adapt to localization mandates, quality expectations, and asset lifecycle requirements.

This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this fast growing market.

Explore this opportunity further with EAI  
 Market intelligence | Technology insights | Opportunity Assessment  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083





# SOLAR & WIND PROJECT DEVELOPMENT

UTILITY-SCALE RENEWABLE INFRASTRUCTURE PLATFORMS



PREPARED FOR CORPORATE LEADERS & CLIMATE-TECH STAKEHOLDERS

## Solar & Wind

### Solar & Wind Power Project Development

*This section provides key inputs on the Indian Solar & Wind Power Project Development Opportunities for corporate leaders.*

#### Highlights

- Strong capacity addition opportunity driven by national RE targets, competitive tenders, and increasing corporate procurement of green power via open access, GTAM, and bilateral structures
- Attractive long-duration returns supported by declining build costs, maturing PPA frameworks, and demand visibility from utilities and C&I consumers
- Development capabilities becoming key bottlenecks across land aggregation, permitting, grid connectivity, financing, PPA contracting, and resource/variability risk management
- Portfolio scale and financing sophistication emerging as differentiators as developers aggregate multi-site assets and utilize structured equity/debt solutions
- Ecosystem collaboration increasing with strategic investors, OEMs, DISCOMs, and energy traders as markets transition toward hybrid, RTC, and storage-linked tenders

#### Key recommendations for corporate leaders include:

- Pursuing platform-based entry through acquisition or JV structures to gain development capabilities in land, grid, and PPA contracting
- Build portfolio aggregation strategies across hybrid, RTC, and storage-enhanced assets to unlock improved risk-weighted returns
- Develop differentiated commercialization pathways via C&I open access, corporate PPAs, and green attribute monetization (RECs/GTAM/carbon credits) to improve price realization beyond regulated tariffs

## Opportunity Snapshot: Solar & Wind Power Projects Development

Own, and operate renewable energy assets, and generate revenue via power sales.

### Market Signals

- Massive capacity buildouts with annual additions of 35-50 GW solar and 10-15 GW wind
- Shift toward RTC (round-the-clock) and hybrid projects
- Annual Market size by 2030: ₹2,00,000- 2,50,000 Cr



### What Makes or Breaks It?

- Payment security through long term PPA's with reliable counterparties
- Access to low-cost capital (debt + equity) to improve project IRRs
- Execution capability in land acquisition, approvals, and grid connectivity

### Why It Matters NOW?

- Strong demand from DISCOMs & corporates
- Net-zero commitments driving C&I renewable procurement (open access)
- Hybrid and storage integration improving grid reliability & returns



### Well Aligned Opportunity for

- Independent Power Producers (IPPs)
- Infrastructure funds / sovereign wealth funds
- Large corporates (captive renewable consumption)



### Key Challenges

- Land acquisition and permitting delays
- DISCOM payment delays causing counterparty risks
- High capital intensity with long gestation periods



### Business Models

- Participate in SECI/NTPC auctions for utility-scale projects
- Develop C&I open access projects for corporate clients
- Building of hybrid portfolios (solar + wind + storage)

Explore this opportunity further with EAI  
consult@eai.in / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

Project developers are the owners of India's renewable energy assets, responsible for land acquisition, permits, financing, design, construction and operation. They convert policy targets into bankable projects, driving long-term cash flows through power purchase agreements (PPAs).

For India, solar and wind project developers are central to achieving the 500 GW renewable target by 2030, reducing fossil dependence and meeting corporate and utility demand for round-the-clock green power.

A wide variety of business stakeholders across India have invested in becoming renewable energy developers.

## Market Potential for Solar & Wind Power Project Development in India

Year	Market Size (₹ Cr)	Capacity Outlook	Drivers
2025	1,25,000-1,50,000	30-35 GW annual installs	SECI/NTPC auctions, C&I demand, hybrid projects.
2030	2,00,000-2,30,000	50-60 GW annual installs	500 GW RE target, RTC RE PPAs, storage integration.
2040	3,00,000-3,50,000	75-80 GW annual installs	Net Zero 2070 pathway, green hydrogen hubs, export-linked clusters.

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
Utility-scale solar power projects	Large ground-mounted solar parks (100 MW–5 GW+)	Long-term PPAs, auctions	Core volume driver
Onshore & offshore wind power projects	Wind farms (50 MW–1 GW+) & Fixed-bottom & floating offshore wind farms	PPAs, merchant + PPA & Contracts for Difference, PPAs	Stable, mature segment with repowering upside & High-barrier, high-capex, long-term value
Hybrid renewable projects	Co-located solar + wind plants	Hybrid PPAs	Better land & grid utilization
Solar + battery storage projects	Grid-scale storage, peak shifting	Capacity payments, PPAs	Storage becoming mandatory

C&I captive / open-access projects	Captive solar & wind plants	Captive PPAs, Open Access	High-margin, sticky customers
Floating solar projects	Reservoirs, dams, water bodies	PPAs	Solves land constraints
Green hydrogen-linked projects	Renewable supply to electrolyzers	Long-term supply contracts	Emerging large-scale demand
Public-sector renewable programs	National renewable missions	Tenders, PPAs	Policy-driven scale
Data center & hyperscale power	24x7 clean power for Data Centers	Long term PPAs	High-credit, premium pricing
Portfolio acquisition & platform build-up	Buying operating & pipeline assets	M&A, asset recycling	Scale & capital efficiency

### Typical Project Capacities & Investments Required in India

Project Type	Typical Capacity	Indicative All-in CapEx (₹ Cr/MW)	Program Size (₹ Cr)
Utility-Scale Solar PV (fixed/trackers)	50-500 MWp	3.6-4.5	180-2,250
Onshore Wind (2-4 MW turbines)	50-300 MW	6.5-8.0	325-2,400
Co-located Solar-Wind Hybrids	100-800 MW	4.6-6.2 (blend)	460-4,960
Solar + BESS Hybrids (0.5-2 h)	50-300 MW + BESS	PV: 3.8-4.6; BESS: 3.2-4.8/kWh	PV + ₹80-320 Cr (25-70 MWh)
Solar Parks (developer-led cluster)	500-2,000 MWp	3.4-4.2	1,700-8,400
C&I Open Access / Group Captive	5-50 MWp	3.8-4.8	19-240

### Underlying Technologies & Processes

Element	Options	Key Traits
Solar PV	Utility-scale ground-mount, floating solar	Proven, low LCOE; floating solar saves land.
Wind power	Onshore wind (2-5 MW turbines), offshore (early-stage)	Onshore mature; offshore emerging with high potential.
Hybrid projects	Solar + wind + BESS	Firm, dispatchable RE; aligns with RTC tenders.
Project development	Land acquisition, permits, PPA structuring, EPC tie-ups	Determines bankability and execution speed.
Financing models	Corporate PPAs, SECI/state PPAs, InvITs	Long-term visibility; attracts global capital.
Digital enablement	SCADA, AI-based forecasting, digital twins	Improves yield, reduces curtailment, enhances IRR.
Energy Trading & Markets	LFP, NMC, flow batteries, LDES (emerging)	Enables peak pricing, arbitrage, grid services; improves dispatchability and merchant optionality
Grid Interconnection	Substations, ISTS/STS connectivity, SLDC integration	Determines curtailment, scheduling penalties, and PPA bankability; often the key bottleneck
Storage System (BESS)	LFP, NMC, flow batteries, LDES (emerging)	Enables peak pricing, arbitrage, grid services; improves dispatchability and merchant optionality

### Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
Land Acquisition & Grid Connectivity Constraints	Securing contiguous land parcels and timely grid evacuation approvals	Project delays, increased development costs, risk of stranded assets	State-level land policies, transmission bottlenecks, high congestion in RE hubs (Rajasthan, Gujarat, Tamil Nadu)	Early-stage site diligence and strong grid intelligence essential
Offtaker & Contractual Risk (DISCOM / Corporate PPAs)	Payment delays, curtailment risk, PPA renegotiation concerns	Revenue uncertainty and financing challenges	DISCOM financial health, policy variability across states, evolving open-access regulations	Diversified offtaker mix and strong contract structuring required
Financing & Capital	High upfront development	Balance sheet pressure and	Rising interest rates, currency risk for	Platform-scale portfolios and

Intensity	capital, long gestation periods, refinancing dependence	slower scaling	imported components, evolving green finance landscape	innovative financing structures critical
Supply Chain & Technology Timing Risk	Module/turbine price volatility, technology upgrades, domestic content rules	Cost escalation or suboptimal technology selection	ALMM mandates, localization push, geopolitical dependencies on imports	Strategic procurement timing and supplier partnerships needed
Policy Uncertainty & Regional Execution Complexity	Changing regulations, approval delays, and state-specific compliance requirements	Development pipeline unpredictability	Variations in open access charges, land norms, and incentives across states	Policy monitoring and geographic diversification become strategic advantages

### Prominent Players in the Indian Market

Company / Entity	Focus Areas
Adani Green Energy	India's largest RE developer; >10 GW operational, >15 GW pipeline.
ReNew Power (ReNew Energy Global)	Utility-scale solar, wind, hybrid and storage projects nationwide.
Tata Power Renewable Energy	C&I and utility RE development; >4 GW operational capacity.
Azure Power	Utility-scale solar parks; early entrant with SECI and state PPAs.
Greenko Group	RE + pumped hydro hybrids; 50 GWh storage-linked projects by 2030.
NTPC Renewable Energy Ltd.	State-owned RE developer; large utility-scale projects.
JSW Energy	Scaling the renewable pipeline across solar, wind and hybrids.
Sembcorp Green Infra	Singapore-backed developer with multi-GW wind/solar portfolio.
Suzlon Energy	A veteran in wind turbine manufacturing and hybrid solutions
Inox Wind	Wind turbine manufacturer with high demand
Vestas India & Siemens Gamesa	Global turbine manufacturers with strong Indian presence
GE Renewable Energy	Key international player in wind

CleanMax and Fourth Partner	RE developer focussed on C&I
-----------------------------	------------------------------

### Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
From MW deployment to firm power delivery	RTC / firm renewable power platforms	Enables premium PPAs vs auction tariffs
Hybrid-first development strategy	Co-located solar + wind projects	Better land & grid utilization, higher PLF
Storage-led project development	Solar/Wind + BESS-led projects	Storage unlocks new revenue streams
Offshore & floating wind specialization	Focused offshore wind platforms	High-entry-barrier, long-life assets
Green hydrogen-linked renewables	Dedicated RE-to-H <sub>2</sub> power blocks	Strategic optionality for next decade
Data-center & hyperscaler solutions	Customized firm power for data centers	High-credit, long-term customers
Floating solar & water-energy nexus	Reservoir-based solar + hydro hybrids	Unlocks new geographies
Digital-first development & operations	AI-led forecasting, predictive ops	Improves IRR over asset life
Portfolio-based customer solutions	Multi-country, multi-asset PPAs	Sticky, long-term relationships
Corporate decarbonization platforms	End-to-end corporate PPA + ESG solution	Moves sales to CFO/Board level

### Concentric & Satellite Opportunities

- Land & community consent platforms: Digital title diligence, drone surveys and benefit-sharing toolkits that compress NTP timelines and de-risk disputes.
- Grid & market analytics engines: AI tools co-optimising site selection, curtailment risk and RTC/peak bids with BESS sizing.
- Hybridisation & repowering studios: Packages to add BESS or repower wind, lifting CUF and unlocking new revenues without new land.
- ESG & biodiversity services: Avifauna/CRZ assessments, mitigation design and continuous monitoring for permits and lender compliance.

- Localised logistics & heavy-lift pools: Blade/tower transport adapters, shared crane fleets and monsoon-proof execution playbooks.
- Performance & warranty intelligence: Drone thermography, SCADA twins and claim analytics to defend PR/PLF and reduce O&M drift.
- Corporate PPA marketplaces: Structured OA/group-captive match-making with standard contracts, payment security and REC/ICM stacking.
- Floating solar anchors/Offshore wind buoys: Modular mooring for reservoirs/canals; Wave/current sensors for monopile/site feasibility.

### Key Takeaway for Senior Management

Takeaway	Details
Shift from capacity developer → reliable clean energy solution provider	<p>Compete on firm, reliable power and decarbonization outcomes—not lowest tariffs</p> <p><b>Why:</b> Value is migrating from “capacity installed” to energy delivered, dispatchability, and carbon outcome guarantees.</p> <p><b>Examples:</b> SECI Round-the-Clock (RTC) tenders; Peak power tenders; C&amp;I buyers demanding 24×7 RE supply; hybrid PPAs.</p> <p><b>Competitor shift:</b> Developers differentiate on firm power, integration, and availability, not just lowest tariff bids.</p> <p><b>That is:</b> Corporate buyers pay premium for reliable delivery + carbon outcomes, not just electricity</p>
Storage is no longer optional	<p>Future-proof portfolios by embedding storage and dispatch capability early</p> <p><b>Why:</b> Curtailment, scheduling/imbalance penalties, and RTC tenders are making storage a standard design element.</p> <p><b>Examples:</b> BESS paired with wind/solar; DC/AC coupling; co-located battery sites; storage-based ancillary services.</p> <p><b>Investor implication:</b> Storage adds optional revenue stack — peak pricing, arbitrage, grid services, reduction in deviation penalties.</p> <p><b>That is:</b> Storage makes portfolios future-proof and merchant-ready as India moves toward market-based dispatch</p>
Corporate PPAs are a strategic growth engine	<p>Move from auction dependence to long-term, high-credit corporate customers</p> <p><b>Why:</b> C&amp;I buyers are decarbonizing voluntarily to meet CBAM/SBTi/RE100/ESG pressures.</p> <p><b>Examples:</b> Open Access, Group Captive, Direct Bilateral PPAs, Virtual/Financial PPAs (emerging), Green Attribute bundles.</p> <p><b>Investor advantage:</b> High-credit corporate offtakers unlock premium pricing vs regulated auctions and reduce counterparty risk.</p> <p><b>That is:</b> Corporate PPAs reduce tender dependence and enable long-term platform scaling</p>

<p>Offshore wind and hydrogen are selective bets</p>	<p>Offshore wind and hydrogen are selective bets  <b>Why:</b> These sectors require capex-heavy infrastructure, OEM specialization, policy certainty and global partnerships, unsuitable for broad-based deployment.  <b>Examples:</b> Offshore requires subsea cables, foundations, marine EPC; hydrogen requires electrolyzers + ammonia/fuels + storage.  <b>Strategic approach:</b> Best entered via JV/acquisitions, not greenfield.  <b>That is:</b> These are optionality investments for corporates with balance sheet strength, not growth plays applicable to all.</p>
<p>Data and digital tools lift lifetime IRR</p>	<p>Forecasting, optimization, and predictive O&amp;M materially improve asset value  <b>Why:</b> Digital improves Plant Load Factor(PLF), availability, and risk-adjusted returns across the lifecycle.  <b>Examples:</b> Forecasting engines, optimization tools, digital twins, predictive maintenance, PLF benchmarking, curtailment analytics.  <b>Investor relevance:</b> Uplifts IRR through yield gains, O&amp;M cost reduction, and lifetime degradation management.  <b>That is:</b> Digital transforms renewables from static infrastructure plays into optimized financial assets.</p>

### Next Steps for Corporate Leaders

Solar and wind project development is accelerating as corporates pursue decarbonization, RE100 commitments, and long-term cost visibility through captive, group captive, and open access models. Development pipelines are maturing across land banking, interconnection studies, permitting, financing, and PPA origination, while policy evolution and storage economics shape the next wave of firm/dispatchable clean power offerings.

This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this fast growing market.

Explore this opportunity further with EAI  
 Market intelligence | Technology insights | Opportunity Assessment  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083



UTILITY SCALE SOLAR & WIND

BATTERY STORAGE

ROOFTOP SOLAR

EV CHARGING NETWORKS

MICROGRIDS & COMMUNITY ENERGY

AGGREGATED CLEAN ENERGY PORTFOLIO

PORTFOLIO YIELD 7.92%

ESG IMPACT  
CO<sub>2</sub> AVOIDED 12.6M TONS  
CLEAN ENERGY SERVED 8.2M HOMES

AI PREDICTIVE ANALYTICS

PORTFOLIO OPTIMIZATION

AI OPTIMIZATION ENGINE

- DISPATCH OPTIMIZATION
- REVENUE FORECASTING
- RISK ANALYTICS
- MAINTENANCE PREDICTION

# CLEAN ENERGY ASSET AGGREGATION

PORTFOLIO INTELLIGENCE • RENEWABLE INFRASTRUCTURE • ENERGY PLATFORMS

PREPARED FOR CORPORATE LEADERS & CLIMATE-TECH STAKEHOLDERS

## Solar & Wind

### Clean Energy Asset Aggregation

*This section provides key inputs on India's Clean Energy Asset Aggregation Opportunities for corporate leaders.*

#### Highlights

- Shift from project ownership to portfolio platforms as investors seek scale, yield stability, and refinancing advantages through aggregated renewable assets
- Strong institutional capital interest driven by predictable cash flows, ESG mandates, and infrastructure-style return profiles
- Value creation through scale efficiencies, including improved asset management and portfolio-level risk diversification
- Emergence of yield platforms and InvIT-style vehicles enabling exit pathways, liquidity, and long-term capital recycling

#### Key recommendations for corporate leaders include:

- Build aggregation platforms early
- Standardize asset performance and reporting frameworks to attract institutional capital and improve portfolio bankability
- Integrate effective digital asset management systems for yield optimization and centralized portfolio control
- Design clear monetization pathways through refinancing, yield vehicles, or secondary market exits

# Opportunity Snapshot: Clean Energy Asset Aggregation

Consolidate multiple renewable assets into portfolios for long term financial returns

## Market Signals

- Rapid renewables build-out leveraging fragmented assets across developers
- Growth of InvITs/yield platforms as exit and monetization route
- Annual Market size by 2030: ₹35,000 - 40,000 Cr



## What Makes or Breaks It?

- Ability to acquire high-quality, operational assets with stable PPAs
- Financial structuring capability (InvITs, refinancing, yield optimization)
- Strong portfolio management (performance monitoring, risk diversification)

## Why It Matters NOW?

- Developers looking to monetize operational assets and recycle capital
- Investors seeking stable, yield-generating infrastructure assets
- Consolidation trend ; portfolio scale improves valuation multiples



## Well Aligned Opportunity for

- Infrastructure funds, PE, sovereign wealth funds
- Large IPPs looking to scale portfolios
- Financial institutions/platform builders (InvIT sponsors)



## Key Challenges

- Asset quality variability (PLF, contracts, counterparty risk)
- Complex structuring (InvITs, SPVs, regulatory approvals)
- Integration challenges across multi-asset portfolios



## Business Models

- Acquire operational renewable assets from developers
- Launch InvIT/yield platforms for portfolio aggregation

Explore this opportunity further with EAI  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

India's clean energy growth has been led by fragmented projects across rooftop solar, C&I renewables, small hydro, bioenergy and distributed storage. Asset aggregation platforms bundle these projects into scalable portfolios, unlocking institutional capital, improved risk-return profiles and secondary market liquidity.

For developers, it means access to cheaper financing; for investors, it provides diversified exposure to the energy transition. Asset aggregation provides a key missing link between project-level development and large-scale capital markets in India's clean energy journey.

As Indian's clean energy and energy transition ecosystems accelerate, expect the value of such aggregation to accelerate too.

## Market Potential for Clean Energy Asset Aggregation in India

Year	Market Size (₹ Cr Assets Under Management)	Drivers
2025	10,000-12,000	Rooftop solar, small wind, biomass, early REIT/InvIT structures.
2030	35,000-40,000	Aggregation of C&I solar + storage portfolios; InvITs mainstream.
2040	75,000-1,00,000	Mature secondary market; integration of EV infra, storage, hybrid RE projects.

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
Utility-scale renewable portfolios	Large solar & wind plants bundled across regions	YieldCo, infrastructure ownership	Core scale driver; stable long-term returns
Offshore wind portfolios	Multi-project offshore wind platforms	Co-investment, fund-based aggregation	High-barrier, infrastructure-grade assets
Distributed solar aggregation	Rooftop & small ground-mounted plants	Virtual aggregation, platform model	Unlocks fragmented distributed value
C&I captive & open-access portfolios	Aggregated plants supplying industries	Portfolio PPAs	High-margin, sticky customers

Hybrid & RTC portfolios	Firm renewable power portfolios	Firm power aggregation	Premium pricing, grid relevance
Distributed energy resource (DER) aggregation	Virtual power plants (VPPs)	Software-led aggregation	Digital, recurring revenue
Green hydrogen-linked portfolios	Renewables dedicated to H <sub>2</sub> production	Long-term offtake aggregation	Strategic future energy vector
Strategic future energy vector	24x7 clean power supply	Portfolio PPAs	High-credit premium demand
Private infrastructure funds	Long-term renewable ownership	Fund-based aggregation	Institutional capital mobilization
Multi-technology clean energy platforms	Integrated clean energy ecosystems	Platform aggregation	Future-proof energy systems

### Typical Project Capacities & Investments Required in India

Portfolio Type	Typical Scale	Indicative Capital (₹ Cr)	Notes
C&I Rooftop Solar Portfolio	50-150 MWp across 50-200 sites	200-600	Multi-tenant PPAs; SPV/InvIT ready; O&M centralised.
Behind-the-meter BESS Portfolio	100-300 MWh	450-1,800	Peak-shaving/backup revenues; performance-guarantee contracts.
Open-Access Solar/Wind Pool	200-500 MW	800-2,000	Sleeved corporate PPAs; scheduling/settlement at scale.
Rooftop + EV Chargers (Urban clusters)	30-80 MWp + 1,000-3,000 chargers	250-700	City/SEZ clusters; tariff + charging revenue stack.
Distributed Bio/Cogen + Solar Hybrids	20-60 MW across mills/SMEs	120-350	Firming portfolios; carbon credits included.
Mixed DER VPP (solar+BESS+DG)	150-400 MWp + 200-600 MWh	1,000-3,000	Virtual Power Plant dispatch; ancillary/peak products.

## Underlying Technologies & Processes

Element	Options	Key Traits
Asset Classes	Rooftop & C&I solar, wind farms, hybrid RE, storage, EV infra	Fragmented assets bundled for scale.
Financial Structures	InvITs, YieldCos, securitisation, green bonds	Enable aggregation, refinancing, liquidity.
Digital Platforms	AI/IoT-based monitoring of portfolios	Ensures performance transparency and investor confidence.
Risk Management	PPA-backed cashflows, credit enhancement, insurance	Improves bankability and lowers cost of capital.
Secondary Market	Institutional buyers, pension funds, sovereign wealth funds	Expands investor base for long-term capital.

## Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
Off-taker Risk & Revenue Certainty	DISCOM financial health, payment delays, renegotiation risks, tariff pressures	Cash flow uncertainty; financing challenges; reduced investor confidence	State DISCOMs have varying creditworthiness; delayed receivables common	Diversify off-takers (C&I, open access, green energy contracts); strong risk assessment
Policy & Regulatory Complexity	Changing open-access rules, banking charges, grid regulations, renewable policies	Project structuring challenges; investment delays; compliance costs	Policy variation across states affects scalability of aggregated portfolios	Multi-state strategy; policy monitoring; flexible asset structuring
Capital Intensity & Financing Structure	High upfront capital for acquisitions; refinancing risk; interest rate	Pressure on IRR; reliance on debt markets; long payback cycles	Competitive bidding reduces tariffs, tightening margins for aggregators	Innovative financing (InvITs, green bonds), operational efficiency to

	sensitivity			enhance yield
Operational Integration & Asset Performance	Managing diverse assets (solar, wind, storage); forecasting variability; O&M complexity	Performance risk; higher operational costs; integration challenges	Geographic dispersion and grid variability increase management complexity	Digital asset management, predictive analytics, centralized monitoring platforms
Supply Chain & Geopolitical Exposure	Equipment imports, currency risks, global price fluctuations impacting expansion	Capex volatility; project delays; investment timing risk	Dependence on imported components and evolving trade policies	Strategic procurement planning; local sourcing; phased expansion strategies

### Prominent Players in the Indian Market

Company / Entity	Project Details
ReNew Power	One of the first to explore asset aggregation platforms for RE projects.
Greenko	Bundling large RE + storage assets into scalable portfolios.
Azure Power	Aggregating solar assets under long-term PPAs; potential InvIT candidate.
Adani Green	Scaling portfolios across solar/wind hybrids for potential aggregation.
NTPC Green Energy	Government-backed RE subsidiary; aggregation to attract institutional investors.
Fourth Partner Energy	Provides comprehensive asset management for its vast renewable energy portfolio (solar, wind, hybrid), using an AI-backed Remote Monitoring System (RMS)
Cleanmax Energy	Its energy asset management involves sophisticated, tech-driven oversight of renewable energy plants (solar, wind, hybrid)

### Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
From asset ownership to	Multi-country, multi-technology	Lowers WACC and risk

portfolio platforms	aggregation platforms	
Digital aggregation & Virtual Power Plants (VPPs)	Software-led aggregation of DERs	Data & control platforms
Corporate decarbonization platforms	Aggregated corporate PPAs + carbon attributes	Sticky, long-term demand
Storage & flexibility as a portfolio layer	Storage-first aggregation strategies	New revenue streams
New revenue streams	Consortium-based offshore portfolios	Risk sharing
Hydrogen-linked renewable portfolios	Hydrogen-linked renewable portfolios	Strategic optionality
Repowering & brownfield aggregation	Acquisition + upgrade portfolios	Lower-risk growth
AI-driven asset performance optimization	AI-driven asset performance optimization	Higher IRRs
Multi-technology energy ecosystems	Integrated renewables + storage + EV	Future-proof platforms
Merchant risk optimization	Blended merchant–contracted portfolios	Higher returns with controlled risk

### Concentric & Satellite Opportunities

- Portfolio management & InvIT platforms: Firms aggregating distributed solar, BESS and hybrid assets into yield-generating investment vehicles.
- Digital asset monitoring & analytics providers: Concentric SaaS platforms enabling real-time performance tracking, forecasting and predictive maintenance.
- Standardised contracting & legal services: Specialists developing bankable PPA, O&M and asset-transfer templates for large-scale aggregation.
- Green finance & securitisation intermediaries: Institutions structuring green bonds, pooled loans and asset-backed securities for clean energy portfolios.
- O&M and field service networks: Regional service providers offering multi-asset maintenance, spares logistics and remote diagnostics.

## Key Takeaway for Senior Management

Takeaway	Details
Diversification reduces risk and increases resilience	<ul style="list-style-type: none"> <li>Geographic, technology, and offtaker diversification stabilize cash flows</li> <li><b>Example:</b> solar + wind + storage portfolios smooth seasonal variability</li> <li><b>Implication:</b> balanced portfolios outperform concentrated asset bases</li> </ul>
Value is shifting from individual projects to portfolio platforms	<ul style="list-style-type: none"> <li>Aggregated assets command better financing terms, refinancing leverage, and exit multiples than standalone plants</li> <li><b>Example:</b> Pooled solar + wind portfolios attract lower weighted average cost of capital (WACC) via InvIT/yield vehicles</li> </ul>
Cash-flow stability is the core asset, not megawatt capacity	<ul style="list-style-type: none"> <li>Investors price predictable long-term revenue streams higher than installed MW</li> <li><b>Sub-components:</b> PPA credit quality, tenure, merchant exposure, dispatch risk</li> <li><b>Implication:</b> Aggregation strategy should optimize portfolio risk, not just volume</li> </ul>
Digital asset management is becoming a competitive advantage	<ul style="list-style-type: none"> <li>Centralized monitoring, predictive O&amp;M, and PLF benchmarking increase yield across the portfolio</li> <li><b>Example:</b> Cross-site analytics identify underperforming assets early</li> <li><b>Implication:</b> Data capability directly improves IRR</li> </ul>
Refinancing and capital recycling drive long-term returns	<ul style="list-style-type: none"> <li>Aggregation enables InvIT migration, securitization, and structured exits</li> <li><b>Example:</b> Platform investors monetize mature assets to fund new pipelines</li> <li><b>Implication:</b> Asset aggregation is a capital strategy as much as a business strategy</li> </ul>

## Next Steps for Corporate Leaders

Clean energy asset aggregation is a fast-growing, emerging phenomenon as corporates and financial investors seek scalable exposure to distributed solar, wind, storage, EV charging, and energy-efficiency assets.

Aggregation models are maturing across C&I rooftops, group captive portfolios, municipal infrastructure, and behind-the-meter systems. As digital metering, remote O&M, and standardized PPAs improve transparency, aggregation is increasingly viewed as a pathway to lower risk, improved yield profiles, and more flexible climate-aligned capital allocation.

This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this market.

Explore this opportunity further with EAI  
Market intelligence | Technology insights | Opportunity Assessment  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083



# SOLAR THERMAL SOLUTIONS

SOLAR-POWERED THERMAL INFRASTRUCTURE

HEAT FLOW ANALYTICS  
92%

CO<sub>2</sub> REDUCTION  
18,560 TONS/YR

THERMAL ENERGY STORAGE

PROCESS HEAT APPLICATIONS

☀️ 🔥 🏭 ⚡

PREPARED FOR CORPORATE LEADERS & CLIMATE-TECH STAKEHOLDERS

## Solar & Wind

### Solar Thermal Solutions

*This section provides key inputs on India Solar Thermal Solutions Opportunities for corporate leaders*

#### Highlights

- Growing industrial decarbonization demand driven by process heat needs in sectors like food processing, textiles, chemicals, pharma, and dairy where electrification is difficult
- Cost-competitive heat solution in high-irradiation regions, reducing fossil fuel dependence and shielding industries from fuel price volatility
- Policy and ESG tailwinds as industries adopt renewable heat to meet Scope 1 decarbonization goals and sustainability reporting commitments
- Technology maturity with room for innovation, including concentrating solar thermal, hybrid solar-thermal + storage systems, and integration with existing boiler infrastructure

#### Key recommendations for corporate leaders include:

- Develop hybrid solutions combining solar thermal with storage, biomass, or conventional boilers to ensure reliability and bankability
- Offer energy-as-a-service business models (heat PPAs, leasing, OPEX structures) to reduce upfront capex barriers for industrial customers
- Invest in system efficiency and integration expertise — advanced collectors, heat storage, automation, and digital monitoring to differentiate on performance

## Opportunity Snapshot: Solar Thermal Solutions

Uses solar energy to generate heat for industrial and commercial applications.

### Market Signals

- Adoption increasing in food processing, textiles, chemicals, hospitality industries
- Growth is driven by industrial decarbonisation and cost savings
- Annual Market size by 2030: ₹ 7000 - 8000 Cr



### What Makes or Breaks It?

- Ability to deliver consistent heat output aligned with industrial processes
- Customization capability for sector-specific applications (textiles, dairy, chemicals)
- Strong ROI & payback for industrial clients

### Why It Matters NOW?

- Offers 20-40% reduction in cost savings than fossil fuel heating; hence rapid adoption
- ESG and net-zero targets pushing industrial heat decarbonisation
- Policy support for renewable thermal applications (MNRE schemes)



### Well Aligned Opportunity for

- Industrial EPC players (process engineering & thermal systems)
- Boiler/heating equipment manufacturers expanding into solar
- Energy service companies (ESCOs) offering heat-as-a-service models



### Key Challenges

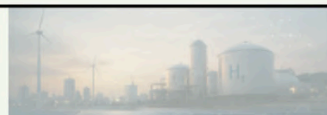
- Requires site specific customisation; hence longer sales cycle
- Integration challenges with existing industrial processes



### Business Models

- Target high thermal demand sectors (textiles, food processing, pharma)
- Offer OPEX/ESCO models to reduce upfront cost barriers
- Integrate with existing heating systems (hybrid solar + conventional)

Explore this opportunity further with EAI  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

While solar PV dominates headlines, solar thermal solutions — from water heating to industrial process heat and concentrating solar power (CSP) — provide direct, efficient alternatives to fossil fuels. They address one of India’s toughest challenges: decarbonising heat, which accounts for ~50% of industrial energy use. For households, solar water heaters cut electricity/LPG bills; for industries, solar thermal reduces dependence on coal, oil and gas while improving ESG compliance.

The growth of solar thermal solutions in India has been so far mediocre, with the exception of solar water heaters, especially when compared to that for solar PV. However, with India’s high DNI (Direct Normal Irradiance) and industrial heat demand, solar thermal is a large, underexploited market, and one can expect significant growth in select application segments during the 2025-2035 timeframe.

## Market Potential for Solar Thermal Solutions in India

Year	Market Size (₹ Cr)	Capacity Outlook	Drivers
2025	3,500-4,000	15-18 million m <sup>2</sup> collectors; CSP demos	Residential/commercial water heating, industrial pilots.
2030	7,000-8,000	30-35 million m <sup>2</sup> ; industrial CSP scaling	Industrial process heat (food, dairy, textiles, pharma).
2040	20,000-25,000	80-90 million m <sup>2</sup> equivalent	Deep industrial decarbonisation; integration with storage.

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
Utility-scale CSP power plants	Large solar power plants with day-night generation	Long-term PPAs, CfDs	Dispatchable renewable power
CSP with thermal energy storage	Solar power with 6–15+ hours storage	PPAs with firm power	Replaces fossil peaking power
Hybrid CSP + PV plants	PV + CSP for optimized LCOE & dispatch	Hybrid PPAs	Cost-optimized firm renewables

Industrial process heat (low–medium temp)	Steam, hot water (100–400°C)	Heat-as-a-service, long-term supply	Large untapped decarbonization market
High-temperature industrial heat	Cement, steel, glass, chemicals (>500°C)	Long-term supply contracts	Hard-to-abate sectors
Green hydrogen & e-fuels	Heat for electrolysis & synthetic fuels	Offtake-linked contracts	Strategic future energy vector
Desalination & water treatment	Thermal desalination processes	PPAs + water contracts	Water-energy nexus
Mining & remote operations	Off-grid power & heat	Captive plants	Fuel cost reduction
Solar thermal retrofits	Integration into existing plants	EPC + O&M	Asset life extension
Solar thermal retrofits	Integration into existing plants	EPC + O&M	Asset life extension

### Typical Project Capacities & Investments Required in India

Project Type	Typical Capacity	Indicative CapEx (₹ Cr)	Notes
Industrial Solar Water Heating (flat-plate/ETC)	0.5-5 MWth	0.3-3.0	60-85 °C process hot water for F&B, textiles, pharma, hospitality.
Concentrated Solar Thermal (parabolic trough / linear Fresnel)	1-15 MWth	6-80	120-250 °C for dairies, pulp & paper, chemicals; steam up to ~15 bar.
Dish/Heliostat CST (high-temp point-focus)	0.5-5 MWth	4-30	200-500 °C for small-scale process heat, solar cooking, micro-CHP.
Solar Cooling (CST + absorption chiller)	0.5-3 MWth	5-25	Trigeneration for campuses, hotels, data halls with heat-led ops.
District Hot Water (residential campuses/hospitals)	1-10 MWth	1-8	Centralised SWH plants, thermal storage, insulated networks.
Solar Dryers (agro/industrial)	0.2-2 MWth	0.2-2.0	Hybrid dryers with thermal storage; reduces LPG/diesel use.
Thermal Storage Add-ons (molten salts/phase-change)	2-20 MWth	1-12	1-6 h storage to decouple heat supply from insolation.

## Underlying Technologies & Processes

Element	Options	Key Traits
Collectors	Flat plate, evacuated tube, parabolic trough, Fresnel, dish	Determines efficiency and temp range (30°C-400°C+).
Applications	Water heating, steam generation, drying, cooking, CSP power	Household, commercial, industrial decarbonisation.
CSP technologies	Parabolic trough, solar tower, Fresnel, dish Stirling	Enables high-temp heat & power generation.
Thermal storage	Molten salts, phase-change materials	Extends availability beyond sunshine hours.
Hybridisation	Solar thermal + biomass, gas, or PV	Ensures reliability, wider adoption in industry.
Controls & monitoring	IoT sensors, SCADA integration	Optimises performance and lifecycle economics.

## Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
Market Awareness & Demand Creation	Low awareness vs solar PV; perception as outdated technology; limited marketing and policy push	Slow market growth; longer sales cycles; difficulty scaling volumes	India policy focus heavily favors solar PV and electricity generation rather than thermal applications	Strong industry education, sector-specific targeting (hotels, hospitals, industrial heat), performance-based financing models
Competition from Alternative Technologies	Falling PV + heat pump costs; gas and electric heating alternatives; hybrid solutions emerging	Margin pressure; risk of substitution; uncertain ROI positioning	Cheap electricity in some states and subsidized fuels reduce adoption incentive	Position solar thermal for high-temperature industrial use, energy cost savings, and decarbonization mandates
Policy Support & Financing Constraints	Limited subsidies compared to PV;	Slower project closures; high upfront cost	Fragmented state policies and limited	Innovative financing (ESCO, OPEX models),

	lack of strong regulatory mandates; financing barriers for SMEs	sensitivity; scaling challenges	incentives for industrial solar heat	policy advocacy for industrial decarbonization incentives
Operational & Regional Challenges	Space requirements, installation complexity, water quality issues, maintenance gaps	Increased operational cost; performance variability; customer hesitation	High dust levels, water hardness, and varied climate zones impact performance	Region-specific design optimization, strong service networks, standardized O&M frameworks
Supply Chain & Capital Intensity	Specialized components (mirrors, receivers, storage systems); limited domestic manufacturing scale	High capex; longer payback; procurement risk	Smaller domestic ecosystem compared to PV; dependence on niche suppliers	Local manufacturing partnerships, modular designs, phased deployment strategies

### Prominent Players in the Indian Market

Company / Entity	Focus Areas
Tata Power Solar	Solar water heating and commercial systems.
Orb Energy	Industrial and commercial solar thermal solutions.
Thermax	Industrial solar thermal boilers, CSP integration.
Clique Solar	Pioneering concentrated solar thermal for industrial process heat.
Emmvee Solar Systems	Large-scale solar water heating systems.

## Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
From power generation to heat infrastructure	Solar-heat-as-a-service for industry	Unlocks massive non-power market
Thermal storage as a grid asset	CSP + molten-salt storage platforms	Replaces fossil peakers
Hybrid CSP–PV system design	PV + CSP hybrids for firm power	Competitive tariffs with reliability
Hydrogen & e-fuels enablement	Solar thermal heat for H <sub>2</sub> , ammonia	Strategic future energy markets
Heat-as-a-Service (HaaS)	Long-term heat supply contracts	Predictable annuity revenues
Modular & scalable solar thermal	Modular industrial solar heat systems	Faster deployment, lower risk
Water-energy nexus solutions	CSP-powered desalination	Strategic infrastructure relevance
Retrofit & brownfield integration	Add-on solar thermal to plants	Lower risk than greenfield
Digital & AI-optimized heliostats	AI-controlled solar fields	Higher efficiency, lower O&M
Thermal-battery platforms	Standalone thermal energy storage	Cross-industry application

## Concentric &amp; Satellite Opportunities

- **Industrial Heat-as-a-Service providers:** Concentric ESCOs offering solar thermal and hybrid boiler systems under guaranteed-performance or pay-as-you-save contracts.
- **Collector and receiver manufacturers:** Local OEMs producing high-efficiency selective coatings, low-iron glass and durable mirrors or tubes suited for India's high-UV, dusty environments.
- **Thermal storage system innovators:** Makers of modular molten-salt or phase-change storage tanks extending solar heat usability into night operations.
- **Solar cooling and trigeneration packages:** Satellite integrators combining CST with absorption chillers for hotels, hospitals, data centres and airports.
- **Digital MRV and analytics platforms:** IoT-based tools measuring delivered heat (kWhth), uptime and emission savings for carbon credit and financing access.

- Solar dryer and agri-process equipment firms: Manufacturers supplying prefabricated hybrid dryers for food, spice and biomass clusters replacing LPG/diesel dryers.
- Parabolic trough tracker drives: Providers of linear actuators + sun-tracking controls for greater precision precision; 25% annual yield gain.

### Key Takeaway for Senior Management

Takeaway	Details
Solar thermal addresses a decarbonization gap that electrification cannot easily solve	<ul style="list-style-type: none"> <li>• Industrial process heat (80–400°C range) in food, textiles, chemicals, pharma, and dairy remains fossil-dependent. Solar thermal directly targets Scope 1 emissions</li> <li>• <b>Example</b>: Steam generation for dairy pasteurization or textile dyeing companies</li> <li>• <b>Implication</b>: Solar thermal is not competing with PV — it fills a structural gap in industrial decarbonization</li> </ul>
The economics improve with fuel price volatility and carbon pressure	<ul style="list-style-type: none"> <li>• Rising gas/diesel/coal prices and ESG-linked financing increase the attractiveness of renewable heat</li> <li>• <b>Example</b>: Industries exposed to CBAM or export ESG requirements increasingly seek renewable heat solutions</li> <li>• <b>Implication</b>: Solar thermal becomes a hedge against fossil fuel risk, not just an environmental investment</li> </ul>
Integration capability is more valuable than hardware manufacturing	<ul style="list-style-type: none"> <li>• Success depends on system design, storage integration, and industrial retrofitting — not just collector efficiency.</li> <li>• <b>Sub-components</b>: the need for key components such as thermal storage tanks, control systems, hybrid boiler interfaces, automation all comprise business opportunities</li> <li>• <b>Implication</b>: Engineering and integration expertise create higher margins than equipment supply</li> </ul>
Hybridization is the pathway to reliability and scale	<ul style="list-style-type: none"> <li>• Solar thermal alone is intermittent; hybrid systems ensure 24/7 industrial heat delivery</li> <li>• <b>Examples</b>: solar thermal + biomass backup, solar + electric boiler, solar + thermal storage</li> <li>• <b>Implication</b>: Bankable projects are hybrid energy systems, not standalone installations</li> </ul>
Industrial clusters create scalable	<ul style="list-style-type: none"> <li>• Concentrated industrial zones allow repeatable</li> </ul>

platform opportunities	<p>project deployment and lower customer acquisition cost</p> <ul style="list-style-type: none"> <li>● <b>Example:</b> Textile clusters, food processing parks, pharma zones</li> <li>● <b>Implication:</b> Cluster strategy beats one-off projects for investors</li> </ul>
Advanced thermal storage integration	<ul style="list-style-type: none"> <li>● High-efficiency storage enables load shifting and firm heat delivery</li> <li>● <b>Advantage:</b> increases uptime and customer confidence</li> </ul>

### Next Steps for Corporate Leaders

Solar thermal solutions are gaining renewed relevance as industrial and commercial users target decarbonization of low- and medium-temperature process heat. Applications across textiles, food processing, chemicals, pharma, and hospitality are now supported by maturing collector technologies, hybridization with boilers/heat pumps, and performance-based service models. As fuel volatility and carbon pricing increase, solar thermal offers a pathway to cost stability and Scope 1 emissions reduction.

This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this market.

Explore this opportunity further with EAI  
 Market intelligence | Technology insights | Opportunity Assessment  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083



# SECTION 2 BIO ENERGY

2G Ethanol | Biomass | CBG | Off-grid | SAF | Biodiesel



## Section 2

# Bio Energy

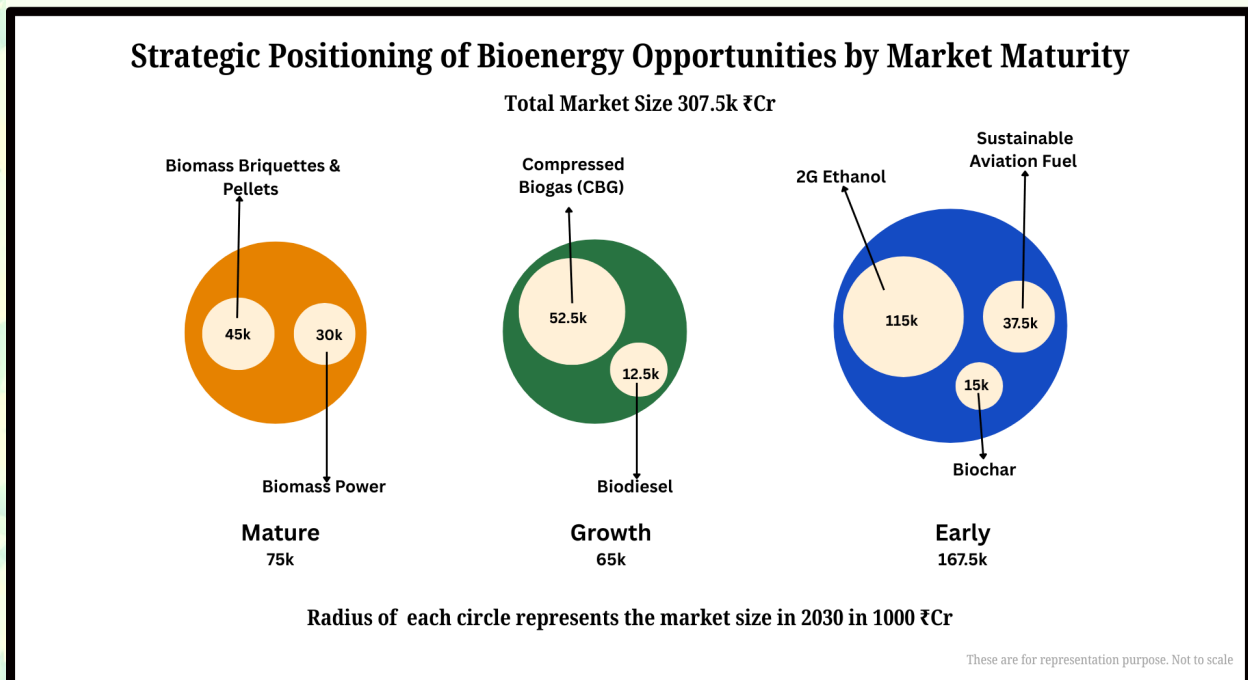
Bio-energy complements solar and wind by providing dispatchable energy, liquid fuels, and circular economy solutions, leveraging India’s vast biomass, waste, and agricultural residues.

### Market Scale & Policy Push:

- Ethanol Blending Programme (EBP): India achieved 20% ethanol blending in 2025, five years ahead of target, with plans to increase blending to ~30% by 2030
- SATAT scheme targets 5,000+ CBG plants, supporting clean transport fuel and rural income
- Biomass power capacity at 11.6 GW, providing base-load renewable energy

### Key Growth Segments:

- **2G Ethanol:** Converts agri-residue into fuel; PSU-led projects scaling up
- **Compressed Biogas (CBG):** Strong traction in transport and industrial fuel replacement
- **Biomass pellets & briquettes:** Rapid coal substitution in industry and power
- **Biodiesel & SAF:** Early-stage but strategically important for aviation and heavy transport



**Strategic Trends:**

- Shift from waste management to energy monetisation
- Increasing integration with oil & gas, transport, and aviation sectors
- Growing role in energy security and rural economy

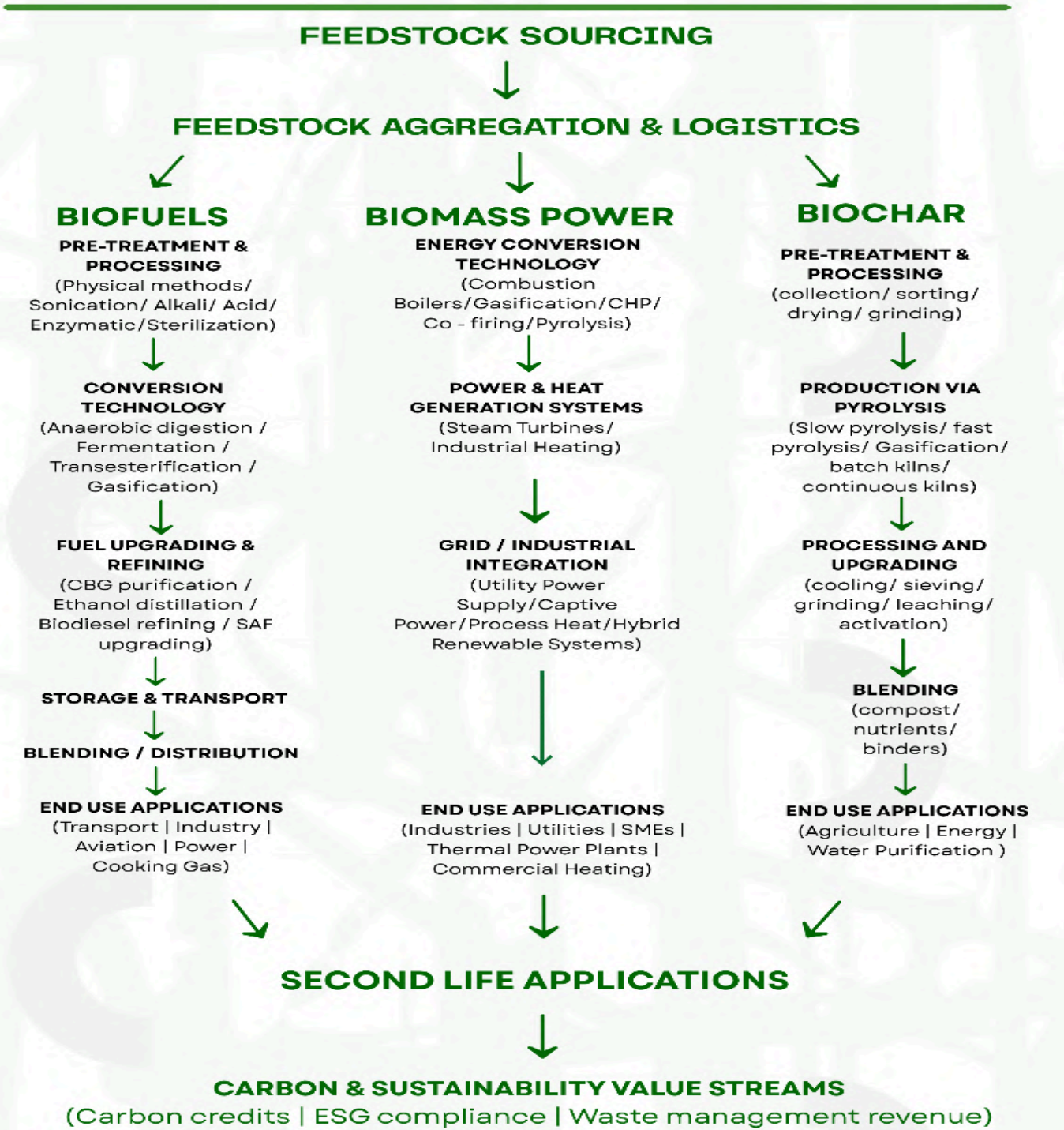
**Decarbonisation Impact:**

These pathways enable direct fossil fuel substitution, delivering immediate CO<sub>2</sub> reduction in sectors where electrification is difficult.

**Executive takeaway:**

Bioenergy provides alternative fuel-based decarbonisation for India—turning biomass and other waste into strategic assets while strengthening energy security and rural value chains. For investors and corporates, bioenergy is a capital-efficient route to convert biomass and waste streams into dispatchable fuels and circular-economy businesses that support both rural economies and transport-sector decarbonisation.

# BIOMASS VALUE CHAIN COMPONENTS



# BIOMASS BRIQUETTES & PELLETS

Industrial Fuel Transition &  
Circular Bioenergy Opportunity in India

Turning Agricultural Waste  
into Scalable Clean Energy



AGRICULTURAL  
RESIDUE  
UTILIZATION

INDUSTRIAL  
FUEL  
TRANSITION

CIRCULAR  
BIOENERGY

BIOMASS  
CO-FIRING

PREPARED FOR CORPORATE LEADERS & CLIMATE-TECH STAKEHOLDERS

## **Bio Energy**

### **Biomass Briquettes & Pellets**

*This section provides key inputs on the Indian Biomass Briquettes & Pellets Opportunities for corporate leaders.*

#### **Highlights**

- Rapidly growing demand driven by industrial fuel switching from coal/diesel to biomass under ESG pressure and air-quality regulations
- Strong policy tailwinds through mandates on co-firing in thermal plants, pollution control norms, and renewable heat incentives
- Waste-to-value opportunity converting agricultural residues into standardized commercial fuel while addressing stubble burning and rural income gaps
- Scalable distributed manufacturing model allowing cluster-based expansion with relatively low capex compared to large energy infrastructure projects

#### **Key recommendations for corporate leaders include:**

- Build reliable feedstock aggregation ecosystems via farmer partnerships and decentralized storage networks
- Standardize product quality and certification to secure industrial buyers and long-term supply contracts
- Target industrial clusters and power co-firing demand at power plants where fuel offtake is significant, concentrated and predictable
- Invest in automation and digital logistics systems to improve yield, consistency, and operating margins

## Opportunity Snapshot: Biomass Briquettes & Pellets

Agri residues are converted into solid fuel replacing coal in industrial boilers

### Market Signals

- Strong demand from industrial segments shifting from coal to biomass for boilers
- Government push for biomass co-firing in coal power plants
- Annual Market size by 2030: ₹15,000 - 20,000 Cr



### What Makes or Breaks It?

- Secured feedstock supply (FPOs/aggregators) at stable pricing
- Proximity to demand centers ( $\leq 100$  km to reduce logistics cost)
- Long-term industrial offtake

### Why It Matters NOW?

- Rising coal prices; need for cost-competitive fuel alternative
- Immediate substitution opportunity with minimal tech change
- Helps address stubble burning and waste management



### Well Aligned Opportunity for

- Agri supply chain players (FPOs, aggregators)
- Industrial fuel suppliers and traders
- Local entrepreneurs near biomass clusters



### Key Challenges

- Heavy dependency on logistics off feed stock
- Seasonal availability of agri residues
- Price volatility when compared to coal



### Business Models

- Tie-ups with industries for long-term fuel supply contracts
- Integrate aggregation + processing + distribution

Explore this opportunity further with EAI  
consult@eai.in / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

Biomass briquettes and pellets are densified biofuels made from crop residues, sawdust, husk, shells and other agri-waste. They provide a renewable and standardised substitute for coal, diesel and furnace oil in industrial boilers, cement kilns and power plants, and also to select commercial & institutional segments like community kitchens etc.

For India, which boasts of a large amount of diverse agri residues, and where stubble burning and fossil imports remain major challenges, briquettes and pellets offer a triple win: lower emissions, reliable industrial fuel and new rural incomes.

Further, co-firing mandates in thermal plants and demand from cement and steel industries for a low carbon heating fuel make this a rapidly scalable opportunity.

## Market Potential for Biomass Briquettes & Pellets in India

Year	Estimated Market Size	Key Demand Drivers
2025	₹5,000-7,000 Cr	Biomass co-firing mandates, small-scale industrial use
2030	₹15,000-20,000 Cr	Large-scale industrial substitution, carbon credits, rural clean energy
2040	₹40,000-50,000 Cr	Deep decarbonization in steel, power, cement and rural cooking

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
Utility-Scale Biomass Power	Coal replacement & baseload power	Long-term supply contracts (10–20 yrs)	Coal phase-out, renewable mandates
Coal-to-Biomass Co-firing	Partial decarbonization of coal plants	Fuel supply + performance guarantees	Fuel supply + performance guarantees
CHP & District Heating	Power + heat for cities & industry	Heat + pellet supply contracts	High efficiency, energy security
Industrial Captive Boilers	Process heat & steam	Long-term fuel supply contracts	Scope-1 emission reduction
Residential Heating (Pellets)	Space heating	Branded retail distribution	Clean heating regulations,

			convenience
Commercial Heating	Hotels, hospitals, campuses	Fuel + boiler O&M contracts	ESG mandates, fuel cost stability
Export-Oriented Industrial Pellets	Overseas biomass power plants	FOB/CIF export contracts	Lack of local biomass, energy security
Integrated Pellet-to-Power	Captive fuel for own plants	Vertical integration	Margin control, supply certainty
Waste & Residue-Based Pellets	Waste-to-energy & circular economy	Tipping fees + pellet sales	Waste disposal pressure
Bioenergy-as-a-Service (BaaS)	Outsourced clean energy	Long-term service contracts	Capex avoidance, ESG reporting

### Typical Project Capacities & Investments Required in India

#### Project Scale Categories

Scale	Capacity	Target Market
Micro/Small	1-5 TPD	Local industry, rural stoves
Medium	10-30 TPD	MSMEs, small-scale power/brick kilns
Large	50-100+ TPD	Utility-scale biomass co-firing, exports

#### Capital Investment Estimates

Capacity	Briquette Plant	Pellet Plant
5 TPD	₹20-30 lakhs	₹40-50 lakhs
10-15 TPD	₹50-75 lakhs	₹80 lakhs - ₹1.2 Cr
30 TPD	₹1.5-2 Cr	₹2.5-3 Cr
100 TPD	₹4-6 Cr	₹7-10 Cr

## Underlying Technologies & Processes

### *Pre-processing (Common to Briquettes & Pellets)*

Step	Description
Raw Material Collection	Paddy straw, sawdust, bagasse, groundnut shells, cotton stalks, etc.
Chipping/Crushing	Reduces size of biomass to 5-10 mm using chippers or hammer mills
Drying	Moisture content is reduced to <12% using rotary or flash dryers
Sieving/Screening	Removes stones, metal pieces and oversized particles

### *Briquetting Technology*

Mechanical Piston Press (Most Common in India), Screw Press & Hydraulic Press (Less Common)

### *Pelleting Technology*

Flat Die Pellet Mill, Ring Die Pellet Mill

## Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
Feedstock Supply Chain & Price Volatility	Seasonal agri-residue availability, competing uses (fodder, ethanol, biomass power), logistics costs	Raw material price fluctuations reduce margins; inconsistent supply affects production	Fragmented agriculture system; dependence on crop cycles (rice straw, mustard husk, etc.)	Develop localized sourcing networks, farmer partnerships, and long-term supply contracts
Demand Stability & Offtaker Dependence	Limited long-term contracts; demand linked to industrial fuel switching and coal co-firing policies	Revenue unpredictability impacts financing and scaling	Strong demand potential from thermal power plants (biomass co-firing), brick kilns, SMEs	Secure PPAs or fuel supply agreements with utilities and industrial users

Pricing Competition with Coal & Fossil Fuels	Biomass pellets must compete with subsidized or cheaper coal	Profitability sensitive to fuel price fluctuations	Government mandates for biomass co-firing help but enforcement varies	Position as ESG-driven solution; leverage carbon credits and policy incentives
Operational & Quality Challenges	Moisture content variation, equipment wear, inconsistent pellet/briquette quality	Increased maintenance costs; customer rejection risks	Lack of standardized quality control among smaller producers	Invest in preprocessing, drying systems, and quality certification
Logistics, Regional & Infrastructure Constraints	High transportation costs due to low energy density; limited storage infrastructure	Reduced profitability especially for long-distance transport	Biomass concentrated in certain regions (Punjab, Haryana, UP, Maharashtra)	Site plants close to feedstock sources and major industrial clusters

### Prominent Players in the Indian Market

Company / Entity	Project Details
PRESPL (Punjab Renewable Energy Systems Pvt. Ltd.)	India's leading biomass supply chain company; aggregation, baling and supply of briquettes/pellets to NTPC, state GENCOs and industries.
Ecostan Biofuel	Manufactures biomass briquettes, pellets and the machinery required to produce those
NTPC Ltd.	Large-scale procurement of biomass pellets for co-firing; floated tenders for millions of tonnes annually.
Sanron Fuel	Biomass briquette & pellet manufacturer

### Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
Coal-to-Biomass Conversion Fuel Platforms	Long-term fuel partnerships with utilities	Coal plants need fast decarbonization
Integrated Pellet-to-Power / Fuel-to-User Models	Margin capture + fuel security	Fuel volatility is top risk

Industrial Heat-as-a-Service (HaaS)	Selling heat, not fuel	Industries avoiding capex
Residue Aggregation & Preprocessing Platforms	Multi-customer biomass supply hubs	Feedstock fragmentation
Export-Grade Pellets for Asia	Entry into high-credit Asian markets	Asia lacks domestic biomass
Waste + Biomass Hybrid Pelletization	Tipping fees + pellet sales	Waste disposal pressure
Premium Low-Ash / Low-Carbon Pellets	ESG-premium fuel segment	Carbon disclosure tightening
Decentralized Modular Pellet Plants	Rapid replication near residue hubs	Logistics is cost driver
Digital Feedstock & Quality Optimization	Predictive modeling and production optimization	Higher yield, lower rejection
Pellets as a Bio-Platform Feedstock	Entry into advanced bioeconomy	High energy density and lower carbon footprint.

### Concentric & Satellite Opportunities

- Residue aggregation & preprocessing networks: FPO- and startup-led collection, drying and shredding hubs near paddy, sugarcane and sawmill belts.
- Pellet & briquette machinery manufacturing: Localised production of compact presses, grinders and dryers adapted for Indian feedstocks and moisture levels.
- Industrial fuel supply contracts: Long-term PPA-style models supplying briquettes/pellets to cement, textile and food-processing industries.
- Quality testing & certification services: Labs verifying calorific value, ash content and emissions compliance to standardise the market.
- Co-firing infrastructure at TPPs: Retrofitting and logistics services enabling 5-10% biomass co-firing in coal plants under mandated targets.
- Rural entrepreneurship clusters: Decentralised briquetting units offering local employment and income diversification for farmers.
- Innovative biomass consumer products: Satellite spin-offs using densified biomass for clean cooking stoves, BBQ fuels and heating pellets for domestic markets.

## Key Takeaway for Senior Management

Takeaway	Details
Feedstock control is the primary strategic moat	<ul style="list-style-type: none"> <li>• Briquette/pellet businesses are fundamentally logistics platforms, not simple manufacturing plants</li> <li>• Profitability depends on aggregation reliability, along with and price and quality control</li> <li>• <b>Examples:</b> baling hubs, decentralized farmer contracts, pellet storage silos, moisture-controlled warehouses</li> <li>• <b>Innovation focus:</b> AI-driven feedstock mapping, smart aggregation routing, quality sensors</li> <li>• <b>Competitive advantage:</b> proprietary biomass sourcing &amp; logistical ecosystems create defensible supply chains competitors cannot easily copy</li> </ul>
Quality standardization determines long-term buyer lock-in	<ul style="list-style-type: none"> <li>• Industrial users demand consistent calorific value, ash content, and combustion performance</li> <li>• <b>Sub-components:</b> pellet density control, binder optimization, emissions compliance, certification frameworks</li> <li>• <b>Innovation focus:</b> automated quality monitoring and batch traceability</li> <li>• <b>Competitive advantage:</b> premium-quality suppliers secure long-term industrial contracts over price-driven competitors</li> </ul>
Cluster-based platforms outperform isolated plants	<ul style="list-style-type: none"> <li>• Economics improve when production is located near both feedstock sources and industrial demand centers</li> <li>• <b>Examples:</b> agro-industrial corridors, thermal plant co-firing zones, manufacturing clusters</li> <li>• <b>Innovation focus:</b> shared logistics infrastructure and regional aggregation networks</li> <li>• <b>Competitive advantage:</b> reduced logistics cost per ton and scalable platform deployment</li> </ul>
Digital logistics and automation unlock hidden margins	<ul style="list-style-type: none"> <li>• Transportation, drying efficiency, and inventory management materially affect IRR</li> <li>• <b>Examples:</b> automated pellet lines, IoT moisture sensors, predictive maintenance</li> <li>• <b>Innovation focus:</b> digital supply-chain orchestration and plant analytics</li> <li>• <b>Competitive advantage:</b> lower O&amp;M cost and higher throughput than manual competitors</li> </ul>
Industrial fuel transition is creating a structural demand shift	<ul style="list-style-type: none"> <li>• ESG mandates, pollution control norms, and coal substitution policies are pushing industries toward biomass fuels</li> <li>• <b>Examples:</b> thermal co-firing mandates, industrial boiler</li> </ul>

- conversions, green procurement standards.
- **Innovation focus:** hybrid fuel systems and combustion optimization
  - **Competitive advantage:** early positioning as a preferred industrial fuel partner

### Next Steps for Corporate Leaders

Biomass briquettes and pellets are seeing accelerated adoption as industries seek lower-carbon heat substitutes for coal, FO, HSD, and other fossil fuels without major boiler or burner modifications. Demand is being driven by industrial decarbonization commitments, co-firing policies in thermal power plants, and increasing carbon cost visibility. Supply chains continue to formalize through aggregation platforms, densification plants, and quality standardization — though seasonal agri-residue availability and logistics remain key determinants of delivered cost and reliability.

This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this fast growing market.

Explore this opportunity further with EAI  
Market intelligence | Technology insights | Opportunity Assessment  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083



AGRICULTURAL RESIDUES

BIOMASS POWER PLANT

CHP & COGENERATION

AI-POWERED PLANT OPTIMIZATION

REAL-TIME DISPATCH

96% AVAILABILITY

STEAM & HEAT FOR INDUSTRY

# BIOMASS POWER

DISPATCHABLE RENEWABLE ENERGY FROM AGRICULTURAL RESIDUES

PREPARED FOR CORPORATE LEADERS & CLIMATE-TECH STAKEHOLDERS

## **Bio Energy Biomass Power**

*This section provides key inputs on the Indian Biomass Power Opportunities for corporate leaders.*

### **Highlights**

- Firm renewable energy opportunity providing dispatchable baseload power, unlike intermittent solar/wind, making it valuable for grid stability and RTC clean energy needs
- Waste-to-value ecosystem converting agricultural residues and organic waste into energy while addressing pollution and rural income challenges
- Policy and ESG tailwinds through renewable purchase obligations, waste management mandates, and carbon reduction incentives
- Cluster-driven scalability in regions with high biomass density, enabling repeatable plant deployment and logistics efficiency

### **Key recommendations for corporate leaders include:**

- Secure long-term biomass supply chains through farmer networks, aggregation hubs, and logistics partnerships to stabilize plant utilization
- Invest in efficient combustion and biomass gasification technologies to enhance yield and reduce operational downtime
- Strive for long-term, reliable PPAs to create predictable revenue streams and attract infrastructure capital

## Opportunity Snapshot: Biomass Power

Generate electricity by burning biomass - agri residues, bagasse, pellets

### Market Signals

- Policy support via feed-in tariffs and renewable purchase obligations (RPOs)
- Strong presence in sugar mills (bagasse-based cogeneration)
- Annual Market size by 2030: ₹25,000 - 28,000 Cr (Including bagasse based power generation) and ₹4,000-4,500 Cr (Excluding bagasse based power generation)



### What Makes or Breaks It?

- Secured feedstock supply ( $\geq 70-80\%$  capacity linkage within  $\sim 100$  km)
- High plant efficiency (boiler + turbine performance)
- Long-term PPAs with DISCOMs or captive users

### Why It Matters NOW?

- Provides firm, dispatchable renewable power (unlike solar/wind)
- Need to manage agri residues in a more sustainable manner



### Well Aligned Opportunity for

- Sugar mills and agri-processing companies
- Independent power producers (IPPs)
- Industrial players with captive power needs



### Key Challenges

- Feedstock supply inconsistency (seasonal + fragmented sourcing)
- Lower plant load factors (PLF 60–70%) vs conventional power



### Business Models

- Bagasse-based cogeneration in sugar mills
- Independent biomass plants near agri clusters
- Captive power plants for industrial use

Explore this opportunity further with EAI  
consult@eai.in / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

Biomass power plants convert agricultural residues, forestry waste and agro-industrial by-products into electricity through direct combustion or gasification. For India, biomass power offers a reliable renewable source that complements solar and wind while also tackling stubble burning and rural waste management.

With a strong policy push for co-firing, RPO compliance and waste-to-energy integration, biomass power supports energy security, emission reduction and farmer income generation while supplying firm renewable electricity to the grid.

While the biomass power generation sector has faced feedstock and economic challenges in the past decade, given the large potential the sector presents, select industries can expect significant business opportunities.

## Market Potential for Biomass Power in India

Year	Installed Capacity (GW)	Market Size (₹ Cr)	Drivers
2025	12-13 GW	20,000-22,000	Existing grid-connected plants, co-firing mandates, industrial captive use.
2030	18-20 GW	25,000-28,000	Expansion driven by agri-residue utilisation, hybrid RE + biomass PPAs.
2040	25-28 GW	40,000-45,000	Firm RE demand; carbon markets; integration with bio-CNG and biochar co-products.

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
Utility-Scale Baseload Power	Grid-connected renewable electricity	Long-term PPAs with utilities/governments	Baseload renewable need, coal replacement
Coal-to-Biomass Conversion	Decarbonizing existing coal plants	Asset repurposing + regulated returns	Fast decarbonization, low incremental capex
Combined Heat & Power (CHP)	Power + heat for cities/industry	Heat contracts + power PPAs	Higher efficiency (70–85%), stable cash

			flows
Industrial Captive Power & Steam	Energy for cement, paper, chemicals	Long-term industrial offtake contracts	Industrial decarbonization pressure
District Heating Networks	Urban heating using biomass CHP	Urban heating using biomass CHP	Cold climates, energy security
Waste-to-Biomass Power	Power from organic MSW & RDF	Tipping fees + power sales	Waste management + energy convergence
Biomass Pellet Manufacturing	Fuel supply for power plants	Integrated fuel supply contracts	Supply-chain control, margin protection
BECCS (Carbon-Negative Power)	Power + carbon removal	Power + carbon credit monetization	Net-zero & negative emissions demand
Rural / Distributed Biomass Power	Power for agri & rural clusters	Mini-grids + anchor customers	Residue availability, energy access
Energy-as-a-Service (EaaS)	Outsourced clean energy for clients	Long-term service contracts	Opex model preference, ESG goals

### Typical Project Capacities & Investments Required in India

Project Type	Typical Capacity	Indicative CapEx (₹ Cr/MW)	Notes
Small-scale biomass gasifier plants	0.5-5 MW	6-8	Village/cluster scale; often rice mills, sugar units; decentralised power + heat.
Medium-scale combustion plants	5-25 MW	5-7	Grid-connected; based on direct combustion of residues (paddy straw, bagasse).
Large-scale biomass/biomass-cofiring plants	30-50 MW	4.5-6	Independent biomass plants or coal plants with cofiring lines.
Cogeneration at sugar mills	20-100 MW	4-5	Bagasse-based; captive with grid export.
Biomass + Waste-to-Energy hybrid plants	10-20 MW	6-9	Combines crop residues with MSW/RDF for urban-industrial applications.

## Underlying Technologies & Processes

Element	Options	Key Traits
Feedstock	Paddy straw, bagasse, husk, shells, forestry residues	Region-specific, seasonal; aggregation critical.
Conversion	Direct combustion (boilers + steam turbines)	Mature, proven, scalable for 5-30 MW units.
	Gasification (biomass → syngas → power)	Suited for smaller, decentralised plants; flexible fuels.
Co-firing	5-10% biomass pellets with coal in TPPs	Policy-mandated; large volume demand.
Cogeneration	Bagasse-based power in sugar mills	Common in India; improves efficiency.
Advanced integration	Biomass + CBG + biochar plants	Multi-product hubs improve margins.

## Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
Feedstock Supply Chain & Price Volatility	Seasonal availability of agri-residue, competing demand (fodder, biofuel, industry), logistics challenges	Fuel cost variability reduces margins; plant load factor instability	Fragmented agriculture ecosystem; biomass collection networks still developing	Long-term supply contracts, decentralized aggregation models, and local sourcing critical
Offtaker Risk & DISCOM Financial Health	Delayed payments, tariff disputes, renegotiation risks	Cash flow constraints impact financial viability	Many state DISCOMs financially stressed; payment delays common	Diversify offtake via C&I PPAs, captive use, or hybrid energy models
High Operational Complexity &	Fuel quality variation,	Increased O&M costs; reduced	Technology adaptation	Invest in fuel preprocessing and

Maintenance	handling issues, boiler fouling, downtime risks	efficiency	required for mixed Indian biomass types	robust plant design to maintain uptime
Policy & Regulatory Uncertainty	Tariff structures vary by state; evolving renewable policies; limited incentives compared to solar/wind	Uncertain long-term revenue projections	Biomass often overlooked versus solar/wind in policy prioritization	Need stable policy framework and stronger REC/carbon credit monetization
Capital Requirement & Project Financing	Moderate-to-high capex with perceived technology and fuel risks	Financing costs higher; investor hesitancy	Lenders cautious due to historical underperformance of some projects	Structured financing, blended finance, and integrated waste-to-energy models improve bankability

### Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
Coal-to-Biomass Conversion Platforms	Fast-track decarbonization of existing fleets	Utilities under pressure to decarbonize
Biomass CHP + Industrial Heat Clusters	Anchor long-term industrial offtake	Industry struggling with Scope-1 emissions
Waste + Biomass Hybrid Plants	Dual revenue (tipping + power)	Waste crisis + energy demand
Integrated Fuel-to-Power Models	Control of cost & quality of biomass	Fuel volatility is main risk
BECCS (Carbon-Negative Power)	Selling power + carbon removal	Net-zero turning into net-negative
Energy-as-a-Service (EaaS)	Opex-based contracts with industry	Clients avoiding capex
Digital Biomass Yield Optimization	3–7% efficiency gains	Biomass quality variability
Decentralized Modular Biomass Plants	Rapid replication near residue hubs	Feedstock is geographically dispersed

District Heating & Cooling Platforms	Long-tenure urban energy concessions	Cities decarbonizing heating
Biomass + Biofuels Convergence	Closed-loop, low waste biomass + biofuel plants.	Fuels & chemicals growing faster than power

### Concentric & Satellite Opportunities

- Agri-waste supply & logistics networks: Organised residue aggregation systems ensuring year-round feedstock through FPOs and rural entrepreneurs.
- Biomass power EPC & O&M firms: Specialist service providers for combustion, gasification and co-generation plants adapted to regional feedstocks.
- Ash & byproduct utilisation ventures: Concentric businesses converting biomass ash into construction additives, fertilisers, or ceramic materials.
- Distributed biomass microgrids: Decentralised plants powering rural MSMEs, cold chains and community facilities under pay-per-use models.

### Key Takeaway for Senior Management

Takeaway	Details
Feedstock logistics determine profitability more than plant efficiency	<ul style="list-style-type: none"> <li>● The economics of biomass plants are driven by aggregation, storage, transport, and moisture control</li> <li>● <b>Examples</b>: pelletization hubs, decentralized collection centers, seasonal buffer storage</li> <li>● <b>Competitive advantage lever</b>: proprietary biomass supply ecosystems reduce price volatility and plant downtime</li> <li>● <b>Innovation focus</b>: digital biomass marketplaces, AI logistics routing, feedstock quality sensors</li> </ul>
Dispatchable, firm renewable power is a premium asset class	<ul style="list-style-type: none"> <li>● Biomass provides firm power that complements intermittent solar/wind portfolios, and if structured well, can attract high quality capital</li> <li>● <b>Examples</b>: RTC tenders, grid balancing contracts, industrial captive supply</li> <li>● <b>Competitive advantage lever</b>: positioning biomass as grid-stability infrastructure commands higher valuation than pure generation</li> <li>● <b>Innovation focus</b>: hybrid dispatch optimization, integrated storage, smart grid participation</li> <li>● <b>Competitive advantage</b>: firms that position biomass as grid-stability infrastructure command premium valuation and long-term PPAs</li> </ul>

Operational efficiency shapes lifecycle returns	<ul style="list-style-type: none"> <li>Operational performance and efficiency have significant impact on project returns</li> <li><b>Sub-components:</b> boiler efficiency, gas cleanup, ash handling, emissions control</li> <li><b>Competitive advantage lever:</b> optimized plant engineering increases uptime and lowers O&amp;M costs</li> <li><b>Supporting statement:</b> operational efficiency compounds over plant life</li> </ul>
Cluster-based deployment reduces structural cost	<ul style="list-style-type: none"> <li>Regional biomass availability density determines scalability</li> <li><b>Examples:</b> locating plants near agro belts, sugarcane zones, rice straw clusters</li> <li><b>Competitive advantage lever:</b> regional platform strategy lowers logistics cost per ton; distributed plants outperform centralized mega-facilities</li> <li><b>Innovation focus:</b> optimized logistics infrastructure and multi-plant portfolio management</li> <li><b>Competitive advantage:</b> regional platforms lower cost per ton and accelerate scaling</li> </ul>
Digital plant intelligence is an underutilized moat	<ul style="list-style-type: none"> <li>Real-time fuel analytics and predictive maintenance improve reliability</li> <li><b>Examples:</b> moisture sensors, combustion analytics, AI maintenance scheduling</li> <li><b>Competitive advantage lever:</b> digital optimization increases uptime and IRR</li> <li><b>Supporting statement:</b> small efficiency gains materially affect cash flow</li> </ul>

### Next Steps for Corporate Leaders

Biomass power is gaining renewed attention as corporates explore firm renewable energy options and industrial users seek dispatchable alternatives to fossil-based heat and power. Modern combustion, gasification, co-firing, and CHP configurations are improving efficiency and emissions performance, while digital supply chain platforms strengthen feedstock visibility. Policy incentives, carbon markets, and residue management goals are driving interest, though biomass economics remain tightly linked to logistics, seasonal availability, and competing industrial uses.

This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this market.

Explore this opportunity further with EAI  
Market intelligence | Technology insights | Opportunity Assessment  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083



AGRICULTURAL RESIDUES

2G ETHANOL  
ADVANCED BIOREFINERY

ENZYMATIC CONVERSION

RENEWABLE FUEL

LOW-CARBON FUEL

# 2G ETHANOL

AGRICULTURAL RESIDUES • CIRCULAR FUELS • ADVANCED BIOREFINERIES

PREPARED FOR CORPORATE LEADERS & CLIMATE-TECH STAKEHOLDERS

## Bio Energy 2G Ethanol

*This section provides key inputs on the Indian 2G Ethanol Opportunities for corporate leaders.*

### Highlights

- Strong policy-driven growth opportunity anchored in India's ethanol blending targets, waste-to-fuel mandates, and government support for advanced biofuels
- Feedstock advantage from agricultural residues, enabling waste valorization while addressing stubble burning and rural income challenges
- Strategic decarbonization role in hard-to-electrify transport aligned with energy security goals
- Technology maturation phase, with early commercial plants demonstrating viability but leaving room for efficiency and scale innovation

### Key recommendations for corporate leaders include:

- Secure long-term feedstock aggregation models through farmer networks, cooperatives, and logistics platforms to ensure plant utilization
- Invest in proven technology partnerships while building in-house process optimization capability to reduce operational risk
- Design integrated business models linking ethanol production with co-products (biogas, lignin power, chemicals) to enhance plant economics
- Structure projects with blended financing (policy incentives + private capital) to manage early-stage technology risk

## Opportunity Snapshot: 2G Ethanol

Produce ethanol from agri residues instead of food crops using advanced biochemical processes

### Market Signals

- India targeting 20% ethanol blending (E20) by 2025–26
- Push for 2G ethanol to avoid food vs fuel conflict
- Annual Market size by 2030: ₹60,000 - 70,000 Cr

### What Makes or Breaks It?

- Consistent feedstock supply (from within 100 km)
- Technology performance (yield optimization, uptime >80%)
- Long-term offtake agreements with OMCs (price assurance)

### Why It Matters NOW?

- Excess agri residue (stubble) causes feedstock availability also helps in pollution mitigation
- Government-backed pricing and offtake by OMCs



### Well Aligned Opportunity for

- Oil marketing companies (OMCs)
- Large agri-processing and sugar companies
- Industrial players with strong capex capacity



### Key Challenges

- High capex (₹800–1,200 Cr per plant)
- Complex technology with low conversion efficiency
- Feedstock collection and logistics at scale



### Business Models

- Set up plants under OMC-backed or government-supported programs
- Partner with tech providers for process efficiency
- Integrate feedstock aggregation (FPOs, agri networks)

Explore this opportunity further with EAI  
consult@eai.in / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

2G ethanol is an advanced biofuel produced from non-food lignocellulosic biomass such as agricultural residues, forestry by-products and municipal solid waste. Unlike 1G ethanol, which relies on food crops, 2G ethanol eliminates the food-versus-fuel conflict while addressing India's key challenges in energy security, environmental sustainability and rural development.

By converting agri-waste into a renewable, domestically produced fuel, it reduces dependence on imported crude oil, mitigates waste disposal challenges including stubble burning and associated air pollution, lowers greenhouse gas emissions, and creates new income opportunities for farmers.

While the sector is currently (as of 2026) facing teething technology & economic challenges, one can expect rapid growth once these challenges are taken care of, given the significant demand from the passenger and light vehicle commercial transport sector, a good portion of which will rely on liquid fuels for the next few decades.

## Market Potential for 2G Ethanol in India

*Current gasoline demand:* 4000 crore liters (2025), expected to be about 5000 crore liters by 2030 and 6000 crore liters by 2035

Year	Estimated Market Value (₹ Cr)	Total Ethanol Blend Demand (transport)	Ethanol Blend Estimate (% of total gasoline demand by volume)
2025	₹35,000-₹40,000	600-800 crore litres	15-20%
2030	₹60,000-₹70,000	1,000-1200 crore litres	20-25%
2040	₹100,000-₹130,000	1,500-1800 crore litres	25-30%

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
Transportation fuel – gasoline blending	Ethanol blended with petrol (E10–E20+)	Long-term offtake contracts	Core demand driver globally
Aviation fuel intermediates (SAF pathways)	Alcohol-to-jet (ATJ) feedstock	Long-term supply agreements	High-growth future market
Industrial chemicals & solvents	Green ethanol for chemicals	B2B supply contracts	Higher margins than fuel

Bio-based plastics & materials	Ethanol-to-ethylene, biopolymers	Strategic supply partnerships	Decarbonization of materials
Waste-to-energy & circular economy	MSW-to-ethanol pathways	Tipping fee + ethanol sales	ESG and circularity premium
Oil & gas decarbonization	Scope-3 emission reduction	Strategic supply deals	Transition fuel relevance
Hydrogen & e-fuels intermediates	Reforming to H <sub>2</sub> or e-fuels	Future offtake MoUs	Long-term optionality
Bio-refinery integrated platforms	Multi-product biorefineries	Platform ownership	Margin diversification
Power & CHP co-products	Lignin-based power & steam	Internal consumption	Improves plant economics
Low-carbon fuel compliance markets	Emission reduction credits	Ethanol + carbon credits	ESG compliance and carbon offsets.

### Typical Project Capacities & Investments Required in India

Capacity	Feedstock Required	Estimated Capital Investment
100 KLPD	300 tons/day	₹300-₹450 crore
200 KLPD	600 tons/day	₹625-₹750 crore
500 KLPD	1,400-1500 tons/day	₹1,500- 1,750 crore

### Underlying Technologies & Processes

Technology	Type	Used by	Description
Praj Enfinity	Enzymatic	IOCL, HPCL	Indian-developed process using pre-treatment + enzyme hydrolysis
Clariant Sunliquid®	Enzymatic	Pilot projects	Swiss technology - integrated enzymatic hydrolysis
Shell-Iogen	Enzymatic	Raízen Energia	Biochemical process - enzymatic hydrolysis + fermentation
Sekab CelluApp®	Enzymatic	Proposed	Swedish modular process for small-scale 2G plants

## Prominent Players in the Indian Market

Company / Entity	Project Details
Indian Oil Corporation (IOCL)	Panipat, Haryana — 100 KL/day 2G ethanol plant using rice straw; among India's first large-scale commercial units.
Hindustan Petroleum (HPCL)	Bhatinda, Punjab — 100 KL/day biorefinery based on paddy straw; targets stubble burning reduction.
Bharat Petroleum (BPCL)	Bargarh, Odisha — 100 KL/day project using agri-residues (rice straw, bamboo).
Numaligarh Refinery Ltd. (NRL)	Assam — 60 KL/day 2G ethanol plant, one of the first bamboo-based biorefineries globally.
Praj Industries	India's leading technology licensor and turnkey provider for 2G ethanol; partner for IOCL, BPCL, HPCL projects.

## Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
Integrated 2G Ethanol + SAF Platform	Entry into <b>Sustainable Aviation Fuel</b> value chain	India's aviation fuel demand growing at ~8–10% CAGR
Agri-Residue Aggregation as a Business	"Biomass-as-a-Service" for multiple 2G plants	India's biggest bottleneck is feedstock logistics
India's biggest bottleneck is feedstock logistics	Faster replication near residue clusters	India's residue is geographically fragmented
Digital Twin & AI Yield Optimization	3–5% yield improvement = major EBITDA upside	Feedstock quality highly variable in India
2G Ethanol → Bio-Chemicals Pivot	Entry into ₹30,000+ Cr green chemicals market	FMCG & plastics players seeking green inputs
Enzyme & Yeast IP Localization	Reduce import dependence, tailor to Indian biomass	Enzymes are a major cost driver
Energy Self-Sufficient 2G Plants	Net-zero or energy-positive ethanol	Power costs volatile in India
Co-Product Monetization (Beyond Ethanol)	Converts cost center into revenue streams	India imports specialty chemicals

## Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
Feedstock Supply Chain & Logistics	Collection of agri-residue (rice straw, wheat straw), seasonal availability, storage losses	High logistics cost reduces margins; inconsistent feedstock impacts plant utilization	Fragmented farming ecosystem; biomass aggregation still evolving	Long-term farmer contracts, local aggregation hubs, and digital supply tracking essential
High Capital Intensity & Technology Risk	Expensive pre-treatment and enzymatic technologies; complex plant design	Long gestation periods; high financial risk for investors	Early-stage commercialization in India; limited proven large-scale operations	Strategic partnerships with technology providers; phased scaling reduces risk
Operational Complexity & Yield Optimization	Biomass variability affects conversion efficiency; enzyme cost and process stability	Lower yields directly impact project economics	Limited domestic experience operating commercial-scale 2G plants	Continuous process optimization and skilled workforce development required
Policy Dependence & Offtake Structure	Reliance on ethanol blending mandates and Oil Marketing Company (OMC) procurement	Policy changes can affect pricing and demand certainty	Govt supports through E20 blending targets and viability gap funding	Secure long-term offtake agreements; diversify into bio-chemicals or SAF markets
Timing, Regional & Infrastructure Challenges	Biomass availability concentrated in certain states; logistics infrastructure gaps	Higher transportation costs; location-specific viability	Strong opportunities in Punjab, Haryana, UP due to stubble burning issues	Careful site selection near feedstock sources; integrated logistics planning critical

## Concentric &amp; Satellite Opportunities

- Agri-residue aggregation networks: Scalable FPO- and startup-led logistics models for baling, collection and moisture-controlled transport of crop residues.

- Bio-refinery EPC & technology services: Localized turnkey solutions for pre-treatment, enzymatic hydrolysis and distillation tailored to multi-feedstock Indian residues.
- Enzyme & biotech inputs manufacturing: Indigenous R&D and production of cellulases and yeasts to replace imported biologicals, driving cost reduction.
- Byproduct valorization (lignin, CO<sub>2</sub>, ash): Conversion into bioplastics, animal feed, or carbon materials, turning waste streams into parallel revenue lines.
- Bio-CBG and green hydrogen hybrids: Integration of ethanol plants with biogas or electrolyser systems for circular energy parks.
- Rural energy & chemical hubs: Village-level refineries supplying ethanol, power and fertilizer locally, modelled after Brazil’s bio-cluster zones.
- Digital traceability & carbon credit platforms: Blockchain-verified emissions reduction and sustainable feedstock sourcing for export-grade compliance.
- Sustainable consumer product lines: Satellite evolution into low-carbon chemicals, bioplastics and green solvents derived from ethanol intermediates.

### Key Takeaway for Senior Management

Takeaway	Details
Feedstock logistics are a key determinant of success	<ul style="list-style-type: none"> <li>• Plant economics are dominated by residue aggregation, transport, and storage reliability</li> <li>• <b>Examples</b>: rice straw collection networks, baling infrastructure, seasonal feedstock contracts</li> <li>• <b>Competitive advantage lever</b>: companies that build proprietary aggregation ecosystems outperform those focused only on plant engineering</li> </ul>
Integration drives profitability, not ethanol yield alone	<ul style="list-style-type: none"> <li>• 2G plants become viable when co-products are monetized</li> <li>• <b>Sub-components</b>: lignin-based products, green chemicals, steam recovery</li> <li>• <b>Competitive advantage lever</b>: integrated biorefinery models create diversified revenue streams</li> <li>• <b>Supporting statement</b>: Standalone ethanol margins are volatile; integrated plants stabilize IRR</li> </ul>
Policy alignment is as critical as process efficiency	<ul style="list-style-type: none"> <li>• Revenue certainty depends on blending mandates, offtake agreements, and incentives</li> <li>• <b>Examples</b>: OMC procurement frameworks, viability gap funding &amp; capital subsidies, carbon credits</li> <li>• <b>Competitive advantage lever</b>: regulatory intelligence and policy positioning accelerate scaling</li> <li>• <b>Supporting statement</b>: 2G ethanol is policy-shaped infrastructure, not a pure commodity market</li> </ul>
Operational uptime is a	<ul style="list-style-type: none"> <li>• Enzyme performance, pretreatment efficiency, and</li> </ul>

hidden value driver	<p>maintenance discipline determine real output</p> <ul style="list-style-type: none"> <li>● <b>Examples:</b> enzyme cost optimization, pretreatment chemistry tuning, predictive plant maintenance</li> <li>● <b>Competitive advantage lever:</b> digital plant analytics increase yield and reduce downtime</li> <li>● <b>That is:</b> Small uptime improvements materially change plant IRR</li> </ul>
Cluster-based deployment beats isolated mega-projects	<ul style="list-style-type: none"> <li>● Geographic feedstock density determines scalability</li> <li>● <b>Examples:</b> Punjab/Haryana straw belts, sugarcane residue zones, agro-industrial clusters</li> <li>● <b>Competitive advantage lever:</b> regional platform strategy reduces logistics cost per ton</li> <li>● <b>That is:</b> distributed plants outperform centralized mega-facilities in feedstock-heavy industries</li> </ul>

### Next Steps for Corporate Leaders

2G ethanol is progressing from demonstration to early commercial scale as bio-refineries leverage crop residues, agro-waste, and lignocellulosic feedstocks to produce low-carbon liquid fuels for transport and industrial blending.

Policy support, blending mandates, carbon accounting, and circular bioeconomy strategies are driving interest, while technology & feedstock uncertainties, high enzyme & operational costs, and challenging offtaker interest owing to high cost of the product are affecting commercial viability.

As corporates target Scope 1 and fuel-related Scope 3 emissions reductions, 2G ethanol could offer a viable pathway in future to displace fossil fuels without engine or infrastructure change if the key technology & economic challenges are taken care of.

This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this market.

Explore this opportunity further with EAI  
 Market intelligence | Technology insights | Opportunity Assessment  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083



# COMPRESSED BIOGAS (CBG)

India's Circular Bioeconomy & Clean Fuel Opportunity



  
Waste-to-Energy

  
Clean Fuel Transition

  
Circular Bioeconomy

Prepared for Corporate Leaders & Climate-Tech Stakeholders

## ***Bio Energy Compressed Biogas (CBG)***

*This section provides key inputs on the Indian Compressed Biogas (CBG) Opportunities for corporate leaders.*

### **Highlights**

- Strong policy-backed growth opportunity under India's SATAT program and gas blending ambitions, positioning CBG as a strategic domestic fuel source
- Multi-feedstock flexibility (agri residues, municipal waste, press mud, manure) enabling circular waste-to-energy ecosystems
- Growing demand from transport and industry as a low-carbon substitute for CNG/LNG and fossil gas
- Co-product economics (organic fertilizer, digestate, carbon credits) improving overall plant viability

### **Key recommendations for corporate leaders include:**

- Secure long-term feedstock ecosystems through options such as contract farming, farmer partnerships, and municipality contracts for waste aggregation
- Develop integrated offtake partnerships with OMCs, transport fleets, and industrial users for revenue certainty
- Design projects as circular economy platforms to monetize fertilizer, carbon credits, and waste management services

## Opportunity Snapshot: Compressed Biogas (CBG)

Converts organic waste such a MSW/ agricultural waste into natural gas substitute

### Market Signals

- Strong policy push via SATAT, blending mandates
- Demand led by OMC's, transport fleets, and industry fuel substitution.
- Annual Market Size by 2030: ₹7000-10000 Cr



### What Makes or Breaks It?

- Feedstock Aggregation within 50-100 km radius ensuring plant utilization
- Offtake Partnerships with OMCs/CGD/ industrial buyers
- Operational Efficiency in digestion, purification and uptime (>85-90%)

### Why It Matters NOW?

- Circular economy focus and push for W2E (waste-to-energy)
- Rising LNG/CNG prices, improving CBG competitiveness
- Govt. incentives + OMC demand accelerating adoption



### Well Aligned Opportunity for

- Agri Supply chain players with feedstock access (FPOs, aggregators, mills)
- Fuel distribution players (CGD companies, OMC linked distributors)
- Industrial fuel consumers (cement, ceramic, chemicals), seeking fuel substitution



### Key Challenges

- Aggregation & logistics inefficiency due to fragmented feedstock supply
- Long Payback Period ( 7-9 years), high upfront capex



### Business Models

- Cluster-based projects (near feedstock/biomass zones)
- Long-term supply & offtake (FPO's +OMCs/CGD)
- Integrated model (gas + bio-fertilizer + carbon monetization)

Explore this opportunity further with EAI  
consult@eai.in / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

Compressed Biogas (CBG) is produced by purifying biogas derived from agricultural residues, animal waste, press mud, MSW and sewage sludge, such that the resulting gas matches natural gas quality standards.

CBG offers a clean, renewable substitute for fossil-based natural gas, directly usable in vehicles, city gas networks and industries. For India, CBG addresses stubble burning, waste disposal and fossil imports, while providing farmers with income streams. To this end, the central government had come up with the ambitious SATAT initiative some years back.

With strong policy tailwinds, and combined with its potential to improve energy security and rural economies, CBG can be expected to comprise a critical component of India's bio-economy.

## Market Potential for Compressed Biogas in India

Year	Market Size (₹ Cr)	Capacity Outlook	Drivers
2025	1300-1500	~200-250 kT	Initial SATAT plants operational; OMC offtake contracts.
2030	7,000-10,000	~1000-1500 kT	Scale-up with 5,000+ SATAT plants; CGD blending.
2040	45,000-60,000	~5000 - 7000 kT	Mass adoption in transport, CGD grids and industry.

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
Utility-scale biomethane production	Grid injection, Bio-CNG for mobility, industrial gas substitution	Own-operate-integrate	Decarbonization of gas portfolios
Landfill & waste-based RNG	Bio-CNG for transport fleets, pipeline RNG	Asset-heavy ownership + offtake contracts	Low-carbon fuel credits
Biomethane production platforms	Industrial fuel switching, grid gas, mobility fuels	Platform acquisition + long-term PPAs/offtake	EU Fit-for-55, energy security, Scope-1 & 3 reductions
Renewable gas	Grid-injected	Utility-style ownership	Gas decarbonization

utilities	biomethane, municipal gas supply	+ regulated sales	commitments by cities & utilities
Residue-based BioCNG & BioLNG	Transport fuels (Bio-CNG/Bio-LNG), industrial users	Integrated producer + fuel marketer	Agricultural waste utilization; transport fuel decarbonization
Biogas & biomethane infrastructure	Bio-CNG plants, upgrading systems, bio-LNG	EPC + O&M + selective asset ownership	Global demand for turnkey biomethane projects
Transport fuel retail	Fleet Bio-CNG (trucks, buses), refuse vehicles	Fuel offtake + station infrastructure	Fleet ESG targets; LCFS & carbon credit monetization
Dairy & organic waste RNG	Bio-CNG, pipeline RNG, transport fuels	JV-led project development + integration	Methane abatement + ultra-low CI fuels
Biomethane project pipeline	Grid biomethane, future Bio-CNG mobility	Equity stakes + project pipeline build-out	Iberian biomethane policy push; gas decarbonization

### Typical Project Capacities & Investments Required in India

Project Type	Feedstock	Typical Size	Output	Indicative CapEx (₹ Cr)
Cluster CBG (entry)	Cattle dung + agri residues	2-5 TPD CBG	700-1,800 kg/day	12-25
Mandl/Agri-hub CBG (standard)	Press-mud/bagasse, straw, F&V waste	10-15 TPD CBG	3,500-5,000 kg/day	35-60
Large CBG (industrial)	Mixed residues + segregated OFMSW	30-50 TPD CBG	10,000-17,000 kg/day	80-140
MSW-to-CBG (urban)	OFMSW (source-segregated)	10-20 TPD CBG	3,500-7,000 kg/day	40-80
Integrated bio-fert line	Digestate processing	50-150 TPD wet digestate	30-60 TPD bio-fert	6-15

## Underlying Technologies &amp; Processes

Element	Options	Key Traits
Feedstock	Agri residues, dung, press-mud, MSW, sewage sludge	Abundant, region-specific; moisture & collection critical.
Conversion process	Anaerobic digestion → raw biogas	Proven, scalable; yields biogas + digestate (bio-fertilizer).
Purification & upgrading	PSA, water scrubbing, membrane separation	Removes CO <sub>2</sub> , H <sub>2</sub> S, moisture; produces >95% pure methane.
Compression & storage	CBG compressed to 200-250 bar	Matches CNG specs; allows transport and retail.
By-products	Digestate → biofertilizer; CO <sub>2</sub> → industrial use	Adds revenue streams and circularity.
Distribution	CGD pipeline injection, cascades, bottling plants	Ensures end-user access in transport & industry.

## Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
Feedstock Supply Chain & Aggregation	Collection of agri-waste, municipal waste, or organic feedstock; seasonal variability; logistics complexity	Inconsistent feedstock reduces plant load factor and impacts revenue stability	Fragmented waste streams; dependence on local ecosystem (farms, mandis, municipalities)	Long-term feedstock agreements, decentralized collection hubs, and strong local partnerships needed
Capital Intensity & Financing Risk	High upfront capex for digestion, upgrading systems, compression units, and infrastructure	Long payback periods; investor risk perception due to operational complexity	SATAT scheme supports projects but financing challenges remain	Structured financing, subsidies, and JV models improve bankability
Offtaker Agreements & Pricing Structure	Dependence on Oil Marketing Companies (OMCs) or local	Revenue predictability tied to policy-driven procurement	SATAT provides offtake assurance but contract	Diversify customers (transport, industrial fuel,

	gas demand; pricing uncertainty		execution varies	CGD networks)
Operational Complexity & Technology Reliability	Feedstock quality variability, biological process sensitivity, gas upgrading efficiency	Operational downtime increases costs; affects project economics	Limited skilled manpower and technical expertise in some regions	Invest in robust technology, automation, and experienced operators
Policy, Infrastructure & Regional Constraints	Pipeline access, gas bottling logistics, local regulatory approvals, land availability	Slower project timelines; increased logistics costs	CGD network expansion uneven across states; regional viability differs	Select locations near gas grids, urban waste sources, or transport corridors

### Prominent Players in the Indian Market

Company / Entity	Project Details
Verbio India	Punjab straw-based biorefinery producing ~33 TPD CBG; largest operational project.
EverEnviro Resource Mgmt.	Developing 20+ CBG plants; JV with ONGC for national rollout.
GPS Renewables	Partnering with BPCL & Oil India to build multi-plant CBG portfolios.
Indian Oil / BPCL / HPCL (OMCs)	Anchor offtakers under SATAT with long-term purchase agreements.
Adani Gas / Torrent Gas	Integrating CBG into city gas distribution (CGD) networks.
PRESPL	Biomass aggregation and pelletisation; collaborating with developers for CBG feedstock supply.
Carbonlites	Unique circular economy solution that converts wet waste into CBG and organic fertilisers.
Torrent Gas	City Gas Distribution (CGD) business with nationwide presence.

## Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
Biomethane as a global traded molecule	Global <b>biomethane trading desk</b> ,	Book-and-claim markets, corporate green gas contracts
Waste-to-value at massive scale	Roll-up of <b>stranded methane assets</b>	AI-driven landfill optimization, carbon-negative fuels
Ultra-low CI fuels	Premium <b>negative-CI fuel markets</b>	Carbon removal-linked fuel products
Residue-first feedstock innovation	Large-scale <b>straw-to-BioCNG/BioLNG</b>	Replicable <b>crop-residue platforms</b> across Asia, Africa, Eastern Europe
CBG at population scale	Ability to deploy hundreds of plants with captive demand	<b>CBG-as-a-network</b> , rural energy + fertilizer loops, gas-to-chemicals integration
City-scale circular gas	<b>Urban circular-economy platforms</b> , long-term city decarbonization contracts	Links municipal waste, heat, power & gas grids
CBG as a fleet decarbonization service	Fuel-plus-carbon-credits bundles	Zero-capex fleet conversion models
Biogas plant as a product	Platformization of plants	Licensing + O&M-as-a-service globally
Early-stage biomethane pipeline capture	Locking up prime sites before market maturity	<b>First-mover advantage</b> in Iberian green gas certificates & contracts

## Concentric &amp; Satellite Opportunities

- Feedstock aggregation & logistics networks: FPO- and startup-led systems for collecting, preprocessing and supplying dung, press-mud and crop residues.
- CBG plant EPC & technology providers: Concentric firms offering turnkey biogas-to-CBG systems with local digester and upgrader manufacturing.
- Bio-fertiliser processing & marketing units: Enterprises converting digestate into branded organic fertilisers for regional agri-markets.
- Rural clean-fuel entrepreneurship clusters: Village-scale franchise models for community CBG stations and local transport refuelling.

- Agro-industrial integration models: Satellite ecosystems linking sugar mills, dairies and food processors into circular bioenergy hubs.
- CBG-PNG Blending Infrastructure: Injection kits for city gas networks (10-20% blend).
- CBG Compressors & Bottling Stations: High-pressure cascades for CNG-equivalent filling (200-250 bar).

### Key Takeaway for Senior Management

Takeaway	Details
Feedstock ecosystems determine long-term defensibility	<ul style="list-style-type: none"> <li>● CBG economics are driven by reliable organic waste aggregation, not just plant technology</li> <li>● <b>Examples</b>: cattle manure networks, agri-residue contracts, municipal waste tie-ups, press mud sourcing</li> <li>● <b>Competitive advantage</b>: proprietary waste aggregation platforms create supply moats competitors cannot replicate</li> </ul>
CBG is a circular economy infrastructure business, not a fuel plant	<ul style="list-style-type: none"> <li>● Profits come from integrated monetization of gas + fertilizer + carbon benefits</li> <li>● <b>Sub-components</b>: digestate processing, bio-fertilizer branding, carbon credit stacking</li> <li>● <b>Competitive advantage</b>: diversified revenue stabilizes returns beyond gas pricing cycles</li> </ul>
Offtake partnerships shape bankability more than production capacity	<ul style="list-style-type: none"> <li>● Revenue certainty depends on long-term OMC contracts, fleet agreements, and industrial buyers</li> <li>● <b>Examples</b>: transport fuel supply contracts, city gas distribution tie-ins</li> </ul>
Operational uptime is the hidden IRR driver	<ul style="list-style-type: none"> <li>● Digester stability, gas purification efficiency, and maintenance discipline define output</li> <li>● <b>Examples</b>: biological process optimization, predictive maintenance, gas analytics</li> <li>● <b>Innovation focus</b>: AI-driven digester control and performance monitoring, and digital plant intelligence can significantly increase yield and reliability</li> </ul>
Cluster deployment beats isolated projects	<ul style="list-style-type: none"> <li>● Feedstock density and logistics economics favor regional platforms especially around feedstock availability clusters</li> <li>● <b>Examples</b>: dairy clusters, sugar belts, agro-processing zones</li> <li>● <b>Competitive advantage</b>: lower logistics cost and scalable platform growth</li> </ul>

## Next Steps for Corporate Leaders

Compressed Biogas is advancing as a low-carbon substitute for CNG/LPG in transport, industrial heat, and city gas networks, supported by feedstock availability, waste-to-energy policy, SATAT programs, and interest from OMCs and CGD operators. CBG's value proposition is strengthened by circular bioeconomy applications, digestate utilization for soil health, and carbon market opportunities — though project viability hinges on feedstock aggregation, gas purity, pipeline integration, and long-term offtake.

This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this fast growing market.

Explore this opportunity further with EAI  
Market intelligence | Technology insights | Opportunity Assessment  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083



BIOMASS

USED COOKING OIL

WASTE OIL

ALGAE & BIO-FEEDSTOCK

H<sub>2</sub>  
GREEN HYDROGEN

CO<sub>2</sub> CAPTURE

BIO-REFINING & FUEL CONVERSION

CIRCULAR CARBON FLOW  
RENEWABLE FUTURE

POWERING NET-ZERO AVIATION  
TODAY • TOMORROW • TOGETHER

SAF  
SUSTAINABLE AVIATION FUEL

AI-POWERED FUEL LOGISTICS

SAF DISTRIBUTION OPTIMIZED  
98% EFFICIENCY

SAF BLENDING TERMINAL

# SUSTAINABLE AVIATION FUEL

CIRCULAR FUELS • AVIATION DECARBONIZATION • ADVANCED BIOENERGY

PREPARED FOR CORPORATE LEADERS & CLIMATE-TECH STAKEHOLDERS

## **Bio Energy**

### **Sustainable Aviation Fuel**

*This section provides key inputs on the Indian Sustainable Aviation Fuel Opportunities for corporate leaders.*

#### **Highlights**

- Massive structural demand growth driven by airline net-zero commitments, ICAO mandates, and emerging blending requirements
- Premium pricing environment as SAF commands green fuel premiums relative to conventional jet fuel
- Feedstock diversity opportunity (waste oils, agri residues, municipal waste, alcohol-to-jet pathways) enabling circular economy integration
- Strong policy and ESG tailwinds attracting climate finance, government incentives, and long-term offtake agreements

#### **Key recommendations for corporate leaders include:**

- Invest in proven conversion technologies while maintaining flexibility for next-gen pathways
- Secure long-term airline and fuel offtake partnerships to guarantee revenue visibility
- Build feedstock aggregation ecosystems to stabilize input costs and plant utilization
- Design SAF projects as integrated circular platforms monetizing carbon credits and co-products.

## Opportunity Snapshot: Sustainable Aviation Fuel (SAF)

Low-carbon aviation fuel from biomass, waste oils, or synthetic (e-fuels)

### Market Signals

- Demand due to airline decarbonisation
- India exploring blending targets (1-5%) by 2030
- Annual Market size by 2030: ₹1000 - 2000 Cr



### What Makes or Breaks It?

- Access to sustainable feedstock (oils, agricultural residues)
- Ability to achieve cost competitiveness vs jet fuel ( scale+tech efficiency )
- Long-term offtake agreements with airlines ensuring revenue visibility

### Why It Matters NOW?

- Secured future demand, as industry committing to net zero by 2050
- Early mover advantage; lock in long-time supply contracts, premium pricing



### Well Aligned Opportunity for

- Refineries, oil marketing companies- brownfield leverage
- Biofuel producers especially ethanol, biodiesel or advanced fuels
- Integrated energy companies



### Key Challenges

- High production cost; 2-4x more than conventional fuel
- Lack of domestic policy clarity and guaranteed offtake in India



### Business Models

- Partnerships with airlines
- Integration with existing refineries
- Long-term supply agreements

Explore this opportunity further with EAI  
consult@eai.in / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

Aviation is one of the hardest sectors to decarbonise — batteries are too heavy and offsets are not enough. Sustainable Aviation Fuel (SAF), liquid fuels quite similar to the ones currently used, and produced from feedstocks like agri-residues, used cooking oil, municipal waste and synthetic fuels (Power-to-Liquids), are perhaps the only feasible option for the aviation sector to significant decrease lifecycle CO<sub>2</sub> emissions.

For India, with air travel projected to triple by 2040, SAF is both a climate necessity and an economic opportunity: reducing import dependence, building new rural value chains and positioning India as a SAF export hub for global airlines.

While SAF still faces challenges on technology maturity and economics, strong industry and policy tailwinds, along with the significant attendant bio-economy benefits, are likely to make SAF an attractive investment domain for select Indian industries and companies.

## Market Potential for Sustainable Aviation in India

Year	Market Size (₹ Cr)	Capacity Outlook	Drivers
2025	Less than 100	Pilot/demo plants	Airline blending pilots; global pressure.
2030	1,000-2,000	100-200 million litres	ICAO CORSIA compliance; oil refiners scaling SAF.
2040	35,000-40,000	5-6 billion litres	Large-scale adoption; India as SAF export hub.

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
Global airlines, fuel distributors	Drop-in SAF for commercial aviation	Large-scale production + long-term offtake	Airline decarbonization mandates & global SAF quotas
North American airlines	Jet fuel replacement	Dedicated SAF refinery + contracts	U.S. tax credits & early airline demand
Airlines, airports, fuel traders	Co-processed and neat SAF	Refinery integration + fuel trading	EU ReFuelEU Aviation mandate
Airlines, corporate aviation	SAF supply, blending,	Global supply & trading platform	Corporate Scope-3 reduction commitments

	certificates		
Airlines, fuel blenders	HEFA & ATJ SAF	Integrated fuels + technology partnerships	Policy incentives + refinery transition
Airlines, ethanol producers	ATJ-based SAF	Technology licensing + project equity	Feedstock flexibility beyond waste oils
Airlines, corporates	Net-zero / carbon-negative SAF	Project development + long-term offtake	Premium pricing for low-CI fuels
Airlines, municipalities	MSW-to-SAF	Waste-to-fuel plant ownership	Landfill diversion + circular economy economics
Airlines, fuel marketers	HEFA & ATJ SAF	Integrated biofuels platform	Vertical integration & U.S. SAF incentives
Airlines, financiers	Multi-pathway SAF	Platform & aggregation model	Capital-light scale via ecosystem control

### Typical Project Capacities & Investments Required in India

Project Type	Typical Capacity	Indicative CapEx (₹ Cr)	Notes
HEFA/HVO → SAF (lipids: UCO, tallow, non-edible oils)	100-400 KTPA	1,800-6,500	Mature route; hydroprocessing + isomerisation; renewable diesel + SAF cut.
Alcohol-to-Jet (ATJ; 2G ethanol/iso-butanol)	50-200 KTPA	1,500-4,500	Integrates with 2G ethanol; dehydration-oligomerisation-hydrogenation.
Fischer-Tropsch (FT; biomass/MSW/biogas + green H <sub>2</sub> )	50-150 KTPA	2,500-8,000	Gasification + FT; complex syngas clean-up; co-produces naphtha/diesel.
Co-processing in existing refineries (HEFA blend-in)	20-80 KTPA	250-900	Uses available hydrotreater capacity; limited SAF %; fast-to-market.
e-SAF (Power-to-Liquids; CO <sub>2</sub> + green H <sub>2</sub> )	10-50 KTPA	3,000-10,000	Early-stage; high RE/H <sub>2</sub> intensity; premium export potential.

## Underlying Technologies & Processes

Element	Options	Key Traits
Feedstocks	Used cooking oil (UCO), agri-residues, municipal solid waste, lignocellulosic biomass, synthetic (e-fuels)	Defines sustainability, availability and cost.
Conversion pathways	HEFA (Hydroprocessed Esters & Fatty Acids), ATJ (Alcohol-to-Jet), FT (Fischer-Tropsch), PtL (Power-to-Liquids)	HEFA most mature; ATJ and FT scaling; PtL long-term.
Blending	Certified up to 50% with fossil jet fuel	Drop-in solution; requires no aircraft/engine modification.
Infrastructure	Integration with existing refineries, dedicated SAF biorefineries	Reduces CapEx, speeds adoption.
Policy drivers	ICAO CORSIA, EU mandates, Indian biofuel policy	Ensures long-term demand pull.

## Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
High Production Cost & Economic Viability	SAF significantly more expensive than conventional jet fuel; technology costs still high	Limits airline adoption without mandates or incentives; margin pressure	India lacks strong SAF blending mandates compared to EU/US	Need policy incentives, carbon pricing, and scale-driven cost reductions
Feedstock Availability & Supply Chain Complexity	Competition for feedstock (used cooking oil, agri-residue, waste oils, biomass)	Feedstock price volatility impacts project economics	Competing demand from bio-diesel, 2G ethanol, and CBG sectors	Diversified feedstock strategy and localized sourcing essential
Demand Certainty & Offtaker Agreements	Airlines sensitive to fuel price increases; voluntary adoption limited	Revenue uncertainty without long-term purchase agreements	Indian airlines operate on thin margins; cost sensitivity high	Long-term SAF purchase agreements with airlines and export buyers critical
Technology Maturity & Infrastructure	Multiple production pathways	Operational risk and high technical	Limited domestic commercial-scale SAF plants	Partnerships with global technology providers and

Gaps	(HEFA, ATJ, FT) still evolving; certification requirements	complexity	currently	phased deployment
Policy, Geopolitics & Market Timing	Dependence on global carbon regulations and aviation decarbonization targets	Export competitiveness influenced by global sustainability standards	Opportunity to become SAF export hub but policy clarity evolving	Alignment with ICAO/CORSIA frameworks and strategic airport hubs

### Prominent Players in the Indian Market

Company / Entity	Focus Areas
Indian Oil Corporation (IOCL)	SAF trials with Indian airlines; feedstocks include waste oils and bio-based lipids.
Hindustan Petroleum (HPCL) / Bharat Petroleum (BPCL)	Building SAF capacity in upcoming bio-refineries.
CSIR-IIP (Indian Institute of Petroleum)	Developed indigenous SAF production technology.
Praj Industries	Tech provider for alcohol-to-jet (ATJ) pathways.
Airlines (Indigo, SpiceJet, Air India)	Early adopters of SAF blends for pilot flights.
Startups (GPS Renewables, BuyoFuel)	Building pathways for waste-based biofuels; exploring SAF-linked opportunities.

### Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
SAF as a long-term contracted infrastructure asset	SAF infra platforms, project finance at scale	Bankable cash flows similar to midstream assets
Feedstock-flexible fuel pathways	Multi-pathway SAF hubs	Reduces supply risk and policy dependence
Ultra-low & negative-CI SAF	Carbon-negative aviation fuels	Premium pricing + carbon credit upside
Alcohol-to-Jet (ATJ) scaling	Repurposing ethanol assets for SAF	Breaks HEFA feedstock bottleneck

Waste-to-SAF circular economy	City-linked SAF plants	Solves waste + fuel problems simultaneously
Power-to-Liquid (e-SAF)	Airport-adjacent e-fuel hubs	Long-term net-zero aviation solution
Platform & aggregation models	SAF marketplaces & certificate trading	Capital-light, high-control model
SAF certificates & book-and-claim	Digital SAF credit exchanges	Enables global corporate demand
Refinery co-processing transformation	Brownfield refinery repurposing	Low-capex, fast scaling
Airline-embedded SAF partnerships	Airline-anchored SAF ecosystems	Demand-locked growth

### Concentric & Satellite Opportunities

- **Feedstock aggregation and traceability networks:** Concentric supply chains digitising the collection of used cooking oil, non-edible oils and agri residues with blockchain-backed traceability and assured quality.
- **Refinery co-processing retrofits:** Brownfield integration of SAF production within existing hydrotreater units at IOC, BPCL and HPCL refineries for low-capex, near-term deployment.
- **Hydrogen and CO<sub>2</sub> integration hubs:** Shared green hydrogen and captured CO<sub>2</sub> infrastructure serving ATJ, FT and e-SAF facilities under cluster-based industrial parks.
- **Airport blending and storage upgrades:** Infrastructure developers modernising aviation fuel hydrant systems, segregated tanks and quality labs for safe SAF handling and scalability.
- **MRV and carbon credit platforms:** Digital systems capturing feedstock-to-flight lifecycle data to issue CORSIA/EU-compliant carbon intensity credits and SAF certificates.
- **Catalyst and process optimisation R&D:** Satellite ventures innovating catalysts and process intensification for ATJ/FT pathways tailored to Indian feedstock chemistry.
- **Export-oriented e-fuel projects:** Coastal e-SAF facilities leveraging abundant solar and wind power for high-value export markets under long-term offtake contracts.
- **Rural lipid & biomass farming cooperatives:** FPO-led energy crop plantations (Pongamia, Jatropha, Sal seed) linking sustainable feedstock production with rural job creation.

### Key Takeaway for Senior Management

Takeaway	Details
SAF is a long-term demand certainty market, not a speculative fuel play	<ul style="list-style-type: none"> <li>• Airline net-zero commitments, ICAO/CORSIA frameworks, and blending mandates create structural demand</li> <li>• <b>Examples:</b> airline offtake agreements, airport SAF hubs, long-term supply contracts</li> <li>• <b>Competitive advantage:</b> early movers lock in premium customers and long-term pricing power</li> </ul>
Feedstock ecosystems determine scalability and margin stability	<ul style="list-style-type: none"> <li>• SAF plants compete on feedstock reliability, not just conversion efficiency</li> <li>• <b>Sub-components:</b> waste oils, agri residues, municipal waste streams, alcohol-to-jet feedstocks</li> <li>• <b>Competitive advantage:</b> proprietary feedstock ecosystems reduce volatility and protect margins</li> </ul>
Technology flexibility is a hedge against pathway risk	<ul style="list-style-type: none"> <li>• HEFA, ATJ, and FT pathways evolve rapidly; rigid plants risk obsolescence</li> <li>• <b>Examples:</b> modular upgrading units, multi-feedstock reactors</li> <li>• <b>Innovation focus:</b> flexible process architecture and rapid retrofit capability</li> </ul>
Integrated carbon monetization amplifies project economics	<ul style="list-style-type: none"> <li>• SAF value includes fuel + carbon credits + ESG premiums</li> <li>• <b>Examples:</b> carbon markets, airline sustainability premiums, lifecycle emissions certification</li> <li>• <b>Competitive advantage:</b> diversified revenue beyond fuel sales</li> </ul>
Cluster deployment creates infrastructure platforms	<ul style="list-style-type: none"> <li>• SAF hubs near airports and logistics centers reduce transport costs and enable scale</li> <li>• <b>Examples:</b> airport fuel clusters, port-based SAF terminals</li> <li>• <b>Competitive advantage:</b> shared infrastructure and platform logistics</li> </ul>

## Next Steps for Corporate Leaders

Sustainable Aviation Fuels are accelerating as airlines, airports, and corporates pursue aviation decarbonization pathways aligned with CORSIA, ICAO, and net-zero commitments. Drop-in blending capabilities, multiple technology pathways (HEFA, ATJ, FT, and emerging e-fuels), and growing policy support are expanding the market — while supply constraints, feedstock competition, and cost premiums remain primary barriers. As corporates face increasing Scope 3 travel emissions scrutiny, SAF is becoming a core lever for compliant, credible emissions reduction without fleet or infrastructure change.

This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this market.

Explore this opportunity further with EAI  
Market intelligence | Technology insights | Opportunity Assessment  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083



**BIODIESEL**  
RENEWABLE FUEL

**BIODIESEL**  
LOW-CARBON FUEL

CIRCULAR FUELS • INDUSTRIAL DECARBONIZATION • WASTE-TO-ENERGY

PREPARED FOR CORPORATE LEADERS & CLIMATE-TECH STAKEHOLDERS

## Bio Energy Biodiesel

*This section provides key inputs on the Indian Biodiesel Opportunities for corporate leaders.*

### Highlights

- Policy-supported growth opportunity driven by blending targets, waste oil mandates, and energy security goals
- Waste-to-fuel ecosystem converting used cooking oil, animal fats, and agri-waste into transport fuel
- Growing industrial and fleet demand for low-carbon diesel substitutes under ESG pressure
- Relatively mature conversion technology enabling faster plant deployment compared to newer biofuel pathways

### Key recommendations for corporate leaders include:

- Design a combination that is built for redundancy by choosing a technology that can utilize multiple feedstocks and building supply chains around diverse feedstocks such as edible oil waste, used cooking oil, animal fat
- Form long-term offtake partnerships with OMCs, logistics fleets, and industrial buyers

## Opportunity Snapshot: Biodiesel

Diesel substitute/blend from used sustainable sources such as non-edible oils, cooking oil (UCO) etc

### Market Signals

- India targeting ~5% biodiesel blending
- Strong demand from transport fleets, OMCs, and industrial users
- Annual Market size by 2030: ₹5,000 - 7,000 Cr



### What Makes or Breaks It?

- Used cooking oil sourcing through HoReCa and aggregator networks
- Long-term offtake agreements with aOMCs (IOC/BPCL/HPCL) and bulk fleet/industrial users.
- Transition to 2G biodiesel using HVO technology

### Why It Matters NOW?

- Cost competitive alternative fuel with rising diesel prices
- Waste- to-fuel model using used cooking oil & select agri residues



### Well Aligned Opportunity for

- Fuel distributors and aggregators
- Agri/oil processing companies
- Waste management and UCO collection players



### Key Challenges

- Feedstock such as used cooking oil requires city-level aggregation networks, currently fragmented
- Margin volatility due to diesel linked pricing
- Strict BIS fuel standards for OMS offtake



### Business Models

- Set up plants near urban UCO clusters, partner with aggregators/restaurants for feedstock sourcing
- Offtake partnerships with OMCs and bulk fuel consumers

Explore this opportunity further with EAI  
consult@eai.in / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

Biodiesel—typically FAME (Fatty Acid Methyl Ester) produced from used cooking oil (UCO), non-edible oilseeds, waste fats and agricultural by-products—has emerged as a strategic renewable fuel in India’s transition toward cleaner energy.

Diesel accounts for nearly half of India’s petroleum consumption in heavy transport, railways, Agricultural machinery, construction & mining. These segments cannot electrify rapidly, ensuring long-term demand stability for biodiesel as a complement to diesel. Biodiesel plants present economically viable operations at scale, but only when feedstock for such large scale operations is secured.

If the feedstock supply challenges are taken care of - we do admit that this is a BIG IF - biodiesel is one of the few renewable fuels in India that can deliver significant national benefits across energy, environment, industry and livelihoods, thus presenting a high-impact and attractive business opportunity.

## Market Potential for Biodiesel in India

Year	Market Size (₹ Cr)	Capacity Outlook	Drivers
2025	2000	0.17 million tonnes	Reduces dependence on imports.
2030	5,000-7,000	0.40 million tonnes	Broadening the demand base.
2040	10,000-15,000	1 million tonnes	Lower lifecycle CO <sub>2</sub> emissions.

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
Advanced biodiesel (HVO / renewable diesel)	Road diesel blending, heavy-duty transport	Large-scale refinery production + long-term offtake	Low-carbon fuel mandates & premium pricing
Waste- & residue-based biodiesel	Transport fuel, industrial diesel	Feedstock-secured production	Sustainability criteria & lower carbon intensity
Agri-origin biodiesel	Road transport, agriculture machinery	Vertical integration (farm → fuel)	Abundant oilseed supply & rural policy support

Rendering & by-product biodiesel	Transport fuel blending	Waste conversion + supply contracts	Circular economy economics
Refinery co-processing biodiesel	Drop-in diesel replacement	Brownfield refinery integration	Low capex SAF/biofuel scale-up
Merchant biodiesel producers	Blended diesel markets	Spot market + short-term contracts	Biodiesel blending mandates
Export-oriented biodiesel	International fuel markets	Trade & arbitrage model	Regional policy differentials
Forest & non-food biomass biodiesel	Transport, industrial fuel	Technology-driven production	Food-vs-fuel risk mitigation
Low-carbon credit-optimized biodiesel	Transport fuels	Fuel + carbon credit monetization	LCFS & carbon pricing regimes
Integrated biofuels platforms	Multi-fuel (biodiesel, RD, SAF)	Portfolio diversification model	Risk hedging across policies & markets

### Typical Project Capacities & Investments Required in India

Project Type	Typical Capacity	Indicative CapEx (₹ Cr)	Notes
Medium	30 KLPD	6 - 8	Medium-scale operation
Large	100 KLPD	15 - 20	Large-scale operation

### Underlying Technologies & Processes

Element	Options	Key Traits
Feedstocks	Used Cooking Oil (UCO), non-edible oil crops (Tree-borne Oils - TBO), animal fats, palm stearin and industrial by-product oils	Requires strong pre-treatment, Dehulling & expelling, strong acidic esterification
Conversion pathways	Transesterification (Base-catalyzed), Two-step Esterification, Enzymatic (Lipase-based) Conversion, Hydrotreating (HVO / Renewable Diesel)	Low-FFA oils react quickly, transesterification at mild conditions, No catalyst, Thermal cracking
Blending	5% - 20% blending of HEFA (Hydroprocessed Esters and Fatty Acids),	Easy rollout, no engine changes, Larger renewable penetration, Major emission

	ATJ (Alcohol-to-Jet), PtL / e-SAF (Power-to-Liquid / e-Kerosene)	gains. Requires large-scale feedstock, Limited OEM uniform approval, Needs engine testing.
Infrastructure	Feedstock collection, production, storage & logistics, blending	Pre-filtration, Decorticators, Oil expellers, Acid esterification, Multi-feedstock compatibility, Moisture-free design
Policy drivers	Sets a target of 5% biodiesel blending, Repurpose Used Cooking Oil initiative, OMC Procurement Programs	Blending Targets, Approval of Multiple Feedstocks, Depot-Level Blending Mandate, RUCO Traceability, Feedstock Source Verification, sector-specific policy provisions

### Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
Feedstock Availability & Cost Volatility	Limited availability of used cooking oil (UCO), non-edible oils, waste fats; fragmented collection systems	Raw material cost fluctuation reduces margins and production stability	Dependence on imports for some feedstocks; UCO aggregation ecosystem still developing	Strong sourcing networks, waste collection partnerships, and diversified feedstock strategy essential
Policy Support & Blending Mandate Uncertainty	Lack of strong mandatory biodiesel blending compared to ethanol blending	Demand growth slower; revenue visibility limited	National Biofuel Policy supports biodiesel but implementation varies	Need clearer mandates, incentives, and consistent pricing mechanisms
Offtaker & Pricing Challenges	Dependence on Oil Marketing Companies (OMCs) procurement programs	Pricing tied to policy decisions; limited private market adoption	Indian fuel market dominated by OMCs; contract execution variability	Diversify customers (industrial users, mining, logistics fleets)
Competition from Alternative	EV adoption, green hydrogen,	Long-term demand	India's electrification	Focus on niche applications

Decarbonization Technologies	and other biofuels competing for investment	uncertainty impacts investor confidence	push may reduce diesel demand over time	(heavy-duty transport, generators, marine)
Operational & Quality Compliance Challenges	Feedstock variability affecting fuel quality; storage and oxidation issues	Higher operational costs and compliance requirements	BIS standards and certification requirements must be maintained	Invest in quality control systems and technology upgrades

### Prominent Players in the Indian Market

Company / Entity	Focus Areas
Emami Agrotech	Large-scale FAME production, feedstock sourcing (edible & non-edible oils), exports, OMC supply contracts
Indian Oil Corporation (IOCL)	Procuring & blending biodiesel (UCO based)
Bharat Petroleum Corporation (BPCL)	Procurement, blending trials, supplier tie-ups
Pan Oleo Energy	Large scale producers of biodiesel and other chemicals.
Godavari Biorefineries	Biorefining (ethanol, chemicals) and diversification into biofuels value chains
Praj Industries	Enzymatic biodiesel tech (Ecodiesel™), plant design, integrated biorefinery solutions

### Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
Feedstock-control platforms	Feedstock marketplaces, long-term supply monopolies	Structural cost and CI advantage
Advanced biodiesel (HVO) scale-up	Refinery conversion & HVO hubs	Higher blending limits, premium pricing
Carbon-intensity optimization	Carbon-optimized fuel portfolios	Unlocks credit-driven margins
Multi-fuel biorefineries	Integrated low-carbon fuel	Risk diversification across

	complexes	mandates
Waste-to-fuel circular models	Municipal waste partnerships	Secures cheap feedstock
Brownfield refinery repurposing	Refinery transition strategies	Lower capex, faster deployment
Export arbitrage strategies	Global biofuel trading desks	Policy-driven margin uplift
Non-food biomass pathways	Advanced feedstock R&D platforms	Avoids food-vs-fuel backlash
Digital traceability & certification	Data-led fuel certification services	Regulatory compliance moat
Credit stacking business models	Carbon-backed biodiesel platforms	Multiple revenue streams

### Concentric & Satellite Opportunities

- Continuous High-Yield Transesterification OEM: Modular reactor skids for ultra-fast, continuous conversion, minimizing catalyst and improving ester yield.
- Crude Glycerin Purification and Valorization Hubs: Co-located units refining crude glycerin co-product into high-grade chemical inputs (e.g., propylene glycol).
- Integrated Multi-Feedstock Pre-treatment Systems: Acid esterification and degumming units handling high Free Fatty Acid (FFA) wastes (UCO) with optimal catalyst efficiency.
- Sustainable Feedstock Aggregation Networks: Digitized reverse-logistics for collection, grading and spec-locked delivery of Used Cooking Oil (UCO) and other non-food lipids.
- Next-Gen Oilseed/Algae Cultivation and Harvest Tech: Providers licensing high-yield, non-food competing oilseed crops or advanced photobioreactors for scalable algal oil production.
- Algae-bacteria bioreactors: R&D and manufacturing of consortium systems for nutrient-rich wastewater to lipids; dual wastewater treatment.
- Busbar & connector fabrication: Precision copper/aluminum stamping for cell-to-pack wiring; high-current designs
- Biodiesel Cold Flow Additive/Formulation R&D: Satellite labs developing proprietary additives and blend recipes to significantly improve fuel performance in cold weather.
- Specialized Biodiesel Blending & Distribution Hubs: Optimized tank farms and logistics infrastructure near markets for blending and ensuring quality control of B20/B100 fuels for fleet customers.

## Key Takeaway for Senior Management

Takeaway	Details
Feedstock ecosystems are the true competitive battlefield	<ul style="list-style-type: none"> <li>Biodiesel profitability depends more on used cooking oil and waste-fat aggregation than plant efficiency</li> <li><b>Examples:</b> restaurant collection networks, municipal grease recovery, industrial waste oil contracts</li> <li><b>Innovation focus:</b> digital feedstock marketplaces, IoT collection tracking, smart logistics routing</li> </ul>
Quality standardization determines long-term market access	<ul style="list-style-type: none"> <li>Transport fleets and OMCs require consistent fuel specifications</li> <li><b>Sub-components:</b> ester purity control, filtration systems, compliance testing, certification labs</li> <li><b>Innovation focus:</b> automated quality analytics and traceability platforms</li> </ul>
Digital plant intelligence improves lifetime IRR	<ul style="list-style-type: none"> <li>Predictive maintenance and process analytics increase uptime, decrease unit costs and enhance profitability.</li> <li><b>Examples:</b> automated process monitoring and optimization, intelligent plant control systems</li> </ul>

## Next Steps for Corporate Leaders

Biodiesel is gaining traction as a near-term, drop-in solution for decarbonizing logistics, heavy vehicles, diesel gensets, and industrial heat with minimal infrastructure change. Feedstock diversification (used cooking oil, animal tallow, palm stearin, distillers' corn oil, and other residual lipids), transesterification technology maturity, and the emergence of carbon markets are strengthening viability — though global supply remains constrained by feedstock competition and cost differentials against fossil diesel. As Scope 1 and logistics-related Scope 3 emissions face increasing scrutiny, biodiesel offers an immediately actionable pathway for fuel substitution.

This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this market.

Explore this opportunity further with EAI  
 Market intelligence | Technology insights | Opportunity Assessment  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083



**BIOCHAR**

CARBON REMOVAL • CIRCULAR BIOMASS • SOIL RESTORATION

CARBON REMOVAL MRV  
-1,250 tCO<sub>2</sub>e NET REMOVED

PREPARED FOR CORPORATE LEADERS & CLIMATE-TECH STAKEHOLDERS

## Bio Energy Biochar

*This section provides key inputs on Biochar Opportunities for corporate leaders.*

### Highlights

- Biochar delivers long-term carbon sequestration (hundreds of years) while improving soil health, water retention, and nutrient efficiency
- Durable CDR buyers, corporate net-zero commitments, and regenerative agriculture programs are driving demand for verified biochar credits and products
- Agricultural residues, forestry waste, and organic by-products can be locally sourced, reducing logistics cost and enabling decentralized deployment
- Carbon removal credits + biochar sales (agriculture, construction, filtration) + waste-handling fees enhance project IRRs

### Key recommendations for corporate leaders include:

- Anchor projects around assured agri-residue, forestry waste, or organic by-product supply to ensure stable operations
- Design projects to meet durable carbon removal standards with digital traceability and lifecycle accounting
- Lock in buyers in agriculture, soil remediation, construction materials, and filtration to diversify revenue

## Opportunity Snapshot: Biochar

Produce carbon-rich material via pyrolysis of agri waste, used for soil enhancement and other uses

### Market Signal

- Rising demand for carbon removal solutions (voluntary carbon markets)
- Growing interest from global buyers for carbon credits (CDR markets)
- Annual Market size by 2030: ₹4000 - 6000 Cr



### What Makes or Breaks It?

- Ability to monetize carbon credits
- Consistent feedstock supply within 50–100 km radius
- Reliable pyrolysis systems with stable yield (~25–35% biochar output)

### Why It Matters NOW?

- Increasing focus on carbon removal; not just emission reduction
- Increasing adoption in agriculture (soil health, water retention) and emerging industrial uses



### Well Aligned Opportunity for

- Agri aggregators and FPOs
- Carbon credit developers/platforms
- Waste management and biomass players



### Key Challenges

- Low standalone product value without carbon credit monetization
- Lack of standardized carbon credit verification frameworks (MRV complexity)



### Business Models

- Set up decentralized pyrolysis units near agri clusters
- Partner with carbon registries for credit certification
- Sell to agriculture and carbon markets

Explore this opportunity further with EAI  
consult@eai.in / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

Biochar is a carbon-rich product made by pyrolyzing agricultural and forestry residues. When it is used as a soil nutrient and buried into the soil, it locks carbon into a stable form for centuries, making it a powerful carbon removal tool while improving soil health, water retention and nutrient efficiency.

Biochar projects thus create triple value: climate mitigation through negative emissions, sustainable agriculture through better yields and lower fertilizer use and rural income by valorizing agri-waste.

With carbon markets opening up and India generating millions of tonnes of residues, biochar is an emerging climate tech opportunity for Indian businesses.

## Market Potential for Biochar Projects in India

Year	Market Size (₹ Cr)	Drivers
2025	800-1,200	Pilot plants, carbon credit pilots, organic farming use.
2030	4,000-6,000	Scale-up through carbon markets; agri & horticulture adoption; blending into cement/construction.
2040	12,000-18,000	Large-scale deployment in farming systems, carbon removal credits, integration in industrial materials.

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
Carbon Removal Biochar	Durable carbon sequestration	Carbon credit offtake contracts	Corporate net-zero and carbon-removal demand
Agricultural Soil Amendment	Crops, pasture, horticulture	Product sales + agronomy partnerships	Soil health, yield resilience, nutrient efficiency
Waste Biomass Conversion	Forestry residues, ag waste, organics	Waste processing fees + biochar sales	Waste reduction and circular economy mandates
Distributed Biochar Systems	On-farm or regional biomass	Equipment sales + service contracts	Local feedstock utilization and logistics efficiency

Industrial-Scale Pyrolysis	High-volume biochar and co-products	Capex-heavy production + long-term offtake	Economies of scale and consistent output
Biochar-Based Carbon Credits	Verified carbon markets	Credit issuance + verification fees	High-quality, permanent carbon credit demand
Biochar in Construction Materials	Concrete, asphalt, composites	Material supply + licensing	Embodied carbon reduction in construction
Environmental Remediation	Soil, water, mine reclamation	Project-based contracts	Pollution control and regulatory compliance
Energy Co-Products & Bio-Oil	Renewable fuels, energy recovery	Co-product sales + integration	Improved project economics
Biochar Blends & Specialty Products	Horticulture, consumer soils	Branded product sales	Premium markets and ease of adoption

### Typical Project Capacities & Investments Required in India

Project Type	Typical Capacity	Indicative CapEx (₹ Cr)	Notes
Modular pyrolysis (entry)	1-3 TPD feedstock	2-5	Containerised kilns; village/mandi scale; sells to farms & composters.
Cluster pyrolysis hub (mid-scale)	10-30 TPD	12-35	Multiple reactors + dryer; anchors carbon credit programs; power/heat recovery.
Industrial plant (large)	50-100 TPD	40-90	Continuous kilns, waste-heat boiler, densification line; serves construction/water treatment.
Activation & finishing line	3-10 TPD biochar input	10-25	Steam/chemical activation for higher-value adsorbent grades.
Mobile pyrolysis fleet	0.5-1 TPD per unit	0.8-1.5 / unit	Follows harvests; reduces agri-burning; feeds a central finishing hub.
MRV & lab package	NA	3-6	QA (pH, carbon content, PAH), carbon accounting & project monitoring.

## Underlying Technologies &amp; Processes

Element	Options	Key Traits
Feedstock	Crop residues (paddy straw, husk, shells), forestry residues, organic waste	Abundant, low-cost, region-specific supply.
Conversion process	Slow pyrolysis • Fast pyrolysis • Gasification-derived biochar	Determines char yield vs. syngas/oil; affects carbon stability.
Co-products	Bio-oil, syngas, heat	Can be used for process energy or sold as additional fuels.
Applications	Soil amendment, animal feed additive, construction filler, activated carbon	Multi-sector uses increase project viability.
Carbon credits	Verified under VCS/Gold Standard methodologies	Drives financial viability via carbon removal markets.

## Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
Biomass Feedstock Supply Chain & Logistics	Securing consistent biomass supply (agri residues, forestry waste) at scale	Production variability and cost volatility	Seasonal availability; competing uses (fodder, fuel, biomass power); fragmented collection systems	Develop localized feedstock clusters and long-term sourcing contracts
Monetization & Market Development	Limited domestic demand awareness for biochar applications (soil amendment, carbon sequestration)	Revenue uncertainty without diversified markets	Early-stage market maturity; limited agronomy adoption	Combine revenue streams (soil products, carbon credits, waste management fees)
Carbon Credit Verification &	Biochar economics often	Delayed revenue	Evolving carbon market	Invest in robust MRV systems and

MRV Complexity	depend on carbon credit revenues	realization and compliance costs	standards and methodologies	verified methodologies early
Technology Selection & Operational Reliability	Choice of pyrolysis technology affects efficiency, emissions, and output quality	High capex risk if technology underperforms	Limited local track record of large-scale biochar facilities	Pilot projects and modular scalable systems recommended
Policy, Regional & Financing Constraints	Limited policy clarity and financing structures for biochar projects	Slower investment and scaling	Regional agricultural practices vary; evolving biomass regulations	Align with waste management, regenerative agriculture, and carbon policy frameworks

### Prominent Players in the Indian Market

Company / Entity	Project Details
Takachar (startup from IIT Delhi)	Portable small-scale pyrolysis units for rural deployment; global awards for biochar innovation.
ArSta Eco	ArSta eco offers Biochar based soil improvers for all your agriculture and horticulture needs.
Anulekh	Their premium biochar is a versatile solution for landscaping, construction, and carbon credit initiatives.
MASH Makes	They use thermochemical processes to convert agricultural waste into bio oil, hydrogen, and electricity. The main byproduct of this process is biochar—a form of charcoal that captures CO <sub>2</sub> from the atmosphere. Biochar can then be added to soil to support plant growth.
CarbonLites / GPS Renewables	Exploring biochar as part of agri-waste valorization portfolios and carbon-credit generation.
Farm2Energy	Punjab-based company piloting biochar production from paddy straw.
International Collaborations (Charm Industrial, Carbonfuture)	Partnering with Indian players for carbon removal credits and technology transfer.

## Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
Biochar as Durable Carbon Removal	Long-term carbon removal offtake platforms	Premium pricing and long-term contracts
Feedstock Control & Aggregation	Regional feedstock hubs	Cost-curve leadership and scalability
Multi-Revenue Biochar Plants	Integrated project economics	Higher IRR and resilience to price swings
Distributed Pyrolysis at Scale	Asset-light deployment models	Faster expansion and local partnerships
Industrial-Scale Carbon Plants	Anchor projects with large buyers	Institutional capital attraction
Biochar-Enabled Low-Carbon Materials	Supply agreements with construction players	Access to massive embodied-carbon markets
Outcome-Based Soil Carbon Solutions	Performance-linked agronomic products	Farmer adoption and recurring demand
Digital MRV Platforms for Biochar	Third-party MRV-as-a-service	Platform economics and ecosystem lock-in
Waste-to-Biochar Partnerships	Long-term waste-processing contracts	De-risked feedstock and stable cash flow
Biochar + Nature Credit Stacking	Multi-credit monetization platforms	Revenue diversification beyond carbon

## Concentric &amp; Satellite Opportunities

- Agri-waste collection & pyrolysis unit manufacturing: Local fabrication of low-cost, modular pyrolysis reactors for smallholder and FPO clusters.
- Soil amendment & carbon farming services: Concentric ventures linking farmers with biochar application training and verified soil-carbon credits.
- Carbon credit aggregation platforms: Fintech-enabled registries pooling small-scale producers for high-integrity, MRV-compliant offset projects.
- Biochar-enhanced fertilizer blending: Integration of biochar into compost and NPK formulations to improve soil health and moisture retention.
- Construction and material innovation: Satellite use of biochar in bricks, concrete and asphalt for lightweight, low-carbon building materials.

- Activated carbon & specialty products: High-value biochar conversion into activated carbon, pigments and electrode materials.
- Screw auger reactors: Continuous herbaceous waste processing at 450°C; 25% bio-oil co-product for rural energy.

### Key Takeaway for Senior Management

Takeaway	Details
Biochar is durable carbon removal infrastructure, not just an agri input	<ul style="list-style-type: none"> <li>• Biochar locks carbon for centuries while delivering agronomic and environmental co-benefits</li> <li>• <b>Examples</b>: soil carbon sequestration, improved water retention, nutrient efficiency; carbon-negative construction additives</li> <li>• <b>Suggested focus</b>: positioning biochar as long-lived CDR with co-benefits, and enhancing eligibility for premium, durable CDR markets vs short-lived offsets</li> </ul>
Feedstock security and quality determine scalability and costs	<ul style="list-style-type: none"> <li>• Stable, low-cost biomass supply underpins project economics</li> <li>• <b>Sub-components</b>: agri residues (rice husk, corn stover), forestry waste, organic by-products; moisture and ash content management</li> <li>• <b>Suggested focus</b>: feedstock aggregation, preprocessing, and multi-feedstock flexibility</li> <li>• <b>Competitive advantage</b>: predictable operations and lower unit costs competitors struggle to replicate</li> </ul>
Monitoring, Reporting & Verification (MRV) credibility is key to obtain premium carbon revenues	<ul style="list-style-type: none"> <li>• Buyers demand verified permanence and traceability</li> <li>• <b>Sub-components</b>: lifecycle analysis, batch tracking, digital chain-of-custody, third-party standards</li> <li>• <b>Competitive advantage</b>: access to premium buyers and faster offtake vs unverifiable projects</li> </ul>
Revenue stacking materially improves IRRs and resilience	<ul style="list-style-type: none"> <li>• Single-revenue projects underperform</li> <li>• <b>Examples</b>: CDR credits + biochar sales (agriculture, construction) + waste handling fees + heat/power co-products</li> <li>• <b>Competitive advantage</b>: higher, more stable cash flows across market cycles</li> </ul>

## Next Steps for Corporate Leaders

Biochar projects are emerging as a strategic pathway for carbon removal, soil enhancement, and biomass residue valorization. Demand is being driven by voluntary and compliance carbon markets, regenerative agriculture programs, and corporate Scope 3 strategies. Biochar enables long-term carbon storage, improves soil fertility, and creates circular value from agricultural, forestry, and industrial biomass residues. As certification standards mature and farmer ecosystems evolve, biochar is transitioning from niche sustainability projects to scalable climate and circularity investments.

This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this fast growing market.

Explore this opportunity further with EAI  
Market intelligence | Technology insights | Opportunity Assessment  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083



# SECTION 3

# ENERGY STORAGE

Solar + Battery | Pack Production | Green Hydrogen | Pumped Hydro | Manufacturing



## Section 3

# Energy Storage

Energy storage is the critical enabler of India’s clean energy scale-up, ensuring grid stability, renewable integration, and energy security as solar and wind penetration rises.

### Market Scale & Outlook:

India requires 400GWh of energy storage by 2030 to support the 500 GW non-fossil target.

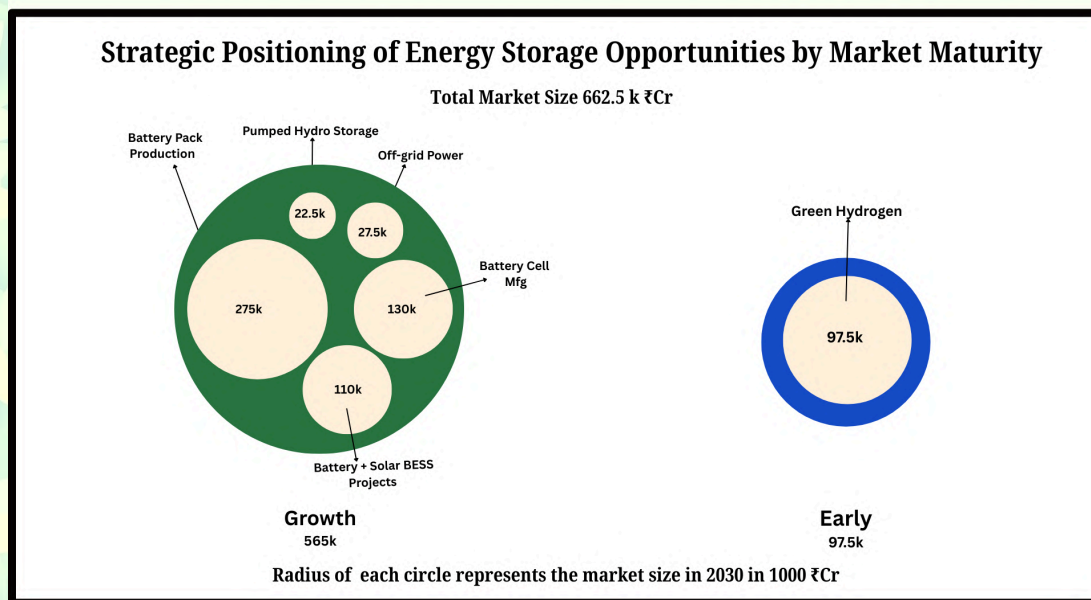
Battery Energy Storage Systems (BESS) costs have fallen ~80% over the last decade, accelerating adoption.

### Key Storage Pathways:

- **Battery + Solar/Wind + BESS:** Dominant near-term solution for RTC power
- **Battery Cell & Pack Manufacturing:** Strategic under Advanced Chemistry Cell (ACC) PLI (~₹18,000 crore)
- **Pumped Hydro Storage (PHS):** Largest long-duration storage pipeline (100+ GW identified)
- **Green Hydrogen:** Emerging as seasonal & industrial-scale storage

### Growth Drivers:

- Grid flexibility needs and peak demand management
- SECI/NTPC RTC & peak power tenders
- EV growth creating scale for battery manufacturing
- Policy support for domestic cell manufacturing



**Strategic Trends:**

- Shift from energy-only to capacity & flexibility markets
- Hybrid and co-located storage projects gaining traction
- Convergence of power, mobility, and hydrogen ecosystems

**Executive takeaway:**

Energy storage is the backbone of India's energy transition—unlocking reliable renewables, enabling electrification, and creating a strategic manufacturing opportunity across batteries and hydrogen. For investors and corporates, the sector offers long-term value in BESS deployment, cell manufacturing and hydrogen-linked storage ecosystems that underpin India's 500 GW clean-energy goal by 2030.

## LI-ION BATTERY VALUE CHAIN COMPONENTS

**1 RAW MATERIAL SOURCING**


 Lithium  
 Nickel  
 Cobalt  
 Graphite  
 Manganese  
 Copper  
 Aluminum


**2 MATERIAL REFINING & ACTIVE MATERIALS**

Cathode Materials  
 Anode Materials  
 Electrolytes  
 Separators



**3 CELL MANUFACTURING (Core Technology Stage)**

LFP | NMC | NCA  
 Emerging Sodium-ion


 Sodium

**4 MODULE & PACK ASSEMBLY**

BMS, Thermal Management,  
 Mechanical Housing,  
 Electronics



**5 SYSTEM INTEGRATION**

EV Battery Systems  
 Solar+BESS  
 Grid Storage  
 Standalone BESS



**6 DEPLOYMENT & END APPLICATIONS**

Electric Vehicles  
 Renewable Energy Storage  
 Industrial  
 Residential



**7 SECOND LIFE APPLICATIONS**

Stationary Storage reuse



**8 RECYCLING & MATERIAL RECOVERY**

Black mass processing  
 Lithium recovery [CO3@EAI](mailto:CO3@EAI)  
 Recovery of other materials


 Li  
 Lithium

**Li** Lithium  
**Ni** Nickel  
**Co** Cobalt  
**Mn** Manganese

Electrochemical Energy Flow

RENEWABLE INTEGRATION

ENERGY STORAGE SYSTEMS

E-MOBILITY POWERED BY ADVANCED CELLS

PRODUCTION EFFICIENCY: 98.7%

AI QUALITY CONTROL: DEFECT RATE 0.023%

CELL PERFORMANCE: ENERGY DENSITY ↑ 32%

DRY ROOM ENVIRONMENT

HIGH-PRECISION COATING

AUTOMATED STACKING

LASER WELDING & ASSEMBLY

AI-DRIVEN PROCESS CONTROL

DIGITAL TWIN PRODUCTION SYSTEM

CELL ANALYTICS

VOLTAGE	3.62 V
CAPACITY	5.1 Ah
HEALTH	99.2%
CYCLES	1250

CIRCULAR BATTERY ECOSYSTEM

COLLECTION → BLACK MASS RECOVERY → MATERIAL REFINING → ACTIVE MATERIAL REGENERATION

# BATTERY CELL MANUFACTURING

ADVANCED ENERGY STORAGE • ELECTROCHEMISTRY • GIGAFACTORIES

PREPARED FOR CORPORATE LEADERS & CLIMATE-TECH STAKEHOLDERS

## Energy Storage

### Battery Cell Manufacturing

*This section provides key inputs on Indian Battery Cell Manufacturing Opportunities for corporate leaders.*

#### Highlights

- Structural demand growth across EVs and grid storage driven by electrification, renewable integration, and long-duration storage needs
- Strategic supply-chain importance as cell manufacturing determines cost, energy density, safety, and bankability across downstream EV/BESS markets
- Rapid technology evolution (LFP, NMC/NCA, emerging sodium-ion & solid-state) creating leapfrogging opportunities for new capacity
- Strong localization and policy tailwinds through PLI incentives, import substitution, and OEM demand for domestic, secure supply

#### Key recommendations for corporate leaders include:

- Anchor investments in chemistry choices aligned to target markets (LFP for mass EVs & BESS; high-nickel for premium EVs; sodium-ion for cost-sensitive storage)
- Secure upstream materials and OEM offtake early through long-term contracts, JVs, or strategic equity to stabilize margins and utilization
- Build digital, high-yield manufacturing platforms with automation, inline QA/QC, and process analytics to compete on consistency and cost, not just scale
- Design plants for technology migration with modular lines and upgrade paths to avoid stranded assets as chemistries evolve

## Opportunity Snapshot: Battery Cell Manufacturing

Produces core battery cells that store and supply electrical energy.

((o))

### Market Signals

- EV & BESS demand driving massive need for domestic cell capacity
- Strong policy push via PLI for ACC batteries (~50 GWh approved capacity)
- Annual Market size by 2030: ₹ 1,50,000 - 1,75,000 Cr



### What Makes or Breaks It?

- Technology selection between LFP , NMC and next-gen chemistries
- Scale (GWh-level giga factories) for cost competitiveness
- Access to raw materials (lithium, cobalt,nickel) and supply chain integration



### Why It Matters NOW?

- Energy security due to reducing dependence on cell imports
- EV adoption and renewable storage is scaling up rapidly
- Strategic nudge to build domestic giga factories



### Well Aligned Opportunity for

- Large industrial conglomerates (deep capital + long-term play)
- Auto OEMs (backward integration for EV supply security)
- Global battery players entering India via JVs



### Key Challenges

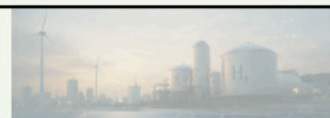
- Extremely high capex: ₹6,000–8,000 Cr/ 10 GWh
- Technology complexity and rapid evolution (risk of obsolescence)



### Business Models

- Greenfield giga-factories leveraging PLI incentives
- Joint ventures with global technology providers
- Vertical integration via cell to pack to EV / storage ecosystem

Explore this opportunity further with EAI  
consult@eai.in / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

Battery cells are the foundation of the new energy economy, powering electric vehicles, renewable integration and next-generation consumer technologies. Beyond powering EVs and stabilizing the grid, battery cells enhance energy independence, fuel the digital economy through devices and IoT systems and anchor national self-reliance in critical technology, making this one of the a compelling and strategically vital investment opportunity.

India's heavy investments in domestic gigafactories are reducing import dependence and positioning the country as a global hub at a time when demand is expected to grow more than 50-fold by 2040. That would be some growth!

## Market Potential for Battery Cell Manufacturing in India

Year	Demand (GWh)	Market Size (₹ Cr)	Drivers
2025	25-30	20,000-25,000	EV 2W/3W surge; early 4W and storage packs
2030	250-300	1,50,000-1,75,000	2W/3W dominance + 4W mass adoption; grid & C&I storage
2040	250-300	2,00,000-2,25,000	Deep electrification of transport + large-scale stationary storage

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
Mass-market EV lithium-ion cells	Passenger EVs, two-wheelers	High-volume OEM supply contracts	Rapid global EV adoption
Premium / high-energy EV cells	Long-range & performance EVs	Customization-led OEM partnerships	Demand for higher energy density
LFP battery cells	Entry EVs, buses, ESS	Cost-optimized, scale manufacturing	Safety, longevity & raw-material security
Nickel-rich battery cells	Long-range EVs	Advanced chemistry production	Range anxiety & charging speed
Cylindrical cell manufacturing	EVs, power tools, ESS	Standardized cell platforms	Manufacturing automation & yield

			gains
Prismatic / pouch cell production	EVs, ESS	OEM-specific form-factor supply	Vehicle platform optimization
Grid-scale ESS cells	Utility & commercial storage	Project-based supply + service	Renewable energy integration
Regionalized cell manufacturing	Local EV & ESS markets	Localized gigafactory model	Supply-chain resilience & localization policy
Low-carbon / sustainable cells	EVs, ESS	Green-premium supply contracts	OEM Scope-3 emission targets
Next-generation battery cells	EVs, ESS (future)	R&D-led scale-up partnerships	Performance limits of current Li-ion

### Typical Project Capacities & Investments Required in India

Facility Type	Throughput	Indicative Capex (₹ Cr)	Automation Level
Pilot / Proto Line	0.3-0.5 GWh/yr	60-100	Manual + semi-auto
Commercial Line - Tier-2	1-2 GWh/yr	150-250	Semi-auto
Multi-Line Plant - Tier-1	4-5 GWh/yr	350-600	High semi-auto
Large-scale Plant	8-10 GWh/yr	700-1,000	Highly automated
ESS-dedicated Line	1-2 GWh/yr	120-180	Semi-auto

### Underlying Technologies & Processes

Chemistry	Key Traits
Lithium Iron Phosphate (LFP)	High thermal stability, long cycle life, low cost, lower energy density
Nickel Manganese Cobalt (NMC)	High energy density, longer range, good performance, higher cost
Lithium Titanate Oxide (LTO)	Ultra-fast charging, excellent cycle life, low energy density
Solid-State Batteries	High energy density, solid electrolyte, improved safety, still emerging
Sodium-Ion Batteries	Lower cost, no lithium dependency, moderate performance

## Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
Raw Material & Supply Chain Dependence	Dependence on imported lithium, nickel, cobalt, graphite and precursor materials	Cost volatility and geopolitical supply risk	Limited domestic reserves; reliance on China and global markets	Secure long-term sourcing agreements and diversify supply chains
High Capital Intensity & Scale Economics	Gigafactory-scale investments required for cost competitiveness	Long payback periods and financing challenges	High initial capex; need for automation and cleanroom infrastructure	Strategic partnerships, phased capacity build-up, and government incentives critical
Technology Evolution & Obsolescence Risk	Rapid shifts in chemistries (LFP, NMC, sodium-ion, solid-state)	Risk of stranded assets or outdated production lines	Indian market still deciding dominant chemistry pathways	Flexible manufacturing design and technology partnerships essential
Energy Costs & Sustainability Requirements	Energy-intensive manufacturing processes affect operating costs and carbon footprint	Reduced competitiveness vs global players if energy costs high	Grid reliability and renewable sourcing vary by region	Co-locate with renewable energy or industrial clusters to reduce costs
Demand Forecasting & Offtaker Alignment	EV OEM demand growth still evolving; dependency on few large customers	Revenue volatility and capacity underutilization risk	Policy-driven EV adoption cycles; evolving domestic storage markets	Secure long-term OEM contracts and diversify into stationary storage markets

## Prominent Players in the Indian Market

Company / Entity	Focus Areas
Ola Electric Mobility Ltd.	4680-format cylindrical cell production
Amara Raja Energy & Mobility	16 GWh cell + 5 GWh pack capacity. First production lines by Q4 2026, full 16 GWh by FY 2029

Exide Industries	6 GWh cell. Commercialisation targeted end 2024-25
Reliance Industries	30 GWh battery systems → cells. Phase 1 systems/packs by H2 2026, later cell capacity
Tata Group (Agratas)	Lithium-ion cell factory. \$1.5 bn, 2026 start; full integration by 2028

### Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
Chemistry portfolio strategy	Multi-chemistry gigafactories	Reduces technology and raw-material risk
Manufacturing scale & yield innovation	Ultra-scale, cost-leader cell platforms	Lowest cost per kWh wins volume markets
OEM-embedded cell co-development	Platform-level OEM partnerships	High switching costs, long contracts
Low-carbon cell manufacturing	Green-premium cell supply contracts	Meets OEM Scope-3 mandates
Standardized cell formats	Global standardized cell ecosystems	Faster scale, better margins
Next-gen chemistries (post-Li-ion)	Technology option value investments	Long-term performance or cost breakthroughs
Cell-to-system optimization	Joint cell-pack-ESS design platforms	Improves system-level economics
Regionalized gigafactory models	Replicable regional manufacturing hubs	Policy compliance, supply security
Data-driven quality & lifecycle tracking	Battery data & analytics services	Improves reliability, residual value
Closed-loop recycling integration	Circular battery ecosystems	Cost + sustainability moat

## Concentric & Satellite Opportunities

- Active Material (CAM/Anode) Manufacturing Integration - Concentric, co-located precursor (pCAM) and Cathode Active Material (CAM) or advanced anode production lines minimizing inter-plant logistics and ensuring a closed-loop supply of spec-locked materials to the giga-factory.
- Closed-Loop Solvent/Binder Recovery Systems - Concentric OEMs offering modular solvent (NMP/water) recovery and purification skids, directly integrated with the electrode coating/drying lines, to drastically cut material and energy costs.
- High-Throughput Continuous Mixing/Coating OEM - Concentric equipment providers specializing in continuous mixing (extrusion-based) and advanced dry-coating/electrode fabrication lines to increase throughput, reduce solvent use and improve electrode uniformity.
- Dry Room/Mini-Environment Energy Optimization - Concentric HVAC/clean-air providers offering mini-environment solutions around critical processes (cell assembly, electrolyte filling) to reduce the volume of ultra-dry air needed, cutting factory utility costs by up to 30%.
- In-Line Quality Control & AI-Powered Digital Twin - Concentric software platforms implementing real-time, non-destructive testing (NDT) with AI/ML to detect micro-defects during calendaring, stacking and welding and a digital twin for predictive process optimization and virtual ramp-up.
- Raw Material Reverse-Logistics Networks - Digitized, compliant collection, storage and transport platforms for End-of-Life (EoL) batteries, feeding regional pre-processing hubs (discharge, dismantling, shredding) for black mass production.
- Advanced Black Mass Refining Hubs - Satellite hydrometallurgical or direct recycling facilities co-located near manufacturing clusters, recovering high-purity lithium, nickel, cobalt and manganese for direct re-introduction into pCAM/CAM production.
- Second-Life (2L) Battery Energy Storage Systems (BESS) - Satellite hubs for grading, re-packaging and thermal management integration of EoL EV battery packs into utility-scale or commercial/industrial BESS products, extending their useful life.
- Specialized Battery Component R&D/Supply - Satellite suppliers focused on next-generation components, such as solid-state electrolytes, high-capacity silicon-based anodes, or fluorine-free binders, to improve cell performance and sustainability.
- Digital Battery Passport & Compliance Platforms - Platforms enabling SKU-level traceability from mining to recycling, fulfilling upcoming regulatory requirements (e.g., EU Battery Regulation) by tracking material provenance, carbon footprint and state-of-health.

## Key Takeaway for Senior Management

Takeaway	Details
Battery cell manufacturing is a chemistry and process-control business, not a scale race	<ul style="list-style-type: none"> <li>Long-term winners are defined by electrochemistry mastery, yield control, and consistency—not just GWh capacity</li> <li><b>Examples:</b> LFP cathode morphology control, electrolyte formulation optimization, coating uniformity, formation cycling protocols</li> <li><b>Competitive advantage:</b> higher yield and consistency translate directly into lower cost per kWh and stronger OEM trust</li> </ul>
Chemistry choice defines market positioning and capital risk	<ul style="list-style-type: none"> <li>Different end markets require different chemistries, and misalignment leads to stranded assets</li> <li><b>Examples:</b> LFP for mass EVs and BESS; high-nickel NMC/NCA for premium EVs; sodium-ion for cost-sensitive stationary storage</li> <li><b>Innovation focus:</b> multi-chemistry, modular production lines</li> <li><b>Competitive advantage:</b> flexibility to serve multiple demand segments and pivot as markets evolve</li> </ul>
Upstream material security is a strategic moat	<ul style="list-style-type: none"> <li>Cathode materials, lithium salts, and anodes drive both cost and supply risk</li> <li><b>Competitive advantage:</b> Strong upstream stability can drive stable margins and higher bankability with OEMs and investors</li> </ul>
Yield, defect rates, and degradation performance drive lifetime IRR	<ul style="list-style-type: none"> <li>Small improvements in yield and cycle life have outsized financial impact</li> <li><b>Suggestions for innovation:</b> digital manufacturing intelligence and predictive quality systems</li> <li><b>Competitive advantage:</b> superior lifetime performance enables premium pricing and long-term contracts</li> </ul>
Technology migration speed is becoming a core capability	<ul style="list-style-type: none"> <li>Battery technology cycles are shortening, increasing obsolescence risk</li> <li><b>Examples:</b> transition readiness from LFP → LMFP → sodium-ion; solid-state pilot integration</li> <li><b>Innovation focus:</b> modular equipment, rapid line reconfiguration, R&amp;D partnerships</li> <li><b>Competitive advantage:</b> future-proof plants that remain competitive across multiple technology cycles</li> </ul>

## Next Steps for Corporate Leaders

Battery cell manufacturing is scaling rapidly as global electrification expands across mobility, stationary storage, and industrial applications. Supply chains are maturing from cathode/anode materials to separators, electrolytes, and downstream integration with packs and BMS. Technology pathways (LFP, NMC, sodium-ion, solid-state) are evolving in parallel with localization policies, critical mineral strategies, recycling mandates, and geopolitical realignment of battery materials. As corporates seek to secure cost, supply, and lifecycle control, cell manufacturing is becoming a strategic chokepoint in the energy storage value chain.

This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this fast growing market.

Explore this opportunity further with EAI  
Market intelligence | Technology insights | Opportunity Assessment  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083



REAL-TIME GRID STATUS

98.6% STABILITY

12.74 GW TOTAL OUTPUT

87% STATE OF CHARGE

GRID FREQUENCY 50.02 Hz NORMAL

AI OPTIMIZATION  
PREDICT • OPTIMIZE • DISPATCH

PEAK POWER SUPPORT  
2.35 GW AVAILABLE

24x7 RENEWABLE POWER

INTELLIGENT GRID CONTROL

ENERGY FLOW  
SOLAR / WIND  
BESS STORAGE  
GRID  
LOADS

# BATTERY STORAGE SYSTEMS

STORAGE • GRID INTELLIGENCE • 24x7 CLEAN POWER

PREPARED FOR CORPORATE LEADERS & CLIMATE-TECH STAKEHOLDERS

## **Energy Storage**

### **Battery Storage + Solar & BESS Projects**

*This section provides key inputs on Indian Battery + Solar & BESS Projects Opportunities for corporate leaders.*

#### **Highlights**

- Structural growth market driven by grid stability needs, renewable intermittency, and rising demand for firm/dispatchable clean energy
- Premium revenue opportunities from peak power delivery, ancillary services, and round-the-clock (RTC) renewable tenders
- Rapid technology cost decline in batteries improving project economics and unlocking new business models
- Strong policy and grid support as governments prioritize storage-enabled renewable infrastructure

#### **Key recommendations for corporate leaders include:**

- Target high-value grid and C&I use cases such as peak shaving, RTC contracts, and industrial captive supply
- Invest in digital energy management systems to optimize storage utilization and revenue stacking
- Secure long term, win-win technology partnerships with battery OEMs and system integrators to ensure bankability

## Opportunity Snapshot: Battery+ Solar (BESS Projects)

Integrate batteries with solar to store energy and provide reliable power supply.

((o))

### Market Signals



### What Makes or Breaks It?

- Need for grid balancing & storage driven by increasing renewable energy penetration
- SECI and state tenders are driving BESS and Solar hybrid projects
- Annual Market size by 2030: ₹ 45,000 - 50,000 Cr

- Ability to secure long term contracts (RTC, peak power, ancillary services)
- Optimal system designs (battery sizing, duration, integration with solar power systems)
- Access to low-cost batteries and efficient lifecycle management capability



### Why It Matters NOW?



### Well Aligned Opportunity for

- Fast scaling of solar power generation making storage critical for reliability
- Falling battery prices improving project viability
- Policy push for RTC renewable energy and peak power supply

- IPPs and renewable developers (solar and hybrid portfolios)
- Energy storage developers/integrators
- Utilities and grid operators



### Key Challenges



### Business Models

- High capex; current range lies between ₹4-6 Cr/MWh
- Lack of mature storage market mechanisms
- Battery degradation and lifecycle management

- SECI RTC/Hybrid tenders (solar+BESS)
- Develop C&I storage and solar solutions (peak shaving, backup)
- Partner with battery suppliers for tech and cost optimization

Explore this opportunity further with EAI

consult@eai.in / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

Battery + Solar projects combine low-cost renewable generation with energy storage, creating firm and dispatchable power. While solar is intermittent, coupling it with BESS ensures round-the-clock supply, peak shaving, grid stability and renewable integration.

For India, using batteries along with solar power plants or using standalone battery storage to stabilize the grid during times of excess solar power generation will comprise a critical component of achieving 24x7 green power, reducing curtailment, meeting renewable purchase obligations and unlocking new revenue streams for utilities and corporates through hybrid PPAs.

## Market Potential for Battery + Solar & BESS Projects in India

Year	Market Size (₹ Cr)	Capacity Outlook	Drivers
2025	8,000-10,000	~3-4 GWh BESS paired with solar	Early SECI/NTPC tenders; corporate pilots.
2030	45,000-55,000	~20-25 GWh BESS integrated with ~50-60 GW solar	RTC renewable tenders; corporate 24x7 PPAs.
2040	1,00,000-1,20,000	50+ GWh storage + 100+ GW solar hybrid	Deep penetration of renewables; coal replacement.

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
Utility-scale solar + BESS	Grid-connected power generation, peak shifting	IPP ownership with long-term PPAs	Grid reliability needs & renewable mandates
Merchant hybrid power plants	Energy arbitrage, ancillary services	Merchant revenues + optimization software	Volatile power prices & flexibility value
Firm renewable power (24/7)	Baseload-like clean power supply	Contracted firm-power agreements	Corporate 24/7 clean-energy commitments
Renewable energy hubs	Multi-GW solar + storage clusters	Platform-scale infrastructure ownership	Transmission optimization & scale economics

C&I hybrid systems	Behind-the-meter power, demand charge reduction	Energy-as-a-Service (EaaS)	Rising commercial power tariffs
Grid-services-focused BESS	Frequency regulation, voltage support	Capacity + service payments	Increasing grid complexity
Solar-plus-storage retrofits	Upgrading existing solar assets	Asset enhancement / repowering	Curtailement reduction & revenue uplift
Islanded & microgrid hybrids	Remote power, resilience	Turnkey + O&M contracts	Energy security & diesel displacement
Storage-led hybridization	Battery-first with solar add-on	Storage platform + dispatch optimization	Need for fast-responding capacity
Policy-auction-driven hybrids	Solar-storage capacity tenders	Bid-to-build under regulated auctions	Government-led energy transition programs

### Typical Project Capacities & Investments Required in India

Project Type	Typical Size	Storage Duration	Indicative CapEx (₹ Cr)
C&I rooftop/ground-mount + BESS	1-10 MWp PV + 1-20 MWh	1-2 hr	PV: 3.5-4.5 Cr/MW; BESS: 4.5-6.5 Cr/MWh
Industrial microgrid (diesel displacement)	0.5-5 MWp + 1-10 MWh	2-4 hr	PV: 3.8-4.8 Cr/MW; BESS: 5-7 Cr/MWh
Utility solar + BESS (peak supply)	50-200 MWp + 100-400 MWh	2-4 hr	PV: 3-3.8 Cr/MW; BESS: 4-6 Cr/MWh
RTC/firm power hybrid (solar-led)	200-500 MWp + 400-1,500 MWh	4-6 hr	PV: 3-3.6 Cr/MW; BESS: 4-6 Cr/MWh
Distribution-level storage + feeder solar	5-50 MWp + 20-200 MWh	2-4 hr	PV: 3.2-4.0 Cr/MW; BESS: 4.5-6.5 Cr/MWh

### Underlying Technologies & Processes

Element	Options	Key Traits
Solar Generation	Utility-scale PV, floating solar	Lowest-cost RE, scalable, location-flexible.
Battery Storage	Li-ion (LFP/NMC), sodium-ion (emerging), flow batteries	Provides energy shifting, peak shaving, ancillary services.

Hybrid System Design	DC-coupled, AC-coupled, standalone storage	Optimises efficiency, CAPEX and grid integration.
Energy Management	AI/EMS platforms, smart inverters	Ensures optimal dispatch, demand response, grid services.
Applications	RTC supply, peak power, C&I backup, ancillary markets	Monetises multiple revenue streams.

## Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
High Capital Cost & Financing Structure	Battery systems significantly increase project capex; uncertain revenue models	Long payback periods; financing challenges without clear revenue stacking	Early-stage BESS market; tariff discovery still evolving	Innovative financing, hybrid PPAs, and multi-revenue models (ancillary services, peak shaving) needed
Revenue Certainty & Offtaker Framework	Lack of mature markets for capacity payments and ancillary services	Revenue risk affects bankability	Indian grid still developing policies for storage compensation	Secure long-term contracts with utilities, C&I clients, or RTC tenders
Supply Chain Dependence & Geopolitics	Heavy reliance on imported lithium-ion cells and critical minerals	Price volatility and supply disruptions impact project economics	China dominates battery manufacturing; India building domestic ecosystem	Local manufacturing initiatives and diversified sourcing reduce risk
Technology Evolution & Operational Complexity	Rapid battery chemistry evolution; degradation management; safety risks	Technology obsolescence risk; O&M challenges over lifecycle	Skill gaps in storage system integration and lifecycle management	Focus on system design, advanced energy management software, and safety standards
Policy, Grid Integration & Regional Constraints	Regulatory clarity evolving; grid infrastructure limitations; land	Project delays and uncertain returns	Some states more advanced in storage adoption (Gujarat,	Early engagement with grid operators and strategic site selection critical

	and interconnection issues		Rajasthan, Tamil Nadu)	
--	----------------------------	--	------------------------	--

### Prominent Players in the Indian Market

Company / Entity	Project Details
NTPC Renewable Energy Ltd.	Developing solar + BESS hybrids across RE parks; pilots in RTC supply.
SECI (Solar Energy Corporation of India)	Anchor for tenders and policy support for RE + storage hybrids.
Adani Green Energy	Large RE developer; bidding for solar + storage hybrid projects in multiple states.
Tata Power Renewable Energy	Building solar + BESS systems for C&I and utility segments.
ReNew Power	Developing solar + wind + BESS projects under SECI RTC bids.
Greenko Group	Deploying multi-hour storage (PSP + BESS) linked with solar and wind for 24x7 supply.
JSW Energy	Investing in solar + battery projects; building hybrid RE parks.

### Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
Dispatchable renewables	Firm clean-power contracts, capacity markets	Replaces peakers with zero fuel risk
Software-defined power plants	Energy optimization platforms	Revenue stacking across markets
24/7 clean-energy solutions	Subscription-based firm renewable power	Premium corporate demand
Hybrid repowering of solar assets	Asset-upgrade portfolios	Unlocks stranded value
Merchant hybrid trading desks	Power trading & flexibility desks	Higher upside vs fixed PPAs
Energy-as-a-Service (EaaS)	C&I decarbonization platforms	Sticky, long-term relationships

Resilience-first microgrids	Defense, data center, hospital power	Mission-critical reliability
Battery-first capacity platforms	Capacity-as-a-service models	Fast response, multi-market
Policy-optimized hybrid bidding	Regulated hybrid infrastructure	Predictable returns
Digital twins & asset intelligence	AI-driven O&M services	Performance advantage

### Concentric & Satellite Opportunities

- Hybrid project EPC & integration services: Specialist firms designing and executing co-located solar + BESS plants with unified grid management systems.
- Energy management & dispatch software: AI-driven control platforms for peak shaving, arbitrage and frequency response tailored to Indian grid codes.
- Battery module assembly & containerization: Local fabrication of modular, climate-controlled BESS containers for C&I and utility projects.
- Grid connection & substation EPC: Concentric services for transformers, SCADA and protection systems enabling seamless hybrid integration.
- Renewable asset financing & InvITs: Investment vehicles bundling solar + BESS portfolios for yield-seeking institutional investors.
- Reused EV battery storage applications: Satellite opportunity repurposing aged EV packs for distributed hybrid projects.
- Solar tracker gear drives: Supply slew drives + motor assemblies for 1-axis tracking; 20-25% yield uplift.

### Key Takeaway for Senior Management

Takeaway	Details
Storage turns renewables from energy assets into capacity assets	<ul style="list-style-type: none"> <li>• Solar + BESS projects are valued not just for energy generation but for dispatchable capacity and grid services</li> <li>• <b>Examples</b>: RTC tenders, peak shaving, frequency regulation, backup power contracts</li> <li>• <b>Competitive advantage</b>: firms that optimize dispatch earn premium capacity payments competitors miss</li> </ul>
Revenue stacking is the core profitability engine	<ul style="list-style-type: none"> <li>• Successful BESS projects monetize multiple streams simultaneously</li> <li>• <b>Sub-components</b>: energy arbitrage, ancillary services, capacity payments, carbon premiums</li> </ul>

	<ul style="list-style-type: none"> <li>● <b>Suggested innovation focus:</b> AI-driven market participation and optimization engines</li> </ul>
Battery lifecycle management determines real IRR	<ul style="list-style-type: none"> <li>● Degradation, replacement timing, and thermal management drive lifetime economics</li> <li>● <b>Examples:</b> advanced BMS, predictive degradation analytics, modular replacement strategies</li> <li>● <b>Innovation focus:</b> digital battery health intelligence</li> <li>● <b>Competitive advantage:</b> superior lifecycle management reduces capex risk and improves returns</li> </ul>
Digital asset management is a platform moat	<ul style="list-style-type: none"> <li>● Distributed storage portfolios require centralized intelligence</li> <li>● <b>Examples:</b> fleet-wide monitoring, predictive maintenance, portfolio analytics</li> <li>● <b>Competitive advantage:</b> achieve scale efficiency while lowering O&amp;M costs</li> </ul>

### Next Steps for Corporate Leaders

Solar-plus-storage and standalone BESS projects are advancing as corporates seek resilience, peak shaving, renewable firming, and improved power quality alongside decarbonization goals. Hybrid configurations are being deployed across C&I facilities, logistics hubs, campuses, data centers, and industrial sites, with value streams ranging from time-of-use arbitrage and diesel displacement to grid support and open access RE firming. As policy, OEM maturity, and financing structures evolve, batteries are becoming a strategic asset class rather than an auxiliary component.

This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this fast growing market.

Explore this opportunity further with EAI  
 Market intelligence | Technology insights | Opportunity Assessment  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083



**PRODUCTION EFFICIENCY**  
98.6%

**PASS RATE**  
99.2%

**AI VISION SYSTEM**  
±0.021%

**92.1%**

**ENERGY STORAGE SYSTEM**

**BMS INTELLIGENCE**

- VOLTAGE: 398.7 V
- CAPACITY: 92.4 Ah
- SOC: 78%
- SOH: 96.3%
- TEMP: 28.4 °C
- HEALTH: EXCELLENT

**THERMAL MANAGEMENT**

OPTIMIZED COOLING  
MAX PERFORMANCE  
EXTENDED LIFE

**Li-ion**  
HIGH ENERGY  
HIGH POWER  
LONG LIFE

**CELL TO PACK ARCHITECTURE**

CELL → MODULE → PACK

**DIGITAL TWIN & QUALITY ASSURANCE**

- LASER WELD INSPECTION ✓
- TORQUE MONITORING ✓
- INSULATION TEST ✓
- FINAL QA CHECK ✓

# BATTERY PACK PRODUCTION

BATTERY SYSTEMS • THERMAL INTELLIGENCE • SMART ELECTRIFICATION

PREPARED FOR CORPORATE LEADERS & CLIMATE-TECH STAKEHOLDERS

## **Energy Storage Battery Pack Production**

*This section provides key inputs on India Battery Pack Production Opportunities for corporate leaders.*

### **Highlights**

- Explosive demand growth driven by EV adoption, stationary storage, and grid-scale BESS deployment
- Strategic manufacturing opportunity as countries push localization of battery supply chains
- Value lies in integration, safety, and performance, not just cell assembly
- Technology evolution in chemistry, BMS, and thermal management opening innovation space

### **Key recommendations for corporate leaders include:**

- Invest in developing tech and IP capabilities in domains such as BMS, thermal design, safety systems
- Differentiate through performance-certified products for EV and grid applications
- Secure cell supply partnerships to stabilize input costs and scale production

## Opportunity Snapshot: Battery Pack Production

Assemble battery cells into usable packs with management and safety systems.

### Market Signals

- EV adoption and BESS growth driving strong demand for battery packs
- Strong policy push via PLI, EV incentives (FAME)
- Annual Market size by 2030: ₹ 40,000 - 50,000 Cr



### What Makes or Breaks It?

- Supply chain access for reliable and cost-competitive cells
- Reliable system performance through high quality battery management systems and thermal management

### Why It Matters NOW?

- EV penetration accelerating across 2W, 3W and fleet segments
- BESS demand scaling alongside renewable growth
- Near-term opportunity as battery cell manufacturing is in nascent stage in India



### Well Aligned Opportunity for

- Auto OEMs and EV manufacturers (in-house integration)
- Electronics/EMS players (assembly & systems integration)
- Battery startups / integrators focusing on BMS and design



### Key Challenges

- Dependence on more economic imported pack from China
- High domestic competition due to low entry barriers



### Business Models

- Contract manufacturing / OEM supply for EV players
- In-house pack assembly for EV or storage applications
- Partnerships with global cell suppliers & BMS technology providers

Explore this opportunity further with EAI  
consult@eai.in / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

Battery packs (especially Li-ion batteries) are the final package that are used in end applications, integrating cells with electronics, thermal management and safety systems. For India, local pack production is critical to reduce import dependence, customized for Indian conditions such as heat and duty cycles and drive down EV and storage costs.

With EV adoption rising and domestic cell plants still scaling, Li-ion battery pack assembly offers an immediate and scalable entry point into the battery value chain for Indian businesses and corporates.

## Market Potential for Battery Pack Production in India

Year	Market Size (₹ Cr)	Annual Demand (GWh)	Drivers
2025	20,000-25,000	25-30	EV 2W/3W surge; early 4W and storage packs
2030	40,000-50,000	125-150	2W/3W dominance + 4W mass adoption; grid & C&I storage
2040	1,60,000-2,00,000	500-700	Deep electrification of transport + large-scale stationary storage

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
Mass-market EV battery packs	Passenger EVs, two-wheelers	High-volume OEM supply contracts	EV adoption & cost reduction
Premium / long-range EV packs	Performance & luxury EVs	Customization-led OEM partnerships	Demand for longer range & fast charging
LFP-based battery packs	Entry EVs, buses, ESS	Cost-optimized large-scale production	Safety, longevity & raw-material security
Nickel-rich battery packs	Long-range EVs	High-energy-density pack engineering	Range anxiety reduction
Structural / cell-to-pack designs	EV chassis-integrated packs	Deep OEM co-development	Weight reduction & vehicle integration

Grid-scale ESS battery packs	Utility & commercial storage	Project-based supply + long-term service	Renewable energy integration
Modular industrial battery packs	Forklifts, robotics, telecom	Configurable modular solutions	Electrification of industry
Regionalized battery packs	Local EV & ESS markets	Localized manufacturing & compliance	Supply-chain resilience & localization policies
Low-carbon / sustainable packs	EVs, ESS	Green premium supply contracts	OEM Scope-3 emission targets
Battery packs with lifecycle services	EVs, ESS	Product + service (BMS, warranty, recycling)	Total cost of ownership optimization

### Typical Project Capacities & Investments Required in India

Facility Type	Throughput	Indicative Capex (₹ Cr)	Automation Level
Pilot / Proto Line	0.3-0.5 GWh/yr	60-100	Manual + semi-auto
Commercial Line - Tier-2	1-2 GWh/yr	150-250	Semi-auto
Multi-Line Plant - Tier-1	4-5 GWh/yr	350-600	High semi-auto
Large-scale Plant	8-10 GWh/yr	700-1,000	Highly automated
ESS-dedicated Line	1-2 GWh/yr	120-180	Semi-auto

### Underlying Technologies & Processes

Element	Options	Key Traits
Form factor	Prismatic, cylindrical, pouch cell modules	Drives pack density, cooling design and manufacturability.
Module & pack assembly	Manual-semi-auto-fully automated	Automation improves yield, consistency and throughput.
Battery Management System (BMS)	In-house vs. licensed	Controls safety, charge/discharge, thermal monitoring; IP driver.
Thermal management	Air cooling, liquid cooling, PCM/gel	Critical for Indian climate; balances cost vs. performance.

Safety features	Fuses, disconnects, fire suppression	Prevents thermal runaway; mandatory for certification.
Testing & compliance	AIS-156, AIS-038, IEC standards	Certification ensures safety and OEM acceptance.

### Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
Supply Chain Dependency & Cell Import Reliance	Heavy dependence on imported lithium-ion cells and key materials	Margin volatility and supply disruptions	China-dominated supply chains; currency and geopolitical risks	Develop local sourcing partnerships and diversify supply base
Rapid Technology Evolution & Standardization Risk	Changing battery chemistries (LFP, NMC, sodium-ion, solid-state)	Risk of technology obsolescence and stranded investments	EV ecosystem still evolving; varying OEM specifications	Modular designs and flexible manufacturing lines needed
Cost Pressure & Profitability Challenges	Competitive pricing driven by OEMs and international players	Thin margins for pack assemblers without differentiation	Strong competition from integrated global manufacturers	Move toward higher-value integration (BMS, thermal systems, software)
Demand Volatility & Offtaker Concentration	Dependence on EV OEMs and stationary storage projects	Revenue fluctuations linked to policy incentives and EV growth	Subsidy-driven market cycles; evolving EV adoption rates	Diversify across EV, stationary storage, telecom, and industrial segments
Capital Intensity & Safety Compliance Requirements	Investments required for automation, testing, certification, and safety standards	Higher upfront costs and operational complexity	Strict thermal safety norms; infrastructure and skilled workforce gaps	Invest early in testing labs, safety engineering, and quality control systems

## Prominent Players in the Indian Market

Company / Entity	Project Details
Exicom Tele-Systems	Leading supplier of EV battery packs for 2W/3W and stationary storage; expanding into 4W packs.
Okaya Power Group	Manufacturing Li-ion packs for EVs and energy storage; strong distribution network.
Amara Raja / Exide	Diversifying from lead-acid; producing packs and BMS systems alongside cell projects.
Ola Electric	Produces in-house packs for its scooters; investing in pack R&D.
Ather Energy	Proprietary pack designs with thermal management tailored to Indian climate.
Sun Mobility	Pack + swapping ecosystem for 2W/3W fleets; modular battery pack systems.

## Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
Structural & cell-to-pack integration	Deep OEM co-design, platform-level supply	Step-change in cost, weight, and performance
Pack-level software & intelligence	Battery data platforms, SaaS revenues	Improves safety, life, and residual value
Chemistry-agnostic pack platforms	Multi-chemistry pack licensing	Future-proofs assets and customers
LFP scale & standardization	Ultra-high-volume standardized packs	Dominates mass EV and ESS markets
Fast-charge-optimized pack design	Fast-charging platform partnerships	Enables premium EV experiences
Second-life-ready pack architecture	EV-to-ESS repurposing platforms	Extends asset value
Low-carbon & traceable battery packs	Green premium pack contracts	Regulatory and OEM advantage
Pack-as-a-Service models	Leasing & subscription battery platforms	Lowers upfront cost for customers

Localized & modular gigafactories	Regional pack manufacturing franchises	Faster market entry
Integrated recycling feedback loops	Circular battery ecosystems	Cost & sustainability moat

### Concentric & Satellite Opportunities

- Thermal management and enclosure manufacturing: Localised production of cooling plates, casings and fire-safe housings tailored to India's climate.
- BMS and electronics integration firms: Indigenous design houses creating scalable, software-defined BMS for diverse chemistries (LFP, NMC, Na-ion).
- Thermal Interface Materials(TIMs): Production of thermal gap fillers, pads, adhesives and phase change materials used to increase thermal management efficiency.
- Testing, certification and safety labs: Regional facilities for vibration, abuse and thermal runaway testing to meet AIS and BIS standards.
- Automation and assembly equipment suppliers: Concentric ecosystem of robotics, welding and cell-stacking systems built for mid-scale Indian pack lines.
- Second-life repurposing networks: Satellite reuse of retired EV packs in stationary energy storage and telecom backup applications.
- Battery recycling & circular materials tie-ins: Integrated recovery of modules and metals feeding back into domestic cell manufacturing.

### Key Takeaway for Senior Management

Takeaway	Details
Battery pack manufacturing is a systems engineering business, not an assembly business	<ul style="list-style-type: none"> <li>• The real value lies in integration of cells, BMS, thermal design, safety architecture, and software intelligence</li> <li>• <b>Examples</b>: advanced BMS algorithms, liquid cooling systems, fail-safe circuitry, modular pack architecture</li> <li>• <b>Innovation focus</b>: intelligent pack design and software-driven performance optimization</li> <li>• <b>Competitive advantage</b>: high-performance, safety-certified packs command premium positioning</li> </ul>
Software is becoming as important as hardware	<ul style="list-style-type: none"> <li>• Pack intelligence integrates with vehicle/grid energy management systems</li> <li>• <b>Examples</b>: cloud-connected BMS, remote diagnostics, predictive performance updates</li> <li>• <b>Competitive advantage</b>: recurring service revenue and customer lock-in</li> </ul>
Lifecycle performance	<ul style="list-style-type: none"> <li>• Buyers increasingly evaluate total cost of ownership</li> </ul>

<p>matters more than upfront cost</p>	<ul style="list-style-type: none"> <li>● <b>Examples:</b> degradation modeling, predictive health analytics, warranty optimization</li> <li>● <b>Competitive advantage:</b> superior durability attracts fleet and grid customers, offering offtake at scale</li> </ul>
<p>Automation and precision manufacturing create hidden margins</p>	<ul style="list-style-type: none"> <li>● Yield, consistency, and safety improve with advanced automation</li> <li>● <b>Examples:</b> robotic welding, inline inspection, digital QA systems</li> </ul>

### Next Steps for Corporate Leaders

Battery pack production is scaling as EV, stationary storage, and industrial electrification demand accelerates across automotive OEMs, 2W/3W mobility, material handling, telecom, and C&I storage segments. Value is shifting from pure assembly toward BMS sophistication, module architecture, thermal management, cell selection, and lifecycle performance. As localization policies, safety norms, and recycling/EPR frameworks strengthen, battery packs are becoming a strategic control point within the broader electrification supply chain.

This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this fast growing market.

Explore this opportunity further with EAI  
 Market intelligence | Technology insights | Opportunity Assessment  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083



92%

H<sub>2</sub> PRODUCTION  
18.6 GW

CO<sub>2</sub> AVOIDED  
18.7 MMT/YR

H<sub>2</sub>  
GREEN HYDROGEN

ZERO CARBON INDUSTRIAL FUTURE

ELECTROLYZER  
H<sub>2</sub>O → H<sub>2</sub>

H<sub>2</sub>  
FUEL CELL

NH<sub>3</sub>  
AMMONIA

# GREEN HYDROGEN

HYDROGEN • AMMONIA • CLEAN INDUSTRIAL ENERGY

RENEWABLE POWER

POWER TO HYDROGEN  
100% CLEAN CLEAN CONVERSION

PREPARED FOR CORPORATE LEADERS & CLIMATE-TECH STAKEHOLDERS

## **Energy Storage Green Hydrogen**

*This section discusses business opportunities along the entire green hydrogen ecosystem & value chain.*

### **Highlights**

- Massive long-term structural opportunity driven by industrial decarbonization in steel, fertilizers, refining, shipping, and heavy transport
- Strong policy tailwinds through national hydrogen missions, subsidies, and export ambitions
- Export and energy security potential positioning green hydrogen as a strategic energy commodity.
- Rapid technology evolution in electrolyzers, storage, and hydrogen derivatives opening innovation space

### **Key recommendations for corporate leaders include:**

- Secure renewable power integration to ensure low-cost hydrogen production
- Form industrial offtake partnerships in steel, ammonia, and refining
- Invest in scalable electrolyzer platforms and modular plant architecture
- Design projects as integrated hydrogen ecosystems including storage and derivatives.

## Opportunity Snapshot: Green Hydrogen

Zero-carbon hydrogen produced using renewable energy as a clean fuel for industry and energy.

### Market Signals

- India's National Green Hydrogen Mission targets nearly 5 MTPA by 2030
- Strong demand from refining, fertilizers, and export markets (EU, Japan)
- Annual Market size by 2030: ₹ 13,000 - 15,000 Cr



### What Makes or Breaks It?

- Access to low-cost renewable energy (key cost driver)
- Electrolyzer efficiency and scale (technology selection critical)
- Secured long-term offtake (industrial + export contracts)

### Why It Matters NOW?

- Decarbonisation of hard-to-abate sectors (steel, chemicals, shipping)
- Export opportunity as global markets seek low-carbon fuels
- Falling renewable costs improving green hydrogen economics over time



### Well Aligned Opportunity for

- Large energy companies (oil & gas, power utilities)
- Prominent players in steel, fertilizers, chemicals
- Export-focused developers and infrastructure players



### Key Challenges

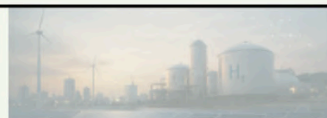
- High production cost: 2–3x grey hydrogen currently
- Infrastructure gaps (storage, transport, pipelines)
- Limited demand visibility without long-term contracts



### Business Models

- Integrated projects: renewables + electrolyzers + hydrogen production
- Partnerships with industrial users for captive demand
- Export-oriented projects (green ammonia, shipping fuels)

Explore this opportunity further with EAI  
consult@eai.in / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

Green hydrogen — typically produced via electrolysis of water using renewable power — is a versatile decarbonisation fuel. It can substitute coal in steelmaking, provide feedstock for ammonia/methanol and power long-haul transport where batteries fall short.

For India, green hydrogen reduces crude and LNG imports, positions the country as a global export hub and helps industries meet Net Zero and National Green Hydrogen Mission targets. It's thus both an industrial and a geopolitical necessity.

## Market Potential for Green Hydrogen in India

Market potential estimates provided are the sum total of potential of all opportunities along the entire green hydrogen value chain.

Year	Market Size (₹ Cr)	Capacity Outlook	Drivers
2025	Nascent	Pilot projects, ~100-150	Early industrial demos, blending in refineries/fertilisers.
2030	13,000-15,000	0.5 MT annual demand	National Green Hydrogen Mission target; steel, fertiliser adoption.
2040	85,000-110,000	5-10 MT demand	Deep penetration in steel, ammonia, methanol, heavy transport, exports.

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
Electrolyzer manufacturing	Green hydrogen production	Equipment sales + long-term service	Falling electrolyzer costs & scale-up
Utility-scale green H <sub>2</sub> production	Industrial hydrogen replacement	Own-operate plants with offtake contracts	Industrial decarbonization mandates
Integrated renewables + hydrogen	Green H <sub>2</sub> & derivatives	Co-located renewable-hydrogen projects	Low-cost renewable power availability
Green ammonia	Fertilizers, shipping	Hydrogen-to-ammoni	Global ammonia

production	fuel	a conversion & export	demand decarbonization
Hydrogen for mobility	Fuel-cell vehicles, buses, trucks	Hydrogen supply + refueling infrastructure	Zero-emission transport policies
Fuel cells production	Primary use will be in vehicles and mobility sector	Fuel cell production and sale	Growth in electrification of heavy vehicles
Hydrogen for refining & chemicals	Refineries, methanol, chemicals	Long-term industrial supply contracts	Scope-1 emission reduction
Export-oriented hydrogen hubs	Cross-border H <sub>2</sub> /ammonia trade	Mega-project development & export contracts	Regional energy cost arbitrage
Hydrogen storage & logistics	Storage, compression, liquefaction	Infrastructure ownership & services	Scale-up of hydrogen volumes
EPC & system integration	End-to-end hydrogen plants	Turnkey EPC + O&M	Industrial project bankability
Hydrogen trading & certification	Guarantees of origin, certificates	Platform & market orchestration	Policy-driven traceability requirements

### Typical Project Capacities & Investments Required in India

Project Type	Typical Capacity	Indicative CapEx (₹ Cr)	Notes
Electrolyzer Production	5 MW / year — pilot / R&D line	₹32 – 50 Cr	Small pilot lines carry higher per-unit cost (setup, test rigs, prototyping equipment, low automation). Useful for PEM/stack R&D and qualification runs.
	50 MW / year — small commercial line	₹320 – 500 Cr	
	200 MW / year — medium scale	₹1,280 – 2,000 Cr	
Fuel Cell Production	500 kW / year — pilot / lab / low-volume R&D	₹0.55 – 2.7 Cr	Very small lab/pilot line. High unit testing cost, manual assembly, low throughput. Useful for prototyping, qualification, local R&D (stack presses, MEA
	20,000 kW / year (20 MW/yr) — medium	₹21.8 – 109.2 Cr	

	scale 100,000 kW / year (100 MW/yr) — large / mass-production line	₹109.2 – 546.0	handling, small test benches). (Low capital because volumes and tooling are small).
Green Hydrogen Production facility along with RE power plants	10 MW (pilot/demo)	₹250 – 450 Cr	Pilot-scale industrial demo projects (ports, refineries, research facilities). Includes electrolyser, power electronics, compression, small storage. Higher per-MW cost due to limited economies of scale. Example: small pilot projects across India.
	50 MW (early commercial)	₹1,200 – 2,000 Cr	
	100 MW (standard industrial project)	₹2,500 – 4,500 Cr	
	500 MW (large integrated plant)	₹12,000 – 20,000 Cr	
Production of prominent BoS for a Green Hydrogen facility	200–500 MW electrolyser-equivalent electrical systems	₹300 – 800 Cr	Power electronics (rectifiers, transformers, converters, switchgear). Largest BoP cost driver. Electrical systems alone can represent 30–50% of project CAPEX; large manufacturing potential in India leveraging existing power equipment ecosystem.
Green Ammonia Production	100 TPD (~35,000 TPA) – pilot / early commercial	₹1,500 – 2,500 Cr	Early industrial decarbonisation projects (fertilizer blending, pilot export). Higher per-tonne cost due to smaller scale and limited optimization.
	00 TPD (~100,000 TPA) – small commercial	₹4,500 – 7,000 Cr	
	1,000 TPD (~350,000 TPA) – standard industrial/export plant	₹12,000 – 20,000 Cr	
Production of Storage Tanks for Green Hydrogen	5,000–15,000 cylinders/year OR 500–1,000 tonnes storage equivalent/year	₹80 – 200 Cr	Conventional steel fabrication lines. Lowest technical barrier. Suitable for industrial buffer storage (20–200 bar). Existing oil & gas fabrication ecosystem in India can adapt quickly.  Type I Steel Pressure Vessels (Low–Medium pressure)

Transport Vehicles for Green Hydrogen	50–150 trailers/year	₹120 – 300 Cr	Most common near-term transport solution. Uses steel or composite cylinders mounted on trailers. Leverages existing industrial gas logistics ecosystem. Lower technical risk vs cryogenic systems.
Production of Hydrogen Dispensing Units	50–150 units/year	₹40 – 120 Cr	Basic hydrogen dispensers (350 bar industrial/fleet) Entry-level manufacturing. Includes metering, nozzle, control electronics. Similar to CNG dispensing manufacturing but with higher safety requirements.

### Underlying Technologies & Processes

Stage	Technologies/Tools
Production	Alkaline, PEM, AEM, SOEC electrolyzers
Power Supply	Solar, wind, hydro, battery energy storage
Water Supply	Reverse osmosis, demineralization units
Storage & Handling	Compressors, storage tanks, cryogenic/liquid systems
Conversion	Ammonia synthesis, fuel cell production, synthetic fuel plants
Monitoring/Control	SCADA, smart grid systems, AI/ML optimization

### Processes / Conversion Technologies

Process/Use	Description
Fuel Cells (PEM, SOFC)	For transport and backup power
Green Ammonia Synthesis	NH <sub>3</sub> for fertilizer or export
Synthetic Fuels	E-methanol, e-kerosene, SAF for aviation
DRI Steel	H <sub>2</sub> used instead of coal
Blending with Natural Gas	For industrial heating or cooking

## Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
High Production Cost & Economic Viability	Expensive electrolyzers, renewable power costs, low economies of scale	Green hydrogen currently costlier than grey hydrogen; weak short-term profitability	India targeting cost reduction through National Green Hydrogen Mission and scale deployment	Need ultra-low-cost renewable power, hybrid RE sourcing, and long-term PPAs
Capital Intensity & Financing Risk	Large upfront investment for electrolysis plants, renewable integration, storage infrastructure	Long payback periods and uncertain returns deter investors	Early-stage market with limited operational track record	Strategic partnerships, government incentives, and blended finance essential
Infrastructure & Supply Chain Gaps	Lack of hydrogen pipelines, storage systems, transportation solutions	Logistics challenges increase cost and limit market scalability	Opportunity in ammonia conversion and port-based export hubs	Infrastructure development critical for scaling production and exports
Demand Uncertainty & Offtaker Readiness	Limited current demand; industrial sectors evaluating transition economics	Revenue risk without long-term offtake agreements	Potential demand from refineries, fertilizers, steel; export markets emerging	Secure anchor customers; co-location with industrial clusters reduces risk
Technology Maturity, Water Availability & Operational Complexity	Rapid tech evolution (ALK, PEM, SOEC); water purification needs; intermittency of renewables	Technology risk and operational inefficiencies affect reliability and ROI	Water scarcity in some regions; renewable intermittency impacts utilization	Focus on R&D, integrated energy management, and site selection near water + RE resources

## Prominent Players in the Indian Market

Company / Entity	Project Details
Reliance Industries (RIL)	Announced 100 GW renewable + green hydrogen projects in Gujarat; building electrolyzer Giga factory at Jamnagar.
Adani New Industries Ltd. (ANIL)	Targeting 1 million tonnes per annum of green H <sub>2</sub> by 2030.
NTPC Ltd.	Operating pilot GH <sub>2</sub> buses in Delhi; developing green hydrogen hubs at Ladakh and Gujarat.
ReNew Power (ReNew Energy Global)	JV with Indian Oil & L&T for green H <sub>2</sub> /ammonia projects; targeting export-oriented hubs.
Greenko Group	Building integrated RE + PSP + GH <sub>2</sub> /ammonia projects; focus on export markets (Japan, Korea, EU).
JSW Energy	Announced green H <sub>2</sub> and ammonia projects linked with RE assets; exploring steel sector integration.
Indian Oil Corporation (IOCL)	Developing green hydrogen production at refineries (Panipat, Mathura); part of JV with ReNew and L&T.
Hydrogen Gentech, GreenH Electrolysis	Technology-based manufacturer and supplier of Green Hydrogen systems, manufacturing electrolyzers in India using PEM technology
Ohmium & Newtrace - electrolyzer makers	Cost-effective green hydrogen electrolyzers, PEM manufacturers and suppliers
SFC Energy, Sainergy	Hydrogen and direct methanol fuel cells, fuel cell components
Tata Motors, Ashok Leyland, Hyundai Motors	Hydrogen fuel cell truck, developing hydrogen-powered buses and trucks, Hydrogen fuel cell passenger vehicles and SUVs.

## Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
Hydrogen as contracted infrastructure	Hydrogen IPP platforms	Bankable, utility-like cash flows
Electrolyzer cost-down & scale	Gigafactory electrolyzer platforms	Technology leadership becomes cost moat

Co-located renewables + hydrogen	Renewable-hydrogen mega hubs	Lowest LCOH globally
Hydrogen derivatives (ammonia, methanol)	Export-oriented green fuels	Faster market creation than pure H <sub>2</sub>
Industrial cluster decarbonization	Industrial hydrogen parks	Risk diversification
Hydrogen storage & flexibility	Hydrogen storage utilities	Unlocks system-level benefits
Certification & guarantees of origin	Hydrogen credit exchanges	Enables global trade
EPC + performance guarantees	Hydrogen EPC platforms	De-risks first-of-a-kind plants
Hydrogen-to-power backup	Firm clean-power solutions	Complements batteries
Hydrogen trading & aggregation	Hydrogen trading desks	Capital-light, high leverage

### Concentric & Satellite Opportunities

- Electrolyser & BOP manufacturing clusters: Concentric local production of stacks, rectifiers, cooling skids and power electronics adapted to Indian grid conditions.
- Port-based H<sub>2</sub>/NH<sub>3</sub> export ecosystems: Shared desalination, storage and bunkering infrastructure enabling scale and global market access.
- Industrial retrofits & process integration services: Brownfield swaps (SMR to electrolysis) and DRI pilot integration with heat/oxygen valorisation.
- H<sub>2</sub> logistics & safety services: Satellite businesses in tube-trailer fleets, composite tanks, leak detection and training/certification.
- CO<sub>2</sub> capture pairing for e-fuels: CCUS-enabled CO<sub>2</sub> supply for e-methanol/e-kerosene, creating cross-sector hubs around refineries and cement clusters.
- Green finance & risk wraps: Price floors, offtake insurance and carbon-linked
- Refueling Station Dispensers: Supplying fast-fill nozzles, cooling systems and other infrastructure for FCEV/HDV infrastructure.
- Balance of Plant Components: Gas separators, dryers, and power conditioning skids for system integration.

## Key Takeaway for Senior Management

Takeaway	Details
Green hydrogen is an industrial platform opportunity, not just a fuel project	<ul style="list-style-type: none"> <li>The real value lies in decarbonizing hard-to-abate sectors such as steel, ammonia, refining, and shipping</li> <li><b>Examples:</b> green steel pilots, ammonia export hubs, refinery hydrogen substitution</li> <li><b>Suggested innovation focus:</b> integrated hydrogen ecosystems linking production, storage, and end-use</li> <li><b>Competitive advantage:</b> firms positioned as industrial decarbonization partners secure long-term anchor demand</li> </ul>
Electricity cost is the dominant economic driver	<ul style="list-style-type: none"> <li>Hydrogen competitiveness depends primarily on renewable power pricing and utilization</li> <li><b>Recommendations:</b> co-located solar/wind farms, hybrid renewable portfolios, dedicated grid connections</li> <li><b>Competitive advantage:</b> lowest LCOH (levelized cost of hydrogen) wins scale markets</li> </ul>
Electrolyzer flexibility is a hedge against rapid technology change	<ul style="list-style-type: none"> <li>Alkaline, PEM, and SOEC technologies evolve quickly. Fixed plants risk obsolescence</li> <li><b>Examples:</b> modular electrolyzer stacks, upgrade-ready balance-of-plant design</li> <li><b>Innovation focus:</b> technology-agnostic architecture and rapid retrofit capability</li> </ul>
Hydrogen derivatives amplify value creation	<ul style="list-style-type: none"> <li>Ammonia, methanol, and synthetic fuels extend market reach</li> <li><b>Examples:</b> green ammonia export terminals, e-fuel aviation supply chains</li> <li><b>Competitive advantage:</b> diversified revenue beyond raw hydrogen sales</li> </ul>
Digital optimization will separate leaders from commodity producers	<ul style="list-style-type: none"> <li>Hydrogen plants are complex electrochemical systems requiring real-time optimization</li> <li><b>Examples:</b> predictive electrolyzer maintenance, AI dispatch, energy balancing</li> <li><b>Innovation focus:</b> intelligent plant control and performance analytics</li> </ul>

## Next Steps for Corporate Leaders

Green hydrogen is moving from pilot demonstrations into early commercial deployment as corporates and governments pursue fuel substitution, industrial decarbonization, and future export opportunities. Electrolyzer technologies (PEM, Alkaline, SOEC) are maturing, renewable PPAs are expanding, and industrial clusters are forming around refineries, fertilizers, steel, mobility, and ports. However, viability remains linked to renewable energy cost, electrolyzer scale-up, offtake certainty, and enabling policy frameworks.

This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this growing market.

**Explore this opportunity further with EAI**  
Market intelligence | Technology insights | Opportunity Assessment  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083



RENEWABLE ENERGY CORRIDOR

INTELLIGENT DISPATCH

GRID BALANCING  
98.7%  
STABILITY

PUMPED HYDRO SYSTEM

REAL-TIME OPTIMIZATION

AI OPTIMIZATION  
MAX EFFICIENCY  
MAX OUTPUT

SYSTEM STATUS

- TURBINES ONLINE
- PUMPS ONLINE
- WATER FLOW OPTIMAL
- GRID SYNC STABLE

DIGITAL TWIN

LOWER RESERVOIR

# PUMPED HYDRO STORAGE

HYDRO • GRID STABILITY • RENEWABLE INTEGRATION

PREPARED FOR CORPORATE LEADERS & CLIMATE-TECH STAKEHOLDERS

## **Energy Storage Pumped Hydro Storage**

*This section provides key inputs on Pumped Hydro Storage Opportunities for corporate leaders.*

### **Highlights**

- Large-scale grid stability solution enabling long-duration energy storage critical for high renewable penetration
- Infrastructure-class asset profile with long lifetimes, stable returns, and suitability for institutional capital
- Growing policy and grid support as India prioritizes storage-backed renewable expansion
- Natural geographic advantage opportunities in hilly and reservoir-rich regions

### **Key recommendations for corporate leaders include:**

- Identify and secure high-quality sites early with strong elevation differential and water access
- Structure projects for infrastructure financing with long-term capacity contracts
- Invest in digital grid optimization and dispatch planning to maximize value capture

## Opportunity Snapshot: Pumped Hydro Storage

Store electricity by pumping water to elevation and releasing it to generate power on demand

### Market Signals

- Need for long-duration storage solutions
- India potential estimated at nearly 90–100 GW of pumped hydro capacity
- Annual Market size by 2030: ₹ 13,000 - 15,000 Cr



### What Makes or Breaks It?

- Access to suitable sites (elevation + water availability)
- Regulatory approvals and land acquisition efficiency
- Ability to secure long-term contracts (peak power / storage services)

### Why It Matters NOW?

- Need for reliable & dispatchable power due to solar/wind intermittency.
- Pumped hydro offers lower lifecycle cost vs batteries for long duration
- Grid stability becoming critical with high renewable share



### Well Aligned Opportunity for

- Large utilities and power plant & equipment developers
- Infrastructure and EPC companies
- State utilities and hydro developers



### Key Challenges

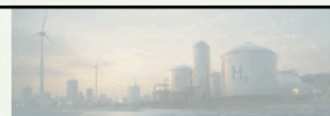
- High upfront capex: ₹6–8 Cr per MW
- Long gestation (5–7 years) due to land, environmental clearances



### Business Models

- Develop greenfield pumped hydro projects in suitable geographies (hilly regions)
- Partner with state utilities for long-term storage contracts
- Integrate with renewable portfolios (solar + wind + hydro)

Explore this opportunity further with EAI  
consult@eai.in / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

Pumped Hydro Storage (PHS) is the world's most mature long-duration energy storage technology — using surplus electricity to pump water uphill and releasing it to generate power when demand peaks. For India, with its rapid renewable build-out, PHS solves the intermittency challenge, provides grid stability and reduces reliance on peaking fossil plants.

With suitable topography, falling storage costs and RE-integration needs, PHS is a strategic backbone for India's 24x7 green power ambitions, and can be an interesting business opportunities for select firms and businesses.

## Market Potential for Pumped Hydro Storage in India

Year	Market Size (₹ Cr)	Capacity (GW / GWh)	Drivers
2025	7,000-10,000	3 GW / ~24 GWh	Existing hydro retrofits; early standalone projects.
2030	13,000-15,000	5-7 GW / ~40 GWh	Large-scale RE + PHS hybrids; SECI/NTPC storage tenders.
2040	20,000-25,000	10-12 GW / ~100 GWh	Deep storage for grid balancing; coal replacement.

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
Utility-owned pumped storage	Bulk energy storage, peak shaving	Regulated utility ownership	Grid reliability and renewable integration
Merchant pumped storage	Energy arbitrage, capacity markets	Merchant market participation	Power price volatility
Renewable-linked pumped storage	Wind/solar firming, curtailment reduction	Hybrid renewable + storage ownership	High renewable penetration
National grid-scale storage	System balancing, inertia support	State-backed infrastructure	Energy security and grid stability
Closed-loop pumped storage	Long-duration storage without	Project-financed IPP model	Environmental permitting advantages

	rivers		
Brownfield hydropower upgrades	Adding pumping to existing hydro	Asset repurposing / retrofit	Faster deployment & lower capex
High-head / mountain PHS	Multi-hour to multi-day storage	Long-life infrastructure ownership	Long-duration storage needs
Urban / industrial PHS	Grid support near load centers	Capacity & ancillary service revenues	Congestion management
PHS as grid inertia provider	frequency & voltage stabilization	Grid-service remuneration	Decline of synchronous generation
Technology & EPC services	Turbines, generators, EPC	Equipment supply + EPC contracts	Global PHS capacity expansion

### Typical Project Capacities & Investments Required in India

Project Type	Power (MW)	Storage (Hours / MWh)	Indicative CapEx (₹ Cr)
Closed-loop PHES (greenfield, twin reservoirs)	200-1,000	6-12h (1,200-12,000 MWh)	1,400-8,500
Open-loop PHES (existing hydro augment)	300-1,500	5-10h (1,500-15,000 MWh)	1,800-10,500
Mine/quarry pit PHES (brownfield)	50-300	4-8h (200-2,400 MWh)	250-1,800
Cascade hydro + PHES hybrid	500-2,000	6-10h (3,000-20,000 MWh)	3,500-14,000

### Underlying Technologies & Processes

Element	Options	Key Traits
Reservoir configuration	On-river • Off-river closed loop • Retrofit to existing dams	Determines site feasibility, cost and environmental impact.
Turbine systems	Reversible Francis • Pump-turbines	Proven, high-efficiency for large capacity swings.
Storage duration	4-10 hours (typical) • 12+ hours (long-duration)	Enables peak shifting, firm RE and baseload substitution.
Integration	With solar/wind hybrids, grid ancillary markets	Provides firm capacity, frequency regulation, black-start.

Digital optimisation	AI/EMS for dispatch scheduling	Maximises arbitrage and grid services value.
----------------------	--------------------------------	--

### Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
High Capital Intensity & Long Gestation Periods	Large upfront investment with 5–8 year development timelines	Delayed revenue realization and financing pressure	Complex approvals; environmental clearances; long construction cycles	Requires strong balance sheet, phased financing, and patient capital
Land Acquisition & Environmental Approvals	Site-specific topography and water availability constraints	Project delays and cost overruns	Forest clearances, inter-state water issues, local community resistance	Early stakeholder engagement and rigorous site due diligence critical
Revenue Model & Offtaker Uncertainty	Storage revenue streams (peak arbitrage, ancillary services) still evolving	Bankability challenges without clear capacity payments	Market design for storage still maturing; DISCOM financial stress	Diversified revenue stacking (capacity, grid services, RTC contracts) needed
Grid Integration & Regional Infrastructure Constraints	Requires strong transmission connectivity and RE integration	Limits site selection flexibility	Grid congestion in high-RE states; interconnection bottlenecks	Align projects with grid expansion plans and renewable corridors
Policy, Regulatory & Timing Risks	Evolving storage procurement frameworks and tariffs	Investment uncertainty and delayed market maturity	State-specific policies; lack of standardized long-term storage pricing	Policy monitoring and flexible commercial structuring essential

### Prominent Players in the Indian Market

Company / Entity	Project Details
Greenko Group	Large-scale IRESP & pumped-hydro storage developer in India.

JSW Energy	~6 GW hydro-pumped storage projects across multiple states; platform capacity ~9.1 GW.
Adani Green Energy	Exploring large PHS + RE hubs in various places in India.
NHPC Ltd.	State-owned hydro giant; evaluating pumped storage retrofits at multiple dams.
SJVN	Central PSUs planning pumped storage alongside hydro fleet.
Tata Power	Operating legacy PHS at Maharashtra; exploring new hybrid projects.

### Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
Closed-loop pumped storage	Modular PHS development platforms	Faster permitting, broader siting options
Renewables + PHS hybrid hubs	Firm renewable power plants	Converts intermittent renewables into firm power
PHS as long-duration storage backbone	Long-duration storage utilities	No battery degradation
Brownfield hydro retrofits	Brownfield hydro retrofits	Low capex, quick deployment
Variable-speed PHS technology	Advanced PHS tech licensing	Higher grid service revenues
PHS for grid inertia & stability	Stability-as-a-service models	Critical as thermal plants retire
Merchant + regulated hybrids	Flexible PHS financing structures	Risk-balanced returns
Urban-adjacent PHS	Congestion-relief assets	Reduces transmission congestion
Digital PHS optimization	PHS asset-management software	Maximized lifetime value
PHS as national energy insurance	Sovereign-backed storage projects	Policy-backed returns

## Concentric & Satellite Opportunities

- Grid & market optimisation software: AI dispatch tools co-optimising day-ahead arbitrage, ancillary services and RE-firming under SSA/market signals.
- Floating PV on reservoirs: Concentric co-location adding daytime pumping energy and reducing evaporation losses for better round-trip economics.
- Hydrology, geotech & environmental labs: India-focused testing/monitoring services for seepage, siltation, biodiversity and community impact.
- Insurance & performance wraps: Products covering geotech delays, availability guarantees and revenue floors to enhance bankability.

## Key Takeaway for Senior Management

Takeaway	Details
Pumped hydro is grid infrastructure, not just storage capacity	<ul style="list-style-type: none"> <li>• Its value lies in grid balancing, peak shaving, and long-duration reliability</li> <li>• <b>Examples</b>: RTC renewable integration, seasonal storage, frequency regulation</li> <li>• <b>Innovation focus</b>: intelligent dispatch and grid-responsive control systems</li> <li>• <b>Competitive advantage</b>: assets positioned as grid infrastructure attract premium contracts</li> </ul>
Site quality determines lifetime economics	<ul style="list-style-type: none"> <li>• Elevation differential, geology, and water access dominate capex and efficiency</li> <li>• <b>Sub-components</b>: reservoir engineering, tunneling design, turbine selection</li> <li>• <b>Innovation focus</b>: advanced site modeling and digital simulation</li> <li>• <b>Competitive advantage</b>: superior site optimization lowers lifetime cost.</li> </ul>
Hybrid renewable integration amplifies asset value	<ul style="list-style-type: none"> <li>• Pumped hydro paired with solar/wind increases utilization</li> <li>• <b>Examples</b>: co-located renewable portfolios feeding storage reservoirs</li> <li>• <b>Competitive advantage</b>: higher revenue stacking vs standalone storage</li> </ul>
Long asset life creates infrastructure-style returns	<ul style="list-style-type: none"> <li>• Pumped hydro projects operate for decades</li> <li>• <b>Examples</b>: 50+ year asset life, stable capacity payments</li> <li>• <b>Competitive advantage</b>: predictable long-term yield attracts institutional capital</li> </ul>

## Next Steps for Corporate Leaders

Pumped hydro storage is emerging as a key enabler of long-duration storage as grids integrate higher shares of variable solar and wind generation. Corporate buyers exploring 24/7 clean energy procurement, RE firming, and peak demand management are increasingly evaluating pumped hydro as a complement to BESS and hybrid RE portfolios. Recent policy support, tendering mechanisms, and interest from utilities, miners, and data centers are accelerating feasibility activity — although development timelines, site selection, and capital intensity remain defining constraints.

This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this market.

**Explore this opportunity further with EAI**  
**Market intelligence | Technology insights | Opportunity Assessment**  
**consult@eai.in / Call Muthukrishnan - +91 9952910083**



12.45 MW

98% STABLE

87% STATE OF CHARGE

SOLAR + STORAGE MICROGRID SYSTEM

92% EFFICIENCY

# OFF-GRID POWER

DECENTRALIZED ENERGY • RESILIENCE • SMART MICROGRIDS

PREPARED FOR CORPORATE LEADERS & CLIMATE-TECH STAKEHOLDERS

## **Energy Storage Off Grid Power**

*This section provides key inputs on Off Grid Power Opportunities for corporate leaders.*

### **Highlights**

- Rapidly expanding demand from rural electrification, telecom towers, mining, agriculture, islands, and remote industrial sites where grid reliability is weak
- Cost competitiveness vs diesel as solar + storage hybrid systems increasingly undercut fossil backup generation
- Strong ESG and development alignment attracting concessional capital, climate finance, and impact investors
- Technology maturity in modular solar + battery microgrids enabling scalable, repeatable deployment models

### **Key recommendations for corporate leaders include:**

- Focus on high-demand clusters (telecom, agri-processing, remote infrastructure) to build repeatable project pipelines with significant scale
- Develop hybrid energy platforms combining solar, storage, and backup generation for guaranteed uptime
- Integrate digital monitoring and remote asset management to reduce O&M costs and improve uptime
- Adopt energy-as-a-service commercial models to remove upfront capex barriers for customers

## Opportunity Snapshot: Off Grid Power

Deliver decentralized electricity, independent of main grid, using solar and batteries

### Market Signals

- Strong push for decentralized renewable energy (DRE) solutions
- Annual Market size by 2030: ₹ 15,000 - 17,000 Cr



### What Makes or Breaks It?

- Efficient last-mile distribution and service network
- Affordable financing models (PAYG, leasing, microfinance)
- Reliable system design ensuring uptime and low maintenance

### Why It Matters NOW?

- Government and CSR push for energy access and rural development
- Rising demand for reliable backup power in rural, telecom, and commercial segments



### Well Aligned Opportunity for

- DRE startups and mini-grid developers
- NGOs / social enterprises with rural reach
- Telecom and commercial operators needing reliable backup power



### Key Challenges

- Revenue constraints due to low paying capacity in rural areas
- High customer acquisition and distribution costs



### Business Models

- Deploy renewable energy mini-grids in underserved rural clusters
- Offer solar & battery solutions for commercial backup (shops, telecom towers)
- Partner with MFIs/NGOs for financing and distribution

Explore this opportunity further with EAI  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

Even as India scales its grid, millions of people and enterprises in rural, remote and island areas still face unreliable access. Off-grid power — through solar home systems, microgrids, hybrid RE + storage and biomass/mini-hydro — delivers reliable electricity where the grid cannot. It cuts diesel dependence, powers rural livelihoods and anchors social infrastructure (schools, health centres).

For India's corporates and investors, it is both a social impact play and a fast-growing distributed energy market opportunity.

## Market Potential for Off grid Power in India

Year	Market Size (₹ Cr)	Capacity Outlook	Drivers
2025	7,000-8,000	1-1.2 GW equivalent	Solar lanterns, SHS, microgrids for rural households.
2030	15,000-17,000	3-4 GW equivalent	Productive use (pumps, cold chains), C&I microgrids.
2040	25,000-30,000	8-10 GW equivalent	Deep integration into rural infra, agriculture and telecom.

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
Rural solar mini-grids (villages)	Household power, lighting, phone charging	Own-operate-maintain (IPP-like)	Rural electrification gap + anchor load demand
Commercial mini-grids	MSMEs, agri-processing, cold storage	Anchor-load-led mini-grid	Productive use of energy (PUE) driving revenues
Solar home systems (SHS)	Lighting, fans, TVs, basic appliances	Pay-As-You-Go (PAYGo)	Affordability via consumer financing
Energy-plus consumer finance	Energy + smartphones, TVs, appliances	Energy as fintech on-ramp	Untapped credit markets + customer lifetime value
Utility-backed off-grid platforms	SHS + mini-grids	Utility-style regulated expansion	Grid deferral economics & policy support

Modular hybrid systems	Solar + battery + diesel	Scalable modular deployment	Reliability in weak-grid / transition zones
Productive-use focused systems	Irrigation, milling, refrigeration	Energy + equipment bundling	Income uplift for customers
Mesh & distributed architectures	Village-level peer energy sharing	Decentralized tech-led rollout	Lower capex + faster village coverage
High-service SHS providers	Residential + small business	Asset quality & service-led retention	Customer trust and repayment performance
Off-grid technology enablers	Controllers, storage, microgrid software	Hardware + software sales / licensing	Scale via ecosystem adoption rather than assets

### Typical Project Capacities & Investments Required in India

Project Type	Typical Capacity	Indicative CapEx (₹ Cr)	Notes
Solar DC Microgrids (nano-utility)	10-50 kW PV + 10-100 kWh BESS	0.10-0.50	Hamlet clusters; DC appliances; pay-go metering.
Rural AC Minigrids (anchor-business-community)	50-500 kW PV + 100-1,000 kWh BESS + DG	0.6-4.0	Anchor loads (towers/cold rooms) stabilize revenue.
Commercial/Industrial Off-grid (C&I estates, resorts, mines)	0.5-5 MWp PV + 1-10 MWh BESS	3-40	Diesel displacement; EMS-driven hybrid ops.
Agriculture Solar Pumps Clusters	0.1-1 MWp shared PV	0.5-3.0	Feeder-linked or community pumps; IoT control.
Telecom/Remote Infra Power	5-50 kW hybrid PV+BESS	0.10-0.80	Tower, railway, pipeline, border ops; high uptime.
Institutional Campuses (schools/PHCs)	20-200 kW PV + 40-400 kWh BESS	0.20-1.6	Healthcare cold chain, e-learning reliability.
Island/Mountain Resorts & Eco-tourism	200-800 kW PV + 0.5-3 MWh BESS	1.5-8.0	Diesel hedging, brand premium, noise/air benefits.

## Underlying Technologies &amp; Processes

Element	Options	Key Traits
Generation	Solar PV, biomass gasifiers, micro-hydro, wind	Tailored to local resources; scalable modular systems.
Storage	Li-ion batteries, lead-acid, emerging sodium-ion	Ensures reliability; sizing depends on load profile.
Distribution	AC/DC microgrids, solar home systems	Connects households, SMEs, community infrastructure.
Productive use applications	Pumps, cold storage, milling, e-mobility charging	Increases income & demand sustainability.
Business models	Pay-as-you-go, community ownership, PPPs	Critical for viability and scaling.
Digital enablement	Smart meters, IoT monitoring, mobile payments	Improves efficiency, billing and demand-side management.

## Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
Demand Uncertainty & Customer Credit Risk	Rural and remote consumers often have limited payment capacity; variable energy demand patterns	Revenue instability and higher default risks	Many off-grid projects serve low-income or remote areas with inconsistent consumption	Innovative payment models (PAYG, prepaid meters), community-based systems improve collections
High Capital Cost & Financing Constraints	Upfront cost of solar PV, batteries, microgrids, distribution infrastructure	Long payback periods; difficult access to low-cost financing	Limited availability of concessional finance for small-scale distributed projects	Blended finance, impact investors, and subsidy-linked models improve viability
Operations & Maintenance Challenges	Remote locations, lack of skilled technicians,	Increased O&M expenses and system downtime	Geographic diversity across India increases service	Remote monitoring, modular systems, and local

	battery replacement costs		complexity	workforce training critical
Policy & Grid Expansion Uncertainty	Main grid extension into previously off-grid areas can reduce demand for microgrids	Stranded asset risk; uncertain long-term planning	Government electrification initiatives expanding grid rapidly	Hybrid models allowing grid integration or backup services reduce risk
Supply Chain & Technology Reliability	Battery supply, inverter quality, spare parts logistics	Downtime affects customer trust and project economics	Dependence on imported components; technology evolution rapid	Standardization, reliable OEM partnerships, and localized inventory improve resilience

### Prominent Players in the Indian Market

Company / Entity	Focus Areas
Husk Power Systems	Solar/biomass hybrid microgrids across Bihar & UP; part of a 200+ sites.
Oorja Development Solutions	Off-grid solar for irrigation and agro-processing.
MLL Energy / Mlinda	Decentralised microgrids in Jharkhand & West Bengal.
SELCO Solar	Solar home systems for households, schools and healthcare.
Tata Power Renewable Microgrid Ltd.	Targeting 10,000 solar-hybrid microgrids by 2026.
DESI Power / Gram Power	Early movers in biomass- and solar-based microgrids.

### Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
Energy as a customer-lifetime platform	Cross-sell finance, appliances, data services	Monetizes beyond kWh; high switching costs
Anchor-load-led mini-grids	Rural industrial parks, agri-clusters	Bankable revenues + faster breakeven
Energy-enabled fintech	Mass-market consumer	Converts energy access into

	lending platforms	credit access
Productive-use-first electrification	Energy-as-income infrastructure	Customers pay because income rises
Modular & upgradeable systems	Transitional energy infrastructure	Extends asset life, reduces stranding
Mesh & distributed architectures	Software-led village electrification	Lower capex, faster rollout
Carbon-monetized off-grid	Carbon-backed energy expansion	Second revenue stream
Utility-grade off-grid	Grid deferral & regulated returns	Low cost of capital
Service-quality differentiation	Premium rural energy brands	Higher repayment, brand trust
Off-grid tech platformization	Licensing & ecosystem control	Scale without owning assets

### Concentric & Satellite Opportunities

- Anchor-first minigrid developers: Concentric SPVs pairing PV+BESS with telecom/cold-chain loads and pre-paid smart metering for bankable cashflows.
- Productive-use appliance bundles: Efficient motors, pumps, mills and cold rooms financed with pay-as-you-use to raise utilisation.
- Battery leasing & O&M networks: Swap-ready or modular BESS with performance guarantees and rural service hubs.
- Digital billing & AMI platforms: UPI-enabled pre-paid, remote disconnect, theft analytics and carbon-ready MRV.
- Climate-resilient BOS manufacturing: Tropicalised enclosures, dust-proof PCS, corrosion-safe MMS and cyclone-rated mounts.
- Rural EV charging nodes: Satellite hubs using minigrids to power 2W/3W fleets and agri-EV implements.
- Training & franchise programs: Local entrepreneur models for O&M, collections and productive-use enablement to scale thousands of sites.

### Key Takeaway for Senior Management

Takeaway	Details
Off-grid power is an energy reliability business, not just generation	<ul style="list-style-type: none"> <li>• Customers buy uptime, not kilowatt-hours. The value lies in guaranteed availability in weak-grid or no-grid zones</li> <li>• <b>Examples:</b> telecom tower uptime contracts, mining operations, cold-chain storage, remote healthcare</li> <li>• <b>Innovation focus:</b> smart hybrid controllers, predictive uptime analytics, remote dispatch optimization</li> <li>• <b>Competitive advantage:</b> firms that guarantee reliability command premium contracts and long-term customer lock-in</li> </ul>
Hybrid system intelligence determines lifecycle economics	<ul style="list-style-type: none"> <li>• Solar + storage + backup integration is more important than component cost</li> <li>• <b>Sub-components:</b> battery management systems, load forecasting, hybrid inverters, energy management software</li> <li>• <b>Innovation focus:</b> AI-driven energy orchestration and demand matching</li> </ul>
Digital asset management is the real scalability lever	<ul style="list-style-type: none"> <li>• Off-grid portfolios fail without centralized monitoring and predictive maintenance</li> <li>• <b>Examples:</b> IoT sensors, remote diagnostics, fleet-wide analytics dashboards</li> <li>• <b>Innovation focus:</b> autonomous microgrid management platforms</li> <li>• <b>Competitive advantage:</b> lower O&amp;M cost and higher uptime across distributed assets</li> </ul>
Cluster-based deployment beats isolated installations	<ul style="list-style-type: none"> <li>• Economics improve when assets are deployed in geographic or sector clusters</li> <li>• <b>Examples:</b> telecom corridors, rural industrial hubs, island grids, agri-processing zones</li> <li>• <b>Competitive advantage:</b> shared infrastructure and portfolio optimization, repeatable deployment templates accelerate scaling</li> </ul>
Energy-as-a-service models unlock demand	<ul style="list-style-type: none"> <li>• Customers prefer service contracts over capital purchases</li> <li>• <b>Examples:</b> uptime PPAs, microgrid leasing, subscription energy models</li> <li>• <b>Competitive advantage:</b> recurring revenue and customer stickiness</li> </ul>

### Next Steps for Corporate Leaders

Off-grid and behind-the-meter power solutions are gaining traction as corporates seek resilient, low-carbon, and cost-predictable alternatives to unreliable grids or diesel-based systems. Solar-battery hybrids, biomass/biogas gensets, microgrids, and modular containerized power units are increasingly adopted across remote industrial sites, mining, construction, telecom, agriculture, and rural commercial operations. As digital controls mature and energy-as-a-service models expand, off-grid power is evolving into a strategic enabler of energy resilience and decarbonization.

This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this market.

Explore this opportunity further with EAI  
Market intelligence | Technology insights | Opportunity Assessment  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083



# SECTION 4

## ENERGY EFFICIENCY & DIGITAL

Building Efficiency | Data Centre Decarbonisation | Digital & AI | Industrial Solutions | Agriculture



## Section 4

# Energy Efficiency & Digital

Energy efficiency and digital solutions represent India's fastest, lowest-cost decarbonisation opportunity, delivering immediate emissions reduction while improving productivity and competitiveness.

### Market Scale & Potential:

Energy efficiency measures can deliver 30–40% energy savings across industry and buildings. India's data centre capacity is expected to triple by 2030, making efficiency and clean power critical.

### Key Segments:

- **Building Energy Efficiency:** HVAC, lighting, BMS driven by ECBC & green building norms
- **Data Centre Decarbonisation:** High-efficiency cooling, renewables, AI-based optimisation
- **Digital & AI for Decarbonisation:** Predictive maintenance, energy optimisation
- **Industrial Efficiency:** Motors, drives, waste heat recovery, electrification of heat
- **Agri & Land Use Solutions:** Precision farming, livestock emission reduction, regenerative agriculture

### Growth Drivers:

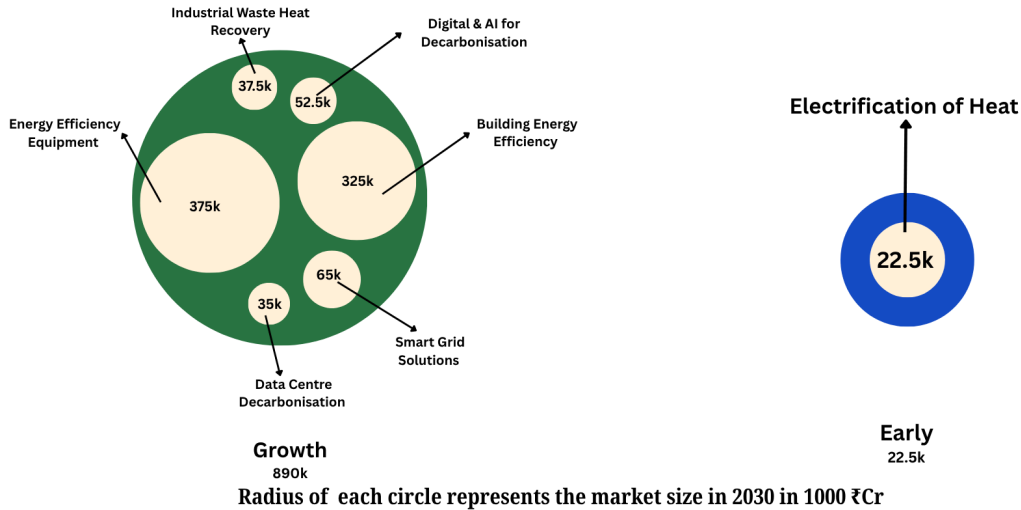
- PAT scheme covering energy-intensive industries
- Rising electricity and fuel costs
- Corporate ESG & net-zero commitments
- Digitalisation across industry and utilities

### Strategic Trends:

- Shift from hardware-led efficiency to software + data-driven optimisation
- Electrification replacing fossil-based industrial heat
- Integration with carbon markets and MRV (Measurement, Reporting and Verification) systems

### Strategic Positioning of Energy Efficiency & Digital Opportunities by Market Maturity

Total Market Size 912.5 k ₹Cr



#### Executive takeaway:

Energy efficiency and digitalisation are the quickest path to decarbonisation in India—offering high ROI, rapid payback, and scalable impact across industry, buildings, power, and agriculture. For investors and corporates, energy efficiency and digitalisation opens a fast-payback, asset-light opportunities in industrial-process optimization, building-energy upgrades, and AI-driven platforms that enhance productivity while cutting emissions.

# BUILDING ENERGY EFFICIENCY

SMART BUILDINGS • AI OPTIMIZATION • LOW-CARBON INFRASTRUCTURE

PREPARED FOR CORPORATE LEADERS & CLIMATE-TECH STAKEHOLDERS

## ***Energy Efficiency & Digital Building Energy Efficiency***

*This section provides key inputs on Building Energy Efficiency Opportunities for corporate leaders.*

### **Highlights**

- Energy efficiency in buildings delivers immediate emissions and cost reductions without new energy supply, making it a priority across commercial, industrial, and residential sectors
- The majority of existing building stock is inefficient, creating a massive market for HVAC upgrades, insulation, lighting, controls, and building automation
- Energy codes, green building standards, carbon disclosure mandates, and corporate net-zero commitments are driving sustained demand
- IoT sensors, AI-driven controls, digital twins, and energy management software are transforming efficiency from fragmented projects into scalable platforms

### **Key recommendations for corporate leaders include:**

- Commercial real estate, IT parks, hospitals, hotels, and industrial facilities offer repeatable, multi-site opportunities
- Prioritize HVAC optimization, controls, insulation, and lighting where payback is fastest and savings are measurable
- Use ESCO, shared-savings, and energy-as-a-service structures to overcome upfront capex barriers
- Integrate monitoring, analytics, and optimization across portfolios rather than one-off retrofits

## Opportunity Snapshot: Building Energy Efficiency

Optimizes energy use across industrial and commercial operations.

### Market Signals

- Demand driven by cost savings (15-30% reduction) and ESG compliance mandates
- Widely adopted across energy intensive industries (cement, steel, data centres)
- Annual Market Size by 2030 : ₹125000- 150000 Cr.



### What Makes or Breaks It?

- < 3 year payback with strong measurement and verification discipline
- Scalable industrial retrofit execution without downtime
- Real time monitoring via IoT and analytics

### Why It Matters NOW?

- Rising industrial power tariffs, improving Payback Period (<3 years)
- Regulatory push( PAT scheme, net zero targets) accelerate adoption



### Well Aligned Opportunity for

- ESCOs / service providers
- Industrial OEMs expanding into services
- Digital/IoT players providing energy analytics, AI based energy management systems, IIoT for plant optimization



### Key Challenges


- High Customer Acquisition Costs, due to fragmented demand across MSMEs
- ROI visibility issues due to measurement and verification complexity



### Business Models

- Performance-based contracts
- Retrofit + optimization solutions
- SaaS platforms for energy monitoring, analytics and reporting

Explore this opportunity further with EAI  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

Buildings consume nearly 40% of India’s electricity, much of it in HVAC, lighting and appliances. With urbanisation and construction booming, energy efficiency is the cheapest, fastest way to cut emissions while reducing costs. Efficient buildings lower operating expenses, improve comfort, boost asset value and support compliance with ECBC, IGBC and GRIHA standards.

For Indian corporates and developers, energy efficiency is not just sustainability - it’s ROI-positive infrastructure. This business imperative implies significant, profitable business opportunities for a range of solution providers.

## Market Potential for Building Energy Efficiency in India

Year	Market Size (₹ Cr)	Drivers
2025	₹75,000 – ₹80,000 Cr	Energy Efficient HVAC, ECBC implementation, Smart building technologies & IoT adoption, retrofits in metros.
2030	₹1,25,000 – ₹1,50,000 Cr	Mass adoption of efficient HVAC, sensors, smart meters; corporate ESG push.
2040	₹3,00,000 – ₹3,50,000 Cr (long-term trajectory estimate)	Net Zero buildings mainstream; widespread retrofits and digital energy management.

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
Smart building management systems	Energy monitoring, control, optimization	Hardware + software platform sales	Digitalization of buildings
High-efficiency HVAC & heat pumps	Heating, cooling, ventilation	Equipment sales + service contracts	HVAC energy dominates building loads
Building automation & controls	Lighting, HVAC, access, energy	System integration & software	Need for centralized efficiency control
Energy performance contracting (ESCO)	Large building retrofits	Savings-guaranteed contracts	Budget constraints & risk transfer

Building energy analytics & AI	Predictive optimization	SaaS subscription models	Data-driven efficiency gains
Deep retrofit solutions	Envelope, HVAC, controls	Turnkey retrofit projects	Net-zero building mandates
Industrial & mission-critical buildings	Data centers, hospitals	Premium reliability & efficiency services	High energy intensity & uptime needs
Smart lighting & demand response	Lighting optimization	Product + demand-response revenue	Utility incentives & peak management
Integrated facility energy services	Energy + operations	O&M + energy optimization contracts	Outsourcing of energy management

### Typical Project Capacities & Investments Required in India

Project Type	Typical Capacity	Indicative CapEx (₹ Cr)	Notes
Commercial Building HVAC Efficiency Retrofit	2–10 lakh sq.ft commercial building (offices, malls, IT parks)	₹3 – ₹20 Cr	Includes chiller upgrades, VFDs, VRF systems, controls optimization.
Central Chiller Plant Optimization / Replacement	500–3,000 TR cooling capacity	₹8 – ₹40 Cr	Magnetic bearing chillers, energy-efficient pumps, automation integration.
Lighting Retrofit (LED + Controls)	50,000 – 5,00,000 sq.ft	₹0.25 – ₹3 Cr	Fastest payback (1–2 yrs). Low complexity. Scalable across commercial, institutional & residential sectors.
Building Management System (BMS) & Smart Controls	Single building or campus	₹0.5 – ₹5 Cr	Enables 10–25% energy savings via optimization.
Integrated Deep Energy Retrofit / Net-Zero Upgrade	Large commercial campus (>5 lakh sq.ft)	₹20 – ₹120+ Cr	Combines HVAC, envelope, controls, renewables. High capital but long-term decarbonization pathway.

## Underlying Technologies & Processes

Elements	Options	Key Traits
Heating	Domestic Hot Water (DHW) Service Water Heating Building Envelope Passive Heating Design Efficient Heating Systems & Controls	Solar Water Heaters Heat Pump Water Heaters (HPWH) Roof and wall insulation Passive solar design Heat pumps & High-efficiency boilers Zoning, programmable thermostats, smart controls & Heat recovery systems
Ventilation	Demand-Controlled Ventilation (DCV) Smart Controls Heat/Energy Recovery Ventilation Passive & Hybrid Ventilation Strategies	CO <sub>2</sub> sensors and occupancy-based ventilation Variable speed drives (VFDs) for fans Smart BMS integration for airflow control Energy Recovery Ventilators Heat recovery from exhaust air Cross-ventilation through architectural design Hybrid systems combining natural + mechanical ventilation
Air conditioning	High-Efficiency Cooling Equipment System Optimization & Controls	BEE 4–5 Star rated inverter ACs High-efficiency chillers Variable Refrigerant Flow (VRF/VRV) systems Building Management Systems (BMS) Variable Frequency Drives (VFDs) for pumps & fans Chiller plant optimization & retro-commissioning
Building Envelope (Passive Design)	Walls, Roof, Insulation, Facade, Thermal mass Fenestration (Windows & Glazing) Air-tightness & sealing Solar shading systems	High R-value insulation, cool roofs, reflective coatings, thermal mass optimization Low-E glass, double glazing, shading devices, window-to-wall ratio optimization Proper sealing, weather stripping Passive cooling via architectural design
Daylighting & Lighting Systems	Interior lighting Exterior lighting Daylight integration Lighting controls	LED lighting, high efficacy fixtures, occupancy sensors Solar-powered lighting, smart timers Maximize natural light, reduce artificial lighting Automated switching/dimming
Electrical Power & Distribution Efficiency	Transformers Wiring & distribution Smart meters Power quality systems	Low-loss transformers Reduced losses, improved electrical design Real-time energy tracking Power factor correction
Building	Building Management	Automated scheduling, load optimization

Automation & Controls	Systems (BMS) Sensors & IoT devices Energy monitoring dashboards	Demand-based control strategies Data-driven optimization
Passive Architectural Design Strategies	Building orientation Natural ventilation Green roofs & reflective surfaces	East-west minimization Reduced mechanical cooling Reduced heat island effect
Materials & Construction Efficiency	Low embodied energy materials Prefabrication & modular design	Thermal + lifecycle efficiency Improved insulation performance

### Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
Demand Awareness & Decision-Making Barriers	Energy efficiency often seen as cost rather than investment; split incentives between owners and tenants	Slow adoption and long sales cycles	Limited awareness in SME/commercial segments; lack of standardized ROI benchmarks	Need outcome-based business models and strong value demonstration
Financing & Payback Perception	Upfront capex and unclear financing mechanisms for retrofits	Project delays and reduced pipeline scale	Limited ESCO penetration; financing tied to balance sheet rather than savings	Innovative financing (ESCO, performance contracts) required
Fragmented Supply Chain & Vendor Quality Variability	Multiple vendors for HVAC, lighting, controls, insulation, automation	Integration challenges and performance risks	Variability in installer capability across regions	Standardization, vendor ecosystems, and QA frameworks critical
Operational Complexity in Existing Buildings	Retrofits require minimal downtime and coordination with occupants	Increased execution risk and cost overruns	Aging building stock, poor baseline data, limited digital infrastructure	Digital audits and phased retrofit approaches needed

Policy, Regional & Market Fragmentation	Building codes and incentives vary widely across states	Uneven market growth and investment uncertainty	ECBC adoption differences, local municipal approvals, climate-zone variations	Region-specific strategies and policy monitoring essential
---	---	---	---	--

### Prominent Players in the Indian Market

Company / Entity	Focus Areas
Tata Power-DDL / BSES	Demand-side management, smart meters, efficiency programs.
Honeywell / Johnson Controls	Building automation, HVAC optimisation, smart sensors.
Siemens / Schneider Electric	Energy management systems, digital twins for building efficiency.
Voltas / Blue Star / Daikin India	High-efficiency HVAC and cooling solutions.
Saint-Gobain India	High-performance glazing, insulation materials.
Havells / Philips Signify	LED lighting, IoT-based lighting controls.

### Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
Outcome-based efficiency platforms	Energy-savings-as-a-service models	Removes customer capex risk
AI-driven building optimization	Building AI SaaS platforms	Unlocks 10–30% energy savings
HVAC electrification & heat pumps	Mass heat-pump deployment programs	Largest single energy reduction lever
Deep retrofit industrialization	Retrofit factories for buildings	Scale economics & faster deployment
Integrated building energy platforms	Full-stack building OS	Data and control convergence
Grid-interactive efficient buildings	Demand-response & flexibility markets	New revenue streams

Lifecycle carbon optimization	Carbon-aware building services	Regulatory and ESG advantage
Smart campuses & districts	Campus-scale energy utilities	System-level efficiency gains
Retrofit-first decarbonization	Brownfield efficiency platforms	Vast, underpenetrated market
Digital twins for buildings	Building digital twin services	Better performance & planning

### Concentric & Satellite Opportunities

- Retrofit contracting & ESCO services: Performance-based upgrades for HVAC, lighting and envelope systems in commercial and institutional buildings.
- Smart controls & IoT solution providers: Concentric firms deploying BMS, sensors and AI-based analytics for occupancy and load optimisation.
- Green building materials & insulation manufacturing: Local production of low-embodied-carbon paints, glass, sealants and thermal barriers.
- Energy-efficient appliance and HVAC OEMs: Indigenous makers of chillers, VRF/VRV units, pumps and star-rated devices for large campuses.
- Building simulation & energy audit consultancies: Data-driven firms offering ECBC compliance, PUE/EUI benchmarking and retrofit modelling.
- Cool roof tile glazers: Makers of infrared-reflective pigments for clay/concrete tiles; urban heat island mitigation.

### Key Takeaway for Senior Management

Takeaway	Details
Building energy efficiency is an operating platform business, not a retrofit business	<ul style="list-style-type: none"> <li>● Long-term value comes from continuous optimization, not one-time equipment upgrades</li> <li>● <b>Examples</b>: Building Management Systems (BMS), Energy Management Systems (EMS), fault detection &amp; diagnostics (FDD)</li> <li>● <b>Recommended innovation focus</b>: software-driven, always-on efficiency platforms</li> <li>● <b>Competitive advantage</b>: recurring revenue, measurable performance, and customer lock-in</li> </ul>
Value concentrates in system-defining layers, not individual components	<ul style="list-style-type: none"> <li>● Savings are maximized when HVAC, controls, lighting, and building envelope are optimized together</li> <li>● <b>Sub-components</b>: HVAC optimization, variable frequency drives, smart sensors, advanced insulation</li> <li>● <b>Recommended innovation focus</b>: system-level integration and orchestration</li> </ul>

	<ul style="list-style-type: none"> <li>● <b>Competitive advantage:</b> deeper energy savings and faster payback than point-solution providers</li> </ul>
Performance-based models unlock scale and adoption	<ul style="list-style-type: none"> <li>● Customers prefer guaranteed outcomes over capex-heavy retrofits</li> <li>● <b>Examples:</b> ESCO models, shared savings, energy-as-a-service, performance contracts</li> <li>● <b>Recommended innovation focus:</b> digital measurement &amp; verification (M&amp;V)</li> </ul>
Digital intelligence drives compounding efficiency gains	<ul style="list-style-type: none"> <li>● AI and analytics continuously identify inefficiencies and optimize operations</li> <li>● <b>Examples:</b> AI-based HVAC scheduling, occupancy-driven controls, predictive maintenance</li> <li>● <b>Competitive advantage:</b> savings improve year-on-year without additional capex</li> </ul>
Portfolio-scale deployment creates infrastructure economics	<ul style="list-style-type: none"> <li>● Multi-site customers deliver repeatability and scale benefits</li> <li>● <b>Examples:</b> IT parks, hospitals, hotel chains, industrial campuses</li> <li>● <b>Recommended business focus:</b> portfolio-level analytics and benchmarking</li> <li>● <b>Competitive advantage:</b> lower cost per site and faster scaling versus bespoke projects</li> </ul>

### Next Steps for Corporate Leaders

Building energy efficiency is entering a strategic phase as corporates target operational decarbonization, rising energy costs, and compliance with green building codes and disclosure requirements. HVAC, lighting, controls, insulation, and retro-commissioning solutions are being deployed across commercial real estate, campuses, hospitality, healthcare, and industrial buildings. Digital energy management, performance contracting, and ESG reporting frameworks are enabling efficiency to shift from cost-saving measures to asset-value and compliance levers. This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this fast growing market.

Explore this opportunity further with EAI  
 Market intelligence | Technology insights | Opportunity Assessment  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083



**INDUSTRIAL ENERGY EFFICIENCY**  
AI-DRIVEN INDUSTRIAL EFFICIENCY

**ENERGY CONSUMPTION**  
-18.7% vs last month

**EFFICIENCY INDEX**  
92%

**COST SAVINGS**  
+\$1.42M This Month

**REAL-TIME ENERGY FLOW**

**CARBON REDUCTION**  
-24.3% vs baseline

**PREDICTIVE MAINTENANCE**  
RUL 85%

**EQUIPMENT HEALTH**  
98% All Systems Normal

**AI ENERGY ADVISOR**  
Optimization Potential 28%

**DIGITAL TWIN LIVE SYNCHRONIZATION**

**SMART HVAC SOLUTIONS**

**VARIABLE SPEED DRIVES**

**HEAT RECOVERY SYSTEMS**

**HIGH EFFICIENCY MOTOR SYSTEMS**

⚡ | 🏭 | 📶 | ♻️

PREPARED FOR CORPORATE LEADERS & CLIMATE-TECH STAKEHOLDERS

## ***Energy Efficiency & Digital Industrial Energy Efficiency Equipment***

*This section provides key inputs on Industrial Energy Efficiency Equipment Opportunities for corporate leaders.*

### **Highlights**

- Efficiency equipment delivers fast energy and cost savings across buildings and industry without requiring new energy supply
- Aging motors, HVAC systems, compressors, boilers, and lighting create a massive upgrade opportunity
- Energy performance standards, minimum efficiency norms, and corporate ESG targets are accelerating adoption
- Smart motors, VFDs, efficient chillers, and lighting increasingly deliver value when integrated with controls and digital monitoring

### **Key recommendations for corporate leaders include:**

- Prioritize motors + VFDs, high-efficiency HVAC/chillers, compressors, boilers, and LED + controls where savings are material
- Combine hardware with sensors, EMS, and analytics to unlock continuous efficiency gains
- Use ESCO, leasing, or shared-savings structures to reduce customer capex barriers
- Industrial clusters, commercial portfolios, utilities, and infrastructure operators enable scale and repeatability

## Opportunity Snapshot: Industrial Energy Efficiency Equipments

Develop industrial machinery & equipment that make operations more energy efficient

### Market Signals

- Strong demand from industrial sectors - cement, steel, chemicals, manufacturing
- Growth led by industrial retrofits + commercial buildings
- Large Annual Market size by 2030: ₹ 1,50,000 - 1,75,000 Cr



### What Makes or Breaks It?

- Ability to demonstrate clear ROI and payback (<2–3 years)
- Strong distribution and after-sales service network
- Integration capability with existing industrial systems

### Why It Matters NOW?

- Rising electricity and fuel costs improving payback periods (<3 years)
- Increasing regulatory and ESG pressure on energy-intensive industries
- Immediate ROI compared to most climate tech investments



### Well Aligned Opportunity for

- Industrial equipment manufacturers (motors, HVAC, compressors)
- Electrical companies (switchgear, lighting, automation)
- ESCOs and retrofit solution providers



### Key Challenges

- Fragmented demand across MSMEs causing scaling challenges
- Upfront investment barriers despite strong ROI



### Business Models

- Performance-based ESCO models (shared savings)
- Partnerships with industrial clients for large-scale upgrades

Explore this opportunity further with EAI  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083

## Introduction and Business Case

Energy efficiency equipment — from high-efficiency motors, chillers and pumps to LEDs, variable frequency drives (VFDs) and smart meters — is the fastest ROI lever for decarbonization. These technologies lower energy bills, extend equipment life, reduce emissions and enhance productivity.

For India, where industries and buildings together account for a majority of electricity demand, scaling efficiency equipment is the lowest-cost “first fuel” for meeting Net Zero commitments while boosting competitiveness.

(Estimates are for all prominent industrial energy efficient equipment categories)

## Market Potential for Energy Efficiency Equipment in India (Excluding HVAC)

Year	Market Size (₹ Cr)	Drivers
2025	₹70,000 – ₹75,000 Cr	Replacing & upgrading motors, Industrial pumps (energy-efficient pumps & retrofits), Drives / VFDs / motor controls
2030	₹1,50,000 – ₹1,75,000 Cr	Stronger retrofit wave, Wider adoption of VFDs, intelligent motor systems, & IoT controls, Public infrastructure and water sector upgrades
2040	₹3,50,000 – ₹4,00,000 Cr	Deep decarbonisation & electrification, Large-scale retrofit, New regulation & standards

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
High-Efficiency Motors & Drives	Variable-speed drives, IE3–IE5 motors in industrial processes	Equipment sales + lifecycle services	Motors consume ~45% of global electricity
HVAC & Thermal Efficiency Systems	High-efficiency chillers, heat pumps, cooling systems	CapEx sales + maintenance contracts	Cooling/heating = largest building energy load
Building Automation & Controls	Smart controls for lighting, HVAC, occupancy	Hardware + software + service bundles	Fast payback and retrofit potential
Power Distribution &	Efficient switchgear,	Equipment sales +	Electrical losses and

Power Quality Equipment	transformers, UPS	service agreements	reliability requirements
Industrial Process Optimization Equipment	Sensors, controllers, automation hardware	System integration + equipment sales	Energy cost pressure in manufacturing
Heat Recovery & Reuse Equipment	Waste heat recovery, heat exchangers	Project-based + shared-savings models	Improve system efficiency without new energy
District Energy & Thermal Networks	District heating/cooling equipment	Infrastructure projects + long-term O&M	Urban decarbonization and electrification
Energy Storage & Power Electronics	Inverters, converters, batteries for efficiency	Equipment + performance-based contracts	Grid volatility and renewable integration
Data Centre Efficiency Infrastructure	Efficient power, cooling, and thermal equipment	CapEx + outcome-based service models	AI-driven power density growth
Electrification & Fuel Switching Equipment	Electric boilers, industrial heat pumps	Equipment sales + energy-as-a-service	Decarbonizing fossil-fuel-based processes

### Typical Project Capacities & Investments Required in India

Project Type	Typical Capacity	Indicative CapEx (₹ Cr)	Notes / ROI Range
High-efficiency motors + VFDs	1-10 MW aggregated motor loads	3-20	10-25% kWh cut; 18-36-month payback.
Compressed-air optimization (VSD compressors, leak mgmt.)	500-10,000 cubic feet per minute	0.6-7.0	20-35% kWh cut; fast audits → rapid returns.
Industrial heat pumps (steam ≤120-150°C)	0.5-10 MWth	1.5-20	Electrify low/medium-temp heat; 2-5 yr payback (with RE).
Boiler & furnace efficiency (O <sub>2</sub> trim, economisers, burners)	5-200 TPH steam or equivalent	0.7-10	5-12% fuel cut; low tech risk.

Cooling towers & hybrids (adiabatic/dry coolers)	1,000-20,000 m <sup>3</sup> /h	1-8.0	Water + energy reduction; reliability gains.
Steam system rehab (traps, condensate, insulation)	5-200 TPH networks	0.5-3.0	5-15% fuel cut; maintenance-led ROI.
Power quality & demand management (APFC, harmonics)	1-20 MVA plants	0.5-3.0	Reduces losses, penalties; improves uptime.
Waste Heat Recovery Systems (WHR), including process heat recovery & steam optimization	1–30 MW equivalent heat recovery or large process heat systems	₹5 – ₹150+ Cr	Very high energy-saving potential; large opportunity in cement, steel, chemicals, glass.
Compressed Air System Optimization	500–5,000 kW compressed air systems	₹3 – ₹25 Cr	Significant hidden losses in Indian factories; includes efficient screw compressors, leak reduction, smart controls; 20–30% energy saving potential typical.
Industrial Process Heat Recovery & Steam Optimization	Medium-large process plants	₹5 – ₹40 Cr	Steam is widely used; emerging technologies convert wasted steam energy into power
Digital Energy Monitoring & Industrial Energy Management Systems (EMS)	Plant or multi-plant deployment	₹0.5 – ₹5 Cr	Enables continuous optimization; required for ESG and energy reporting

### Underlying Technologies & Processes

Element	Options	Key Traits
Electric Motors & Drives	<ul style="list-style-type: none"> <li>Industrial motors</li> <li>Variable Frequency Drives (VFDs)</li> <li>Soft starters</li> </ul>	<ul style="list-style-type: none"> <li>IE3/IE4 efficiency motors, right-sizing</li> <li>Load-based motor control</li> <li>Reduce energy spikes and wear</li> </ul>
Pumps & Pumping Systems	<ul style="list-style-type: none"> <li>Centrifugal pumps</li> <li>Pump system optimization</li> </ul>	<ul style="list-style-type: none"> <li>High-efficiency pumps, impeller trimming</li> <li>Reduce friction losses</li> </ul>
Compressed Air Systems	<ul style="list-style-type: none"> <li>Air compressors</li> <li>Leak detection systems</li> </ul>	<ul style="list-style-type: none"> <li>Energy-efficient compressors</li> <li>Reduce wastage</li> </ul>

	<ul style="list-style-type: none"> <li>● Pressure optimization</li> </ul>	<ul style="list-style-type: none"> <li>● Reduce idle consumption</li> </ul>
Boilers & Steam Systems	<ul style="list-style-type: none"> <li>● Boilers (non-HVAC)</li> <li>● Steam distribution</li> <li>● Condensate recovery</li> </ul>	<ul style="list-style-type: none"> <li>● High-efficiency boilers, insulation</li> <li>● Leak reduction, insulation</li> <li>● Improve thermal efficiency</li> </ul>
Industrial Furnaces & Process Heating	<ul style="list-style-type: none"> <li>● Process furnaces</li> <li>● Kilns</li> </ul>	<ul style="list-style-type: none"> <li>● High-efficiency burners, insulation upgrades</li> <li>● Waste heat recovery, improved refractory</li> </ul>
Waste Heat Recovery (WHR)	<ul style="list-style-type: none"> <li>● Heat exchangers</li> <li>● Organic Rankine Cycle (ORC)</li> <li>● Regenerative burners</li> </ul>	<ul style="list-style-type: none"> <li>● Recover energy from exhaust gases</li> <li>● Electricity generation</li> <li>● Improve thermal efficiency</li> </ul>
Cogeneration (CHP) & Energy Recovery	<ul style="list-style-type: none"> <li>● Combined heat and power (CHP)</li> <li>● Back-pressure turbines</li> </ul>	<ul style="list-style-type: none"> <li>● Improved overall efficiency</li> <li>● Power generation from process steam</li> </ul>

### Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
Price Sensitivity & ROI Perception	Customers prioritize upfront cost over lifecycle savings; long payback perception	Slower adoption despite strong efficiency benefits	SME and industrial segments highly cost-driven; limited awareness of total cost of ownership	Need outcome-based selling and performance guarantees
Demand Fragmentation & Long Sales Cycles	Multiple customer segments (commercial, industrial, residential) with different needs	High customer acquisition cost and slow scale-up	Regional differences in adoption; low penetration outside metro/industrial clusters	Segment-focused go-to-market strategy required
Supply Chain & Component Dependency	Dependence on imported electronics, semiconductors,	Margin pressure due to cost volatility	Import duties, currency fluctuations, geopolitical	Supplier diversification and localization strategies

	and specialized components		supply disruptions	important
Integration & Operational Complexity	Equipment must integrate with legacy systems and varied infrastructure	Increased engineering and installation costs	Aging industrial plants, inconsistent standards across buildings/factorie s	Standardized retrofit frameworks and strong technical support needed
Financing & Capital Access for Customers	Customers hesitant to invest upfront despite long-term savings	Limits market growth potential	Limited ESCO penetration; financing often balance-sheet dependent	Innovative financing models (leasing, ESCO, energy-as-a-service) critical

### Prominent Players in the Indian Market

Company / Entity	Focus Areas
Siemens / ABB / Schneider Electric	High-efficiency motors, drives, automation systems.
Honeywell / Johnson Controls	Smart building equipment, efficient chillers, BMS.
Voltas / Blue Star / Daikin	Efficient HVAC systems, VRF solutions.
Havells / Philips Signify	LED lighting, IoT-based smart controls.
Kirloskar Brothers / Crompton Greaves	Energy-efficient pumps and motors.
L&T Electrical & Automation	Smart meters, distribution automation equipment.
Startups (Smart Joules, Zenatix, SustLabs)	AI-driven retrofits, smart efficiency platforms.

### Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
Efficiency-as-a-Service Platforms	Guaranteed energy savings with performance-backed contracts	Converts CapEx sales into long-term annuity revenues
AI-Optimized Equipment Control	Embedded AI that continuously self-optimizes	Creates software lock-in on top of hardware

	equipment	
Electrification-Ready Industrial Equipment	Modular, high-temperature electric alternatives	Opens new markets as fossil processes are phased out
Carbon-Rated Equipment Portfolios	Equipment sold with certified carbon impact metrics	Enables premium pricing and regulatory advantage
Retrofit-First Product Architectures	Drop-in, minimal-downtime efficiency upgrades	Accesses the largest addressable market with fast ROI
Grid-Interactive Efficiency Equipment	Equipment that responds to grid signals in real time	Unlocks new revenue streams (flexibility, demand response)
High-Density & AI-Ready Thermal Systems	Advanced thermal designs for extreme efficiency	Critical enabler of digital infrastructure growth
Digital Twins Embedded in Equipment	Simulated performance before and after deployment	De-risks customer capex and strengthens sales conversion
Sustainability-Linked Financing Models	Bundled financing tied to efficiency outcomes	Accelerates adoption and increases deal size
Lifecycle Circularity & Remanufacturing	Design for reuse, upgrade, and remanufacture	Reduces cost, carbon, and supply-chain risk

### Concentric & Satellite Opportunities

- High-efficiency HVAC & motor OEMs: Local manufacturing of IE4/IE5 motors, variable-speed drives and magnetic-bearing chillers tailored to Indian climates.
- ESCO and retrofit service providers: Concentric firms executing metered energy-saving contracts across industrial and commercial buildings.
- Smart metering & energy monitoring systems: IoT-enabled platforms capturing granular power and thermal data for verified performance tracking.
- AI-enabled predictive maintenance tools: Software anticipating equipment faults and drift to sustain long-term energy savings.
- Thermal electrification and hybrid retrofits: Satellite adoption of industrial heat pumps and low-carbon steam systems replacing fossil-fired boilers.
- Variable frequency drive retrofit kits: Manufacturing of plug-and-play VFDs for compressors/fans/pumps; 20-40% instant savings.

### Key Takeaway for Senior Management

Takeaway	Details
Energy efficiency equipment is an operating-system upgrade, not a one-time capex purchase	<ul style="list-style-type: none"> <li>• The biggest value comes when equipment continuously adapts to load, occupancy, and process conditions</li> <li>• <b>Examples:</b> IE4/IE5 motors with VFDs, smart chillers, high-efficiency compressors, condensing boilers</li> <li>• <b>Competitive advantage:</b> sustained energy savings that compound over time versus static upgrades</li> </ul>
System-level integration beats component-level efficiency	<ul style="list-style-type: none"> <li>• Isolated high-efficiency devices underperform without coordinated controls</li> <li>• <b>Sub-components:</b> motors + VFDs + PLCs, HVAC + BMS, lighting + occupancy/daylight sensors</li> <li>• <b>Recommended innovation focus:</b> integrated hardware–software stacks</li> </ul>
Digitalization transforms equipment into performance assets	<ul style="list-style-type: none"> <li>• Sensors, connectivity, and analytics unlock predictive maintenance and continuous commissioning</li> <li>• <b>Examples:</b> condition monitoring for motors, chiller plant optimization, compressed-air leak detection</li> </ul>
Performance-based models accelerate adoption and scale	<ul style="list-style-type: none"> <li>• Customers increasingly prefer outcomes over ownership</li> <li>• <b>Examples:</b> ESCO/shared-savings, equipment leasing, efficiency-as-a-service</li> <li>• <b>Recommended innovation focus:</b> digital measurement &amp; verification (M&amp;V)</li> <li>• <b>Competitive advantage:</b> faster deal conversion and predictable, recurring cash flows</li> </ul>
Portfolio-scale deployment creates infrastructure economics	<ul style="list-style-type: none"> <li>• Multi-site rollouts deliver repeatability and learning effects</li> <li>• <b>Examples:</b> manufacturing groups, retail chains, data centres, hospitals</li> <li>• <b>Competitive advantage:</b> lower cost per site and rapid scaling versus bespoke projects</li> </ul>

## Next Steps for Corporate Leaders

Energy efficiency equipment is entering a strategic phase as corporates target cost reduction, emissions abatement, and compliance with energy performance standards across industrial, commercial, and infrastructure sectors. High-efficiency motors, VFDs, compressors, pumps, burners, heat pumps, HVAC systems, and lighting upgrades are moving from periodic retrofits to continuous performance improvement enabled by sensors and digital controls. As energy pricing volatility and regulatory expectations rise, efficiency solutions are increasingly evaluated as investable decarbonization assets rather than maintenance line items.

This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this fast growing market.

Explore this opportunity further with EAI  
Market intelligence | Technology insights | Opportunity Assessment  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083



The image is a futuristic, high-tech visualization of an industrial waste heat recovery system. On the left, a dark industrial facility with smokestacks and pipes is shown at night, with bright orange and red flames and glowing energy streams emanating from it. In the center, a large, complex piece of machinery is labeled "WASTE HEAT RECOVERY SYSTEM" and "ORC TURBINE". To the right, a digital dashboard titled "HEAT INTELLIGENCE" displays various metrics: "THERMAL MAP" with a 3D grid showing heat distribution, "ENERGY RECOVERY EFFICIENCY" at 92%, "RECOVERED ENERGY (MW)" with a line graph, and "CO<sub>2</sub> REDUCTION (TONS/YR)" at 18,560 with a bar chart and a leaf icon. Below the main title, there are four circular icons: a flame, a lightning bolt, a factory, and a Wi-Fi symbol. At the bottom, a small box labeled "STEAM TO ELECTRICITY" features a lightning bolt icon.

FLUE GAS  
650°C

EXHAUST TEMP.  
850°C

HEAT LOSS  
MW

HEAT INTELLIGENCE  
THERMAL MAP

ENERGY RECOVERY EFFICIENCY  
92%

RECOVERED ENERGY (MW)

CO<sub>2</sub> REDUCTION (TONS/YR)  
18,560

WASTE HEAT RECOVERY SYSTEM

ORC TURBINE

# INDUSTRIAL WASTE HEAT RECOVERY

RECOVERING INDUSTRIAL ENERGY AT SCALE

STEAM TO ELECTRICITY

PREPARED FOR CORPORATE LEADERS & CLIMATE-TECH STAKEHOLDERS

## ***Energy Efficiency & Digital Industrial Waste Heat Recovery***

### **Highlights**

- WHR converts lost thermal energy into usable power or heat, delivering immediate fuel and electricity savings with proven technologies
- Cement, steel, glass, chemicals, refineries, paper, and food processing all generate significant recoverable waste heat
- Technologies such as WHRB, ORC, Kalina cycle, and heat pumps are well-proven with long operating lifetimes
- WHR reduces Scope 1 emissions, lowers energy intensity, and improves resilience against fuel and power price volatility

### **Key recommendations for corporate leaders include:**

- Focus on cement kilns, blast furnaces, furnaces, boilers, and high-temperature exhaust streams with stable load profiles
- Match ORC, steam turbines, heat exchangers, or heat pumps to waste-heat grade and end-use (power, steam, hot water)
- Use BOOT, ESCO, or shared-savings structures to overcome customer capex constraints and speed adoption

## Opportunity Snapshot: Industrial Waste Heat Recovery

Reduces overall energy consumption through recovering and reusing wasted industrial heat

### Market Signals

- High potential in energy-intensive sectors (cement, steel, chemicals)
- Waste heat recovery can improve efficiency by 10–20%
- Annual Market size by 2030: ₹ 12,000 - 15,000 Cr



### What Makes or Breaks It?

- Execute retrofits (boilers, turbines) within <15–30 day shutdowns
- Deliver 8–15 MW recovery with <3-year payback (M&V-backed)

### Why It Matters NOW?

- Rising energy costs making waste recovery economically attractive
- ESG and net-zero targets pushing efficiency improvements
- Immediate ROI: payback typically 2–4 years



### Well Aligned Opportunity for

- Industrial EPC and engineering firms
- Boiler, turbine, and heat exchanger manufacturers
- Energy service companies (ESCOs)



### Key Challenges

- High upfront capex for retrofitting existing plants
- Process-specific customization causing complex implementation
- Downtime risks during installation



### Business Models

- Waste heat recovery systems for cement, steel, and chemical plants
- Retrofit solutions for existing industrial facilities
- Performance-based ESCO models (shared savings)

Explore this opportunity further with EAI  
consult@eai.in / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

Industrial processes — cement kilns, steel furnaces, glass plants, refineries — release enormous amounts of heat that usually dissipates into the air. Waste Heat Recovery (WHR) systems capture this lost energy and convert it into electricity, steam, or process heat, improving efficiency and cutting fuel bills.

For India, WHR represents a low-cost decarbonisation lever that provides multiple benefits: reduces coal/gas use, lowers emissions and enhances competitiveness in energy-intensive industries.

Companies that have the skill sets to provide solutions for waste heat utilization can expect significant business opportunities across a range of industries and application domains.

## Market Potential for Industrial Waste Heat Recovery in India

Year	Market Size (₹ Cr)	Capacity Outlook	Drivers
2025	6,000-7,500	~1.5-2 GW WHR capacity	Cement sector adoption, steel pilots.
2030	12,000-15,000	~5 GW capacity	Mandatory PAT/ESG targets; wider adoption in refineries and glass.
2040	35,000-40,000	~12-15 GW capacity	Deep industrial decarbonisation; integration with hybrid RE.

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
High-Temperature WHR (Steam-Based)	Recovery from kilns, furnaces, reformers	EPC/project delivery + long-term service	Large fuel savings and direct CO <sub>2</sub> reduction
Gas Turbine & Engine WHR	Exhaust heat recovery for power and CHP	Equipment + integration + O&M contracts	Improve overall plant efficiency
Low-Medium Temperature WHR (Organic Rankine Cycle)	Power generation from exhaust/process heat	Modular equipment sales + service	Monetize waste heat previously unusable

Industrial Heat Recovery Boilers (HRSG)	Steam generation from exhaust gases	Project-based EPC	Mature, bankable technology
Heat Exchangers & Process Integration	Pre-heating feedstocks, fluids, air	Equipment sales + engineering services	Fast payback and wide applicability
WHR for District Heating & Heat Reuse	Export waste heat to district networks	Infrastructure partnerships + heat sales	Urban decarbonization policies
Electrified Heat Recovery (Heat Pumps)	Upgrade low-grade heat to useful levels	Equipment + performance-based contracts	Electrification of industrial heat
Modular & Containerized WHR Systems	Brownfield retrofits, remote sites	Productized systems + rapid deployment	Lower capex and installation risk
WHR with Energy Storage Integration	Thermal storage for load shifting	Project + shared savings	Match heat supply with demand
WHR Monitoring & Optimization Systems	Digital optimization of recovery systems	SaaS + lifecycle services	Need to maximize realized performance

### Typical Project Capacities & Investments Required in India

Project Type	Typical Capacity	Indicative CapEx (₹ Cr)	Notes
Low-grade heat recovery (50-150°C)	1-5 MWth equivalent	2-10	Economisers, heat exchangers, air preheaters for process heat.
Medium-grade recovery (150-400°C)	5-20 MWth	8-30	Organic Rankine Cycle (ORC), absorption chillers, steam generation.
High-grade recovery (>400°C)	10-50 MWth	20-100	WHR boilers, power turbines for steel, cement, glass sectors.
Cement kiln WHR (Rankine/ORC)	5-15 MW (electric)	40-120	Captive generation from clinker line waste gases.
Steel reheating furnace WHR	3-10 MW (electric/thermal)	25-80	Recuperators, regenerators and waste gas boilers.
Chemical/fertiliser plant WHR	2-10 MWth	15-60	Heat-to-steam or absorption chillers for process integration.

Data centre / HVAC exhaust recovery	0.5-2 MWth	2-8	Liquid-to-air exchangers for pre-cooling or district cooling.
-------------------------------------	------------	-----	---

### Underlying Technologies & Processes

Element	Options	Key Traits
Heat sources	Kiln exhaust (cement), flue gas (steel, refineries), hot liquids, furnace gases	Sector-specific; medium/high temperature streams are most valuable.
Conversion technologies	WHR boilers + steam turbines; Organic Rankine Cycle (ORC); Kalina cycle	Steam turbines: mature; ORC/Kalina: efficient at lower temperatures.
Applications	Electricity generation, preheating, steam supply, district heating	Improves energy efficiency and cuts fuel bills.
Integration	Retrofit to existing plants; greenfield design integration	Retrofit economics vary by industry and scale.
Digital optimisation	IoT sensors, AI-driven heat flow modelling	Improves recovery efficiency and system uptime.

### Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
High Upfront Capital & Financing Constraints	WHR systems require significant capex with long payback periods	Slower adoption despite strong efficiency benefits	Industrial clients prioritize core production investments; limited ESCO financing models	Innovative financing structures and performance contracts needed
Site-Specific Engineering & Technical Complexity	Each plant has unique heat streams, process integration needs	Higher engineering costs and longer project timelines	Aging industrial infrastructure and inconsistent process data	Advanced feasibility studies and modular system designs critical
Demand Awareness & ROI Perception	Limited understanding of energy recovery	Delayed decision-making and longer	Energy efficiency often viewed as secondary	Need clear business case communication and

	benefits among SMEs	sales cycles	investment	measurable performance guarantees
Supply Chain & Technology Dependency	Specialized turbines, heat exchangers, and controls often imported	Cost volatility and project delays	Import duties, currency fluctuations, and geopolitical supply risks	Local manufacturing partnerships and diversified sourcing strategies
Operational Integration & Reliability Concerns	Integration must not disrupt core industrial processes	Adoption resistance due to perceived operational risks	Downtime sensitivity in cement, steel, chemicals sectors	Robust design, redundancy, and digital monitoring to ensure reliability

### Prominent Players in the Indian Market

Company / Entity	Focus Areas
Thermax	EPC leader in WHR boilers and power plants.
Cethar / ISGEC	Boilers and process equipment for WHR.
Larsen & Toubro (L&T)	EPC for industrial WHR and cogeneration.
Siemens / ABB / GE	Turbines, generators, automation for WHR systems.
Dalmia Cement / UltraTech / Shree Cement	Cement majors with large-scale WHR installations.
Tata Steel / JSW Steel	Coke oven and blast furnace gas WHR.
Indian Oil / BPCL / HPCL	Refinery WHR projects under energy efficiency mandates.
Opel Energy Systems, Atlas Copco	WHR on D.G.Set Exhausts, on Furnace, WHR based ORC

### Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
Waste Heat Recovery-as-a-Service (WHRaaS)	Provider finances, owns, and operates WHR	Long-term contracted cash flows; lower adoption friction
Modular, Productized WHR Systems	Standardized modules with known performance	Scalability, faster sales cycles, better margins

Low-Grade Heat Monetization	ORC + heat pumps + storage combinations	Expands addressable market significantly
Sector-Coupled Heat Reuse Platforms	Integrated heat-to-district energy ecosystems	Turns waste heat into a traded energy product
Digital Twins for Heat Integration	Simulation-led design and performance guarantees	De-risks projects and accelerates decisions
Carbon-Backed Commercial Models	Contracts indexed to verified CO <sub>2</sub> reduction	Aligns incentives; improves ROI narrative
WHR + Electrification Hybrids	WHR combined with industrial heat pumps	Future-proofs assets against fuel switching
Plug-and-Play Retrofit Kits	Drop-in systems with minimal downtime	Unlocks massive retrofit market
Thermal Storage-Enabled Flexibility	Stored waste heat for peak demand or grid services	Creates new revenue streams beyond efficiency
Lifecycle Performance & Optimization Platforms	Continuous AI-driven optimization	Protects margins and long-term customer value

### Concentric & Satellite Opportunities

- Heat-exchanger & ORC equipment manufacturing: Local OEMs designing modular, dust-resistant WHR units adapted for Indian industrial conditions.
- Thermal audit & simulation firms: Concentric engineering services using AI-driven heat maps and digital twins for retrofit optimisation.
- EPC & O&M specialists: Integrators managing end-to-end WHR deployment, uptime and multi-plant performance contracts.
- Energy-storage hybrid solutions: Satellite applications coupling WHR with molten salt, phase-change, or battery storage for continuous use.
- Carbon finance & MRV platforms: Fintech tools quantifying and monetising verified GHG reductions from heat recovery projects.
- Advanced materials R&D: Development of fouling-resistant coatings and high-temperature alloys to extend exchanger lifespans.

## Key Takeaway for Senior Management

Takeaway	Details
Technology-fit to heat grade determines returns	<ul style="list-style-type: none"> <li>● Matching solution to temperature and duty cycle is critical to IRR</li> <li>● Sub-components:               <ul style="list-style-type: none"> <li>○ High-temp: Steam turbines, WHRB</li> <li>○ Medium-temp: ORC, Kalina</li> <li>○ Low-temp: industrial heat pumps, absorption chillers</li> </ul> </li> <li>● <b>Recommended innovation focus:</b> hybrid and cascade recovery architectures</li> <li>● <b>Competitive advantage:</b> higher recovery rates and shorter payback than one-size-fits-all designs</li> </ul>
System-level integration multiplies value	<ul style="list-style-type: none"> <li>● WHR performs best when integrated with process control, electrification, and energy management</li> <li>● <i>Examples:</i> WHR + VFDs, WHR feeding captive loads, steam balancing with process demand</li> <li>● <b>Competitive advantage:</b> compounding efficiency gains beyond standalone recovery</li> </ul>
Performance-linked financing unlocks scale	<ul style="list-style-type: none"> <li>● Many industrials prefer outcome-based models over capex-heavy retrofits</li> <li>● <i>Examples:</i> BOOT, ESCO, shared-savings, off-balance-sheet SPVs</li> <li>● <b>Recommended innovation focus:</b> digital measurement &amp; verification (M&amp;V) tied to contracts</li> <li>● <b>Competitive advantage:</b> faster adoption and predictable cash flows</li> </ul>
Portfolio replication creates infrastructure economics	<ul style="list-style-type: none"> <li>● Similar processes across plants enable standardization and rapid rollouts</li> <li>● <i>Examples:</i> multi-plant cement groups, steel clusters, chemical parks</li> <li>● <b>Recommended business focus:</b> standardized modules and portfolio analytics</li> <li>● <b>Competitive advantage:</b> lower unit capex and faster scaling than bespoke projects</li> </ul>

## Next Steps for Corporate Leaders

Industrial waste heat recovery is gaining traction as corporates pursue energy efficiency, operational cost reduction, and Scope 1 emissions abatement. Heat recovery systems — including WHR boilers, ORC units, economizers, heat exchangers, and heat-to-power solutions — are being deployed across cement, steel, glass, chemicals, refineries, food processing, and other energy-intensive sectors. Digital monitoring, heat mapping tools, and performance contracting models are improving project bankability, while integration with heat pumps and district systems expands use cases for low-grade heat streams.

This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this market.

Explore this opportunity further with EAI  
Market intelligence | Technology insights | Opportunity Assessment  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083



AI COMPUTE CLUSTER

POWER UTILIZATION: 78%

23 gCO<sub>2</sub>e/kWh

1.18

WORKLOAD OPTIMIZATION

COOLING EFFICIENCY

RENEWABLE MATCHING

CARBON AWARE COMPUTING

LIQUID IMMERSION COOLING

SMART COOLING SYSTEMS

BATTERY ENERGY STORAGE

RENEWABLE POWER INTEGRATION

GLOBAL CONNECTIVITY

EDGE INFRASTRUCTURE

# DATA CENTRE DECARBONIZATION

AI • COOLING • RENEWABLE POWER • INTELLIGENT INFRASTRUCTURE

PREPARED FOR CORPORATE LEADERS & CLIMATE-TECH STAKEHOLDERS

## **Energy Efficiency & Digital Data Centre Decarbonization**

*This section provides key inputs on Data Centre Decarbonization Opportunities for corporate leaders.*

### **Highlights**

- Data centres are among the fastest-growing electricity consumers, making energy cost, carbon intensity, and reliability board-level priorities
- Improvements in PUE, cooling efficiency, and renewable sourcing translate into large, recurring opex savings at scale
- Advanced cooling, AI-driven energy management, renewable integration, and storage transform decarbonization into a scalable infrastructure play

### **Key recommendations for corporate leaders include:**

- Prioritize cooling optimization, energy management software, renewable procurement, and waste-heat utilization rather than isolated upgrades
- Use energy-as-a-service, green PPAs, and uptime-guaranteed efficiency contracts to align incentives and secure cash-flow visibility
- Large data centre operators offer repeatability, scale, and faster payback for decarbonization investments

## Opportunity Snapshot: Data Centre Decarbonisation

Reduce carbon footprint of data centres via renewable power, efficient cooling, and energy optimization

### Market Signals

- India data centre capacity expected to grow 3–4x by 2030 (AI & cloud growth)
- Hyperscalers (AWS, Google) targeting 100% renewable operations
- Annual Market size by 2030: ₹12,000 - 15,000 Cr



### What Makes or Breaks It?

- Advanced cooling (liquid/immersion) reducing PUE to <1.3
- 24/7 renewable sourcing (PPAs + BESS integration)
- Real-time energy optimization via AI/IoT systems

### Why It Matters NOW?

- Explosive growth in AI, cloud, and digital infrastructure
- ESG pressure on large tech firms
- Rising power demand from data centers, hence need for efficient and green operations



### Well Aligned Opportunity for

- Data centre operators & hyperscalers
- Cooling technology providers (HVAC, liquid cooling)
- Energy management & IoT platform companies



### Key Challenges

- High capex for cooling upgrades and renewable integration
- Space constraints in urban data centres
- Reliability concerns with renewable & storage integration



### Business Models

- Retrofit existing data centres with efficient cooling systems
- Renewable PPAs + onsite solar + storage integration
- Deploy AI-based platforms for energy optimization

Explore this opportunity further with EAI  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

Data centres are the backbone of India’s digital economy, but also among the fastest-growing energy consumers. With hyperscale and colocation capacity surging, their carbon footprint is rising sharply.

Decarbonising data centres through renewable energy integration, efficient cooling, circular hardware and carbon accounting delivers a dual win: lower OPEX and stronger ESG performance. For global cloud majors and Indian IT giants, green data centres are not just a compliance requirement but a competitive differentiator to attract clients and capital.

All the above also imply significant business opportunities for businesses that can provide solutions to decarbonize data centers.

## Market Potential for Data Centre Decarbonization in India

The following estimates are for the complete set of solutions that can make data centres green and sustainable

Year	Market Size (₹ Cr)	Drivers
2025	4,500-5,000	Early adoption by hyperscalers (AWS, Microsoft, Google) and large IT parks; renewable PPAs.
2030	12,000-15,000	Expansion of green colocation centres; stronger cooling efficiency norms; ESG-linked financing.
2040	30,000-40,000	Net Zero data centres mainstream; integration of onsite RE + storage + circular IT hardware.

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
Electrical & Power Efficiency Systems	High-efficiency UPS, power distribution units, busways, HV/LV optimization	Capex equipment sales + long-term service & maintenance contracts	Reduce electrical losses; improve PUE; manage rising AI power density
Advanced Cooling Technologies	Liquid cooling (direct-to-chip, immersion), free-air cooling, adiabatic	Equipment sales + installation + O&M services	Cooling = largest non-IT energy load; enables higher rack densities with lower

	systems		energy/water
Energy Management & Monitoring Software	Real-time energy, carbon, and capacity monitoring; DCIM; optimization analytics	SaaS subscriptions (per site/per rack)	Measurement is prerequisite for emissions reduction and reporting
Renewable Energy Procurement & PPAs	Off-site solar/wind PPAs, virtual PPAs, on-site renewables	Long-term contracts; energy-as-a-service	Scope 2 emissions reduction; energy price hedging
Grid-Interactive & Storage Solutions	Battery energy storage, UPS-to-grid, demand response	Capex + revenue-sharing with utilities or aggregators	Grid congestion, resilience, and higher renewable penetration
Low-Carbon Data Centre Design & Engineering	Energy-efficient layouts, modular DCs, prefabricated power blocks	EPC/project-based fees + design retainers	Reduce embodied and operational carbon from day one
AI-Optimized Infrastructure	High-density racks, thermal optimization for GPUs/accelerators	Premium infrastructure sales + performance-based contracts	AI workloads dramatically increase power and cooling demand
Water-Efficient & Waterless Cooling	Closed-loop cooling, liquid immersion, dry coolers	Equipment + sustainability-linked contracts	Water scarcity; regulatory and community pressure
Carbon Accounting & Sustainability Reporting	Scope 1/2/3 tracking, compliance reporting, customer transparency	SaaS subscriptions + advisory services	Regulatory compliance and customer ESG requirements
Heat Reuse & Energy Recovery	Waste-heat export to district heating or nearby industry	Revenue-share or infrastructure partnership	Turn waste energy into usable heat; improve overall system efficiency

### Typical Project Capacities & Investments Required in India

Project Type	Typical Scale	Indicative CapEx (₹ Cr)	Notes
Green retrofit (operational DC)	10-30 MW IT	80-250	PUE optimisation (airflow, controls), chiller upgrades, hot/cold aisle, server refresh.

Liquid-ready expansion	20-60 MW IT	300-900	New white space with liquid cooling loops, high-efficiency UPS, high-density racks.
Greenfield hyperscale (tier III/IV)	50-150 MW IT	1,000-3,000	Integrated design for low PUE ( $\leq 1.3$ ), on-site RE/BESS interconnects, water-lite systems.
Renewable PPAs / Open-Access	50-300 MWp RE	175-1,200	Sleeved solar/wind/RTC hybrids to offset Scope 2; CapEx if captive/SPV.
Battery Energy Storage (behind-the-meter)	20-100 MWh	90-500	Peak-shaving, DG reduction, ride-through; LFP with EMS.
Heat-recovery & re-use systems	5-20 MW thermal	20-70	District cooling, process heat to neighbours/campuses.

### Underlying Technologies & Processes

Element	Options	Key Traits
Power sourcing	Renewable PPAs, on-site solar, BESS integration	Cuts Scope 2 emissions; ensures round-the-clock green power.
Cooling efficiency	Liquid cooling, immersion cooling, free-air cooling, AI-based HVAC optimisation	Reduces PUE; critical for India's hot climate.
IT hardware lifecycle	Circular servers, modular racks, reuse/refurbishment	Cuts embodied carbon; supports circular economy.
Automation & monitoring	AI/ML-based energy management, DCIM software	Real-time optimisation of loads, cooling and capacity.
Carbon tracking	ESG dashboards, carbon accounting tools	Enables compliance with client and investor sustainability requirements.

### Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
Reliable Green Power Procurement & Grid Constraints	Difficulty sourcing firm renewable energy for 24/7 operations	Risk to uptime commitments and sustainability targets	Grid variability, open-access charges, curtailment risk, limited RTC	Hybrid RE + storage strategies and diversified procurement

			renewable availability	essential
High Capital Requirements & ROI Complexity	Investments in renewable energy, cooling innovation, storage, and efficiency upgrades	Longer payback periods impacting project viability	Rising financing costs, infrastructure-heavy investments	Integrated planning linking energy savings with long-term operating cost reduction
Cooling Technology & Energy Efficiency Challenges	Cooling accounts for major energy consumption	Operational efficiency directly tied to PUE improvements	Hot climate zones, humidity variation, water availability constraints	Adoption of advanced cooling (liquid cooling, AI optimization) becomes critical
Supply Chain & Technology Dependencies	Reliance on imported equipment (chips, cooling systems, power electronics)	Cost volatility and deployment delays	Geopolitical risks, localization policies, global semiconductor supply dynamics	Supplier diversification and long-term procurement planning required
Regional Infrastructure & Regulatory Complexity	Land, power infrastructure, and local approvals vary significantly	Uneven expansion timelines across regions	Regional concentration (Mumbai, Chennai, Hyderabad, NCR); grid capacity and water access issues	Site selection strategy balancing sustainability, infrastructure, and cost

### Prominent Players in the Indian Market

Company / Entity	Focus Areas
MPower India	Provides UPS batteries, precision cooling systems, racks, and power infrastructure tailored for data centers to ensure uptime and efficiency.
Delta Electronics India	Supplies data center infrastructure products including power and cooling solutions for efficiency.
Tata Power/Keppel	Delivers Cooling-as-a-Service (CaaS) via district cooling systems, reducing energy use by up to 40% and emissions by 50% for data centers.
Hitachi Energy	Provides smart, sustainable power solutions like transformers and substation automation for data center decarbonization.

Turner & Townsend India	Turner & Townsend provides consulting expertise on data center decarbonization through power optimization and low-carbon infrastructure
NTT Global Data Centers	Large global presence facilitating data centers. First in India to use Liquid Immersion Cooling (LIC) + Direct Contact Liquid Cooling (DCLC).
PRASA Technologies	Offers Direct Contact Liquid Cooling (DCLC) and Dielectric fluid immersion systems; emphasizes CAPEX/OPEX cuts + sustainability.
Schneider Electric India	Provides energy efficient data centre infrastructure, optimisation services and EcoStruxure IT Expert Cooling (proprietary direct-to-chip + immersion)

### Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
AI-Driven Energy Orchestration Platforms	Cross-layer optimization (IT load ↔ cooling ↔ grid carbon signals); autonomous dispatch	Platform economics, sticky data moats, recurring SaaS margins
24/7 Carbon-Aware Compute Placement	Real-time workload shifting based on grid carbon intensity	Turns decarbonization into a <b>performance feature</b> , not compliance
Liquid Cooling as a Service (LCaaS)	Outcome-based cooling (€/kW cooled); vendor owns thermal risk	Converts infrastructure into predictable OPEX; high switching costs
Grid-Interactive Data Centres	DCs as virtual power plants (UPS + BESS + AI control)	New revenue streams + regulatory influence
Embodied Carbon Optimization Platforms	Digital twins for materials, modular carbon-rated designs	First-mover advantage before regulations harden
Water-Neutral / Water-Positive DC Models	Closed-loop cooling + water credits + reuse ecosystems	Unlocks permits and community acceptance
Heat Reuse Ecosystems	DC-anchored district energy platforms	Transforms DCs from “energy sink” to “energy hub”
Carbon-Indexed SLAs for Customers	SLAs tied to gCO <sub>2</sub> e/compute hour	Premium pricing + brand leadership
Prefabricated, Low-Carbon	Carbon-rated modular blocks	Scale, repeatability, and

DC Modules	with rapid deployment	margin expansion
Decarbonization Data Marketplaces	Monetizable carbon, energy, and water datasets	Data monetization + ecosystem lock-in

### Concentric & Satellite Opportunities

- Green design & retrofit engineering firms: Specialists optimising airflow, cooling and power systems to achieve sub-1.3 PUE in new and existing facilities.
- Renewable energy & storage integrators: Concentric developers structuring RTC solar-wind-BESS PPAs tailored to 24x7 data-centre load curves.
- Liquid and immersion cooling manufacturers: Local OEMs producing cooling distribution units, dielectric fluids and high-density rack systems.
- Smart energy management & thermal AI platforms: Software providers using real-time analytics to balance efficiency, reliability and uptime.
- Waste-heat recovery & reuse ventures: Systems capturing excess heat for nearby campuses, process industries, or district-cooling networks.
- Water-lite and closed-loop cooling solutions: Innovations in adiabatic and TSE-based cooling designed for water-stressed Indian cities.

### Key Takeaway for Senior Management

Takeaway	Details
Data centre decarbonization is an infrastructure strategy, not an ESG add-on	<ul style="list-style-type: none"> <li>• Power cost, reliability, and carbon intensity now directly affect competitiveness, expansion approvals, and customer acquisition</li> <li>• <b>Examples</b>: hyperscaler sustainability requirements, customer carbon clauses, regulatory scrutiny on grid impact</li> </ul>
Energy efficiency and cooling are the largest, fastest value pools	<ul style="list-style-type: none"> <li>• Cooling alone can account for 30–40% of energy consumption</li> <li>• <b>Sustainable cooling solutions include</b>: liquid/immersion cooling, AI-driven airflow management, hot/cold aisle containment, waste-heat recovery</li> <li>• <b>Competitive advantage</b>: sustained PUE improvement that compounds savings year after year</li> </ul>
Clean power sourcing determines scalability and margin stability	<ul style="list-style-type: none"> <li>• As data centres scale, grid constraints and carbon intensity become bottlenecks</li> <li>• <b>Examples</b>: captive solar/wind, open-access</li> </ul>

	<p>PPAs, hybrid RE + BESS, 24/7 carbon-free energy matching</p> <ul style="list-style-type: none"> <li>● <b>Competitive advantage:</b> predictable energy costs and reduced exposure to grid and carbon risks</li> </ul>
<p>Digital energy intelligence is the control plane for decarbonization</p>	<ul style="list-style-type: none"> <li>● Manual energy management cannot keep up with dynamic IT loads and grid signals</li> <li>● <b>Examples:</b> AI-based load forecasting, real-time carbon-aware workload shifting, predictive maintenance</li> <li>● <b>Innovation focus:</b> software-driven energy and carbon orchestration platforms</li> </ul>

### Next Steps for Corporate Leaders

Data centre decarbonization is accelerating as hyperscalers, colocation operators, and enterprise IT face rising energy intensity, 24/7 clean power expectations, and emerging disclosure requirements around Scope 2 and embodied emissions. Power usage efficiency (PUE) improvements, renewable procurement, electrification of backup systems, advanced cooling, and circular IT strategies are becoming central levers. As AI, cloud, and edge workloads surge, decarbonization is shifting from incremental efficiency to structural energy system integration and lifecycle carbon management.

This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this fast growing market.

Explore this opportunity further with EAI  
 Market intelligence | Technology insights | Opportunity Assessment  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083



RENEWABLE GENERATION  
78% OPTIMIZED

ENERGY STORAGE UTILIZATION  
92%

INDUSTRIAL IoT NETWORK  
CONNECTED ASSETS  
24,350

PREDICTIVE ANALYTICS

DIGITAL TWIN

AI OPTIMIZATION ENGINE

REAL-TIME CARBON INTELLIGENCE

AUTONOMOUS PROCESS OPTIMIZATION

PREDICTIVE MAINTENANCE

94.6% EFFICIENCY OPTIMIZATION

TOTAL EMISSIONS -35.8% vs Baseline

SCOPE 1 & 2 -38.6%

SCOPE 3 -26.4%

NET ZERO PATHWAY

vs Baseline

# DIGITAL & AI FOR DECARBONIZATION

AI • ENERGY INTELLIGENCE • CARBON OPTIMIZATION

PREPARED FOR CORPORATE LEADERS & CLIMATE-TECH STAKEHOLDERS

## **Energy Efficiency & Digital Digital & AI for Decarbonization**

*This section provides key inputs on Digital & AI for Decarbonization Opportunities for corporate leaders.*

### **Highlights**

- Software and AI now determine how effectively assets reduce emissions, optimize energy use, and meet regulatory and ESG requirements
- From energy generation and storage to industry, buildings, mobility, and supply chains, digital tools cut carbon faster and cheaper than physical retrofits alone
- Carbon disclosure, reporting mandates, and net-zero targets are driving rapid adoption of digital decarbonization platforms
- Software-led solutions scale across portfolios with high margins and recurring revenue potential

### **Key recommendations for corporate leaders include:**

- Prioritize solutions around energy optimization, carbon accounting, forecasting, dispatch optimization, and predictive maintenance
- Prioritize solutions that can integrate IoT, enterprise systems, and energy assets into a unified AI-driven analytics layer
- Large corporates, utilities, real estate portfolios, and fleet operators offer scale and repeatability
- Monetize through performance-linked fees, SaaS subscriptions, and shared savings

## Opportunity Snapshot: Digital & AI for Decarbonisation

Use AI, IoT, and data platforms to monitor, optimize, and reduce emissions across energy and industrial systems

### Market Signals

- Rising demand for real-time carbon tracking + ESG reporting
- Growth in digital twins, predictive analytics, and energy management platforms
- Annual Market size by 2030: ₹ 18,000 - 22,000 Cr



### What Makes or Breaks It?

- Access to high-quality operational data (IoT, SCADA, smart meters)
- Digital/AI solutions delivering measurable savings (energy, emissions)
- Integration with enterprise systems (ERP, energy management platforms)

### Why It Matters NOW?

- Mandatory ESG disclosures increasing demand for carbon visibility
- Industries seeking cost savings via optimization (5–15% efficiency gains)
- Rapid digitization & AI adoption across sectors



### Well Aligned Opportunity for

- SaaS/AI startups (energy analytics, carbon platforms)
- IoT providers (smart metering, industrial sensors)
- Enterprise software players (SAP-type ESG solutions)



### Key Challenges

- Data fragmentation across systems causing integration complexity
- Unclear ROI for AI-led solutions in early stages
- Lack of standardized carbon measurement frameworks



### Business Models

- Carbon accounting + ESG reporting platforms
- AI-driven energy optimization for industrial clients
- Digital twin solutions for predictive efficiency improvements

Explore this opportunity further with EAI  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

Digitalisation and AI are becoming the nervous system of decarbonization — enabling real-time visibility, optimisation and automation of energy, carbon and resource flows. From smart grids and predictive maintenance to AI-driven carbon accounting and climate risk analytics, these tools help industries cut emissions while improving productivity and resilience.

For India, digital + AI unlocks low-cost efficiency gains, makes renewables more reliable and positions tech exports as a new climate service industry, making this intersection a hotbed of business opportunities.

## Market Potential for Digital & AI for Decarbonization in India

Year	Market Size (₹ Cr)	Drivers
2025	5,000-6,000	Early adoption in smart meters, energy analytics, corporate carbon tracking.
2030	18,000-22,000	Scale-up in AI-driven grids, industrial efficiency, mobility platforms.
2040	45,000-60,000	Net Zero economy mainstreams AI-enabled monitoring, optimisation and carbon markets.

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
AI-Enabled Carbon Accounting & MRV	Scope 1/2/3 measurement, audit-ready reporting, automated emissions factors	SaaS (tiered by size/data volume) + enterprise licenses	Regulatory compliance and investor scrutiny
Scope 3 & Supply-Chain Emissions Intelligence	Supplier data ingestion, spend-based → activity-based modeling, hotspot detection	SaaS + supplier-engagement modules	Scope 3 = majority of emissions for most enterprises
AI-Driven Energy	Real-time	SaaS +	Rising energy costs

Optimization	optimization of energy use in buildings, industry, and data centres	performance-based or shared-savings contracts	and AI-driven power demand
Carbon-Aware Operations & Scheduling	Dynamic load shifting based on grid carbon intensity	Platform licensing + API monetization	Move from annual offsets to real-time decarbonization
Climate & Energy Risk Analytics	Physical and transition risk modeling, scenario analysis	Enterprise SaaS + advisory upsell	Financial regulation and asset-level risk disclosure
Digital Twins for Decarbonization	Simulation of plants, buildings, grids, and supply chains to test decarbonization pathways	Software licenses + engineering services	Capital-intensive decisions require risk reduction
AI-Based Carbon Markets & Credit Verification	Remote sensing, credit quality scoring, MRV automation	Transaction fees + data subscriptions	Trust deficit in voluntary carbon markets
Industrial Emissions & Compliance Automation	Automated reporting, regulatory filings, real-time emissions monitoring	SaaS + compliance-as-a-service	Tightening environmental regulation
Decarbonization Decision Intelligence	Abatement curve optimization, ROI prioritization, scenario planning	Executive SaaS + strategy modules	Executives need clarity on <i>where to invest first</i>
Sustainability Data Platforms & Marketplaces	Carbon, energy, water data aggregation and exchange	API access + data subscriptions	Fragmented data landscape across value chains

### Typical Project Capacities & Investments Required in India

Project Type	Typical Scale	Indicative Budget (₹ Cr)	Notes / Outcomes
Enterprise Energy & Carbon OS (data lake + dashboards + auto-MRV)	10-100 sites, 500-10,000 meters/feeds	0.8-3.0	Unified data model (utility, process, fleet); automated GHG (S1-3); audit trails.

AI HVAC/Utilities Optimisation (Buildings/DCs/Plants)	10-100 MW connected loads	0.5-6.0	8-20% energy cut via model predictive control; PUE/EUI improvements.
Industrial Process Analytics & Digital Twins (cement/steel/chemicals)	1-5 plants	2-12	Heat-integration, kiln/furnace set-points, 3-10% fuel cut; yield & uptime gains.
Fleet & Logistics Optimisation (OEMs/3PLs)	500-10,000 vehicles	0.4-2.5	Route, load, idling optimisation; 5-15% fuel reduction; EV routing ready.
RE Forecasting & Grid AI (solar/wind/BESS)	100-1,000 MW RE; 50-500 MWh BESS	0.6-4.0	Day-ahead/intraday forecasts, dispatch co-optimisation; curtailment ↓; revenue ↑.
Methane/Leak Detection & Flaring Analytics (O&G, landfills, CBG)	5-50 sites	0.7-3.5	IoT + satellite anomaly detection; high-ROI abatement.
Scope-3 Supplier Data Program (MSME-heavy chains)	50-500 suppliers	0.5-1.8	Primary activity data capture; category playbooks; assurance-ready.

### Underlying Technologies & Processes

Element	Options	Key Traits
Smart monitoring	IoT sensors, smart meters, edge devices	Real-time data on energy, carbon, assets.
AI optimisation	ML for grid balancing, predictive maintenance, energy forecasting	Reduces losses; boosts renewable integration.
Carbon management software	Digital dashboards, blockchain registries	Enables transparent reporting and compliance.
Industrial automation	Robotics, digital twins, process AI	Cuts energy use, improves asset life.
Climate analytics	AI-based risk modelling, weather prediction	Enhances resilience and adaptation planning.

## Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
Data Availability, Quality & Integration Challenges	Fragmented operational data, lack of standardized emissions datasets	Limits effectiveness of AI-driven optimization and analytics	Legacy infrastructure, manual processes, inconsistent reporting standards	Requires strong data architecture, integration layers, and digital readiness investments
ROI Visibility & Monetization Models	Difficulty quantifying direct financial benefits from decarbonization analytics	Slower enterprise adoption and longer sales cycles	ESG often seen as compliance cost rather than operational efficiency driver	Need outcome-based pricing models and clear cost-saving/value metrics
Customer Digital Maturity & Adoption Barriers	Many industries lack digital infrastructure to deploy advanced AI tools	Limits scalability across SME and traditional sectors	Low digital adoption in manufacturing SMEs; skills gap	Hybrid deployment models and simplified solutions needed
Talent, Technology & Infrastructure Dependencies	Shortage of AI + sustainability domain expertise	Slows product development and implementation	High demand for skilled workforce; dependency on cloud infrastructure	Strategic partnerships and capability-building essential
Regulatory, Geopolitical & Technology Evolution Risks	Data localization rules, cybersecurity concerns, evolving ESG reporting requirements	Compliance complexity and investment uncertainty	India-specific data governance policies; global AI regulation shifts	Flexible technology architecture and policy monitoring required

## Prominent Players in the Indian Market

Company / Entity	Focus Areas
Infosys / Wipro / TCS	ESG reporting, carbon accounting platforms, AI for energy optimisation.
Tech Mahindra	Smart grids, IoT, blockchain for renewable traceability.
Siemens / Schneider Electric / Honeywell	Industrial AI, EMS, automation for efficiency and decarbonization.
ReNew / Greenko / Adani Energy Solutions	Using AI for renewable + storage dispatch optimisation.
Statkraft / Fluence / Wärtsilä (India ops)	AI-based energy trading and storage control platforms.
Startups (Zenatix, Smart Joules, Climate Connect, Ambee, SustLabs)	Specialised AI tools for building efficiency, carbon intelligence and climate data.

## Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
Autonomous Decarbonization Platforms	Closed-loop control across energy, carbon, and operations	Creates platform lock-in and recurring revenue beyond compliance
Carbon-Aware Decision Engines	Carbon becomes a variable alongside cost, latency, and risk	Turns sustainability into a competitive performance lever
Outcome-Based Decarbonization-as-a-Service	Shared-savings, guaranteed carbon reduction contracts	Moves from CapEx/SaaS to annuity-like Opex revenues
Enterprise Decarbonization Digital Twins	“What-if” engines for boards and CFOs	Influences multi-billion capex decisions—high strategic value
Scope 3 Control Towers	AI-driven supplier prioritization and nudging	Owns the hardest, largest emissions pool across industries
Carbon-Indexed Commercial Models	gCO <sub>2</sub> e-linked contracts and premiums	Enables price differentiation and customer stickiness
Trust Infrastructure for Carbon Markets	Continuous MRV and dynamic credit valuation	Rebuilds credibility in carbon markets at scale

Decarbonization Intelligence for Capital Markets	Carbon-adjusted ROI, asset valuation tools	Bridges sustainability and finance—board-level relevance
Sustainability Data Marketplaces	APIs for carbon, energy, water, nature data	Platform economics with ecosystem lock-in
Regulation-as-a-Platform	Compliance engines that update in real time	Turns regulatory complexity into a moat, not a cost

### Concentric & Satellite Opportunities

- Energy and carbon analytics platforms: Concentric SaaS tools integrating IoT, SCADA and ERP data for real-time emissions tracking and optimisation.
- AI-based process and utility optimisation: Predictive control systems for kilns, chillers and boilers reducing energy intensity across industries.
- Digital twins for industrial assets: Simulation platforms replicating plants and grids to test decarbonisation scenarios without downtime.
- Remote sensing & satellite MRV providers: Firms leveraging satellite imagery and edge sensors for methane, forest and land-use emissions verification.
- AI-enabled product life-cycle analytics: Satellite software quantifying embedded emissions in consumer goods for export compliance.
- AI grid curtailment forecasters: ML models predicting 5-15 min RE output + auto-dispatch for industrial clusters.
- Precision agriculture carbon sequesters: Drone + satellite apps quantifying soil C gains for farmer credits.

### Key Takeaway for Senior Management

Takeaway	Details
Digital & AI are the control layer of decarbonization - not a support function	<ul style="list-style-type: none"> <li>• Real emissions reduction increasingly depends on how assets are <i>operated</i>, not just what assets are installed</li> <li>• <b>Examples</b>: AI-driven energy optimization, carbon-aware dispatch, predictive maintenance, demand forecasting</li> <li>• <b>Innovation focus</b>: treating software as the operating system for energy and carbon</li> <li>• <b>Competitive advantage</b>: faster, cheaper, and continuous decarbonization versus capex-heavy approaches</li> </ul>
The highest value lies in optimization and orchestration, not reporting alone	<ul style="list-style-type: none"> <li>• Real value is created when AI actively reduces energy and emissions</li> <li>• <b>Recommendation</b>: move from “measure &amp;</li> </ul>

	report” to “predict & optimise”
Cross-asset intelligence unlocks compounding returns	<ul style="list-style-type: none"> <li>AI delivers disproportionate value when it operates across portfolios rather than single assets</li> <li><b>Examples:</b> multi-site building optimization, fleet-wide energy management, grid-aware industrial scheduling</li> <li><b>Recommended innovations:</b> portfolio-level analytics and centralized control platforms</li> </ul>
Outcome-based models outperform software-only monetization	<ul style="list-style-type: none"> <li>Customers prefer guaranteed savings and emissions outcomes over tools</li> <li><b>Examples:</b> shared-savings contracts, performance-linked SaaS, energy-as-a-service layers</li> <li><b>Recommended innovation focus:</b> AI-enabled measurement &amp; verification (M&amp;V)</li> <li><b>Competitive advantage:</b> faster adoption, sticky contracts, and predictable cash flows</li> </ul>
Data access and integration are the real moats	<ul style="list-style-type: none"> <li>AI advantage compounds with data volume, quality, and diversity</li> <li><b>Examples:</b> IoT data, SCADA, ERP, fleet telematics, energy markets, weather data</li> <li><b>Recommended innovation focus:</b> interoperable platforms and deep systems integration</li> </ul>

### Next Steps for Corporate Leaders

Digital and AI solutions are becoming central to corporate decarbonization as companies move from target-setting to execution, measurement, and optimization. Digital twins, IoT telemetry, carbon accounting platforms, AI-driven controls, and predictive maintenance systems enable emissions visibility across assets, supply chains, logistics, energy systems, and product lifecycles. As regulations sharpen and real-time reporting expectations rise, digital infrastructure is shifting from optional enabler to foundational layer for credible decarbonization at scale.

This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this fast growing market.

Explore this opportunity further with EAI  
 Market intelligence | Technology insights | Opportunity Assessment  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083



The visualization depicts a smart grid ecosystem. On the left, wind turbines and solar panels are shown. A central cityscape at night is connected to a control room where a person monitors multiple screens. The screens display various energy metrics and data charts:

- REAL TIME GRID STABILITY: 98.7%
- DEMAND FORECAST: Residential, Commercial, Industrial, EV Charging
- AI OPTIMIZATION, LOAD BALANCING, PREDICTIVE ANALYTICS, OUTAGE PREDICTION
- CARBON INTENSITY: 125 gCO<sub>2</sub>/kWh (LOW)
- RENEWABLE PENETRATION: 76%
- SYSTEM RESERVES: 32%
- SMART METER: 2.458 kWh, Connected

The bottom of the image features a large title and a series of icons representing smart grid components:

# SMART GRID SOLUTIONS

AI • GRID INTELLIGENCE • ENERGY ORCHESTRATION

Icons: Lightning bolt, Battery, Signal tower, Brain

PREPARED FOR CORPORATE LEADERS & CLIMATE-TECH STAKEHOLDERS

## **Energy Efficiency & Digital Smart Grid Solutions**

*This section provides key inputs on Smart Grid Solutions Opportunities for corporate leaders.*

### **Highlights**

- Smart grids are essential to manage variability from solar, wind, EVs, storage, and distributed energy resources (DERs)
- Aging grid infrastructure, losses, outages, and demand growth are driving investment in digital, automated grids
- Grid modernization programs, loss-reduction mandates, EV integration, and reliability standards are accelerating adoption
- Advanced metering, automation, AI analytics, and DER orchestration are transforming grids into intelligent, flexible networks

#### **Key recommendations for corporate leaders include:**

- Design & build solutions that strongly link revenue to loss reduction, reliability improvement, and flexibility services
- Prioritize Advanced Distribution Management System (ADMS), Advanced metering infrastructure (AMI), substation automation, and Distributed Energy Resources (DER) management where value concentration is highest
- Ensure solutions integrate across legacy operational/tech systems and new digital layers
- Portfolio-scale deployments offer repeatability, long-term contracts, and scale

## Opportunity Snapshot: Smart Grid Solutions

Digitize electricity networks using smart meters, automation, and grid management systems

### Market Signals

- India rolling out 250M+ smart meters under RDSS
- Rising renewable penetration causing a need for grid flexibility and stability
- Annual Market size by 2030: ₹ 20,000 - 25,000 Cr



### What Makes or Breaks It?

- Large-scale smart meter deployment with reliable connectivity
- Grid automation (SCADA, ADMS) for real-time control and load balancing
- Ability to reduce AT&C losses and improve billing efficiency

### Why It Matters NOW?

- Integration of solar/wind requires real-time grid balancing
- Government push for smart metering and DISCOM reform
- Increasing demand for reliable, quality power supply



### Well Aligned Opportunity for

- Power utilities and DISCOMs
- Electrical and grid technology companies
- IoT, telecom, and software providers



### Key Challenges

- DISCOM financial stress impacting adoption
- Integration with legacy grid infrastructure
- Data management and cybersecurity risks



### Business Models

- Smart meter deployment (government tenders)
- Grid digitization projects (SCADA, ADMS)
- SaaS platforms for grid analytics and demand response

Explore this opportunity further with EAI  
consult@eai.in / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

Smart grids modernise India’s electricity system by embedding digital monitoring, automation and two-way communication across generation, transmission and distribution. They enable real-time demand response, renewable integration, loss reduction and outage management.

For India, where DISCOM losses remain high and the share of renewables in the overall grid power is rising, smart grids are the critical enabler of a reliable, efficient and decarbonised power sector, in parallel representing a large and growing business opportunity.

## Market Potential for Smart Grid Solutions in India

Year	Market Size (₹ Cr)	Drivers
2025	7,000-8,000	Smart metering rollouts, pilot grid modernisation projects.
2030	20,000-25,000	National smart metering mission, large-scale automation of DISCOMs.
2040	60,000-70,000	Fully digital, resilient grids integrated with EVs, BESS and DERs.

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
Grid Automation & Control Systems	Substation automation, feeder automation, fault detection	CapEx equipment + long-term service contracts	Reliability requirements and aging grid infrastructure
Advanced Distribution Management Systems (ADMS)	Real-time grid visibility, outage management, load balancing	Enterprise software licenses + SaaS + support	Managing complexity from distributed energy resources (DERs)
Smart Metering & AMI	Advanced metering, remote reading, billing integration	Hardware rollout + data platform subscriptions	Regulatory mandates and need for granular consumption data
DER & Microgrid Management	Orchestration of solar, storage, EVs, microgrids	Software platforms + integration services	Rapid growth of distributed generation
Grid Edge Intelligence & Sensors	Line monitoring, voltage control, asset health sensing	Hardware + analytics software	Improve utilization of existing grid assets

Transmission Digitalization & HVDC Control	Digital substations, HVDC monitoring and control	Large EPC projects + lifecycle services	Long-distance renewable integration and grid interconnection
Energy Storage & Flexibility Management	Battery dispatch, peak shaving, frequency response	Software + performance-based revenue sharing	Grid stability with intermittent renewables
Utility Data Platforms & Analytics	Meter data management, asset analytics, forecasting	SaaS + data management contracts	Explosion of grid and customer data volumes
Grid Cybersecurity & Communications	Secure grid networking, OT cybersecurity	Software licenses + managed security services	Rising cyber threats to critical infrastructure
EV Charging & Load Management	Managed EV charging, vehicle-to-grid integration	Platform fees + transaction-based revenues	Electrification of transport stressing distribution grids

### Typical Project Capacities & Investments Required in India

Project Type	Typical Scale	Indicative CapEx (₹ Cr)	Notes
Advanced Metering Infrastructure (AMI)	1-10 lakh smart meters	40-350	Includes HES/MDMS, comms (RF/PLC/NB-IoT), installs;
Distribution Automation (DA/SCADA/DMS)	50-500 feeders; 33/11 kV grid	20-150	RTUs, FRTUs, reclosers, FLISR, OMS integration.
Outage Management & GIS/ADMS	Utility-wide platform	15-80	Unified OMS+GIS+ADMS; improves SAIDI/SAIFI.
DERMS / VPP (solar+BESS+EVs)	50-500 MW DER portfolio	20-90	Curtailed mgmt., flexibility markets, voltage regulation.
Substation Automation (IEC 61850)	10-50 substations	10-60	IEDs, bays, IEC-61850 comms, cybersecurity.
Grid-scale Power Quality & Analytics	City/zone deployment	5-25	PQ meters, synchrophasors (PMU), analytics for losses & harmonics.
Grid-edge BESS Pilots	5-50 MWh nodes	25-200	Peak shaving, feeder balancing, black-start pilots.

## Underlying Technologies & Processes

Element	Options	Key Traits
Smart metering	AMI, prepaid meters, IoT-enabled	Reduces losses, improves billing efficiency.
Grid automation	SCADA, digital substations, GIS mapping	Enables remote monitoring, faster fault detection.
Demand response	AI/IoT platforms, dynamic pricing	Balances peak demand, integrates RE.
DER integration	Rooftop solar, EVs, BESS linked to smart grids	Two-way power flows; enhances grid flexibility.
Analytics & AI	Load forecasting, fault prediction	Improves reliability, reduces downtime.
Cybersecurity	OT/IT security systems, blockchain traceability	Protects critical infrastructure.

## Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
DISCOM Financial Health & Procurement Complexity	Utilities (primary buyers) face financial constraints and slow procurement cycles	Delayed projects and cash flow uncertainty	State DISCOM losses, tender delays, complex approval processes	Need long-term partnerships and innovative commercial models
Capital Intensity & Unclear Monetization Models	Large investments in grid automation, AMI, and digital infrastructure with long ROI horizons	Profitability challenges and slower private investment	Limited tariff structures that reward grid modernization benefits	Outcome-based contracts and service models becoming essential
Technology Integration & Legacy Infrastructure	Integrating new digital systems with aging grid infrastructure	Higher implementation risk and customization costs	Diverse grid maturity levels across states	Modular, interoperable solutions required
Supply Chain & Geopolitical	Dependence on imported	Cost volatility and deployment	Localization policies,	Supplier diversification and

Risks	electronics, sensors, and communication hardware	delays	cybersecurity concerns, geopolitical supply disruptions	local manufacturing strategies important
Regulatory Fragmentation & Regional Variability	Different state policies, standards, and readiness levels	Uneven market growth and scaling challenges	Variation in smart metering rollout, grid modernization programs	Region-specific strategies and strong regulatory engagement needed

### Prominent Players in the Indian Market

Company / Entity	Focus Areas
Siemens / Schneider Electric / ABB	Grid automation, SCADA, digital substations.
GE Grid Solutions	Smart grid hardware and digital platforms.
Tata Power-DDL	Early mover in smart metering and SCADA & automation.
L&T Electrical & Automation	AMI, distribution automation and GIS solutions.
Honeywell / Landis+Gyr	Smart meters, demand response platforms.
IntelliSmart (EESL + NIIF JV)	India's largest smart metering implementer.

### Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
Grid Orchestration Platforms	Unified platforms that manage DERs, storage, EVs, and loads	Platform lock-in and long-term recurring software revenue
Autonomous Grid Operations (AI-Driven)	AI-driven self-healing and predictive dispatch	Lower opex and step-change reliability improvements
Flexibility & Capacity Market Platforms	Monetization of demand response, storage, and EVs	Creates new market infrastructure and transaction revenue
Grid-Edge Intelligence as a Service	Subscription-based analytics at the grid edge	Scalable SaaS margins layered on hardware
EV-Grid Integration	Managed charging +	Captures value from transport

Ecosystems	vehicle-to-grid platforms	electrification
Utility Digital Twin Platforms	Real-time digital twins of distribution and transmission	Influences multi-billion capex and regulatory decisions
Cyber-Resilient Grid Architectures	Security-by-design grid platforms	Trust and regulatory advantage in critical infrastructure
Grid Data Marketplaces	Monetizable energy, flexibility, and asset datasets	Platform economics and ecosystem control
Microgrid-as-a-Platform Models	Standardized microgrid platforms with financing	Long-term infrastructure-style returns
Regulatory-Adaptive Grid Software	Software that auto-adapts to regulatory changes	Turns compliance into a competitive moat

### Concentric & Satellite Opportunities

- AMI and ADMS system integrators: End-to-end implementers delivering interoperable, cyber-secure and performance-guaranteed smart grid rollouts for DISCOMs.
- DERMS and VPP platforms: Aggregators enabling distributed energy (solar, BESS, EVs) to participate in demand response, ancillary services and flexibility markets.
- Edge communication and IoT OEMs: Concentric manufacturers of RF/NB-IoT gateways, data concentrators and smart sensors adapted for India’s climatic and network conditions.
- Grid analytics and AI-powered diagnostics: Startups providing theft detection, predictive maintenance and load forecasting using real-time meter and SCADA data.
- Cybersecurity & resilience service providers: Specialist firms offering OT/IT penetration testing, incident response and SOC-as-a-service for utilities.
- Dynamic tariff & demand-response apps: Satellite platforms allowing consumers to shift loads, access prepaid billing and monetise flexibility through retail programs.
- Smart microgrid and hybrid packages: Modular solutions integrating LV automation, rooftop PV and BESS for industrial estates and institutional campuses.

## Key Takeaway for Senior Management

Takeaway	Details
Smart grids are the operating system of the future energy system, not an IT upgrade	<ul style="list-style-type: none"> <li>As renewables, EVs, storage, and DERs scale, grid intelligence determines reliability, cost, and decarbonization speed</li> <li><b>Examples:</b> Advanced Distribution Management Systems (ADMS), DERMS, real-time grid visibility platforms</li> <li><b>Highlight:</b> utilities and solution providers that control the grid “brain” become indispensable infrastructure partners</li> </ul>
Value concentrates in control, automation, and analytics—not hardware alone	<ul style="list-style-type: none"> <li>Meters and sensors are entry points; intelligence creates durable value</li> <li><b>Sub-components:</b> AMI + analytics, outage management systems (OMS), substation automation, AI-based load forecasting</li> <li><b>Recommended innovation focus:</b> AI-driven grid optimization and automation</li> </ul>
DER integration is the primary stress test for grid readiness	<ul style="list-style-type: none"> <li>Rooftop solar, EV charging, storage, and microgrids fundamentally change grid dynamics</li> <li><b>Examples:</b> voltage regulation with high rooftop solar, EV load management, bidirectional power flows</li> <li><b>Competitive advantage:</b> grids that manage DERs well avoid capex-heavy upgrades and unlock new revenue pools</li> </ul>
Outcome-based models align incentives and accelerate adoption	<ul style="list-style-type: none"> <li>Utilities increasingly prefer performance-linked outcomes over capex-heavy technology buys</li> <li><b>Examples:</b> loss-reduction contracts, reliability SLAs, flexibility-as-a-service</li> <li><b>Competitive advantage:</b> faster deal closure and long-term, annuity-style revenues</li> </ul>
Portfolio-scale intelligence creates infrastructure economics	<ul style="list-style-type: none"> <li>Grid solutions scale best when deployed across entire utility territories or regions</li> <li><b>Examples:</b> state-wide AMI rollouts, national distribution automation programs</li> <li><b>Recommended innovation focus:</b> centralized grid analytics and standardized architectures</li> </ul>

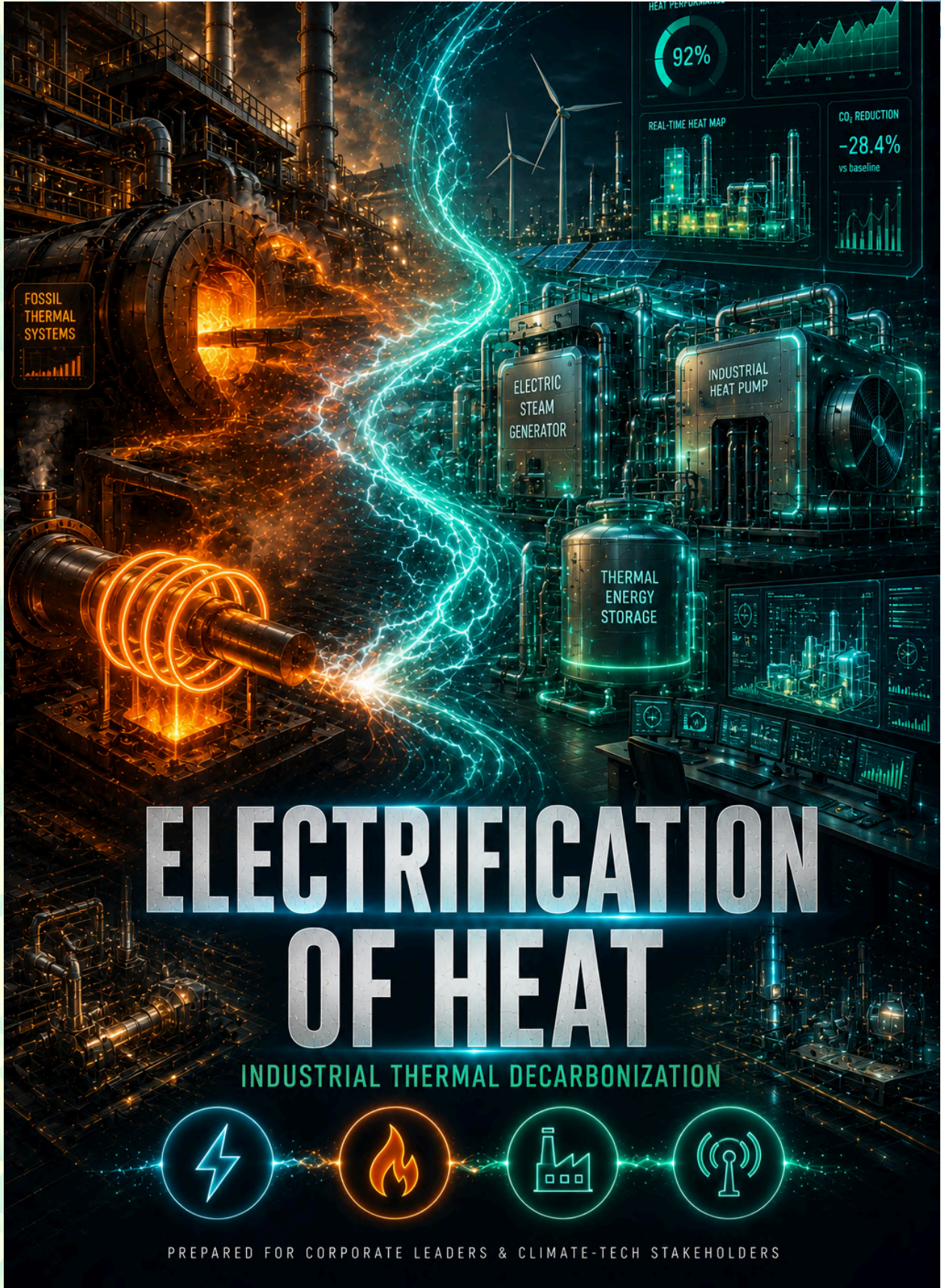
## Next Steps for Corporate Leaders

Smart grid solutions are becoming central to energy system modernization as distributed renewables, EV charging, storage, and flexible loads increase variability on both supply and demand sides. Advanced metering, grid automation, demand response, digital substations, and distribution management platforms enable utilities and large energy users to improve resilience, efficiency, and visibility. As corporates pursue 24/7 clean power, operational uptime, and data-driven energy management, smart grid capabilities are shifting from infrastructure upgrades to strategic enablers of decarbonization and electrification.

This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this market.

Explore this opportunity further with EAI  
Market intelligence | Technology insights | Opportunity Assessment  
consult@eai.in / Call Muthukrishnan - +91 9952910083





# ELECTRIFICATION OF HEAT

INDUSTRIAL THERMAL DECARBONIZATION



PREPARED FOR CORPORATE LEADERS & CLIMATE-TECH STAKEHOLDERS

## Energy Efficiency & Digital Electrification of Heat

*This section provides key inputs on Electrification of Heat Opportunities for corporate leaders.*

### Highlights

- Industrial and building heat accounts for a major share of fossil fuel use; electrification delivers deep Scope 1 emissions reduction
- Heat pumps (low–medium temp), electric boilers, induction heating, and emerging high-temperature heat pumps now cover a wide set of use cases
- Electrified heat pairs naturally with solar, wind, and storage, improving renewable utilization and grid flexibility
- Carbon pricing, fuel volatility, and net-zero commitments are pushing industries and buildings away from gas and coal

### Key recommendations for corporate leaders include:

- Identify the top industries that have a need for this, that has feasible solutions and can afford it - an example could be the chemicals industry
- Overcome capex barriers with ESCO, BOOT, or shared-savings structures
- Combine heat electrification with process optimization, EMS, and demand response for maximum value

## Opportunity Snapshot: Electrification Of Heat

Replace fossil-fuel-based heating with electric systems

### Market Signals

- Rising fuel costs causing a shift toward electric heating solutions
- Increasing adoption of heat pumps and electric boilers in industry
- Annual Market size by 2030: ₹ 12,000 - 15,000 Cr



### What Makes or Breaks It?

- Selection of suitable tech (heat pumps / electric boilers / induction) based on temperature needs
- Integration with existing processes without production disruption
- Access to low-cost electricity to ensure operating cost advantage

### Why It Matters NOW?

- Decarbonisation of hard-to-abate industrial processes is becoming high priority
- Improved efficiency: heat pumps deliver 2–4x energy efficiency (COP) and cost savings
- Availability of renewable electricity enabling low-carbon heat



### Well Aligned Opportunity for

- Industrial equipment manufacturers (boilers, heating systems)
- Engineering/EPC firms (process integration)
- Energy service companies (ESCOs)



### Key Challenges

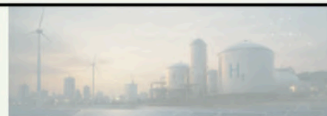
- High upfront capex for equipment replacement
- Process compatibility issues in high-temperature industries
- Grid reliability and power availability constraints



### Business Models

- Target low/medium temperature industries (food, textiles, pharma)
- Offer ESCO/OPEX models to reduce upfront investment

Explore this opportunity further with EAI  
consult@eai.in / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

Electrification of heat—using renewable electricity to power electric boilers, heat pumps, induction systems, infrared heaters, arc furnaces and other advanced thermal technologies—offers a transformational pathway to decarbonize India’s industrial energy system. Coupled with India’s rapidly falling renewable electricity prices and emerging green-power markets, electrified heat provides a practical, scalable alternative that can reduce emissions, improve efficiency and lower long-term operational costs.

With India’s renewable energy boom, evolving regulatory landscape and industry demand for efficient decarbonization pathways, electrified heat is poised to become a cornerstone of the country’s industrial transformation. Solution providers that act early will secure market leadership and economic competitiveness from providing solutions at scale, positioning themselves at the forefront of India’s clean-energy future.

## Market Potential for Electrification of Heat in India

*(Estimates include all industrial and commercial heating applications that will use electricity)*

Year	Market Size (₹ Cr)	Capacity Outlook (extra electricity demand)	Drivers
2025	6000 - 7,000	5 - 6 GW	Cost advantage emerging, strong regulatory push, early adopters demonstrating viability
2030	12,000 - 15,000	12 - 15 GW	Industrial electrification moves to scale, heat pumps and electric boilers become standard, high-temp pilots grow
2040	20,000 - 25,000	25 - 30 GW	Electrification becomes the dominant heating pathway for most sectors, high-temperature adoption becomes mainstream

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
Industrial High-Temperature Heat Pumps	Process heat (80–200 °C) for chemicals, food,	Equipment sales + long-term service contracts	Decarbonizing fossil-fuel industrial heat

	paper		
Utility-Scale Power-to-Heat Systems	Electric boilers, grid-balancing heat for districts	EPC projects + heat supply contracts	Renewable integration and grid flexibility
Commercial & Campus Heat Pump Systems	Hospitals, airports, campuses, large buildings	CapEx + performance-based O&M	Rising gas costs and building decarbonization mandates
Residential Heat Pumps	Space and water heating	Product sales + installer ecosystems	Policy incentives and consumer electrification
District Heating Electrification	Large heat pumps, electric boilers for networks	Infrastructure projects + heat tariffs	Urban decarbonization and air-quality regulation
Hybrid Fossil-to-Electric Heat Systems	Transitional systems combining gas and electric	Equipment sales + optimization software	Phased decarbonization in legacy plants
Electrified Steam & Process Heating	Electric boilers, electrode boilers	EPC + service contracts	Steam demand without direct combustion
Heat Pumps with Waste Heat Integration	Upgrading industrial or data-centre waste heat	Project-based + shared-savings models	Improve efficiency and reduce energy costs
Digital Control & Optimization for Heat Electrification	Smart control of electrified heat assets	SaaS + lifecycle services	Manage power costs and grid constraints
Heat-as-a-Service Models	Outsourced heating with electrified systems	Long-term Opex / energy-service contracts	Lower customer capex and risk

### Typical Project Capacities & Investments Required in India

Project Type	Typical Capacity	Indicative CapEx (₹ Cr)	Notes
Small	5 - 10 MW	20 - 50	Mix of heat pumps + electric boilers + induction
Medium	20 - 50 MW	130 - 325	Strong need for grid upgrades & PPA arrangements

Large	Upto 100 MW	600 - 1000	High impact on grid load, requiring dedicated feeders/substation expansion.
-------	-------------	------------	---

### Underlying Technologies & Processes

Element	Options	Key Traits
Low Temp Heat (<120°C)	Used in Textiles, FMCG, Food processing, Pharmaceuticals, Dairy, Paper, Distilleries	Highest efficiency, High speed, low thermal inertia, Faster heating
Medium Temp Heat (120-400°C)	Used in Chemicals, Pharma, Textiles, FMCG, Auto, Refineries, Food, Plastics	Rapid start-up, highly modular, High control precision, Suitable for retrofits or localised heating
High Temp Heat (400-1,600°C)	Used in Steel, Foundry, Glass, Ceramics, Cement, Metals, Heavy Manufacturing	High energy efficiency at scale
Thermal Energy Storage (TES), Automation	Delivers stable heat, VFDs, SCR controllers, PLC/SCADA systems	Peak-load management, precision heating, reduced losses
Waste Heat Recovery (WHR), Heat Pumps	Combines waste-heat upgrade with electrified systems	Best fit for chemicals, refineries, cement and steel plants

### Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
Capital Requirements & Financing Barriers	Significant upfront investment for electrification equipment and infrastructure upgrades	Longer payback periods impacting investment decisions	Limited financing structures for industrial decarbonization upgrades	Energy-as-a-service or performance-based financing models needed
Electricity Cost vs Conventional Fuels Economics	Electrified heat must compete with coal, gas, and biomass on cost	Slow adoption if operating costs increase	Industrial electricity tariffs often high; cross-subsidy structures	Need renewable integration (RE PPAs/captive solar) to improve economics

Grid Reliability & Power Availability	High-temperature industrial processes require continuous heat supply	Operational risk if power quality or uptime is inconsistent	Regional grid stability differences; peak demand constraints	Hybrid solutions with storage or backup systems required
Technology Readiness & Process Integration Complexity	Retrofitting electric boilers, heat pumps, induction heating into existing plants	Higher engineering costs and operational uncertainty	Aging industrial infrastructure; sector-specific heat requirements	Pilot projects and modular deployment strategies important
Supply Chain & Policy/Geopolitical Risks	Dependence on imported components (power electronics, advanced heat pumps)	Cost volatility and deployment delays	Localization mandates, currency fluctuations, evolving policies	Supplier diversification and local manufacturing partnerships critical

### Prominent Players in the Indian Market

Company / Entity	Focus Areas
Thermax Ltd	Electric boilers, heat pumps and industrial steam solutions
SAZ Boilers	Electric and steam boiler systems, industrial boilers, heat exchangers
Voltas (Tata Group)	Heat pump and HVAC portfolio
LG Electronics India	Heat pumps and HVAC systems relevant for electrified heat
Inductotherm Group India	induction melting/heating equipment
Electrotherm - Engineering & Technologies	Advanced induction melting & heating solutions, especially for steel and foundries
Thermax Ltd	Beyond boilers, engages in turnkey infrastructure and thermal electrification projects
Larsen & Toubro (L&T)	Major electrical cables and components supplier critical to electrification projects

## Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
Heat-as-a-Service Platforms	Provider owns electrified heat systems and sells heat outcomes	Creates long-term, infrastructure-like revenues
High-Temperature Electrification Breakthroughs	Modular, scalable ultra-high-temp heat pumps	Unlocks hardest-to-abate industrial emissions
Power-Heat-Grid Co-Optimization Software	AI-driven optimization across electricity, heat, and storage	Converts cost volatility into competitive advantage
Waste-Heat-to-Electric-Heat Loops	Closed-loop systems upgrading waste heat electrically	Step-change efficiency and carbon reduction
Electrified Steam-as-a-Service	Outsourced electric steam with performance guarantees	Addresses large, conservative industrial markets
Carbon-Indexed Heat Contracts	Heat priced on €/MWh and €/tCO <sub>2</sub> avoided	Enables premium pricing and compliance alignment
Hybrid Transition Architectures	Smart hybrid systems optimized over time	De-risks customer transition pathways
District Heat Electrification Ecosystems	Integrated city-scale power-to-heat platforms	Captures policy-backed, long-duration demand
Standardized Electrification Retrofit Kits	Plug-and-play electrified heat modules	Mass-market scalability beyond bespoke projects
Electrification + Financing Bundles	Embedded financing tied to energy savings	Accelerates adoption and deal velocity

## Concentric & Satellite Opportunities

- High-Temperature Industrial Heat Pump (HTHP) OEMs: Providers developing high-efficiency, multi-stage heat pumps that can reliably deliver industrial steam and hot water up to 160C (and beyond), replacing medium-temperature fossil fuel boilers.
- Modular Thermal Energy Storage (TES) Solutions: Concentric suppliers offering advanced TES systems (e.g., molten salt, ceramics, phase change materials) to decouple electric heating from peak grid hours, enabling consumption of low-cost renewable power.

- **Compact Electric Boiler and Heater Integration:** OEMs specializing in highly compact, high-pressure electric steam boilers and resistance/induction heating elements for flexible, direct insertion into existing low-to-medium temperature process lines.
- **Advanced Refrigerant and Component Manufacturing:** Manufacturers focused on developing and scaling environmentally benign, high-performance refrigerants (e.g., natural refrigerants like CO<sub>2</sub> and specialized, quiet compressors for heat pump systems).
- **Waste Heat Recovery and Re-use Systems:** Heat exchanger and pump providers focused on systems that capture low-grade waste heat from industrial processes or data centers and efficiently upgrade it using heat pumps for re-injection into the process or district heating networks.
- **Heat-as-a-Service (HaaS) Providers:** Companies offering long-term contracts for the installation, financing and maintenance of electrified heating systems (e.g., heat pumps, electric boilers), eliminating high upfront capital costs for the end-user.
- **Building Energy Management Systems (BEMS) and Digital Twins:** Software platforms integrating electrified HVAC, solar PV and storage to create a holistic Digital Twin of the building's thermal and electric flows, ensuring optimal, lowest-cost operation and comfort.

### Key Takeaway for Senior Management

Takeaway	Details
Electrification of heat is a core industrial transformation lever, not a fuel swap	<ul style="list-style-type: none"> <li>● It reshapes cost structures, carbon exposure, and operational flexibility—especially for Scope 1 emissions</li> <li>● <b>Examples:</b> industrial heat pumps replacing gas boilers; electric furnaces in food/textiles; electrified district heating</li> <li>● <b>Recommended innovation focus:</b> system redesign around electricity, not one-to-one equipment replacement</li> </ul>
Temperature segmentation determines economics and scalability	<ul style="list-style-type: none"> <li>● Returns depend on matching technology to heat grade and duty cycle</li> <li>● <b>Sub-components:</b> <ul style="list-style-type: none"> <li>● Low–medium temp (≤200°C): industrial heat pumps</li> <li>● Medium temp: electric boilers, resistive heating</li> <li>● High temp (emerging): high-temp heat pumps, hybrid electric systems</li> </ul> </li> </ul> <p><b>Competitive advantage:</b> higher COP, faster payback, and broader applicability than single-tech approaches</p>
Power cost, flexibility, and grid integration are decisive success	<ul style="list-style-type: none"> <li>● Electrified heat is only competitive when electricity is optimized</li> </ul>

factors	<ul style="list-style-type: none"> <li>● <b>Examples:</b> behind-the-meter solar, hybrid RE + BESS, demand response, time-of-use optimization</li> <li>● <b>Recommended innovation focus:</b> smart load management and flexible electrified processes</li> </ul>
Outcome-based solutions and models accelerate adoption and scale	<ul style="list-style-type: none"> <li>● Capex sensitivity remains high in industrial heat</li> <li>● <b>Examples:</b> ESCO/BOOT models, electrification-as-a-service, shared savings</li> <li>● <b>Competitive advantage:</b> faster deal flow and infrastructure-like recurring returns</li> </ul>

### Next Steps for Corporate Leaders

Electrification of heat is emerging as a key lever for industrial decarbonization as corporations seek to replace fossil-based boilers, furnaces, and process heat systems with heat pumps, electric boilers, induction heating, and other electric thermal technologies. As power grids decarbonize and carbon pricing tightens, electrified heat pathways offer both emissions reduction and operational efficiency benefits for low- and medium-temperature segments, while high-temperature applications continue to advance through emerging solutions and hydrogen/e-fuel hybrids.

This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this market.

Explore this opportunity further with EAI  
 Market intelligence | Technology insights | Opportunity Assessment  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083



# SECTION 5 MOBILITY

EV Manufacturing | Components | Charging/Swapping | Low-Carbon ICE Vehicles



# Section 5

## Mobility

India’s mobility transition is EV-led but pragmatic, balancing rapid electrification with low-carbon ICE solutions to ensure affordability, scale, and infrastructure readiness.

### Market Scale & Momentum:

India is the world’s largest EV market for 2-wheelers and 3-wheelers, with EV penetration of ~10–12% overall.

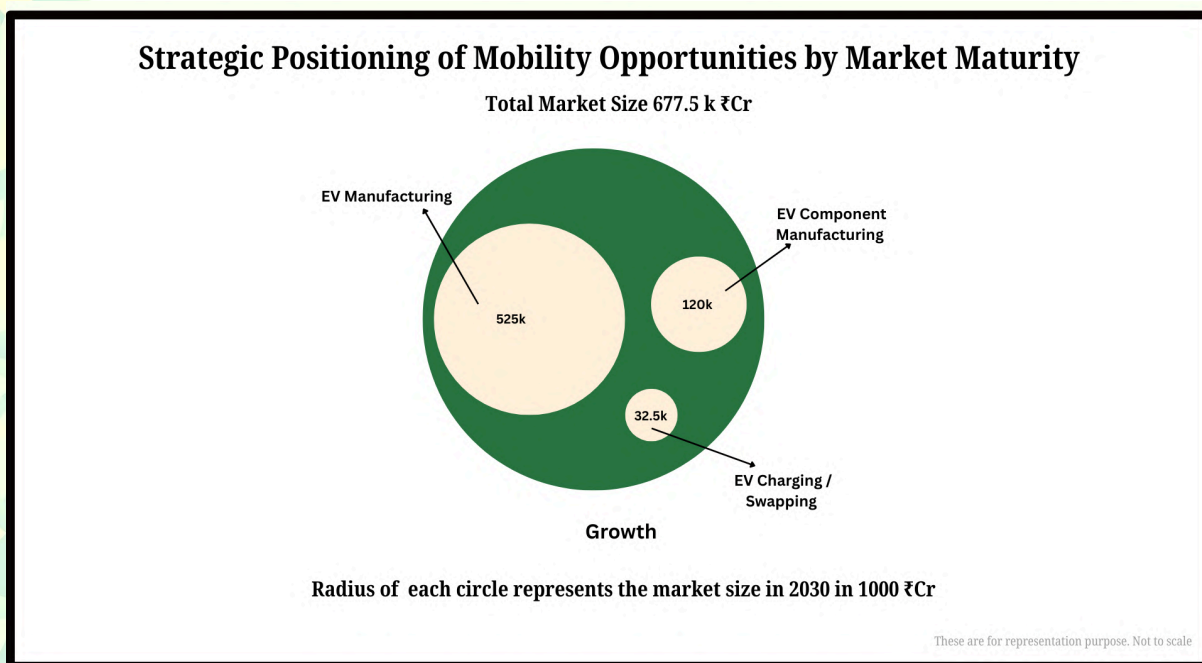
National targets aim for 30% EV sales by 2030 across vehicle segments.

### Key Segments:

- **EV Manufacturing:** Strong domestic OEM presence across 2W, 3W, buses, and passenger cars
- **EV Components:** Motors, power electronics, BMS gaining rapid localisation
- **Charging & Swapping:** Fast rollout of public charging; swapping emerging for 2W/3W
- **Low-Carbon ICE:** Ethanol blending, flex-fuel, CNG/LNG as transition solutions

### Growth Drivers:

- FAME-II & Auto PLI incentives
- Falling battery costs
- Urban air quality concerns
- Fleet electrification by e-commerce and logistics players



**Strategic Trends:**

- Electrification first in shared, fleet, and urban mobility
- Convergence of EVs, batteries, and renewable power
- Gradual decline of pure ICE, not abrupt replacement

**Executive takeaway:**

India's mobility decarbonisation will be driven by cost-effective EVs, supported by low-carbon fuels as a bridge—creating a large, multi-decade opportunity across manufacturing, infrastructure, and energy integration. For investors and corporates, the mobility sector provides opportunities at multiple stages, from high-growth EV and component manufacturing to scalable charging and swapping networks, as well as low-carbon-fuel platforms.

# EV VALUE-CHAIN COMPONENTS



## LI-ION BATTERY MANUFACTURING

Battery Materials and Components  
Cell Manufacturing  
Module Assembly

1

2

## EV POWERTRAIN & VEHICLE COMPONENTS

E-motor  
Controller  
Inverter  
Power electronics  
Chargers



## VEHICLE OEM MANUFACTURING

2W, 3W, Cars  
Buses  
Trucks  
Fleet vehicles

3

4

## CHARGING INFRASTRUCTURE

AC chargers  
DC fast charging  
Battery swapping  
Software platforms



## ENERGY ECOSYSTEM INTEGRATION

Renewable integration  
V2G  
Smart grid  
Energy management

5

6

## DOWNSTREAM SERVICES & DIGITAL LAYER

Fleet management  
Leasing  
Mobility-as-a-Service  
Financing  
Insurance



## END-OF-LIFE & CIRCULAR ECONOMY

Battery second-life  
Vehicle Component Recycling  
Lithium recovery

7

**AI MANUFACTURING INTELLIGENCE**

<b>PRODUCTION EFFICIENCY</b> 98.7%	<b>QUALITY INDEX</b> [Graph]	<b>SYSTEM STATUS</b> OPTIMAL
---------------------------------------	---------------------------------	---------------------------------

**POWER ELECTRONICS**   **E-DRIVES**   **INVERTERS & CONTROLLERS**   **SiC SEMICONDUCTORS**

**BATTERY INTELLIGENCE**  
SOH: 98.2%  
EST. RANGE: 520 km

**VEHICLE SYSTEMS DIAGNOSTICS**

# EV COMPONENT MANUFACTURING

POWER ELECTRONICS • E-DRIVES • INTELLIGENT MOBILITY SYSTEMS

⚡   🔋   🏭   🧠

PREPARED FOR CORPORATE LEADERS & CLIMATE-TECH STAKEHOLDERS

## ***Mobility***

### ***EV Component Manufacturing***

*This section provides key inputs on EV Component Manufacturing Opportunities for corporate leaders.*

#### **Highlights**

- Rapid demand growth across EV value chains as OEMs scale production and localize supply for batteries, motors, power electronics, and control systems
- High value concentration in select components (battery packs, e-axes, inverters, BMS, thermal systems) where technology depth drives margins
- Strong localization and policy tailwinds encouraging domestic manufacturing and OEM–supplier partnerships
- Multiple end-market opportunities across 2W/3W, passenger EVs, commercial vehicles, and stationary storage adjacencies

#### **Key recommendations for corporate leaders include:**

- Focus on high-differentiation components where performance, safety, and reliability matter more than scale alone
- Secure OEM and Tier-1 partnerships early through co-development and long-term supply agreements
- Design components for platform reuse across vehicle segments to maximize scale and capital efficiency

## Opportunity Snapshot: EV Component Manufacturing

Manufacture key EV components such as electric motors, controllers & drivetrain systems

### Market Signals

- EV growth driving demand for localized component supply chains
- Strong policy push via PLI schemes
- Annual Market size by 2030: ₹ 20,000 - 25,000 Cr



### What Makes or Breaks It?

- Cost-competitive manufacturing at scale
- Technology capability in power electronics (inverters, BMS, controllers)
- Strong OEM partnerships for long-term supply contracts

### Why It Matters NOW?

- OEMs pushing for localization to reduce costs and supply risks
- Rapid scaling in 2W/3W EV segments and fleet adoption
- Opportunity to integrate into global EV supply chains



### Well Aligned Opportunity for

- Auto component manufacturers (Tier 1 / Tier 2 suppliers)
- Electronics and semiconductor players
- Battery and powertrain startups



### Key Challenges

- Competition from China
- High quality and reliability standards for OEM integration



### Business Models

- Partner with OEMs for platform-level supply agreements
- JV with global tech players for advanced components

Explore this opportunity further with EAI  
consult@eai.in / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

EV component manufacturing spans motors, controllers, inverters, power electronics, axles, chargers and thermal systems — the backbone of the EV value chain beyond batteries. Localising these components cuts import dependence, reduces costs and creates a robust domestic supply base.

With India's EV market set to surge, component manufacturing represents both a large industrial opportunity and a strategic necessity for self-reliance under *Atmanirbhar Bharat*.

## Market Potential for EV Component Manufacturing in India

*Estimates for market potential provided below are for non-battery EV components, mainly motors, inverters, chargers and charge controllers and power train components such as axles.*

Year	Market Size (₹ Cr)	Drivers
2025	4,000-5,000	Demand from 2W/3W OEMs; FAME-II localisation mandates.
2030	20,000-25,000	Scale-up in 4W EVs, buses, CVs; localisation of drivetrains & electronics.
2040	1,10,000-1,30,000	Deep EV penetration; India as an export hub for global supply chains.

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
Integrated e-drive systems	Motors, inverters, gearboxes	Tier-1 system supply to OEMs	OEM push for compact, integrated propulsion
Power electronics (inverters, converters)	Traction control, energy conversion	High-volume component supply	Efficiency, range, and cost pressure
Electric traction motors	Passenger & commercial EVs	Standardized motor platforms	Global EV volume growth
Power semiconductors (Si / SiC)	Inverters, onboard chargers	Semiconductor manufacturing + long-term OEM	Shift to high-efficiency SiC architectures

		supply	
Onboard chargers & DC-DC converters	Vehicle charging & power distribution	Modular power electronics platforms	Fast-charging adoption
Thermal management systems	Battery, motor, cabin cooling/heating	System integration with vehicle platforms	Battery performance & durability needs
E-axles & drivetrain modules	Integrated motor-drive-axle units	Plug-and-play drivetrain solutions	OEM demand for faster EV development
Contract EV component manufacturing	OEM-designed subsystems	Build-to-spec manufacturing services	OEM asset-light strategies
Software-enabled EV components	Controls, diagnostics, OTA-ready hardware	Component + software monetization	Software-defined vehicle transition

### Typical Project Capacities & Investments Required in India

Component Line	Typical Capacity (annual)	Indicative CapEx (₹ Cr)	Notes
Traction Motors (PMAC/IPM/Induction)	100k-300k units	120-300	Stator/rotor machining, winding, magnet insertion, end-of-line dynos.
Inverters / Power Electronics (Si/SiC)	100k-250k units	100-220	SMT + power module assembly, potting, burn-in; SiC adds test complexity.
e-Axles (motor+inverter+gearbox)	50k-150k units	250-600	Precision gear line, assembly & NVH labs; OEM validation heavy.
Onboard Chargers (3.3-22 kW) & DC-DC	150k-400k units	60-150	SMT + power stages; automotive-grade reliability testing.
Thermal Systems (liquid plates, chillers, pumps)	150k-400k packs-equivalent	40-120	Vacuum brazing, leak/pressure tests, coolant validation.
Wiring Harness & Busbars	300k-800k sets	25-70	Crimping, overmoulding, HV insulation/hipot test.
Connectors/Relays /Contactors (HV/LV)	500k-1,500k units	30-100	Tooling-intensive; UL/IEC automotive certifications.

Transmission / Gear Sets (EV)	80k-200k units	120-280	Gear cutting, hardening, grinding, clean-room assembly.
Telematics/VCU/E CU	250k-700k units	25-60	Electronics + embedded software; cybersecurity testing.
DC Fast Chargers (30-180 kW)	5k-20k units	30-90	Power stacks, dispensers, safety; field service network key.
Die-cast/Stamped Enclosures	10k-50k tonnes	150-350	Giga/HPDC presses, toolroom; also serves battery/PCS housings.

### Underlying Technologies & Processes

Element	Options	Key Traits
Motors	BLDC, PMSM, induction, hub motors	Efficiency, torque, cost trade-offs across segments.
Controllers & Inverters	Si/SiC-based electronics	SiC improves efficiency, reduces losses, critical for fast charging.
Power electronics	DC-DC converters, onboard chargers	Enable safe, efficient charging and power flow.
Thermal management	Air-cooled, liquid-cooled, phase change	Keeps batteries & motors within safe limits.
Transmission & axles	Integrated e-axles, gear reduction systems	Improve compactness and efficiency.
Charging hardware	Portable AC chargers, DC fast chargers	Localisation cuts costs, ensures compatibility.
Integration	Software + hardware co-design, BMS links	Defines overall efficiency and reliability.

### Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
Supply Chain Localization & Import Dependency	Dependence on imported electronics, semiconductors, magnets, and advanced materials	Cost volatility and supply disruptions	China-dominated supply chains; geopolitical risks affecting sourcing	Develop local vendor ecosystem and multi-source procurement strategies

Rapid Technology Evolution & Platform Changes	Frequent changes in EV architectures, battery systems, and power electronics	Risk of product obsolescence and stranded investments	Diverse OEM standards; evolving vehicle platforms	Flexible manufacturing lines and modular component designs needed
Demand Uncertainty & OEM Concentration Risk	Component demand tied closely to EV adoption rates and OEM production cycles	Revenue volatility and capacity utilization risks	Policy-driven market growth; varying adoption across vehicle segments	Diversify across 2W, 3W, passenger, commercial EVs, and stationary storage components
Cost Competitiveness & Margin Pressure	Price pressure from OEMs and competition from global suppliers	Thin margins for Tier-2/Tier-3 manufacturers	Scale advantages of global players; high tooling and certification costs	Move up value chain into high-tech components (BMS, software-integrated electronics)
Capital Requirements & Quality Compliance	Investment needed for automation, testing, certification, and safety standards	Increased upfront costs and longer ROI timelines	Strict automotive standards (AIS, ISO); skilled workforce shortages	Invest in advanced manufacturing capabilities and quality systems early

### Prominent Players in the Indian Market

Company / Entity	Focus Areas
Bosch India	Motors, inverters, controllers for 2W/4W EVs.
Valeo India	Powertrain components, onboard chargers.
Mahle Electric Drives	E-motors and drive systems.
Lucas TVS	Hub motors, controllers; partnerships with 24M for advanced systems.
Minda Industries (UNO Minda)	EV-specific switches, controllers, charging components.
Sona Comstar	EV driveline, hub motors and differential assemblies.
Rico Auto, Musashi Auto	Transmission and drivetrain parts.

Exicom Tele-Systems	Charging and power electronics.
---------------------	---------------------------------

### Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
Integrated e-drive platforms	Platform supply contracts across multiple OEMs	Fewer parts, lower cost, faster OEM adoption
Power-electronics leadership (SiC)	SiC module fabs, long-term supply lock-ins	Step-change in range and charging speed
Software-defined components	Component-plus-software subscriptions	Recurring revenue beyond part sales
Standardized EV component platforms	Global standardized component ecosystems	Scale economics and faster time-to-market
Thermal systems as performance enablers	Premium thermal platforms for EV OEMs	Direct impact on range, safety, and fast charging
Component modularization for OEM speed	EV kit” subsystems for new entrants	Reduces OEM engineering burden
Semiconductor–component vertical integration	Chip-to-system integration platforms	Supply security + performance tuning
Component data & diagnostics platforms	Predictive maintenance & analytics services	Improves reliability and lifecycle value
Low-carbon & traceable components	Green-premium component contracts	Meets OEM Scope-3 and regulatory needs
Contract manufacturing for EV subsystems	EV component manufacturing services	Flexible capacity and faster scaling

### Concentric & Satellite Opportunities

- Motor, inverter & e-axle suppliers: Concentric Tier-1 ecosystem producing high-efficiency drivetrains, SiC inverters and integrated e-powertrains for OEMs.
- Thermal management & enclosure fabricators: Local manufacturers of cooling plates, housings and battery-safe materials designed for tropical climates.
- Connector, harness & power electronics vendors: Domestic supply chains for HV connectors, relays and busbars to reduce import dependency.
- Testing, validation & certification labs: Facilities for EMC, NVH and functional safety ensuring automotive-grade reliability and export readiness.

- Automation & tooling service providers: Firms building specialised assembly lines, robotics and precision dies for EV component mass production.
- Software & firmware engineering firms: Satellite innovators creating motor control, BMS and VCU software IP for domestic and export markets.
- Circular supply chains & recycling partnerships: Collaboration with recyclers for copper, aluminium and magnet recovery to close material loops.

### Key Takeaway for Senior Management

Takeaway	Details
Value concentrates in a few “system-defining” components—not across all parts	<ul style="list-style-type: none"> <li>● Margins and bargaining power accrue to components that define vehicle performance and safety</li> <li>● <b>Examples</b>: battery packs &amp; BMS, e-axles, inverters, power modules (SiC), thermal management</li> <li>● <b>Recommended innovation focus</b>: system-level engineering and performance optimization</li> <li>● <b>Highlight</b>: suppliers of system-defining components become strategic partners, not price-takers</li> </ul>
Automotive-grade quality and reliability are the real entry barriers	<ul style="list-style-type: none"> <li>● OEM qualification cycles, PPAP, ASPICE/ISO, and long-term warranties create high switching costs</li> <li>● <b>Sub-components</b>: functional safety (ISO 26262), EMC compliance, lifecycle testing, traceability</li> </ul>
Platform reuse beats single-model customization	<ul style="list-style-type: none"> <li>● Components designed for reuse across 2W/3W/PV/CV platforms scale faster and cheaper</li> <li>● <b>Examples</b>: modular inverters, standardized e-axles, scalable BMS architectures</li> <li>● <b>Recommended innovation focus</b>: modular, software-configurable component platforms</li> <li>● <b>Competitive advantage</b>: higher volumes per SKU and lower capex per program</li> </ul>
Software is increasingly embedded in hardware value	<ul style="list-style-type: none"> <li>● Control algorithms, firmware, diagnostics, and OTA capability drive differentiation</li> <li>● <b>Examples</b>: motor control software, inverter firmware, BMS analytics, predictive maintenance</li> <li>● <b>Competitive advantage</b>: recurring revenue, data moats, and customer lock-in</li> </ul>

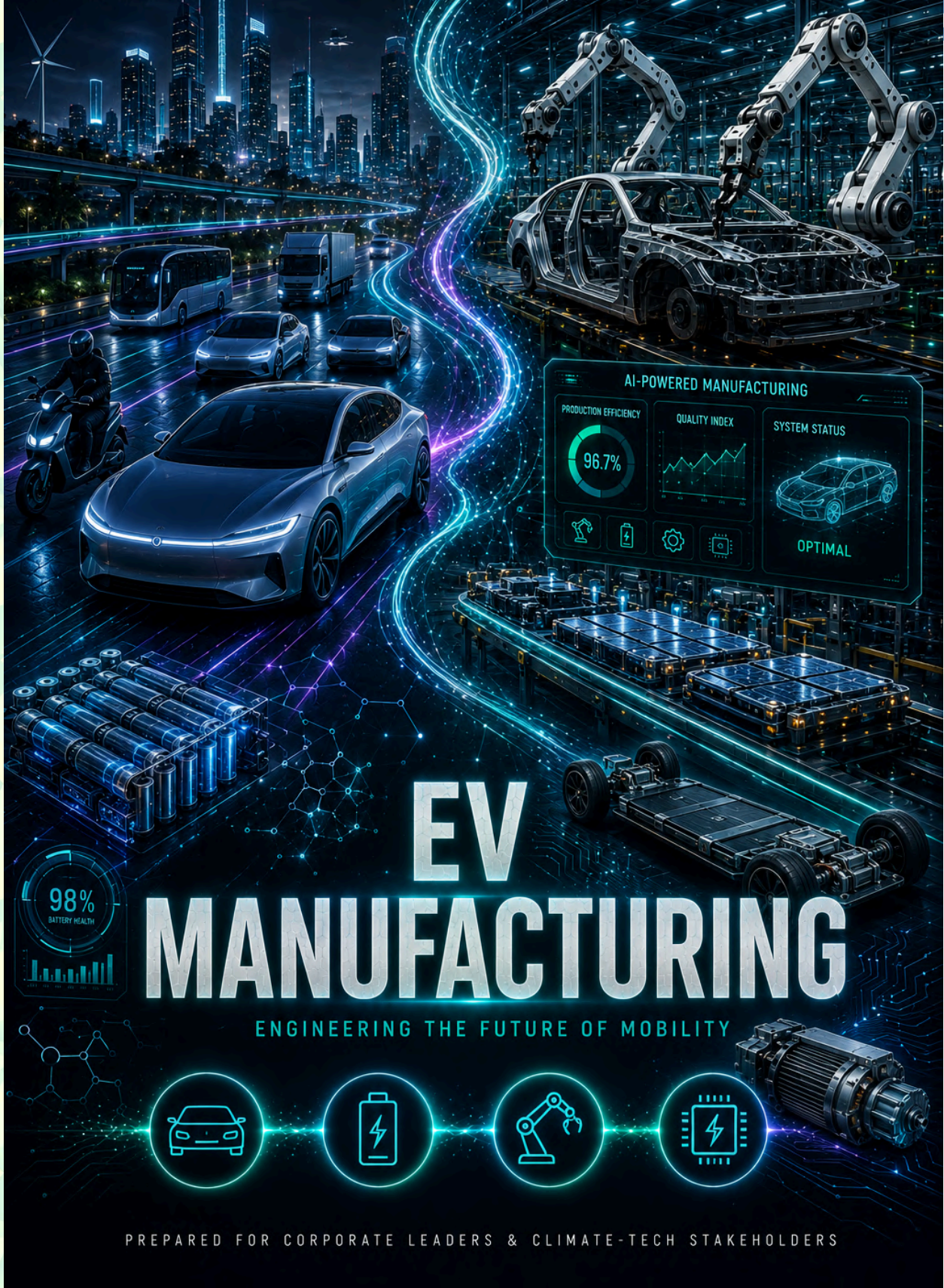
## Next Steps for Corporate Leaders

EV component manufacturing is moving into an expansion phase as electrification accelerates across two-wheelers, three-wheelers, commercial fleets, and passenger vehicles. Localization trends, supply-chain resilience priorities, and government incentives are creating opportunities for new entrants and existing automotive suppliers.

This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this market.

Explore this opportunity further with EAI  
Market intelligence | Technology insights | Opportunity Assessment  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083





# EV MANUFACTURING

ENGINEERING THE FUTURE OF MOBILITY

PREPARED FOR CORPORATE LEADERS & CLIMATE-TECH STAKEHOLDERS

## ***Mobility EV Manufacturing***

*This section provides key inputs on EV Manufacturing Opportunities for corporate leaders.*

### **Highlights**

- Structural demand growth driven by electrification mandates, declining battery costs, urban air-quality regulations, and total cost of ownership advantages over ICE vehicles
- Value shifting from vehicles to platforms, where software, battery systems, power electronics, and vehicle architecture determine competitiveness more than assembly scale
- Value shifting from vehicles to platforms, where software, battery systems, power electronics, and vehicle architecture determine competitiveness more than assembly scale
- Multiple segment opportunities across 2W/3W, passenger EVs, commercial fleets, and last-mile logistics, each with distinct economics and adoption curves

#### **Key recommendations for corporate leaders include:**

- Focus on platform-led vehicle architectures (skateboard platforms, modular components) to enable faster model rollout and cost efficiencies
- Build software and data capabilities across vehicle control, diagnostics, OTA updates, and fleet analytics
- Target fleet and B2B demand first (logistics, mobility, corporate fleets) to accelerate scale and utilization

## Opportunity Snapshot: EV Manufacturing

Manufacture electric vehicles (2W, 3W, 4W, buses) using battery-powered drivetrains

### Market Signals

- India EV penetration rising rapidly: 2W/3W (>10–15%), 4W (still <5%)
- Demand led by fleet operators (last-mile, e-commerce, ride-hailing)
- Annual Market size by 2030: ₹ 1,40,000 - 1,50,000 Cr



### What Makes or Breaks It?

- Cost competitiveness; Lower running cost vs ICE (~₹1–2/km vs ₹6–8/km)
- Reliable battery sourcing & integration (range, safety, lifecycle)
- Strong distribution and after-sales service network

### Why It Matters NOW?

- Improving affordability due to falling battery costs
- Strong regulatory push (FAME-II, state EV policies, PLI schemes) towards e-mobility



### Well Aligned Opportunity for

- Auto OEMs and EV startups
- Fleet operators integrating vehicles
- Electronics and component manufacturers



### Key Challenges

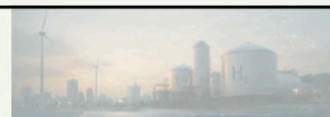
- Charging infrastructure gaps (especially for 4W and buses)
- Higher upfront price compared to conventional vehicles
- Supply chain dependency (cells, electronics)



### Business Models

- Focus on high-adoption segments (2W, 3W, commercial fleets)
- Localize components (battery packs, motors, controllers)
- Partner with fleet operators for assured demand

Explore this opportunity further with EAI  
consult@eai.in / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

India's EV manufacturing opportunity spans 2W, 3W, 4W, buses and commercial vehicles — the engines of the transport transition. With policy pushes (FAME-II, PLI), state incentives and rising consumer adoption, EV manufacturing is becoming a strategic industry for job creation, technology development and fossil fuel import reduction.

Localised EV production also enables India to build a strong export base for Asia and Africa, making it both a domestic growth story and a global supply chain opportunity.

## Market Potential for EV Manufacturing in India

Year	EV Sales (units)	Market Size (₹ Cr)	Drivers
2025	20-22 lakh	45,000-50,000	Dominated by 2W/3W; bus orders scaling.
2030	60-65 lakh	1,40,000-1,50,000	30% penetration target; 4W adoption accelerates.
2040	2-2.2 crore	5,00,000-5,50,000	Near-total penetration in 2W/3W; buses & CVs mainstream.

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
Mass-market passenger EVs	Urban & suburban mobility	High-volume platform manufacturing + OEM sales	Regulatory mandates & total cost of ownership parity
Premium & performance EVs	Luxury, long-range personal mobility	Margin-led, software-enhanced vehicle sales	Consumer demand for performance, tech, and brand
Affordable / entry-level EVs	First-time EV buyers, emerging markets	Cost-optimized platforms + scale sourcing	Price sensitivity & urban electrification
Electric SUVs & crossovers	Family and multi-purpose vehicle	Platform sharing across segments	Global SUV demand + electrification
Electric pickup trucks	Personal and commercial hauling	Iconic model electrification	Fleet electrification + fuel savings

Electric commercial vans	Last-mile delivery, logistics	Fleet contracts + volume sales	E-commerce growth & city emission rules
EV platforms for multiple brands	Passenger & commercial vehicles	Modular skateboard platforms	Capex efficiency & faster model rollout
Software-defined EVs	Connected, autonomous-ready vehicles	Vehicle + software monetization	Digital features, OTA updates, data revenues
Vertically integrated EV manufacturing	EVs + batteries + power electronics	End-to-end value chain control	Cost reduction & supply-chain security
Regionally localized EV production	Domestic EV markets	Localized manufacturing & compliance	Trade policy, incentives, and supply resilience

### Typical Project Capacities & Investments Required in India

Project Type	Typical Capacity (annual)	Indicative CapEx (₹ Cr)	Notes
2W EV final assembly	0.3-1.0 million units	300-800	Stamping outsourcing common; in-house pack line boosts control.
3W EV assembly	50,000-200,000 units	80-250	Modular GA lines; swapping-ready variants for fleets.
Passenger car EV plant	50,000-200,000 units	1,200-3,000	Body shop, paint, GA; e-axle integration; vendor park adds 15-25% capex externally.
E-bus manufacturing	1,000-5,000 buses	300-900	Depot charging integration, stainless/aluminium bodies.
Battery pack line (captive)	1-3 GWh/yr	120-450	LFP/LMFP-first; AIS-156/038 compliance lab included.
e-Drive (motor+inverter)	100,000-300,000 units	250-600	SiC ramp readiness; dyno & EMC labs.

### Underlying Technologies & Processes

Element	Options	Key Traits
Vehicle platforms	2W, 3W, 4W, buses, CVs	Segment-specific designs; cost vs. range priorities.
Drivetrains	BLDC, PMSM motors; integrated e-axles	Defines efficiency, torque and cost.

Battery integration	LFP/NMC packs, swappable modules	Safety, performance and cost are critical.
Charging systems	AC onboard, DC fast, swapping interfaces	Interoperability and grid readiness.
Thermal management	Air/liquid cooling for packs & drivetrains	Ensures reliability in Indian climate.
Vehicle intelligence	Telematics, OTA updates, V2G features	Improves fleet economics and user experience.
Manufacturing processes	Stamping, welding, automation, final assembly	Localisation and lean supply chains cut costs.

### Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
Supply Chain Localization & Import Dependence	Heavy reliance on imported battery cells, semiconductors, and electronics	Cost volatility and production disruptions	Dependence on China and global supply chains; currency risks	Invest in local component ecosystem and strategic supplier partnerships
Cost Competitiveness & Profitability Pressure	High upfront vehicle costs compared to ICE vehicles	Margin pressure and slower consumer adoption	Price-sensitive Indian market; subsidy-dependent demand	Focus on platform optimization, localized manufacturing, and scale economies
Charging Infrastructure & Ecosystem Maturity	Limited charging network affecting adoption	Demand growth uncertainty impacting production planning	Uneven infrastructure development across states and cities	Align manufacturing strategy with infrastructure expansion and fleet segments
Policy Dependence & Regulatory Evolution	EV demand influenced by incentives and regulatory frameworks	Business model uncertainty with policy shifts	FAME schemes, state subsidies, and tax policies evolving	Diversify across segments and maintain flexible pricing strategies
Technology Transition & Competitive	Rapid innovation cycles in batteries,	Risk of technological obsolescence	Increasing competition from global OEMs	Invest in software differentiation, modular platforms,

Intensity	software, and vehicle platforms	and high R&D costs	and startups	and partnerships
-----------	---------------------------------	--------------------	--------------	------------------

### Prominent Players in the Indian Market

Company / Entity	Focus Areas
Tata Motors	Market leader in EV 4Ws and buses; Nexon EV, Tigor EV; electric bus orders nationwide.
Mahindra Electric	Strong in 3W/4W EVs; scaling SUV EV platforms.
Ola Electric	Leading EV 2W manufacturer; expanding into 4Ws; giga-factory plans.
Ather Energy	Premium EV 2W maker with proprietary packs and software.
TVS Motor / Bajaj Auto	Rapidly scaling e-2W and e-3W platforms.
Hero Electric / Okinawa / Ampere	Volume players in affordable e-2Ws.
BYD India	Premium EV 4Ws, buses; local assembly with expansion plans.
Ashok Leyland (Switch Mobility)	Electric buses and light commercial EVs.

### Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
Software-defined vehicles (SDVs)	Vehicle software platforms & subscriptions	Recurring revenues, faster feature evolution
Skateboard & modular EV platforms	Platform licensing & contract manufacturing	Capex efficiency and speed to market
Vertical integration of batteries	Integrated EV–battery ecosystems	Cost, supply security, performance
Cost-down through simplification	Ultra-low-cost EV platforms	Structural cost advantage
Fleet-first EV manufacturing	Fleet-dedicated EV programs	Guaranteed demand and fast scale
Regionalized EV	Replicable regional EV hubs	Incentive capture & supply

manufacturing		resilience
Vehicle-as-a-Service (VaaS)	EV subscription & leasing platforms	Higher lifetime value
Fast-charging–optimized EV design	Premium charging-enabled models	Superior user experience
EVs as grid assets (V2G)	V2G-enabled fleet solutions	Monetizable flexibility
Circular EV manufacturing	Circular mobility ecosystems	Regulatory and cost advantage

### Concentric & Satellite Opportunities

- **Battery pack & drivetrain integration:** Co-located facilities assembling packs, motors and inverters into modular vehicle architectures.
- **Component and sub-system suppliers:** Tier-1 and Tier-2 networks producing chassis, harnesses, sensors and control units aligned with Make-in-India goals.
- **Testing & homologation centres:** National labs providing AIS, EMC and safety certification to accelerate market readiness and exports.
- **EV design & prototyping studios:** Satellite R&D houses focusing on lightweight materials, aerodynamics and platform modularity.
- **Financing & leasing innovations:** Fleet-leasing, battery-as-a-service and green credit models enabling wider adoption and cash-flow stability.
- **Charging, swapping & service infrastructure:** End-to-end mobility ecosystems integrating depots, digital payments and predictive maintenance.
- **Recycling & second-life battery ecosystems:** Circular collaborations recovering metals, refurbishing packs and repurposing components into stationary storage.
- **Structural adhesive dispensers:** Automated robots applying high-strength glues replacing 70% welds; focusing on e-rickshaws and e-2 wheelers.

### Key Takeaway for Senior Management

Takeaway	Details
EV manufacturing is a platform and systems business, not a vehicle assembly business	<ul style="list-style-type: none"> <li>● Long-term winners are defined by control over <b>battery systems, power electronics, software, and vehicle architecture</b>, not just body-in-white and assembly scale</li> <li>● <b>Examples:</b> skateboard platforms, integrated e-axes, centralized vehicle control units (VCUs).</li> <li>● <b>Recommended innovation focus:</b> modular vehicle platforms and system-level integration</li> <li>● <b>Competitive advantage:</b> faster model launches, lower unit</li> </ul>

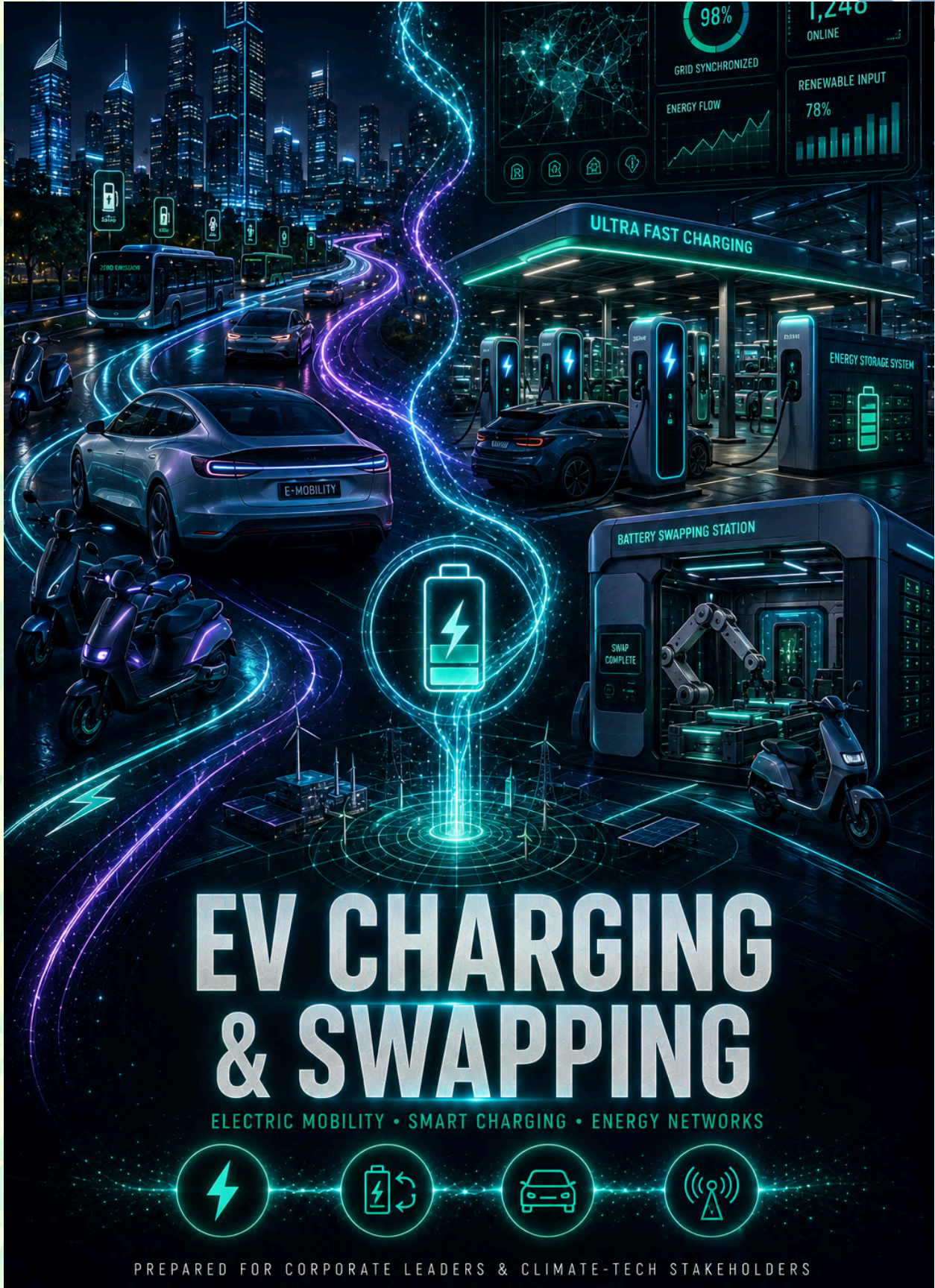
	costs, and higher platform reuse across segments
Battery strategy is the single biggest determinant of cost and differentiation	<ul style="list-style-type: none"> <li>● Battery pack design, sourcing, and lifecycle performance drive 30–40% of vehicle cost</li> <li>● <b>Sub-components:</b> cell chemistry selection, pack engineering, thermal management, BMS software</li> <li>● <b>Recommended innovation focus:</b> chemistry-agnostic pack platforms and advanced battery intelligence</li> </ul>
Software and data are becoming core value creators	<ul style="list-style-type: none"> <li>● EVs are software-defined products with ongoing monetization potential</li> <li>● <b>Examples:</b> OTA updates, remote diagnostics, energy optimization, fleet analytics</li> <li>● <b>Recommended innovation focus:</b> vehicle OS, cloud connectivity, and data-driven services</li> <li>● <b>Competitive advantage:</b> recurring revenue streams and long-term customer lock-in</li> </ul>
Fleet and B2B segments are the fastest path to scale and profitability	<ul style="list-style-type: none"> <li>● Fleet buyers value TCO, uptime, and analytics more than brand</li> <li>● <b>Examples:</b> last-mile logistics, corporate fleets, shared mobility</li> <li>● <b>Recommended innovation focus:</b> fleet-specific vehicle variants and digital fleet management tools</li> <li>● <b>Competitive advantage:</b> predictable demand, faster scale-up, and lower customer acquisition costs</li> </ul>
Localization and ecosystem partnerships are strategic, not tactical	<ul style="list-style-type: none"> <li>● Supply-chain resilience and localization affect margins and delivery reliability</li> <li>● <b>Examples:</b> local power electronics, motors, battery components, software partners</li> <li>● <b>Recommended innovation focus:</b> co-development partnerships and localized platform ecosystems</li> <li>● <b>Competitive advantage:</b> faster iteration cycles and supply security</li> </ul>

### Next Steps for Corporate Leaders

EV manufacturing in India is entering a scale-up phase as electrification accelerates across two-wheelers, three-wheelers, passenger vehicles, and commercial fleets. Policy incentives, falling battery costs, and fleet-led adoption are driving OEM activity and opening space for both incumbents and new entrants. This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this market

Explore this opportunity further with EAI  
 Market intelligence | Technology insights | Opportunity Assessment  
 consult@eai.in / Call Muthukrishnan - +91 9952910083





# EV CHARGING & SWAPPING

ELECTRIC MOBILITY • SMART CHARGING • ENERGY NETWORKS

PREPARED FOR CORPORATE LEADERS & CLIMATE-TECH STAKEHOLDERS

## ***Mobility*** ***EV Charging / Swapping***

This section provides key inputs on EV Charging / Swapping Opportunities for corporate leaders.

### **Highlights**

- Critical infrastructure layer for EV adoption - Charging and swapping networks directly determine EV penetration, utilization, and customer confidence across 2W/3W, passenger, and fleet segments.
- Multiple monetization pathways emerging - Revenue from energy sales, subscriptions, fleet contracts, advertising, data services, and grid services
- Strong policy and ecosystem tailwinds - Government incentives, urban planning mandates, and OEM partnerships accelerating deployment and utilization
- Under-optimized software and systems - Interoperability, fast charging, battery swapping, software platforms, and energy management remain under-optimized—creating room for winners

### **Key recommendations for corporate leaders include:**

- Focus on logistics hubs, commercial fleets, 2W/3W corridors, and captive demand before retail expansion
- Align with OEMs, fleet operators, utilities, and real-estate owners to lock in demand and sites
- Enable smart charging, load management, and integration with solar/BESS for margin and resilience

## Opportunity Snapshot: EV Charging & Swapping

Provide energy to EVs via charging stations or battery swapping networks

### Market Signals

- High growth in 2W/3W swapping and 4W fast charging networks
- EV adoption accelerating; hence strong demand for public and fleet charging infra
- Annual Market size by 2030: ₹ 10,000 - 12,000 Cr



### What Makes or Breaks It?

- Reliable uptime + fast charging/swapping cycles
- High utilization (>25–35% load factor) via fleet tie-ups
- Strategic site selection (high-traffic corridors, urban hubs)

### Why It Matters NOW?

- Charging infra is a key bottleneck for EV adoption
- Fleet electrification (e-commerce, ride-hailing) driving high utilization demand
- Opportunity for recurring revenue



### Well Aligned Opportunity for

- Energy companies and utilities
- Fleet operators and mobility platforms
- Infra developers and charging startups



### Key Challenges

- Low utilization in early stages
- High capex: ₹5–15 lakh per charger (AC/DC mix)
- Grid connectivity and land access constraints



### Business Models

- Deploy chargers in urban hubs, highways, and fleet depots
- Build battery swapping networks for 2W/3W fleets
- Partner with OEMs and fleet operators for assured demand

Explore this opportunity further with EAI  
consult@eai.in / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

As EV adoption accelerates, charging and swapping infrastructure becomes the backbone of India's e-mobility transition. Reliable, accessible and affordable charging reduces range anxiety, improves fleet economics and ensures grid integration of millions of EVs. Charging caters to private and long-haul users, while swapping offers fast turnaround for 2W/3W fleets.

Together, these create a scalable energy distribution network, reduce oil imports and enable India to meet its EV30@2030 targets. And in the process present a large and attractive opportunity for Indian businesses and corporates.

## Market Potential for EV Charging / Swapping in India

Year	Market Size (₹ Cr)	Chargers / Swap Stations	Drivers
2025	2,000-3,000	~100,000 chargers; ~2,500 swap stations	Early FAME-II incentives; fleet electrification.
2030	10,000-12,000	~500,000 chargers; ~10,000 swap stations	30% EV penetration; urban infra scale-up.
2040	30,000-35,000	>1.5M chargers; >25,000 swap stations	Mass adoption across passenger & commercial fleets.

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
Highway DC fast charging	Long-distance travel	Asset-heavy network ownership	Range anxiety reduction
Urban public fast charging	City commuting, ride-hailing	Utilization-driven station economics	Urban EV density growth
Destination & workplace charging	Offices, malls, hotels	Host-funded / revenue-share model	Dwell-time charging demand
Fleet & depot charging	Delivery, buses, logistics	Long-term fleet contracts	Fleet electrification mandates
OEM-led charging ecosystems	Brand-specific EV charging	Vehicle-integrated charging networks	Customer experience differentiation

Energy-major charging networks	Retail fuel sites, highways	Integrated energy retail model	Fuel-to-electrons transition
Platform-based charging networks	Mixed public & private charging	Hardware + SaaS platform	Asset-light scaling
Battery swapping (passenger vehicles)	High-utilization urban EVs	Battery-as-a-Service (BaaS)	Downtime reduction
Battery swapping (2W / 3W)	Urban mobility, delivery	Standardized battery infrastructure	Standardized battery infrastructure
Charging hardware & technology	Fast chargers, software	Equipment sales + service contracts	Infrastructure build-out

### Typical Project Capacities & Investments Required in India

Type	Typical Capacity	Indicative CapEx (₹)	Notes
AC Public Charging (Level 1/2)	7-22 kW per gun	0.6-2.5 lakh / gun	Apartments, offices, malls; low grid impact.
DC Fast (Light Vehicles)	30-60 kW	8-20 lakh / gun	2W/3W/4W mixed use; metro corridors.
DC Fast (HPC)	120-180 kW	25-45 lakh / gun	Highway hubs; split cabinets + liquid-cooled cables.
Ultra-Fast (HPC+)	250-360 kW	60-120 lakh / gun	Premium highway / fleet depots; high demand charges.
Bus Depot Charging	1-5 MW aggregate	₹5-15 Cr / depot	60-200 e-buses; pantograph/CCS mix; load management.
Battery Swapping - 2W/3W	50-300 swaps/day/site	₹10-25 lakh / swap kiosk + ₹1-3 Cr battery pool	Economics driven by utilisation + battery financing.
Battery Swapping - LCV	30-100 swaps/day/site	₹40-90 lakh / site + ₹3-8 Cr battery pool	Standardisation critical; depot-first model.
Hub with PV+BESS	200-800 kW PV + 0.5-2 MWh BESS	₹3-12 Cr	Shaves peaks; arbitrage; improves uptime where the grid is weak.

## Underlying Technologies & Processes

Feature	EV Charging	Battery Swapping
Infrastructure	Chargers + grid	Battery lockers + charging backend
Time to Charge	30 mins to 6 hours	<2 minutes
Vehicle Compatibility	Needs standard plug	Needs standard battery interface
Battery Ownership	Owned by user	Owned by operator
Tech Focus	Grid & power electronics	Battery pack + IoT + logistics
Smart Charging	Maximize battery life	Off-peak hour charging to minimize cost

## Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
Utilization Risk & Demand Uncertainty	Charging infrastructure utilization dependent on EV adoption rates	Delayed revenue realization and lower ROI	EV penetration varies by state, vehicle segment, and urban density	Focus on fleet segments (2W/3W/logistics buses) with predictable demand
Capital Intensity & Profitability Challenges	High upfront investment in chargers, grid upgrades, batteries (swapping), and land	Long payback periods and margin pressure	Low tariffs and price-sensitive users limit revenue potential	Develop asset-light models and strategic partnerships (OEMs, fleets, real estate)
Grid Connectivity & Infrastructure Constraints	Power availability, grid capacity, and approval timelines impact	Slower rollout and operational complexity	DISCOM approvals vary regionally; grid reliability challenges	Select locations aligned with grid capacity and renewable integration

	deployment			
Technology Standardization & Interoperability Issues	Different charging standards, battery formats, and OEM specifications	Operational inefficiencies and scaling challenges	Fragmented ecosystem, especially in swapping for 2W/3W segments	Support open standards and collaborate with OEM ecosystems
Policy, Regulatory & Location-Specific Risks	Evolving incentives, tariff structures, and state policies	Business model uncertainty and regional variability	State-specific EV policies; land regulations; electricity pricing structures	Maintain regulatory flexibility and diversify geographic footprint

### Prominent Players in the Indian Market

Company / Entity	Project Details
Tata Power EZ Charge	India's largest public EV charging network with 80,000+ home, public and fleet charging points.
Fortum India	Operates fast-charging corridors on highways and in metros; partnerships with OEMs and DISCOMs.
ChargeZone	Building fast-charging highways and urban hubs; 13,000+ charging points installed.
Magenta ChargeGrid	Provides grid-integrated charging stations, solar-powered chargers and fleet charging hubs.
Jio-BP Pulse	JV of Reliance & BP; setting up multi-energy stations with EV charging across India.
Battery Smart	Delhi-based startup; India's largest 3W battery swapping network with 30,000+ daily swaps.
Bounce Infinity	Provides scooter battery swapping and operates swap stations in metro cities.
Ola Electric	Developing Hypercharger network for its 2W EVs; 100+ stations under rollout.
Ather Energy	Runs Ather Grid — a network of fast chargers across 100+ cities.

## Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
Charging as a location-based platform	Real-estate–anchored charging platforms	High utilization + long-term moat
Fleet-first charging economics	Depot charging + fleet energy contracts	Faster breakeven, predictable cash flows
Battery-as-a-Service (BaaS)	Subscription-based battery platforms	Lowers EV upfront cost
Ultra-fast charging hubs	Highway energy hubs	Enables EV parity with ICE refueling
Swapping for high-utilization segments	Urban swapping networks	Superior for taxis, delivery, 2W/3W
Software-defined charging networks	Charging SaaS & energy management platforms	Higher margins via optimization
Energy retail integration	Energy retail integration	Increases customer stickiness
Grid-interactive charging (V2G-ready)	Grid-services-from-charging models	Monetizes flexibility
Standardization & interoperability	Neutral charging marketplaces	Accelerates adoption
Carbon-aware & renewable-linked charging	Green charging certificates & contracts	Corporate ESG demand

## Concentric & Satellite Opportunities

- **Charger manufacturing & component supply:** Domestic production of DC fast chargers, cables, connectors and switchgear to meet Bharat/DC-001 and CCS standards.
- **CPO & EMP network operators:** Concentric players building interoperable charging and payment ecosystems across highways, cities and fleets.
- **Battery swapping infra & logistics firms:** Operators managing battery pools, kiosks and data-driven routing for 2W/3W and LCV fleets.
- **Renewable-powered charging hubs:** Integration of rooftop solar and BESS at charging depots to stabilise grids and lower operating costs.

- Digital payment & roaming platforms: Unified UPI-based solutions enabling frictionless billing and real-time energy settlement between operators.
- Fleet energy management & analytics platforms: Satellite systems optimising charging schedules, SoC and total cost of ownership for logistics operators.
- Battery health & recycling alliances: Cross-sector ecosystem reclaiming used batteries for stationary storage, ensuring circular value retention.

### Key Takeaway for Senior Management

Takeaway	Details
Charging & swapping is an energy-platform business, not a hardware rollout	<ul style="list-style-type: none"> <li>• Value accrues to networks that control software, utilization, pricing, and grid interaction—not just charger counts</li> <li>• <b>Examples</b>: network operating systems, dynamic pricing, roaming/interoperability layers</li> <li>• <b>Competitive advantage</b>: higher utilization, faster payback, and ecosystem lock-in</li> </ul>
Utilization beats footprint as the primary economic driver	<ul style="list-style-type: none"> <li>• ROI depends more on charger/swapping throughput than on site count, and thus emphasis should be on generating predictable revenues and superior unit economics</li> <li>• <b>Sub-components</b>: fleet contracts, depot charging, 2W/3W corridors, logistics hubs</li> <li>• <b>Recommended innovation focus</b>: demand aggregation and fleet-first deployment models</li> </ul>
Swapping wins where uptime and speed matter; charging wins where dwell time exists	<ul style="list-style-type: none"> <li>• The two models serve different use cases and should be deployed selectively</li> <li>• <b>Examples</b>: swapping for 2W/3W fleets and last-mile delivery; fast charging for highways and commercial hubs</li> <li>• <b>Recommended innovation focus</b>: hybrid networks combining charging + swapping</li> <li>• <b>Competitive advantage</b>: broader addressable market with optimized capex</li> </ul>
Grid integration and energy management are emerging value pools	<ul style="list-style-type: none"> <li>• Smart charging reduces peak demand and unlocks grid services revenue</li> <li>• <b>Examples</b>: demand response, peak shaving, solar + BESS integration</li> <li>• <b>Recommended innovation focus</b>: AI-driven load management and energy optimization</li> <li>• <b>Competitive advantage</b>: lower energy costs and additional revenue streams</li> </ul>
Data and customer experience	<ul style="list-style-type: none"> <li>• Seamless payments, reliability, and analytics</li> </ul>

determine long-term defensibility	<p>drive repeat usage</p> <ul style="list-style-type: none"> <li>● <b>Examples:</b> app-based discovery, uptime SLAs, predictive maintenance</li> <li>● <b>Competitive advantage:</b> sticky customers and network effects</li> </ul>
-----------------------------------	---

### Next Steps for Corporate Leaders

EV charging and battery swapping are entering a scaling phase as electrification accelerates across logistics, last-mile, shared mobility, and municipal fleets. Multiple infrastructure models — including depot charging, public fast charging, and swapping — are progressing in parallel as policy, OEM alignment, and fleet economics improve.

This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this market.

**Explore this opportunity further with EAI**  
**Market intelligence | Technology insights | Opportunity Assessment**  
**consult@eai.in / Call Muthukrishnan - +91 9952910083**



# SECTION 6 WASTE MANAGEMENT

Battery Recycling | Industrial Waste Valorisation | MSW & Plastic | Solar & Textile



## Section 6

# Waste Management

Waste management is a core pillar of India's circular economy, turning environmental liabilities into materials, energy, and value while reducing emissions and import dependence.

### Market Scale & Urgency:

India generates 63-70 million tonnes of municipal solid waste annually, with volumes rising sharply alongside EVs, solar, and consumer goods.

Regulatory push via EPR mandates is accelerating formal recycling and processing.

### Key Segments:

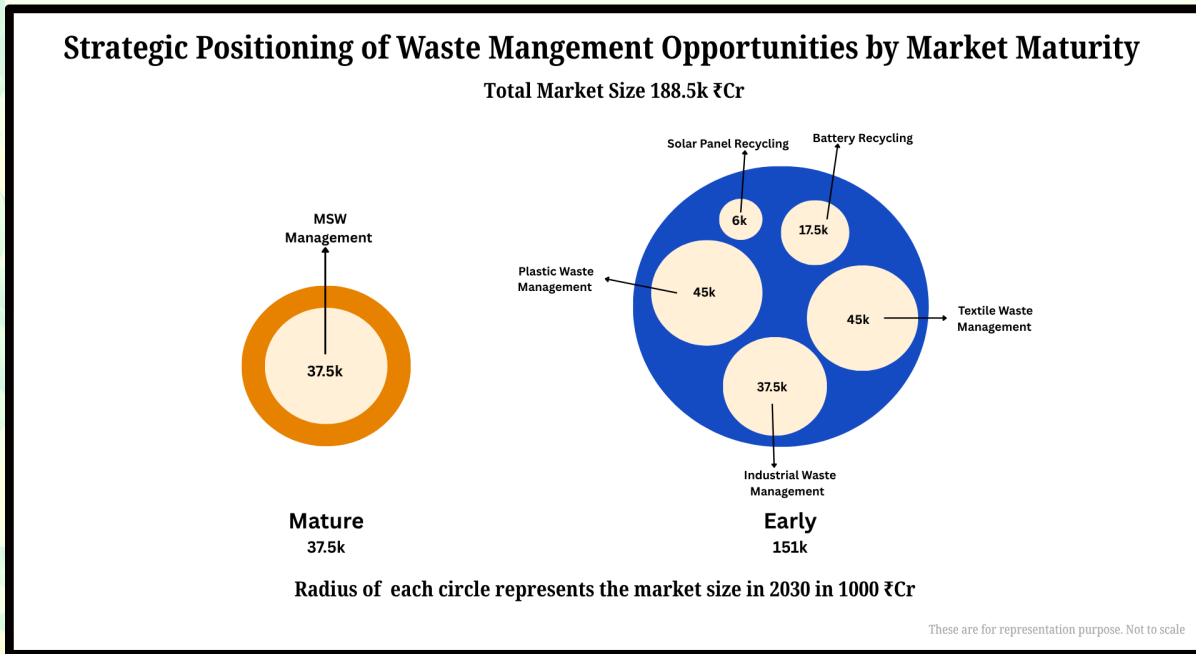
- **Battery Recycling:** Critical for EV scale-up and recovery of lithium, cobalt, nickel
- **Plastic Waste Management:** EPR-driven recycling and chemical recycling growth
- **Industrial Waste Valorisation:** Fly ash, slag, solvents for cement & construction
- **MSW Management:** Biomethanation, waste to energy (WtE), composting
- **Solar Panel & Textile Recycling:** Emerging, high-future relevance

### Growth Drivers:

- Extended Producer Responsibility (EPR) regulations
- Rising raw material costs and supply security concerns
- Urbanisation and consumption growth
- Circular economy and ESG pressure

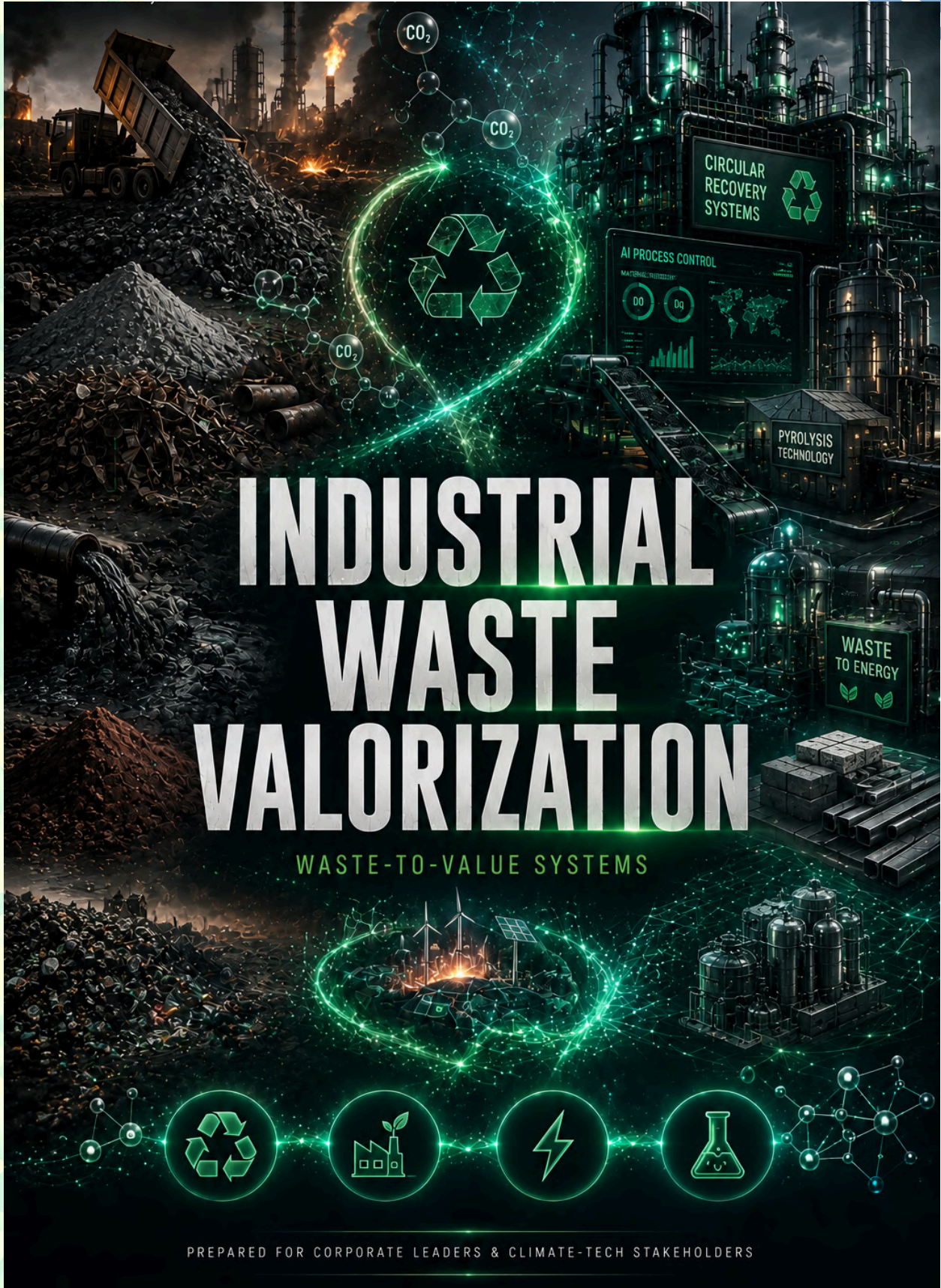
### Strategic Trends:

- Shift from disposal to resource recovery
- Integration of recycling with manufacturing supply chains
- Technology-driven segregation and processing



**Executive takeaway:**

Waste management in India is evolving from a compliance activity to a strategic decarbonisation and resource-security opportunity with strong regulatory tailwinds. For investors and corporates, waste management is transforming into a structured infrastructure and resource-recovery route with value in battery and plastic recycling, waste valorisation, and circular-materials ventures.



# INDUSTRIAL WASTE VALORIZATION

WASTE-TO-VALUE SYSTEMS

PREPARED FOR CORPORATE LEADERS & CLIMATE-TECH STAKEHOLDERS

## **Waste Management Industrial Waste Valorization**

*This section provides key inputs on Industrial Waste Valorization Opportunities for corporate leaders.*

### **Highlights**

- Converting industrial by-products into fuels, materials, or chemicals reduces disposal costs while creating new value pools
- Industries such as steel, cement, chemicals, power, mining, food processing, and pulp & paper generate high-volume, high-energy or mineral-rich waste streams
- Landfill restrictions, EPR norms, carbon pricing, and raw-material volatility are accelerating adoption of circular solutions
- Proven processes such as co-processing, material recovery, biochemical conversion, and waste-to-energy now support bankable projects

### **Key recommendations for corporate leaders include:**

- Prioritize materials that have predictable supply - eg., slag, fly ash, red mud, spent catalysts, gypsum, and select industrial effluents
- Use multiple routes for better valorization & monetization - material recovery, co-processing, bio-conversion, or thermal routes based on calorific value and mineral content
- Tie up with cement, construction, chemicals, and energy buyers to lock in revenue certainty
- Structure BOOT, revenue-sharing, or tipping-fee-plus-offtake models to align incentives and accelerate adoption.

## Opportunity Snapshot: Industrial Waste Valorization

Collect, treat, manage and valorize industrial waste

### Market Signals

- Growth in common treatment facilities (TSDFs, CETPs)
- Rise of industrial waste valorization platforms
- Annual Market size by 2030: ₹ 10,000 - 12,000 Cr



### What Makes or Breaks It?

- Regulatory compliance (CPCB/SPCB approvals, audit-ready operations)
- Access to industrial clusters for steady waste volumes
- Integrated treatment capability (collection → processing → disposal)

### Why It Matters NOW?

- Growth in chemicals, pharma, and manufacturing sectors
- Increasing enforcement of CPCB/SPCB compliance norms
- Rising need for safe disposal and recycling solutions



### Well Aligned Opportunity for

- Waste management and environmental services companies
- Infrastructure/EPC players
- Chemical and industrial ecosystem players



### Key Challenges

- Lack of awareness and technologies to valorise diverse industrial waste
- Logistics complexity and traceability of categories such as hazardous waste



### Business Models

- Develop specialized TSDFs (Treatment, Storage, Disposal Facilities)
- Operate waste valorization facilities for industrial clusters
- Offer end-to-end waste management services for industries

Explore this opportunity further with EAI  
consult@eai.in / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

India's industries — cement, steel, chemicals, power, paper — generate millions of tonnes of solid, liquid and gaseous wastes annually. Traditionally treated as liabilities, these streams can be valorized into fuels, materials and chemicals. Examples include using fly ash in cement, slag in road construction, plastics in pyrolysis, or effluents in bio-CNG.

Industrial waste valorization cuts disposal costs, reduces environmental risk, unlocks new revenue streams and supports circular economy goals, aligning with both ESG mandates and Net Zero ambitions, thus creating verticalized business opportunities in diverse sectors.

## Market Potential for Industrial Waste Valorization in India

Year	Market Size (₹ Cr)	Drivers
2025	2,000-3,000	Fly ash/cement integration, early plastics-to-fuel projects.
2030	10,000-12,000	Scaling across steel slag, red mud, chemical by-products, e-waste integration.
2040	30,000-40,000	Deep industrial circularity, carbon-credit backed waste valorization hubs.

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
Waste-to-Energy (Thermal)	Incineration, CHP from industrial waste	Tipping fees + energy sales	Rising landfill costs and energy recovery mandates
Refuse-Derived & Solid Recovered Fuels (RDF/SRF)	Fuel substitution in cement, power plants	Waste processing fees + fuel offtake	Fossil fuel displacement and CO <sub>2</sub> reduction
Hazardous Waste Valorization	Treatment and recovery from toxic residues	High-margin treatment contracts	Stricter environmental regulation
Waste-to-Fuels (Gasification)	Conversion to syngas, methanol,	Long-term offtake + licensing	Demand for low-carbon fuels

	ethanol		
Carbon & Off-Gas Utilization	Fermentation of CO/CO <sub>2</sub> into chemicals	Product sales + licensing	Industrial decarbonization pressure
Industrial Sludge & Residue Recovery	Material recovery from sludges and ashes	Project-based + service contracts	Cost of disposal and material scarcity
Metal & Mineral Recovery from Waste	Slag, tailings, and ash processing	Equipment + revenue share	Circular economy and critical minerals
Waste Heat & Energy Integration	Heat recovery linked to waste processing	Integrated EPC + energy sales	Efficiency and decarbonization targets
On-Site Industrial Valorization Systems	Embedded waste conversion units	Build-own-operate models	Minimize logistics and compliance risk
Digital Optimization & Monitoring	Process control and performance analytics	SaaS + lifecycle services	Improve yields and regulatory compliance

### Typical Project Capacities & Investments Required in India

Project Type	Typical Capacity	Indicative CapEx (₹ Cr)	Notes
Slag grinding → supplementary cementitious material (SCM)	0.3-1.0 MTPA	70-200	Steel/copper slag to GGBS/SCM; close to steel + cement clusters.
Fly-ash beneficiation & classification	0.2-1.0 MTPA	25-80	Improves fineness/LOI; premium grades for blended cements.
Red-mud/bauxite residue to bricks/ceramics/aggregates	50-200 TPD	15-50	Additives + sintering/geopolymerisation; environmental risk mitigation.
Industrial solvent recovery (pharma/chemicals)	30-150 KLPD	10-40	Fractionation, azeotropic/activated carbon polish; QA critical.
Used oil re-refining (lube/base oils)	100-300 TPD	60-180	Hydrotreating/clay polishing; BIS/API specs for marketability.

Plastics/packaging industrial scrap to recycled resins	10-50 KTPA	30-120	Hot-wash, extrusion, decontam; food-grade lines higher capex.
FGD/chemical gypsum → boards/plaster	100-300 TPD	50-150	Wallboards, plasters; requires steady quality feed.
Battery/cell manufacturing scrap → black mass	5-20 KTPA	60-150	Pre-processing + hydromet/pyro tie-ups; EPR compliant.

### Underlying Technologies & Processes

Element	Options	Key Traits
Solid waste streams	Fly ash, slag, red mud, gypsum, plastics	Inputs for cement, bricks, roads, chemicals.
Liquid effluents	Distillery spent wash, refinery sludge	Anaerobic digestion, bio-CNG, chemical recovery.
Gaseous waste	CO <sub>2</sub> , syngas from industrial stacks	CCUS, methanol, fertilisers.
Conversion processes	Pyrolysis, gasification, geopolymerisation, fermentation	Converts waste into fuels, chemicals, or materials.
Integration	Co-processing in cement kilns, captive use in steel & power, industrial symbiosis	Drives scale and economics.
Revenue drivers	Cost savings on disposal, carbon credits, new product lines	Improves margins and ESG profile.

### Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
Feedstock Consistency & Supply Chain Fragmentation	Industrial waste streams vary in volume, quality, and composition	Process inefficiencies and fluctuating output quality	Informal waste handling systems; inconsistent segregation practices	Long-term sourcing contracts and preprocessing infrastructure critical

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
Market Development & Offtaker Acceptance	Limited demand for recycled or secondary materials in certain sectors	Revenue uncertainty and slower commercialization	Quality perception issues; lack of standardized certifications	Need strong quality assurance and industry partnerships
Technology Selection & Economic Viability	Multiple valorization pathways (energy recovery, materials recycling, chemical conversion)	High capex and uncertain ROI depending on waste type	Rapidly evolving technologies; lack of localized case studies	Pilot-scale validation and modular technology deployment essential
Regulatory Complexity & Compliance Risk	Environmental approvals and hazardous waste regulations can delay projects	Increased timelines and compliance costs	State-level regulatory differences; evolving waste management policies	Early regulatory engagement and compliance expertise required
Capital Intensity & Infrastructure Constraints	Significant investment required for processing facilities and logistics networks	Slower scale-up and funding challenges	Limited green financing awareness for circular economy projects	Innovative financing and ecosystem partnerships necessary

### Prominent Players in the Indian Market

Company / Entity	Focus Areas
UltraTech Cement / Dalmia Cement	Using fly ash and slag in blended cement.
JSW Steel / Tata Steel	Steel slag into cement, roads and construction.
NTPC Ltd.	Fly ash utilisation in bricks, cement and road projects.
Indian Oil / BPCL / HPCL	Plastics and refinery waste to fuels via pyrolysis and gasification.
Aditya Birla Group	Red mud valorization, chemicals integration.

Ramky Enviro / Re Sustainability	Waste-to-materials projects, industrial waste management services.
----------------------------------	--

### Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
Waste Valorization-as-a-Service (WaaS)	Provider owns/operates conversion assets; sells energy/material outputs	Long-term contracted revenues; lower customer capex
Integrated Waste-to-Product Platforms	Waste converted directly into fuels, chemicals, or materials	Moves business up the value chain with higher margins
Carbon-Negative Valorization Systems	Pair valorization with CCS or biogenic carbon credits	Premium pricing and regulatory advantage
On-Site Modular Valorization Units	Containerized, plug-and-play conversion systems	Faster sales cycles; access to brownfield sites
Industrial Off-Gas & Residue Upcycling	Convert CO/CO <sub>2</sub> and residues into sellable products	Unlocks decarbonization for steel, cement, refining
Circular Materials for Critical Minerals	Recover metals/minerals from industrial waste streams	Strategic relevance beyond waste management
Digital Yield & Process Optimization	AI-driven optimization to maximize conversion yields	Protects margins and boosts asset productivity
Multi-Waste, Multi-Output Facilities	Facilities designed for feedstock and product switching	Resilience to market and policy shifts
Carbon-Indexed Commercial Models	Contracts linked to verified CO <sub>2</sub> avoidance or removal	Aligns incentives; improves ROI narratives
Valorization-Linked Financing & Partnerships	Infrastructure-style financing tied to offtake	Accelerates growth and locks in customers

## Concentric &amp; Satellite Opportunities

- Industrial symbiosis EPC & brokerage: Turnkey designers and matchmakers linking waste generators with nearby offtakers via long-term, spec-locked contracts.
- Testing & certification networks: NABL/BIS/API labs providing rapid qualification and continuous QA for valorised products across clusters.
- Residue logistics & preprocessing hubs: FPO/startup-led drying, crushing and segregation depots that standardise variable industrial wastes.
- Digital traceability & EPR marketplaces: Blockchain/IoT platforms tracking waste-to-product flows and enabling tradable EPR/carbon credits.
- Process-intensification OEMs: Indigenous equipment for solvent recovery, red-mud geopolymerisation and fly-ash beneficiation adapted to Indian conditions.
- Skill academies & compliance services: Training for waste-handling, HAZMAT logistics and ISO/BIS documentation to professionalise MSME recyclers.

## Key Takeaway for Senior Management

Takeaway	Details
Waste valorization is a strategic resource play, not a compliance exercise	<ul style="list-style-type: none"> <li>• Industrial by-products can substitute virgin fuels and materials, improving cost position and resilience</li> <li>• <b>Examples</b>: steel slag → construction aggregates; fly ash → blended cement; spent catalysts → metal recovery</li> <li>• <b>Competitive advantage</b>: reduced input volatility and new revenue streams competitors don't capture</li> </ul>
Feedstock stability and chemistry determine economics	<ul style="list-style-type: none"> <li>• Returns hinge on predictable volumes and consistent composition</li> <li>• <b>Sub-components</b>: slag, fly ash, red mud, gypsum, spent solvents, biomass residues, industrial effluents</li> <li>• <b>Recommended innovation focus</b>: feedstock characterization, preprocessing, and blending strategies</li> <li>• <b>Competitive advantage</b>: higher plant utilization and yield versus opportunistic waste handling</li> </ul>
Technology-fit to end markets drives bankability	<ul style="list-style-type: none"> <li>• Valorization only works when outputs meet market specs at scale</li> <li>• <b>Examples</b>: co-processing in cement kilns, material recovery for construction, biochemical conversion for fuels</li> </ul>

	<ul style="list-style-type: none"> <li>● <b>Recommended innovation focus:</b> modular, chemistry-specific process design</li> </ul>
Commercial models are shifting toward shared value and outcomes	<ul style="list-style-type: none"> <li>● Customers prefer solutions that reduce disposal costs while sharing upside</li> <li>● <b>Examples:</b> tipping-fee + offtake sharing, BOOT models, long-term processing contracts</li> <li>● <b>Competitive advantage:</b> sticky, annuity-style revenues and quicker adoption</li> </ul>
Portfolio replication creates circular-infrastructure economics	<ul style="list-style-type: none"> <li>● Similar waste streams across sites enable standardization</li> <li>● <b>Examples:</b> steel clusters, cement belts, chemical parks, mining regions</li> <li>● <b>Recommended focus:</b> standardized modules and cluster-based deployment</li> <li>● <b>Competitive advantage:</b> lower capex per unit and rapid scaling versus bespoke projects</li> </ul>

### Next Steps for Corporate Leaders

Industrial waste valorization is gaining traction as corporates seek to convert solid, liquid, and gaseous waste streams into commercially valuable outputs, reducing disposal liabilities, landfill costs, and Scope 1/3 emissions. Applications span materials recovery, energy generation, feedstock substitution, and circular product pathways across sectors such as chemicals, food processing, textiles, metals, cement, and automotive. As carbon pricing, circularity mandates, and ESG disclosures strengthen, waste valorization is evolving from compliance-driven waste management to a strategic industrial decarbonization and resource efficiency lever.

This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this market.

Explore this opportunity further with EAI  
 Market intelligence | Technology insights | Opportunity Assessment  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083



**MSW MANAGEMENT**

CIRCULAR URBAN INFRASTRUCTURE

FROM WASTE TO RESOURCES

PREPARED FOR CORPORATE LEADERS & CLIMATE-TECH STAKEHOLDERS

WASTE COLLECTED: 12,540 TONS/DAY

78%

92% TARGET 90%

30.47% CO<sub>2</sub>e SAVED

AI-POWERED SORTING

WASTE-TO-ENERGY

BIOMETHANATION  
ORGANIC WASTE TO BIOGAS

SMART WASTE COLLECTION

ROUTE OPTIMIZATION

SMART SMART 3FA

PLASTIC

METAL

PAPER

ORGANIC

RDF / FUEL

RECYCLED MATERIALS

METALS

RENEWABLE ENERGY

## **Waste Management MSW Management**

*This section provides key inputs on MSW Management Opportunities for corporate leaders.*

### **Highlights**

- Rapid urbanization and consumption growth make MSW management a non-discretionary, long-term service with stable volumes
- Segregation, recycling, composting, RDF, biomethanation, and WtE are moving MSW from landfill-centric models to resource recovery systems
- Swachh Bharat Mission, landfill remediation mandates, EPR, and climate targets are accelerating structured MSW investments
- Tipping fees, recyclables, compost/CBG/RDF sales, power, carbon credits, and data services improve project bankability

### **Key recommendations for corporate leaders include:**

- Focus on cities offering assured tipping fees, minimum waste guarantees, and payment security mechanisms
- Combine collection, segregation, processing, and residual disposal instead of stand-alone projects
- Use biomethanation for wet waste, MRFs for dry waste, RDF/WtE for high-calorific fractions, and scientific landfills for rejects
- Deploy GPS, weighbridges, IoT, and MIS dashboards to improve compliance, efficiency, and trust with ULBs

## Opportunity Snapshot: MSW Management

Collect, segregate and convert urban waste into energy, recyclables and other value

### Market Signals

- Large untapped opportunity as <30% of MSW are scientifically processed
- India generates 160–170 MTPA MSW, growing ~5% annually
- Annual Market size by 2030: ₹ 13,000 - 15,000 Cr

### What Makes or Breaks It?

- Efficient collection & segregation systems (door-to-door, MRFs)
- Technology fit (composting, WtE, recycling based on waste mix)
- Long-term municipal contracts with tipping fee & payment security

### Why It Matters NOW?

- Urbanization driving rapid waste generation growth
- Landfill saturation in major cities
- Increasing focus on circular economy and waste-to-energy



### Well Aligned Opportunity for

- Waste management companies and EPC players
- Municipal contractors and infra developers
- Recycling and waste-to-energy players



### Key Challenges

- Poor segregation at source
- Dependence on municipal contracts causing payment delays, low margins, high logistics cost



### Business Models

- Collection & processing contracts with urban local bodies (ULBs)
- Set up material recovery facilities (MRFs) & WtE plants
- Integrate recycling and energy recovery for multiple revenue streams

Explore this opportunity further with EAI  
consult@eai.in / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

India generates over 160,000 tonnes/day of Municipal Solid Waste, much of which is landfilled or openly dumped. Effective MSW management converts this challenge into a circular economy opportunity: reducing pollution, recovering materials, generating renewable energy and creating green jobs.

With Swachh Bharat, Smart Cities and EPR mandates, MSW management is now a compliance necessity and a significant investment opportunity for the right businesses - spanning waste collection, segregation, recycling and waste-to-energy solutions.

## Market Potential for MSW Management in India

Year	Market Size (₹ Cr)	Drivers
2025	8,000-10,000	Smart Cities, cluster-based waste projects, PPP models.
2030	13,000-15,000	Expansion of waste-to-energy, material recovery facilities and circular economy mandates.
2040	35,000-40,000	Full EPR compliance, integrated waste valorisation hubs, carbon credit monetisation.

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
MSW Collection & Transport	Residential and commercial waste collection	Long-term municipal contracts (fee per household/ton)	Urbanization and public sanitation needs
Landfill & Final Disposal	Engineered landfills, residual waste disposal	Tipping fees + long-term site operations	Regulatory compliance and waste residuals
Material Recovery Facilities (MRFs)	Sorting and recovery of recyclables	Processing fees + commodity sales	Circular-economy targets and recycling mandates
Organic Waste Treatment	Composting, anaerobic digestion	Gate fees + compost/biogas sales	Food-waste diversion regulations

Waste-to-Energy (WtE)	Incineration with power/heat generation	Tipping fees + energy sales	Landfill diversion and energy recovery policies
Landfill Gas Capture & Utilization	Methane capture for power or RNG	Energy sales + carbon credits	Methane emissions reduction
Pay-As-You-Throw & Smart Collection	Volume/weight-based waste charging	Service fees + digital platforms	Incentivize waste reduction and efficiency
MSW Recycling Systems	Paper, plastics, metals, glass recycling	Collection fees + material sales	Resource recovery and ESG pressure
Public-Private Partnership (PPP) MSW Systems	City-scale integrated waste solutions	Long-term concession contracts	Municipal budget constraints
Digital MSW Optimization Platforms	Route optimization, asset monitoring	SaaS + service contracts	Cost reduction and service transparency

### Typical Project Capacities & Investments Required in India

Project Type	Typical Capacity	Indicative CapEx (₹ Cr)	Notes
City MRF (dry waste)	200-1,000 TPD	20-80	Segregation, baling, plastics paper metals; revenue from recyclates + tipping.
Integrated MSW Processing Park	500-2,000 TPD	120-350	MRF + compost/biogas + RDF prep + residue landfill cell.
OFMSW-to-CBG/Biogas	100-500 TPD	35-180	CSTR digesters + upgraders; sells CBG to CGD/OMCs + digestate.
Compost/biostabilisation plant	200-1,000 TPD	12-40	Windrow/in-vessel; requires quality OFMSW and market linkage.
RDF/SRF production line	200-800 TPD	15-50	Shredder/dryer; offtake with cement kilns or WtE.
Waste-to-Energy (grate boiler/steam)	600-2,000 TPD	300-900	EPC heavy; PPA + tipping fee critical; strict emissions controls.

C&D waste recycling	200-1,000 TPD	15-45	Recycled aggregates, pavers; city procurement pull.
Scientific landfill cell + leachate plant	0.5-1.5 Mm <sup>3</sup>	40-120	Engineered liners, gas wells, flare-to-power option.

## Underlying Technologies & Processes

### A) Value-chain overview

Element	Options
Collection & Transport	Door-to-door (2/3-bin), GPS-routed compactor fleets
Transfer & Logistics	Transfer stations, baling, route optimisation
Dry-waste recovery	Semi/fully automated MRFs (screens, optical sorters, eddy currents)
Wet-waste processing	Compost (windrow/in-vessel); Biomethanation/CBG
Energy from residuals	RDF co-processing (cement kilns); Mass-burn WtE
Disposal	Sanitary landfill (engineered cells, liners, leachate, gas)
Legacy remediation	Biomining (trommel + recovery + safe residuals)

### B) Plant technology choices

Element	Options	Key traits
MRF design	Low-automation vs high-automation	Capex ↔ recovery trade-off; high-automation lifts purity for EPR.
Organics	Compost vs AD/CBG	Compost: lower capex; AD: energy + digestate; choose by market/offtake.
WtE	Grate incineration (mass burn)	Proven at scale; needs robust APC (FGD, SCR, baghouse).
RDF pathway	SRF/RDF to cement kilns	Lower capex; contractual certainty with cement offtakers is key.
Emission & leachate	APC systems; leachate MBR/RO	Non-negotiable for compliance/social license.

## Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
Capital Intensity & Supply Chain Logistics	High investment required for collection, sorting, processing infrastructure	Slow scaling and profitability pressure	Fragmented logistics networks; informal sector dominance	Integration with informal sector and innovative financing structures required
Waste Segregation & Feedstock Quality	Poor segregation at source leading to mixed waste streams	Reduced processing efficiency and higher operational costs	Low public compliance; inconsistent municipal systems	Need preprocessing infrastructure and citizen engagement programs
Municipal Contracts & Payment Risk (Offtaker Challenges)	Dependence on municipal bodies for tipping fees and payments	Cash flow uncertainty and delayed revenues	Financially stressed urban local bodies (ULBs); contract enforcement risks	Strong contract structuring and diversified revenue streams needed
Technology Selection & Project Bankability	Multiple technologies (WtE, composting, biomethanation, recycling) with varying success	Technology mismatch can affect long-term profitability	Past failures of WtE plants causing investor caution	Pilot validation and modular deployment strategies essential
Land Availability & Regional Execution Constraints	Difficulty securing land and managing community acceptance	Project delays and higher development costs	Urban land scarcity; local opposition (NIMBY challenges)	Early stakeholder engagement and decentralized models important

## Prominent Players in the Indian Market

Company / Entity	Project Details
ReSustainability (Ramky Enviro)	Integrated MSW projects across 20+ cities; operates MRFs, composting, biogas, WtE and sanitary landfills.
Antony Waste Handling	PPP-based MSW collection & processing at various cities; runs WtE and composting facilities.
EverEnviro	Developing large-scale CBG and waste processing plants; active in Indore and other cities.
Nepra (Let's Recycle)	Focus on dry waste management & MRFs; EPR back-end for FMCG brands.
Saahas Zero Waste	Decentralised collection, MRFs, recycling solutions for corporates and municipalities.
Blue Planet Environmental	Operates advanced MRFs and recycling units in urban clusters.

## Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
Integrated Circular Waste Platforms	End-to-end MSW platforms (collection → recycling → energy)	Long-term, high-value municipal contracts
Waste-as-a-Service (WaaS) Models	Provider finances and operates infrastructure	Predictable, infrastructure-style revenues
Advanced & AI-Driven Sorting Systems	AI/robotics-enabled MRFs with higher purity outputs	Better commodity pricing and margins
Decarbonized Waste-to-Energy (WtE)	High-efficiency WtE with CCS or heat networks	Protects license to operate; premium positioning
Organic Waste Valorization Platforms	AD + compost + RNG production	Multi-revenue streams from one waste stream
Digital Pay-As-You-Throw (PAYT)	Smart bins + dynamic pricing platforms	Reduces waste volumes; data-driven revenues
Landfill Methane-to-RNG Systems	RNG production with carbon credits	High-margin decarbonization asset

City-Scale Data & Analytics Platforms	Monetizable city waste data platforms	Data moats and cross-city scalability
Modular & Distributed Waste Processing	Small, modular treatment units near waste sources	Faster deployment; community acceptance
Circular Procurement & Material Offtake Hubs	Long-term offtake contracts with manufacturers	Stabilizes revenues and de-risks recycling

### Concentric & Satellite Opportunities

- MRF automation & QA OEMs: Optical sorters, AI vision and robotic pickers tailored to India's mixed waste for higher recovery and lower labour risk.
- RDF/SRF logistics & cement-kiln partnerships: Contracted hauling and co-processing hubs that guarantee offtake and emissions compliance.
- Recycled-product marketplaces: Digital exchanges for bales, aggregates and compost with quality badges and assured-pay rails.
- Landfill gas capture & remediation services: Flaring-to-power and biocovers for legacy dumps integrated with carbon credits.
- Biomethanation digester OEMs: Modular anaerobic reactors (50-500 TPD wet waste); biogas for power/fertilizer.
- Sanitary/e-waste deposition MRFs: Material Recovery Facilities with Specialized bins + shredders for hazardous streams; SBM 2.0 compliance.

### Key Takeaway for Senior Management

Takeaway	Details
MSW is essential urban infrastructure, not a discretionary service	<ul style="list-style-type: none"> <li>● Waste volumes grow with urbanization and consumption, making MSW a long-term, non-cyclical demand sector</li> <li>● <b>Examples</b>: citywide collection &amp; processing concessions; long-term tipping-fee contracts.</li> <li>● <b>Recommended business focus</b>: infrastructure-grade, end-to-end service platforms</li> </ul>
Value shifts from disposal to integrated resource recovery	<ul style="list-style-type: none"> <li>● Landfill-only models destroy value; integrated systems unlock multiple revenue streams</li> <li>● <b>Sub-components</b>: source segregation, MRFs, composting/CBG, RDF/WtE, landfill mining</li> <li>● <b>Recommended innovation focus</b>: waste-stream optimization and material recovery</li> <li>● <b>Competitive advantage</b>: higher project IRRs and diversified revenues beyond tipping fees</li> </ul>

<p>Contract structure and municipal credit quality determine bankability</p>	<ul style="list-style-type: none"> <li>• Payment security and risk allocation matter as much as technology</li> <li>• <b>Examples:</b> minimum waste guarantees, escrow mechanisms, state-backed payments</li> <li>• <b>Recommended business focus:</b> contract design, risk-sharing, and financing structures</li> </ul>
<p>Technology-fit to waste quality is critical for performance</p>	<ul style="list-style-type: none"> <li>• Indian MSW varies widely in moisture and calorific value; misfit technologies underperform</li> <li>• <b>Examples:</b> biomethanation for wet waste; MRFs for dry waste; RDF/WtE for high-CV fractions</li> <li>• <b>Recommended business focus:</b> modular, adaptable processing lines</li> <li>• <b>Competitive advantage:</b> higher uptime, lower O&amp;M risk, and consistent output quality</li> </ul>
<p>Digital transparency is becoming a core differentiator</p>	<ul style="list-style-type: none"> <li>• Digital transparency is becoming a core differentiator</li> <li>• <b>Examples:</b> GPS-tracked fleets, IoT weighbridges, real-time dashboards, carbon accounting</li> <li>• <b>Competitive advantage:</b> trust with ULBs, faster renewals, and scalability across cities</li> </ul>

### Next Steps for Corporate Leaders

Municipal Solid Waste (MSW) management is transitioning from landfill-centric disposal toward circularity and resource recovery models as cities, corporates, and industrial clusters face rising waste volumes, regulatory pressure, and ESG expectations. Segregation-at-source, material recovery facilities (MRFs), biomethanation, RDF co-processing, waste-to-energy, and digital waste tracking are emerging as core infrastructure elements. As carbon pricing, land constraints, and EPR frameworks strengthen, MSW is shifting from compliance-driven operations to scalable value-chain ecosystems.

This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this fast growing market.

Explore this opportunity further with EAI  
 Market intelligence | Technology insights | Opportunity Assessment  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083





# PLASTIC WASTE MANAGEMENT

CIRCULAR POLYMERS • RECYCLING INFRASTRUCTURE • MATERIAL RECOVERY



PREPARED FOR CORPORATE LEADERS & CLIMATE-TECH STAKEHOLDERS

## Waste Management Plastic Waste Management

*This section provides key inputs on Plastic Waste Management Opportunities for corporate leaders.*

### Highlights

- Single-use plastic bans, EPR obligations, and recycled-content targets are creating assured, long-term demand for organized plastic waste management
- Collection, aggregation, sorting, and recycling remain highly fragmented—opening space for scaled, formal platforms
- Mechanical recycling, chemical recycling, RDF/co-processing, and polymer-to-polymer recycling offer differentiated margin profiles
- Brands increasingly require certified, traceable recycled content to meet ESG and circularity commitments

### Key recommendations for corporate leaders include:

- Tie-up with FMCG brands, ULBs, waste aggregators, and PROs to ensure consistent plastic feedstock waste volumes

## Opportunity Snapshot: Plastic Waste Management

Collect, sort, recycle and valorize diverse plastic waste

### Market Signals

- Strong policy push: EPR (Extended Producer Responsibility) mandates for brands
- Increasing demand for recycled plastic (rPET, recycled granules)
- Annual Market size by 2030: ₹18,000 - 20,000 Cr



### What Makes or Breaks It?

- Access to segregated plastic waste (collection & sorting networks)
- High-quality recycling (food-grade rPET, polymer purity standards)
- Long-term EPR contracts with FMCG/brand owners

### Why It Matters NOW?

- Mandatory EPR compliance for FMCG, packaging, and consumer brands
- Rising demand for sustainable packaging materials
- Global push toward circular economy and recycled content usage



### Well Aligned Opportunity for

- Waste management companies and aggregators
- Chemical, petrochemical and polymer players
- Companies in the logistics and transport sectors



### Key Challenges

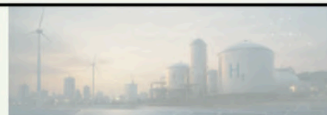
- Low segregation at source; mixed plastic reduces recycling efficiency
- Informal sector dominance causes fragmented supply chains
- Price volatility of recycled plastic



### Business Models

- Setting up sorting + recycling plants (mechanical/chemical recycling)
- Partnering with brands for EPR fulfillment contracts
- Integrate collection + processing + recycled product sales

Explore this opportunity further with EAI  
consult@eai.in / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

India generates over 9 million tonnes of plastic waste annually, of which ~40% remains uncollected or mismanaged, leaking into land and oceans. Plastic waste management (PWM) transforms this liability into a circular economy opportunity: reducing environmental pollution, recovering materials and creating feedstock for recycling, fuels and new products.

With EPR mandates, bans on single-use plastics and growing brand commitments, plastic waste management is both a compliance-driven necessity and a fast-growing green business opportunity.

## Market Potential for Plastic Waste Management in India

Year	Market Size (₹ Cr)	Drivers
2025	6,000-7,000	EPR enforcement; single-use bans; early recycling infra expansion.
2030	18,000-20,000	Scale-up of advanced recycling, pyrolysis and brand circularity programs.
2040	40,000-45,000	Full circularity models with chemical recycling, global export of recycled polymers.

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
Municipal plastic collection & sorting	Household packaging waste (PET bottles, trays, films, rigid plastics)	Long-term municipal contracts, gate fees + recyclables sales	Urbanization, recycling mandates, landfill diversion targets
Material Recovery Facilities (MRFs)	Sorting mixed plastic streams into PET, HDPE, PP, films	Tipping fees + commodity sales (sorted bales)	Automation tech (AI/optical sorting), EPR policies
Mechanical plastic recycling (rigids)	rPET, rHDPE, rPP for packaging, consumer goods, construction	Feedstock procurement → processed resin sales	Demand for PCR content, cost advantage vs virgin resin
Flexible plastics recycling	LDPE films, wraps, sachets (retail, agriculture, logistics)	Brand-backed programs + recycled polymer sales	Pressure to solve "hard-to-recycle" plastics

Food-grade recycled plastics	Bottle-to-bottle PET, food trays, beverage containers	Premium resin contracts with FMCG & beverage brands	Food safety approvals, circular packaging commitments
Industrial & commercial plastic waste management	Manufacturing scrap, logistics packaging, pallets, drums	Service contracts + resale/reprocessing margins	Cost savings for industry, ESG reporting
Chemical / advanced recycling	Mixed plastics → pyrolysis oil, monomers, fuels	Offtake agreements with petrochemical firms	Limits of mechanical recycling, policy incentives
Hazardous & regulated plastic waste	Medical plastics, chemical containers, contaminated plastics	High-margin compliance-driven services	Strict regulations, liability reduction
Brand-sponsored take-back & EPR programs	Multi-layer packs, cosmetics, small consumer items	Producer fees + recycling execution	Extended Producer Responsibility (EPR) laws
Reuse & circular packaging systems	Refillable containers, durable packaging loops	Subscription, service fees, brand partnerships	Waste prevention targets, consumer sustainability demand

### Typical Project Capacities & Investments Required in India

Project Type	Typical Capacity	Indicative CapEx (₹ Cr)	Notes
City MRF (dry plastics focus)	100-600 TPD	15-60	Mechanical sorting (manual/optical), baling; revenue from bales + tipping fees.
PET Bottle-to-Flake (hot-wash)	10-40 KTPA	25-90	Food/non-food grade flake; requires steady feed + QA labs.
HDPE/PP Rigid Recycling (wash-grind-repro)	10-30 KTPA	15-50	Repro pellets for pipes, crates, auto parts (non-critical).
MLP/Film to SRF & Agglomerates	10-40 KTPA	10-35	For cement kilns (co-processing) or downcycled products.
Chemical Recycling (pyrolysis/oil)	10-50 KTPA	60-250	Converts mixed/MLP to pyro oil; needs refinery/blender offtake.
PET Bottle-to-Bottle (rPET pellets)	20-60 KTPA	120-300	Food-grade lines (SSP); high QA, certification heavy.

Refuse-Derived Fuel (RDF/SRF) Hubs	100-400 TPD	15-45	Calorific-value tuned fuel to cement/WtE; spec-driven contracts.
Plastics Aggregation & Buyback Centres	50-200 TPD	3-12	Decentralised hubs—source segregation + volume assurance.

### Underlying Technologies & Processes

Element	Options	Key Traits
Collection & segregation	Source segregation, MRFs, informal sector integration	Foundation for high-quality recycling.
Mechanical recycling	Shredding, washing, pelletising	Works best for PET, HDPE, PP; cost-effective.
Chemical recycling	Pyrolysis, depolymerisation, solvolysis	Converts mixed/MLP plastics into monomers or fuels.
Energy recovery	Co-processing in cement kilns, WtE plants	Handles residual waste; not primary solution.
Product streams	rPET, rPE, rPP, pyro-oil, syngas	Feedstock for packaging, textiles, fuels.
Digital tools	Traceability, blockchain for EPR credits	Ensures compliance, improves trust.

### Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
Feedstock Quality & Collection Supply Chain	Mixed plastic waste, contamination, and inconsistent segregation	Reduced recycling efficiency and higher processing costs	Strong informal sector involvement; weak source segregation practices	Structured collection systems and preprocessing infrastructure critical
Market Demand & Offtaker Acceptance for Recycled Plastics	Price sensitivity vs virgin plastic; quality perception challenges	Revenue volatility and slower market expansion	Oil price fluctuations affecting virgin polymer pricing	Focus on high-quality recycled materials and long-term offtake agreements

Technology Selection & Economic Viability	Mechanical vs chemical recycling decisions; varying capex and yields	Profitability risk if technology not matched to feedstock	Early-stage adoption of advanced recycling technologies in India	Pilot validation and flexible technology pathways needed
Regulatory & Compliance Complexity (EPR Ecosystem)	Evolving Extended Producer Responsibility (EPR) norms and certification requirements	Administrative burden and compliance risks	Rapidly evolving plastic waste regulations; audit requirements	Strong regulatory capability and traceability systems essential
Capital Intensity & Logistics Costs	Investment required for sorting, washing, recycling infrastructure	Scaling challenges and longer payback periods	Regional logistics inefficiencies; transportation costs across states	Cluster-based facilities and partnerships with FMCG/packaging companies beneficial

### Prominent Players in the Indian Market

Company / Entity	Focus Areas
Ramky Enviro / Re Sustainability	Large-scale collection, sorting and recycling plants.
Nepra Resource Management	Leading dry waste management & recycling company.
Banyan Nation	Advanced plastics recycling using traceability and digital systems.
Shakti Plastic Industries	India's oldest plastics recycler; PET and multi-layer plastics.
Ganesha Ecosphere	PET bottle recycling into fibers and textiles.
Reliance Industries (RIL)	PET and polymer recycling; developing circular polymers.
Indian Oil / BPCL	Piloting plastic pyrolysis for fuel and chemicals.

## Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
Closed-loop recycled resin platforms	Mandatory recycled content, volatile virgin resin prices	Locks in long-term demand, pricing power, customer stickiness
AI-first sorting & digital MRFs	Falling AI costs, labor shortages, quality requirements	Cost leadership + higher yield + data moat
Food-grade & pharma-grade recycling	FMCG net-zero commitments, regulatory approvals maturing	Premium margins, blue-chip customers, high entry barriers
Flexible & multilayer plastics solutions	EPR penalties on non-recyclable packaging	Solves the biggest “unsolved” plastic problem
Chemical recycling as feedstock security	Decarbonization pressure on chemical majors	Strategic hedge against fossil feedstock risk
Plastic-as-a-service (B2B circular contracts)	ESG reporting mandates, Scope 3 pressure	Recurring revenues, long-term contracts
Digital traceability & plastic credits	Regulatory traceability (EU DPP, EPR audits)	Monetizes transparency, enables premium pricing
Urban mining & high-purity waste hubs	Urban density, smart-city investments	Lower logistics cost, better feedstock quality
Reuse systems for B2B & institutional markets	Corporates targeting waste prevention, not just recycling	Moves from commodity to platform economics
Emerging market waste formalization platforms	EPR expansion in Asia, Africa, LATAM	First-mover advantage, massive volume access

## Concentric &amp; Satellite Opportunities

- City-scale MRF automation OEMs: Optical sorters, AI vision and robotics tuned to India’s mixed streams to lift bale purity and labour safety.
- QA & certification labs: Fast-track food-contact testing (SSP/NIAS/organoleptics) enabling premium offtake for beverages and FMCG.
- Decentralised buyback & digital EPR platforms: UPI-enabled take-back, tokenised credits and traceability for MSME recyclers and brands.
- Chemical recycling + refinery integration: Pyro-oil upgrading tie-ups with refineries and chemical plants for drop-in feedstock.

- Recycled-content product lines: rPET fibers/filaments for textiles and rHDPE/PP for construction products (pavers, pipes) with EPD labels.
- Plastic cleaning/washing: Flotation tanks, counter-current density separators for contaminated PE/PP films (95% purity output) ; turbo washers + hydro cyclones for bottles/crates; food-grade flakes.

### Key Takeaway for Senior Management

Takeaway	Details
Plastic waste management is becoming circular materials infrastructure, not waste processing	<ul style="list-style-type: none"> <li>● The strategic value lies in supplying certified recycled polymers back into FMCG, packaging, textiles, and auto value chains</li> <li>● <b>Examples</b>: food-grade rPET, recycled HDPE/PP for packaging, textile-grade polyester</li> <li>● <b>Recommended innovation focus</b>: polymer-to-polymer circularity</li> </ul>
Feedstock quality and traceability determine margins	<ul style="list-style-type: none"> <li>● Recycling economics vary sharply based on polymer type, contamination, and sorting efficiency</li> <li>● <b>Sub-components</b>: PET, HDPE, LDPE, PP, multilayer plastics; MRFs; AI-based sorting</li> <li>● <b>Recommended innovation focus</b>: solutions for advanced segregation and preprocessing</li> <li>● <b>Competitive advantage</b>: higher yields, consistent quality, and lower processing costs than informal players</li> </ul>
Technology-fit to plastic type is critical	<ul style="list-style-type: none"> <li>● No single recycling route fits all plastics</li> <li>● <b>Examples</b>: <ul style="list-style-type: none"> <li>○ Mechanical recycling for clean mono-polymers</li> <li>○ Chemical recycling (pyrolysis/depolymerization) for multilayer/contaminated plastics</li> </ul> </li> <li>● <b>Recommended innovation focus</b>: hybrid recycling platforms</li> <li>● <b>Competitive advantage</b>: broader addressable feedstock and better asset utilization</li> </ul>
EPR compliance and brand pull are powerful demand anchors	<ul style="list-style-type: none"> <li>● Regulation-backed demand reduces market risk when properly structured</li> <li>● <b>Examples</b>: EPR-linked contracts, recycled-content mandates, brand-led take-back programs</li> <li>● <b>Competitive advantage</b>: predictable volumes and pricing resilience</li> </ul>
Scale and integration separate infrastructure players from recyclers	<ul style="list-style-type: none"> <li>● Small recyclers remain price-takers; platforms capture value.</li> <li>● <b>Examples</b>: collection → sorting → recycling → offtake integration</li> </ul>

- **Recommended business focus:** end-to-end platform design and portfolio scaling
- **Competitive advantage:** lower unit costs, financing access, and repeatable growth

### Next Steps for Corporate Leaders

Plastic waste management is evolving from fragmented collection and disposal toward circularity-driven systems built around recycling, EPR compliance, and polymer-level material recovery. Mechanical, chemical, and advanced recycling pathways are emerging in parallel, supported by packaging redesign, digital traceability, and growing demand for recycled content from FMCG, textiles, and automotive sectors. As EPR regulations tighten and brand owners adopt circular packaging targets, plastic waste is transitioning from a compliance burden to a strategic sustainability and supply chain consideration.

This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this fast growing market.

Explore this opportunity further with EAI  
Market intelligence | Technology insights | Opportunity Assessment  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083





## **Waste Management**

### **Textile Waste Management**

*This section provides key inputs on Textile Waste Management Opportunities for corporate leaders.*

#### **Highlights**

- Post-industrial and post-consumer textile waste is growing rapidly due to fast fashion, export-oriented manufacturing, and rising consumption
- EPR for textiles, recycled-content mandates, and global brand sustainability commitments are accelerating organized textile waste solutions
- Mechanical recycling, chemical recycling, fiber-to-fiber regeneration, and reuse/resale offer differentiated margin profiles
- Sorting accuracy, fiber identification, and downstream offtake integration are critical for scale and economics

#### **Key recommendations for corporate leaders include:**

- Ensure strong tie-ups with apparel brands, export houses, garment units, and aggregators for pre- and post-consumer waste
- Explore different recycling and revalorization pathways for different materials such as mono-material cotton/polyester, blends and contaminated textiles.
- Implement digital tracking, recycled-content certification, and ESG reporting aligned with brand requirements

## Opportunity Snapshot: Textile Waste Management

Collect, sort, recycle and valorize post-consumer & industrial textile waste

### Market Signals

- Strong push from EU regulations (recycled content, circular textiles)
- Rising demand for recycled fibers (rPET, cotton blends) from global brands
- Annual Market size by 2030: ₹ 12,000 - 15,000 Cr



### What Makes or Breaks It?

- Efficient sorting (fiber-level segregation for cotton, polyester blends)
- Access to recycling tech (mechanical + chemical for blended fabrics)
- Long-term supply agreements with global brands/exporters

### Why It Matters NOW?

- Global brands mandating recycled content in apparel
- Export opportunity as India is a major textile manufacturing hub



### Well Aligned Opportunity for

- Textile manufacturers and recyclers
- Export-oriented garment companies
- Waste aggregators and circular economy players



### Key Challenges

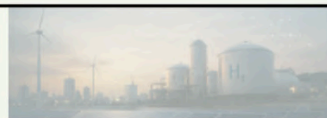
- Mixed fabric composition (cotton-poly blends) causes difficult recycling
- Fragmented collection (post-consumer waste is unorganized)



### Business Models

- Partnerships with textile manufacturers for offtake
- Long-term supply agreements

Explore this opportunity further with EAI  
consult@eai.in / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

India is the second-largest textile producer globally, generating millions of tonnes of pre- and post-consumer textile waste each year. Most ends up in landfills or incineration, contributing to GHG emissions, water pollution and resource loss. Textile waste management converts this challenge into a circular opportunity: recovering fibres, recycling fabrics, upcycling waste into new materials and reducing virgin resource demand.

With EPR norms, global fashion brands' sustainability commitments and circular textile demand, this sector is set to become a critical decarbonisation lever and export-ready industry, providing opportunities to businesses whose solutions can tackle the key technology and business challenges.

## Market Potential for Textile Waste Management in India

Year	Market Size (₹ Cr)	Drivers
2025	4,000-5,000	Early adoption of mechanical recycling and brand take-back schemes.
2030	12,000-15,000	Scale-up of fibre-to-fibre recycling, EPR compliance, export demand.
2040	40,000-50,000	Full circularity with chemical recycling, industrial symbiosis and premium recycled textiles.

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
Post-consumer textile collection & sorting	Used clothing, household textiles	Collection contracts + resale of sorted grades	Fast-fashion waste growth, landfill bans
Textile reuse & second-hand markets	Resale apparel, export markets, thrift platforms	Asset resale + commission fees	Cost-conscious consumers, circular fashion
Mechanical textile recycling	Shoddy fibers, insulation, wipes, automotive felts	Processing fees + fiber sales	Low-cost recycling, established tech
Chemical textile-to-textile recycling	Cellulosic pulp, regenerated fibers	Licensing + fiber offtake contracts	Brand demand for recycled content
Fiber-to-fiber	Recycled yarns for	Feedstock sourcing	Recycled content

polyester recycling	apparel & industrial use	→ yarn sales	mandates
Blended-fabric separation & recycling	Cotton-poly blends, mixed fibers	Technology licensing + material sales	High share of blended textiles
Industrial & pre-consumer textile waste recycling	Factory offcuts, yarn waste	Long-term supply contracts	Manufacturing efficiency, ESG targets
Brand take-back & EPR programs	Retail returns, used garments	Producer fees + recycling execution	Extended Producer Responsibility laws
Digital sorting & traceability platforms	Fiber identification, material tracking	SaaS + data verification fees	Transparency & reporting regulations
Downcycling into construction & industrial products	Insulation, composites, geotextiles	Product sales + bulk contracts	Demand for low-cost sustainable materials

### Typical Project Capacities & Investments Required in India

Project Type	Typical Capacity	Indicative CapEx (₹ Cr)	Notes
Sorting & Grading Hub (post-industrial + post-consumer)	20-100 TPD	6-20	Manual + optical/NIR; colour/fibre ID; bale making.
Mechanical Recycling - Cotton (open-end/rotor)	5-20 KTPA fiber	25-90	Cutting, opening, carding; suitable for blends with virgin cotton.
Mechanical Recycling - PET (flake → fibre/filament)	10-40 KTPA	30-110	Hot-wash, SSP (for filament), spinning; food-grade lines optional.
Chemical Recycling - PET (glycolysis/methanolysis/hydrolysis)	20-60 KTPA	100-300	Purified monomers; higher QA and utilities; co-locate with polyester clusters.
Blend Separation (Cotton/Poly - solvent/enzymatic)	5-20 KTPA	60-180	Emerging; produces cellulose pulp + PET monomer/flake.
Wool/Viscose Recycling (mechanical/pulp route)	5-15 KTPA	25-80	Fibre recovery or pulp for man-made cellulosics.
Waste-to-Value (RDF/insulation/non-wovens)	5-20 TPD	5-20	Downcycled mats, geotextiles, soundproofing, SRF for cement kilns.

## Underlying Technologies &amp; Processes

Element	Options	Key Traits
Collection & sorting	Manual sorting, AI-enabled fabric recognition	Key to quality recycling.
Mechanical recycling	Cutting, shredding, respinning	Works for cotton, wool, polyester blends; downcycling common.
Chemical recycling	Depolymerisation (polyester), cellulose recovery	Produces near-virgin quality fibres.
Blended fabric recycling	Mechanical-chemical hybrid, enzymatic processes	Tackles cotton-poly blends (largest waste stream).
Upcycling	Reuse into fashion, accessories, home décor	Adds design value; niche but growing.
Industrial integration	Waste → insulation, padding, automotive interiors	Expands market pathways.
Digital tools	Traceability platforms, blockchain for EPR	Ensures compliance and supply chain transparency.

## Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
Feedstock Segregation & Supply Chain Fragmentation	Mixed fibers, contaminated textiles, and inconsistent waste streams	Reduced recycling efficiency and higher processing costs	Dominance of informal sector; limited organized collection infrastructure	Structured sourcing partnerships and preprocessing systems required
Technology & Recycling Complexity	Mechanical vs chemical recycling challenges for blended fabrics	Capex intensity and uncertain recovery economics	High share of polyester-cotton blends; evolving recycling technologies	Investment in flexible and scalable recycling technologies
Market Demand & Offtaker Acceptance	Limited premium markets for recycled textile fibers	Revenue uncertainty and pricing pressure	Price competition with virgin fibers; varying quality standards	Strong quality assurance and partnerships with brands/exporters needed
Regulatory & Sustainability Compliance	Increasing ESG and circularity expectations	Compliance cost and operational adjustments	Export-driven industry facing EU sustainability	Digital traceability and certification systems critical

	from global buyers		norms and traceability requirements	
Capital Requirements & Regional Infrastructure Constraints	Investment needed for sorting, processing, and logistics networks	Slower scaling and profitability challenges	Textile clusters concentrated in specific regions (Tiruppur, Surat, Ludhiana)	Cluster-based facilities and ecosystem partnerships beneficial

### Prominent Players in the Indian Market

Company / Entity	Focus Areas
Birla Cellulose (Aditya Birla Group)	Circular viscose, fibre recovery technologies.
ReCircle	Provides textile waste management services
Arvind Ltd. / Raymond	Circular textiles, fabric recycling, take-back programs.
Indorama Ventures India	Large-scale PET and polyester recycling.
Startups (Reverse Resources, Doodlage, EcoKaari)	Upcycling waste textiles into new products.
NGOs/SMEs (Goonj, Saahas Zero Waste)	Collection and community-based textile reuse.

### Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
Textile-to-textile chemical recycling platforms	Brand recycled-content targets accelerating	Breaks dependency on virgin cotton/polyester
Blended-fiber separation technologies	>60% of garments are blended fabrics	Unlocks the largest currently "unrecyclable" waste pool
Fiber identification & digital sorting (AI + sensors)	AI & sensor costs falling rapidly	Cost reduction + higher recycling yields
Closed-loop brand partnerships	Fashion brands under regulatory pressure	Demand security and pricing power
Digital traceability & textile passports	EU digital product passport rollout	Monetizable data + compliance advantage
Industrialized reuse & resale platforms	Consumer acceptance of resale mainstream	Higher margins than recycling

Pre-consumer waste valorization hubs	Apparel manufacturing consolidation	Predictable supply, lower contamination
Textile-to-construction material conversion	Green building material demand rising	Large-volume, lower-risk outlet
Recycling-as-a-service for fashion brands	EPR laws shifting cost to producers	Recurring, sticky B2B revenues
Emerging-market textile waste formalization	Waste growth fastest in Asia & Africa	First-mover access to massive volumes

### Concentric & Satellite Opportunities

- City-to-cluster reverse-logistics platforms: Digitised take-back, grading and NIR-assisted sorting feeding nearby textile hubs with spec-locked bales.
- Blend-separation technology providers: Concentric OEMs offering solvent/enzymatic skids with closed-loop recovery and licensable recipes for cotton-poly splits.
- Chemical recycling + polymer integration hubs: Polyester depolymerisation co-located with PET resin/fibre plants to re-polymerise into high-IV chips.
- Mechanical recycling centres of excellence: Rotor/open-end lines with colour sorting, minimising dyeing needs and cutting water/chemicals.
- Recycled non-wovens for construction & auto: Satellite product lines (NVH mats, insulation, geotextiles) absorbing mixed/low-grade streams.
- Digital MRV & EPR credit marketplaces: Platforms verifying recycled content and issuing brand-ready credits with SKU-level traceability.
- Refurbish & re-commerce networks: Repair/resale hubs extending garment life, creating inbound supply for later recycling

### Key Takeaway for Senior Management

Takeaway	Details
Textile waste management is evolving into circular fiber infrastructure, not waste handling	<ul style="list-style-type: none"> <li>● Value is created by converting waste textiles back into usable fibers for apparel, home textiles, and non-wovens</li> <li>● <b>Examples</b>: fiber-to-fiber recycling for cotton/polyester; recycled yarns for export apparel</li> <li>● <b>Competitive advantage</b>: access to premium brand demand and long-term offtake</li> </ul>
Feedstock quality and sorting accuracy determine economics	<ul style="list-style-type: none"> <li>● Mixed fibers and contamination erode yields and margins</li> </ul>

	<ul style="list-style-type: none"> <li>● <b>Sub-components:</b> pre-consumer cutting waste, post-consumer garments, mono-fiber vs blended textiles; AI/NIR sorting</li> <li>● <b>Recommended innovation focus:</b> advanced fiber identification and preprocessing</li> </ul>
<p>Technology choice must align with fiber composition and end-market specs</p>	<ul style="list-style-type: none"> <li>● No single route fits all textiles</li> <li>● <b>Examples:</b> <ul style="list-style-type: none"> <li>○ Mechanical recycling for mono-material cotton/polyester</li> <li>○ Chemical recycling for blended fibers and dyes</li> </ul> </li> <li>● <b>Recommended innovation focus:</b> hybrid recycling platforms</li> <li>● <b>Competitive advantage:</b> broader addressable feedstock and better asset utilization</li> </ul>
<p>Brand pull and regulation anchor demand and pricing</p>	<ul style="list-style-type: none"> <li>● Global brands increasingly mandate recycled content and traceability</li> <li>● <b>Examples:</b> EPR for textiles, recycled-content targets, sustainability-linked sourcing</li> <li>● <b>Competitive advantage:</b> predictable volumes and pricing attractiveness and stability</li> </ul>
<p>Integration across the textile value chain multiplies value</p>	<ul style="list-style-type: none"> <li>● Recycling economics improve when linked to downstream spinners and weavers</li> <li>● <b>Examples:</b> direct offtake to yarn manufacturers; long-term supply to export houses</li> <li>● <b>Recommended business focus:</b> closed-loop partnerships and spec-aligned outputs</li> <li>● <b>Competitive advantage:</b> reduced market risk and faster scale-up</li> </ul>

Next Steps for Corporate Leaders

Textile waste management is moving from landfill-heavy disposal toward fiber recovery, mechanical/chemical recycling, and circular textile models driven by EPR, sustainability commitments, and growing demand for recycled fibers from fashion and home textiles. Industrial pre-consumer waste (cutting scrap, yarn waste) and post-consumer textile waste are gaining value as feedstocks for recycled polyester, cotton, and blended fiber applications. As circularity targets grow across brands and regulators, textile waste is becoming a strategic supply chain issue rather than merely an environmental compliance challenge.

This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this market.

Explore this opportunity further with EAI  
Market intelligence | Technology insights | Opportunity Assessment  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083



**FAST CHARGE**

**ENERGY STORAGE**

**98.7%**

**Li**  
LITHIUM

**Ni**  
NICKEL

**BLACK MASS RECOVERY**

**Li**  
LITHIUM

**Ni**  
NICKEL

**Co**  
COBALT

**Mn**  
MANGANESE

**Cu**  
COPPER

**ADVANCED REFINING & PURIFICATION**

**CIRCULAR BATTERY MANUFACTURING**

**BATTERY DIAGNOSTICS AI**

STATE OF HEALTH  
**96.4%**

CYCLE COUNT  
**1.246**

PERFORMANCE

# LI-ION BATTERY RECYCLING

LITHIUM • NICKEL • COBALT • CIRCULAR ENERGY

PREPARED FOR CORPORATE LEADERS & CLIMATE-TECH STAKEHOLDERS

## Waste Management Li-ion Battery Recycling

*This section provides key inputs on Li-ion Battery Recycling Opportunities for corporate leaders.*

### Highlights

- Recycling closes the loop on lithium, nickel, cobalt, manganese, and copper—reducing raw-material risk and import dependence
- EVs, stationary storage, electronics, and manufacturing scrap are creating predictable volumes over the next decade
- EPR norms, battery passport requirements, and OEM sustainability commitments are accelerating formal recycling ecosystems
- Advanced hydrometallurgy, direct recycling, and automation outperform basic shredding in recovery rates and economics

### Key recommendations for corporate leaders include:

- Tie up with EV OEMs, fleet operators, battery manufacturers, and aggregators to lock in end-of-life and scrap volumes
- Prioritize hydromet and emerging direct-recycling processes to maximize metal recovery and purity
- Implement digital tracking, battery passports, and certified processes to meet OEM and regulatory requirements

## Opportunity Snapshot: Li-ion Battery Recycling

Recovery of valuable materials (lithium, nickel, cobalt, copper) from used EV and industrial batteries

### Market Signals

- India currently imports most battery materials; recycling as domestic source to tackle demand
- Strong policy push via Battery Waste Management Rules (EPR for batteries)
- Annual Market size by 2030: ₹3000 - 4000 Cr



### What Makes or Breaks It?

- Access to battery scrap (OEM tie-ups, fleet partnerships, EPR contracts)
- High recovery rates (>90% for key metals via hydro processes)
- Safe handling, dismantling, and compliance with hazardous waste norms

### Why It Matters NOW?

- Raw material security (reduce dependence on imports)
- High value recovery (30–50% of battery value)
- ESG and circular economy push from OEMs



### Well Aligned Opportunity for

- Battery and EV ecosystem players
- Metal recycling and chemical companies
- Companies specialising in electronic waste collection and transport



### Key Challenges

- Limited feedstock today (EV battery volumes still ramping)
- Collection and reverse logistics complexity



### Business Models

- Partner with OEMs for end-of-life battery collection (EPR compliance)
- Set up recycling plants near EV clusters
- Focus on high-value recovery (Li, Ni, Co)

Explore this opportunity further with EAI  
consult@eai.in / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

With India's EV and storage markets scaling rapidly, end-of-life batteries are becoming both a waste challenge and a resource opportunity. Li-ion battery recycling addresses two problems at once: preventing hazardous landfill waste and securing critical minerals such as Li, Co, Ni, Mn and graphite that India currently imports.

Recycling enables circular supply chains, helps OEMs comply with the Battery Waste Management Rules 2022 and EPR mandates and supports the growth of EVs and energy storage by lowering raw material dependence.

Li-ion recycling thus represents a significant, growing business opportunity in India.

## Market Potential for Li-ion Battery Recycling in India

Year	Market Size (₹ Cr)	Drivers
2025	500-700	Early EV and electronics battery replacements; pilot recycling plants scaling.
2030	3,000-4,000	Surge in EV adoption; large volumes of end-of-life 2W/3W and grid BESS batteries.
2040	15,000-20,000	Mass replacement of 4W EV packs + stationary storage systems; closed-loop ecosystem matures.

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
EV Battery Recycling (End-of-Life)	Recovery of Li, Ni, Co, Mn from retired EV packs	contracts + material sales	Rapid growth of EV retirements
Battery Manufacturing Scrap Recycling	Recycling of gigafactory production scrap	Fee-for-service + material offtake	High-value scrap and immediate volumes
Hydrometallurgical Recycling	Chemical recovery of battery metals	Technology licensing + processing fees	Higher recovery rates and lower emissions
Direct Recycling to Cathode Materials	Conversion to pCAM or CAM	Material sales at battery-grade specs	Reduce cost and carbon vs. virgin mining
Mechanical	Shredding,	Processing fees +	Scalable feedstock

Pre-Processing & Black Mass Production	separation, black mass output	black mass sales	preparation
Closed-Loop Recycling for OEMs	Recycling tied directly to battery manufacturing	Long-term supply contracts	Supply-chain security and ESG commitments
Battery Collection & Reverse Logistics	Safe transport, dismantling, storage	Collection fees + recycling contracts	Regulatory requirements and safety
Stationary Storage & Industrial Battery Recycling	Grid and industrial energy storage systems	Project-based contracts	Growth of stationary storage deployments
Low-Carbon & ESG-Optimized Recycling	Recycling with verified low emissions	Premium material pricing	OEM carbon footprint reduction targets
Second-Life & Pre-Recycling Processing	Testing, repurposing before recycling	Asset resale + recycling	Value maximization before material recovery

### Typical Project Capacities & Investments Required in India

Project Type	Typical Capacity	Indicative CapEx (₹ Cr)	Notes
Pilot dismantling + pre-processing line	500-1,000 TPA (packs/cells)	12-25	Safe discharge, manual/semiauto dismantling, basic shredding.
Regional collection + dismantling hub	5,000-15,000 packs/yr	5-12	EPR-driven intake; triage + logistics consolidation.
Pre-processing (industrial shred + separation)	3,000-8,000 TPA (input batteries)	25-45	Produces black mass + Cu/Al fractions.
Hydrometallurgical refinery (black-mass to salts)	5,000-15,000 TPA (black mass)	80-160	Recovers Li, Co, Ni, Mn salts; >90% recovery targets.
Integrated recycling plant (pack-in → salts-out)	~10,000 TPA (battery input)	150-250	End-to-end: discharge → shred → refine; bankable offtake.
Direct-recycling R&D line	200-500 TPA (black mass)	15-30	Cathode relithiation; early-stage, high upside.

## Underlying Technologies &amp; Processes

Element	Options	Key Traits
Pre-processing	Manual/automated dismantling, discharge, shredding	Ensures safe handling, separates modules & packs.
Recovery route	Hydrometallurgy (leaching + precipitation)	High recovery rates (>90%), scalable, lower energy.
	Pyrometallurgy (smelting)	Robust, tolerant of mixed chemistries; less selective.
	Direct recycling (cathode re-lithiation)	Preserves material structure; promising but at R&D stage.
Materials recovered	Cobalt, nickel, manganese, lithium, graphite, copper, aluminium	Feedstock for new cells; offsets import dependence.

## Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
Feedstock Availability & Timing Mismatch	Limited end-of-life batteries currently available at scale	Underutilized recycling capacity and uncertain revenue streams	EV market still maturing; majority of batteries yet to reach EOL	Need diversified feedstock sources (manufacturing scrap + imports)
Collection Logistics & Reverse Supply Chain Complexity	Fragmented battery ownership and informal recycling sector	High collection costs and inconsistent feedstock quality	Unorganized sector dominance; lack of standardized collection infrastructure	Strong partnerships and structured take-back systems required
Technology Selection & Process Economics	Choice between hydrometallurgical, pyrometallurgical, or hybrid recycling methods	Capex intensity and uncertain recovery yields impacting profitability	Rapid evolution in battery chemistries (LFP vs NMC) affecting economics	Flexible processing technologies and modular design important
Policy, Compliance &	EPR norms evolving;	Increased operational	India-specific battery waste	Early compliance capability and

Safety Regulations	handling hazardous materials requires strict compliance	costs and licensing complexity	rules; safety risks in transport/storage	safety infrastructure critical
Commodity Price Volatility & Geopolitical Dependencies	Revenue linked to recovered metals (lithium, nickel, cobalt)	Profitability sensitive to global metal price fluctuations	Import dependency for raw materials; global battery supply chain dynamics	Hedging strategies and diversified offtake agreements needed

### Prominent Players in the Indian Market

Company / Entity	Project Details
Attero Recycling	India's largest Li-ion recycler; hydro-metallurgical recovery of cobalt, nickel, lithium; exports refined materials.
Lohum Cleantech	Second-life + recycling; reuses EV cells for stationary storage, then recycles; scaling to multi-GWh capacity.
Metastable Materials	Bengaluru-based startup using carbothermal reduction process for high recovery yields.
ACE Green Recycling	Developing modular, low-emission recycling plants in India and abroad.
Gravita India	Expanding from lead-acid into Li-ion recycling; leveraging global refining footprint.
Exigo Recycling	Delhi NCR-based recycler offering collection, dismantling and recycling services.
E-Parisaraa	Early e-waste recycler; piloting small-scale Li-ion recovery lines.

### Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
Closed-Loop Battery Material Platforms	Recycling integrated directly with cell manufacturing	Locks in long-term offtake and strategic partnerships
Direct-to-Cathode Recycling Technologies	Skip metal refining and go straight to CAM/pCAM	Structural cost advantage over traditional recycling
Battery	Subscription or long-term	Recurring revenue and lower

Recycling-as-a-Service	service contracts	customer friction
Low-Carbon & Traceable Battery Materials	Verified low-CO <sub>2</sub> recycled materials with digital traceability	Enables premium pricing and OEM ESG alignment
Gigafactory Scrap Monetization Platforms	Dedicated, on-site or near-site recycling solutions	Immediate cash flow and deep OEM integration
Global Battery Reverse-Logistics Networks	End-to-end collection, dismantling, and compliance platforms	Control of feedstock determines long-term scale
AI-Driven Battery Sorting & Diagnostics	AI to classify chemistry, state-of-health, and reuse potential	Higher recovery rates and operational efficiency
Second-Life-First Business Models	Repurpose before recycling to maximize asset value	Expands value pool beyond raw materials
Recycling-Linked OEM Financing Models	Pre-funded recycling tied to future material supply	Secures scale ahead of competitors
Regulatory-Adaptive Recycling Platforms	Systems that adapt to regional EPR and reporting rules	Turns regulation into a competitive moat

### Concentric & Satellite Opportunities

- Urban collection & reverse logistics networks: FPOs and startups building last-mile aggregation systems for used EV and consumer batteries.
- Dismantling & pre-processing facilities: Safe discharge, sorting and module separation units co-located with auto clusters for supply efficiency.
- Black mass refining & precursor manufacturing: Intermediate plants producing battery-grade salts for domestic cathode and cell manufacturers.
- Battery testing & triage services: Secondary markets for grading and redeploying partially viable packs into energy storage or low-demand uses.
- Digital traceability & compliance systems: Blockchain-based EPR and material-tracking platforms ensuring transparency across the recycling value chain.
- Recycled-material certification & trading: Platforms linking recyclers and cell makers through verified carbon-credit and circular-material exchanges.
- Lithium precipitation reagents: Manufacture and supply oxalic acid/selective chelators for 99% Li<sub>2</sub>CO<sub>3</sub> recovery.

## Key Takeaway for Senior Management

Takeaway	Details
Battery recycling is strategic materials infrastructure, not waste management	<ul style="list-style-type: none"> <li>Recycling secures lithium, nickel, cobalt, manganese, copper, and graphite—critical inputs for EV and storage scale-up</li> <li><b>Examples:</b> closed-loop supply to cell manufacturers; recycled metals offset import volatility</li> </ul>
Feedstock control is the single biggest determinant of returns	<ul style="list-style-type: none"> <li>Technology matters, but predictable volumes matter more</li> <li><b>Sub-components:</b> manufacturing scrap, fleet EV EoL packs, stationary storage, consumer electronics</li> <li><b>Competitive advantage:</b> derive through long-term feedstock contracts, reverse-logistics design, utilization certainty and lower unit costs competitors can't easily replicate</li> </ul>
Technology choice defines recovery rates, costs, and customer acceptance	<ul style="list-style-type: none"> <li>Advanced processes materially outperform basic shredding</li> <li><b>Examples:</b> <ul style="list-style-type: none"> <li><b>Hydromet:</b> high recovery &amp; purity</li> <li><b>Direct recycling:</b> cathode value preservation (emerging)</li> <li><b>Pyromet:</b> simpler, lower selectivity</li> </ul> </li> </ul>
Compliance, traceability, and quality are becoming market entry barriers	<ul style="list-style-type: none"> <li>OEMs and regulators demand certified, auditable recycling</li> <li><b>Sub-components:</b> EPR compliance, battery passports, digital chain-of-custody, ESG audits</li> <li><b>Recommended innovation focus:</b> digital traceability and certification by design</li> </ul>

## Next Steps for Corporate Leaders

Li-ion battery recycling is becoming strategically important as EV penetration, stationary storage, and consumer electronics drive rapid growth in end-of-life (EOL) and production scrap volumes. Closed-loop recycling pathways (hydrometallurgical, pyrometallurgical, and direct recycling) enable recovery of critical minerals such as lithium, nickel, cobalt, and graphite, reducing supply chain exposure and embodied emissions. Regulatory frameworks, Extended Producer Responsibility (EPR), and OEM circularity goals are accelerating ecosystem build-out, while economics depend on material mix, collection efficiency, and technology maturity.

This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this fast growing market.

Explore this opportunity further with EAI  
Market intelligence | Technology insights | Opportunity Assessment  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083



**SOLAR PANEL RECYCLING**  
CIRCULAR RENEWABLE INFRASTRUCTURE

**MATERIAL RECOVERY STREAMS**  
GLASS SILICON SILVER METALS

**CIRCULAR SOLAR MANUFACTURING**

**SOLAR MATERIAL PASSPORT**  
• TRACABLE ✓  
• VERIFIED ✓  
• RECYCLED ✓  
• SUSTAINABLE ✓

**LIFECYCLE INTELLIGENCE**  
DESIGN USE  
RECOVER REGENERATE

DECOMMISSIONED SOLAR FARM

PREPARED FOR CORPORATE LEADERS & CLIMATE-TECH STAKEHOLDERS

## **Waste Management Solar Panel Recycling**

*This section provides key inputs on Solar Panel Recycling Opportunities for corporate leaders.*

### **Highlights**

- Aging first-gen installations and manufacturing scrap are creating a predictable end-of-life (EoL) pipeline over the next decade
- Glass, aluminum frames, silver, copper, and silicon can be recovered and reintegrated into PV and adjacent industries
- EPR norms, sustainability reporting, and circularity commitments are pushing formal recycling and traceability
- Advanced mechanical + thermal/chemical processes outperform basic dismantling in recovery rates and economics

### **Key recommendations for corporate leaders include:**

- Strong tie up with EPCs, IPPs, O&M providers, manufacturers, and utilities for end of life panels and factory scrap
- Combine automated dismantling with advanced separation to maximize

## Opportunity Snapshot: Solar Panel Recycling

Recover materials such as glass, aluminum, silicon, silver from end-of-life solar panels

### Market Signals

- Early regulatory push for solar waste management and recycling norms
- Global demand for recovered materials (silver, silicon)
- Annual Market size by 2030: ₹1500 - 2000 Cr



### What Makes or Breaks It?

- Efficient material recovery (glass >90%, metals like silver/aluminum)
- Process technology (thermal/mechanical separation of layers)
- Partnerships with developers/EPCs for panel collection

### Why It Matters NOW?

- First generation of solar installations nearing end-of-life globally
- Increasing focus on circular solar supply chains
- Opportunity to establish early-mover advantage



### Well Aligned Opportunity for

- Recycling and waste management companies
- Solar EPC/developers (backward integration)
- Electronic materials recovery and metal processing firms



### Key Challenges

- Complex material separation (glass, EVA, silicon layers)
- Overall business economics uncertain as there are few business cases worldwide



### Business Models

- Pilot-scale recycling plants near solar clusters
- Tie-ups with solar power developers for future waste streams
- Higher focus on high-value material recovery (silver, for example)

Explore this opportunity further with EAI  
consult@eai.in / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

As India's solar deployment crosses 80 GW+, end-of-life management of panels is emerging as the next big challenge. By 2030, India is expected to generate 40,000+ tonnes of PV waste, rising sharply thereafter as early solar parks (post-2010) retire.

Solar panel recycling turns this into a circular economy opportunity: recovering glass, aluminium, silver and silicon, reducing landfill risk and lowering raw material demand for new modules. With EPR mandates on the horizon and waste management becoming an increasingly critical concern, it is both an environmental imperative and a business case for new industries, which also translates into a significant business opportunity.

## Market Potential for Solar Panel Recycling in India

Year	Market Size (₹ Cr)	Waste Volume (Tonnes)	Drivers
2025	300-400	10,000 - 15,000	Early replacements, manufacturing rejects.
2030	1,500-2,000	40,000 - 50,000	Large-scale waste inflow from early solar parks.
2040	5,000-7,000	2,00,000 - 3,00,000	Mandated recycling, mature PV fleet, circularity markets.

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
Regulated PV take-back & EPR compliance	End-of-life residential, commercial, utility PV modules	Producer fees + compliance contracts	Mandatory recycling laws, landfill bans
Utility-scale PV decommissioning services	Large solar farms (repowering, early retirements)	Project-based service fees	Aging solar assets, repowering economics
Mechanical PV module recycling	Crystalline-silicon panels → glass, aluminum, copper	Gate fees + commodity material sales	High glass/aluminum recovery, low cost
High-value materials recovery (Si, Ag)	Recovery of silicon wafers, silver, specialty metals	Premium materials offtake agreements	Rising critical-material prices
Manufacturer-led	Brand-specific	Embedded product	ESG commitments,

take-back programs	module recycling	pricing + take-back	design-for-recycling
PV reuse, testing & second-life markets	Refurbished panels for secondary markets	Asset resale + testing services	Cost-sensitive emerging markets
PV recycling equipment & plant supply	Recycling lines sold to recyclers/utilities	Equipment sales + O&M contracts	Global expansion of PV recycling capacity
Integrated logistics & reverse supply chains	Collection, transport, dismantling of panels	Logistics contracts + bundling with recycling	Distributed PV assets, handling complexity
Advanced / chemical PV recycling	Solvent-based or thermal separation	Technology licensing + material sales	Higher recovery efficiency demands
Digital tracking & compliance platforms	Module traceability, reporting, certificates	SaaS + verification fees	Regulatory reporting, ESG disclosure

### Typical Project Capacities & Investments Required in India

Project Type	Typical Capacity (end-of-life & line-scrap)	Indicative CapEx (₹ Cr)	Notes
Pilot dismantling & mechanical separation	5-15 KTPA (20-60 MWp eq.)	12-30	Frame/glass removal, shredding, magnet/eddy-current sorting; basic glass/Al/copper recovery.
Integrated line - mechanical + thermal delamination	20-60 KTPA (80-240 MWp)	35-90	EVA/POE removal via thermal/solvent, higher glass yield and cleaner ribbons/cells.
Advanced line - silver/silicon recovery (chemical)	60-120 KTPA (240-480 MWp)	80-200	Hydromet leaching for Ag, selective etch for Si wafer reclaim; requires robust ETP/ZLD.
Cluster facility (multi-state intake + EPR)	100-200 KTPA (400-800 MWp)	120-300	Hub-and-spoke aggregation + high-value recovery; co-located with glass/Al smelter users.

## Underlying Technologies &amp; Processes

Element	Options	Key Traits
Mechanical processes	Shredding, crushing, separation	Recovers glass (~70% by weight), aluminium frames.
Thermal processes	Incineration/pyrolysis of EVA backsheets	Frees embedded cells; enables further recovery.
Chemical processes	Acid/solvent leaching	Extracts silver, silicon, high-value materials.
Hybrid approaches	Mechanical + thermal + chemical	Maximises recovery rates; higher CAPEX.
Product streams	Recovered glass, aluminium, silicon wafers, silver paste	Inputs for new modules and secondary industries.
Circularity models	Take-back schemes, EPR compliance, InvIT-linked recycling hubs	Ensures scale and policy-backed viability.

## Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
Feedstock Availability & Timing Mismatch	Large volumes of end-of-life panels not yet reached; waste generation still emerging	Underutilized capacity risk and delayed revenue realization	India's solar boom is recent; most panels still within lifespan	Need interim revenue from manufacturing scrap and early decommissioning streams
Collection Logistics & Reverse Supply Chain	Distributed installations across rooftop and utility-scale projects	High logistics costs and complex dismantling processes	Lack of standardized collection networks; fragmented ownership	Develop partnerships with EPCs, developers, and DISCOMs for take-back programs
Technology & Economic Viability	Recycling processes vary (mechanical, thermal, chemical) with evolving recovery rates	Profitability linked to recovery efficiency of silver, silicon, glass	Limited localized technology maturity; evolving recycling methods	Invest in scalable, modular recycling technologies
Policy,	Emerging waste	Uncertainty	India's	Early regulatory

Compliance & Regulatory Framework	management norms and producer responsibility requirements	around compliance costs and future standards	e-waste/solar waste regulations still evolving	alignment and traceability systems critical
Commodity Price Volatility & Market Demand	Revenue dependent on recovered materials and secondary markets	Margin variability tied to global material prices	Dependence on international supply-demand dynamics for metals	Long-term offtake agreements and diversified product streams needed

### Prominent Players in the Indian Market

Company / Entity	Focus Areas
Re Sustainability (Ramky Enviro)	Developing PV recycling as part of a broader WEEE and e-waste portfolio.
Gravita India	Metals recovery, exploring other recycling value chains.
Attero Recycling	Known for e-waste & battery recycling; engaged in PV recycling.
RenewSys	Exploring circularity for solar backsheets/EVA, potential module recycling.
First Solar	Runs an integrated manufacturing system with in-house solar recycling.

### Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
Closed-loop solar materials platforms	Rapid PV deployment today = large future waste wave	Secures future raw materials, strengthens OEM partnerships
High-purity silicon & silver recovery	Rising silver prices, supply-chain risk	High-margin critical-materials play
Design-for-recycling partnerships with OEMs	OEM pressure to reduce lifecycle emissions	Long-term lock-in with manufacturers
Utility-scale decommissioning platforms	Repowering of early solar farms accelerating	Large, predictable project revenue
Advanced / chemical PV recycling technologies	Mechanical recycling recovery limits reached	Technology leadership, IP-based moat

PV reuse & secondary market ecosystems	Growing demand in emerging and off-grid markets	Asset-light revenue with circular impact
Digital traceability & compliance systems	Increasing regulatory reporting requirements	Recurring SaaS-like revenues, data differentiation
Recycling-as-a-service for solar developers	Developers facing ESG and decommissioning liabilities	Sticky customer relationships
Recycling plant & equipment commercialization	Many regions lack PV recycling infrastructure	Capital-light scaling via equipment/IP
Geographic first-mover hubs (APAC, LATAM, MEA)	PV deployment outpacing recycling regulation	Market dominance and policy influence

### Concentric & Satellite Opportunities

- PV collection & reverse logistics networks: Aggregators building take-back chains for utility and rooftop modules using digital EPR tokens and route optimisation.
- Advanced delamination & recovery OEMs: Technology suppliers of low-VOC thermal or solvent skids for EVA/POE removal, glass cleaning and safe Ag/Si recovery.
- Cullet and aluminium re-processors: Concentric plants co-located with glass furnaces and aluminium extruders to reuse recovered materials in new PV and construction products.
- Silver & silicon refining specialists: High-value recyclers reclaiming precious metals and semiconductor-grade silicon for resale into electronics or new cell lines.
- Insurance-linked waste management programs: Partnerships turning storm- or fire-damaged PV assets into certified recycling feedstock through rapid claims workflows.
- Second-life parts and resale exchanges: Marketplaces for intact frames, junction boxes and hardware with quality certification and reuse potential.
- Design-for-recycling consulting: Engineering and compliance services helping module makers redesign products for easier disassembly and closed-loop circularity.

### Key Takeaway for Senior Management

Takeaway	Details
Feedstock access and timing determine economics	<ul style="list-style-type: none"> <li>● Near-term volumes come from factory scrap and damaged panels; long-term volumes from utility and rooftop EoL</li> <li>● <b>Sub-components</b>: EPC returns, O&amp;M replacements, warranty rejects, decommissioned plants</li> </ul>

	<ul style="list-style-type: none"> <li>● <b>Recommended business focus:</b> ecosystem partnerships and reverse logistics</li> <li>● <b>Competitive advantage:</b> higher utilization and smoother ramp-up versus wait-and-see entrants</li> </ul>
Technology depth defines recovery rates and margins	<ul style="list-style-type: none"> <li>● Basic dismantling captures low value; advanced separation captures premium metals</li> <li>● <b>Examples:</b> automated de-framing, glass delamination, silver recovery, silicon purification</li> <li>● <b>Recommended innovation focus:</b> integrated mechanical + thermal/chemical flowsheets</li> </ul>
Traceability and certification are becoming market entry barriers	<ul style="list-style-type: none"> <li>● IPPs, OEMs, and financiers increasingly require auditable recycling</li> <li>● <b>Sub-components:</b> digital chain-of-custody, ESG reporting, EPR compliance, decommissioning certificates</li> <li>● <b>Competitive advantage:</b> preferred-partner status and regulatory resilience</li> </ul>
Integration with the solar value chain multiplies value	<ul style="list-style-type: none"> <li>● Recycling works best when aligned with EPCs, IPPs, and manufacturers</li> <li>● <b>Examples:</b> bundled decommissioning + recycling services; offtake to glass/aluminum processors</li> <li>● <b>Competitive advantage:</b> stable pricing, bankability, and scale economics</li> </ul>

### Next Steps for Corporate Leaders

Solar panel recycling is emerging as a critical circularity and ESG priority as early utility-scale and rooftop PV installations approach end-of-life and manufacturing scrap volumes increase. Regulatory frameworks, EPR mandates, and tender norms are beginning to address waste streams, while recycling technologies for glass, silicon, metals, and polymers are advancing from mechanical separation toward thermal and chemical recovery pathways. As embodied carbon, landfill bans, and circularity targets expand, solar recycling is shifting from a future compliance issue to a strategic lifecycle and supply chain consideration.

This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this fast growing market.

Explore this opportunity further with EAI  
 Market intelligence | Technology insights | Opportunity Assessment  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083



# SECTION 7 MATERIALS

Advanced Materials | Biochar | Biofertilizers | Biopolymers | Gree Chemicals | Low Carron Cement



# Section 7

## Materials

Materials innovation is a critical lever for deep decarbonisation in India, addressing embedded (Scope 3) emissions across infrastructure, manufacturing, agriculture, and consumer goods.

### Market Scale & Importance:

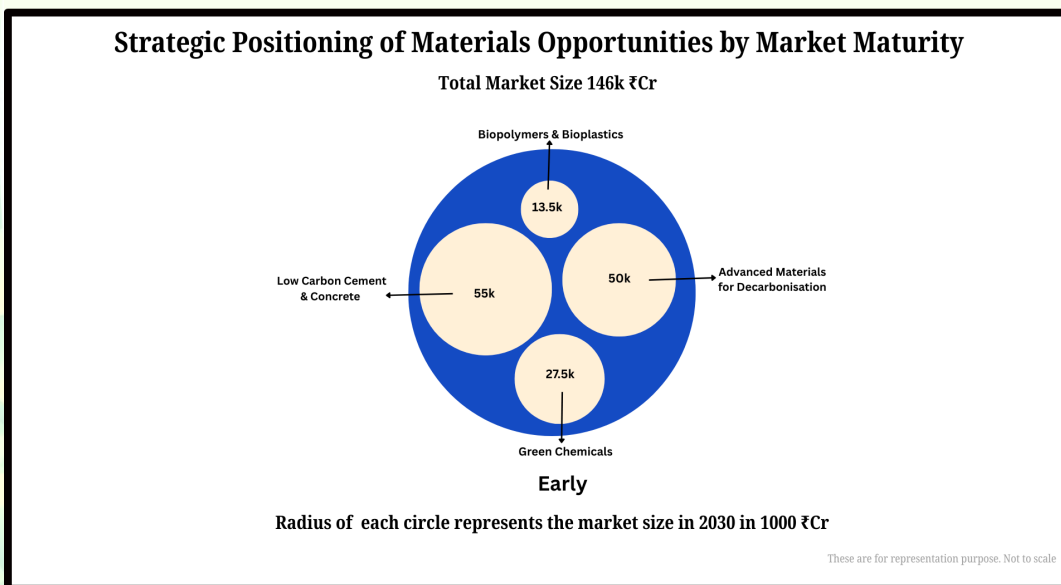
Materials such as cement, chemicals, plastics, and fertilizers contribute ~25–30% of India’s total CO<sub>2</sub> emissions, making low-carbon alternatives strategically essential.

### Key Segments:

- Advanced Materials for Decarbonisation: Catalysts, membranes, composites enabling efficiency and clean energy
- Green Chemicals: Green hydrogen–based, bio-based, and CCU chemicals
- Low-Carbon Cement & Concrete: Blended cements, SCMs (Supplementary Cementitious Materials), CO<sub>2</sub>-cured concrete
- Biopolymers & Bioplastics: Driven by plastic bans and EPR
- Biochar & Bio-inputs: Soil carbon, sustainable agriculture

### Growth Drivers:

- Infrastructure expansion and urbanisation
- Net-zero commitments and CBAM exposure
- Policy support for green hydrogen, chemicals, and circular materials

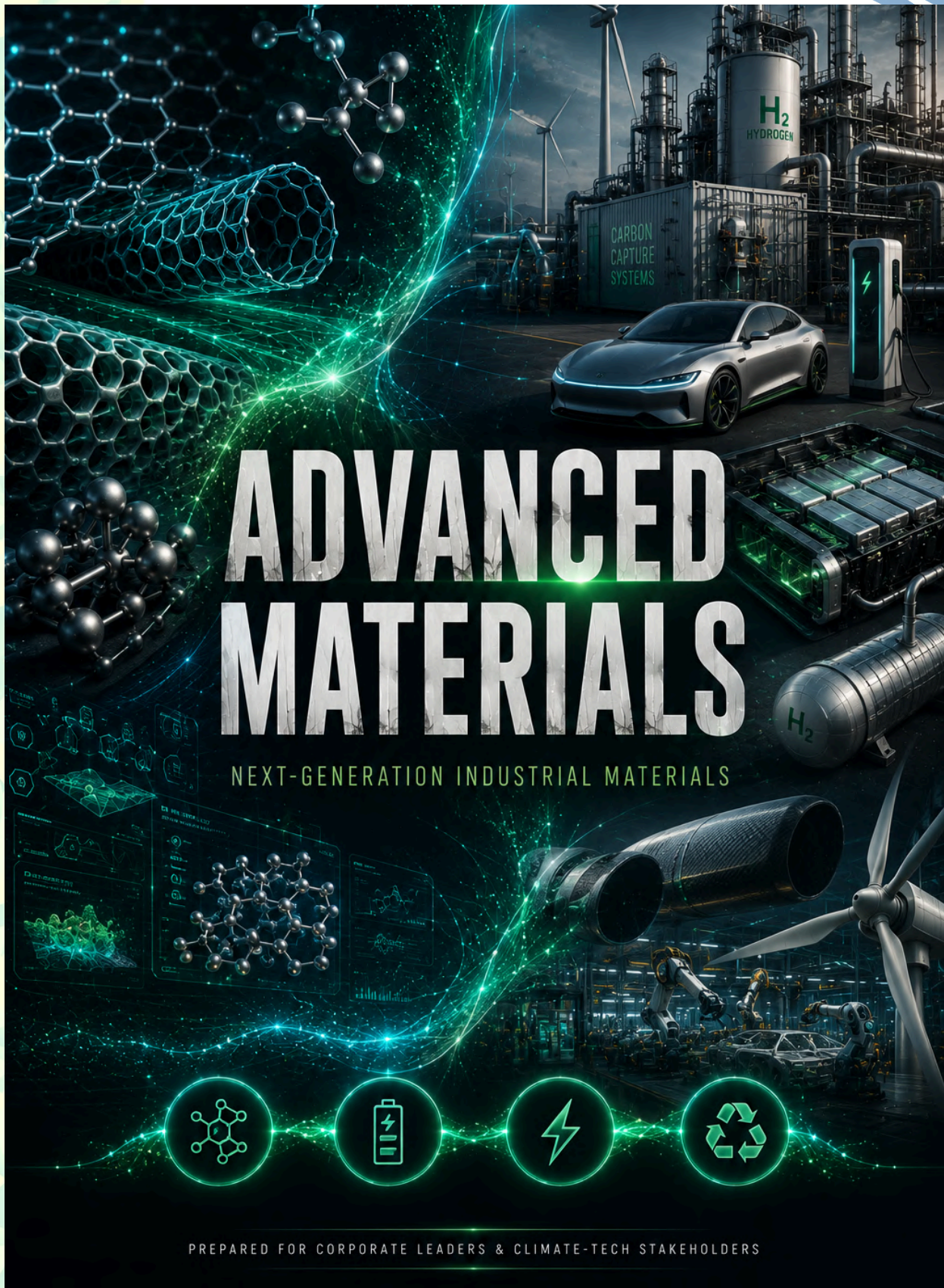


**Strategic Trends:**

- Shift from fossil-based to bio-based and circular feedstocks
- Rising focus on lifecycle emissions and carbon intensity
- Integration of materials innovation with energy transition and agriculture

**Executive takeaway:**

Low-carbon and advanced materials will define India's long-term competitiveness—cutting emissions at scale while enabling sustainable infrastructure, manufacturing, and food systems. For investors and corporates, materials innovation offers a strategic platform to capture early-mover advantage in low-carbon construction inputs, green chemicals, and advanced bio-based and recycled materials that lead the way for decarbonisation.



## Materials

### Advanced Materials for Decarbonization

*This section provides key inputs on Advanced Materials for Decarbonization Opportunities for corporate leaders.*

#### Highlights

- Advanced materials (lightweight alloys, composites, membranes, catalysts, coatings) unlock efficiency, electrification, and low-carbon process shifts in energy, industry, mobility, and buildings
- Small material innovations deliver step-change gains in performance (energy efficiency, durability, temperature tolerance, corrosion resistance)
- Batteries, hydrogen, CCUS, EVs, renewables, data centres, and industrial electrification increasingly depend on next-gen materials
- Proprietary chemistries, formulations, and manufacturing know-how create strong differentiation versus commodity materials

#### Key recommendations for corporate leaders include:

- Prioritize materials that directly enable decarbonization outcomes (efficiency, electrification, durability), not lab-only breakthroughs
- Co-develop with OEMs, EPCs, utilities, and industrial majors to ensure market fit and accelerate commercialization
- Design families of materials adaptable across multiple applications and sectors

## Opportunity Snapshot: Advanced Materials For Decarbonisation

Develop next-gen materials that reduce emissions in industrial processes and products

### **Market Signals**

- Demand rising for sustainable solutions in steel, cement, automotive, and energy sectors
- Global supply chains shifting toward low-carbon products
- Annual Market size by 2030: ₹ 12,000 - 15,000 Cr



### **What Makes or Breaks It?**

- Performance advantage (strength, weight, efficiency) vs. conventional materials
- Adoption by large industrial buyers (steel, auto, construction)

### **Why It Matters NOW?**

- Hard-to-abate sectors need material-level innovation for decarbonisation
- Push for efficiency (lighter, stronger, and more durable materials)



### **Well Aligned Opportunity for**

- Large industrial/material companies (steel, chemicals, composites)
- Deep-tech startups and R&D firms
- Global players entering via partnerships/JVs



### **Key Challenges**

- High R&D cost & long commercialization cycles (5–10 years)
- Limited domestic manufacturing scale



### **Business Models**

- Invest in R&D for low-carbon materials (alloys, composites)
- Partner with industrial players for pilot and scale-up
- Focus on niche applications (automotive lightweighting, coatings, CCUS materials)

Explore this opportunity further with EAI  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

Advanced materials including carbon fiber composites, lightweight alloys, nanomaterials, membranes and high-performance insulators are pivotal to global decarbonization efforts. They enable emission reductions through lightweighting in transport, enhanced energy efficiency, improved renewable energy systems, hydrogen storage solutions and carbon capture technologies.

For India, advanced materials represent both a climate necessity and an industrial growth frontier combining deep innovation with the Make-in-India manufacturing vision, while strengthening energy security and global competitiveness.

## Market Potential for Advanced Materials for Decarbonization in India

*The estimates provided are for the prominent emerging materials categories that are finding, or could find, use across clean energy and climate tech domains.*

Year	Market Size (₹ Cr)	Drivers
2025	5,000-6,000	Early composites for EVs, membranes for CCUS/H <sub>2</sub> , insulation in buildings.
2030	12,000-15,000	Scale-up with hydrogen economy, EV lightweighting and thermal efficiency demand.
2040	45,000-55,000	Mainstream use in CO <sub>2</sub> capture, advanced batteries, Net Zero infrastructure.

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
Low-carbon & circular polymers	Packaging, automotive, consumer goods	Materials sales + long-term supply contracts	Scope-3 emissions reduction, recycled-content mandates
Battery & energy-storage materials	EV batteries, grid storage (cathodes, anodes, electrolytes)	High-spec material supply + qualification lock-in	Electrification, EV adoption
Hydrogen & fuel-cell materials	Electrolyzers, fuel cells, hydrogen infrastructure	Materials + system integration partnerships	Hydrogen economy investments

Carbon capture, utilization & storage (CCUS) materials	Adsorbents, membranes, catalysts	Licensing + project-based materials supply	Industrial decarbonization mandates
Advanced catalysts for clean processes	Low-carbon fuels, sustainable chemicals	IP-driven catalyst sales + regeneration	Efficiency and emissions reduction
Lightweight & high-strength composites	Aerospace, automotive, wind energy	Premium materials + application engineering	Fuel efficiency, range extension
High-performance insulation & building materials	Buildings, industrial facilities	Product sales + specification-based lock-in	Energy-efficiency regulations
Power electronics & conductive materials	EVs, grids, renewable integration	Component materials supply	Grid modernization, electrification
Solar & renewable-energy materials	PV modules, wind turbines, inverters	Materials sales + OEM partnerships	Renewable capacity expansion
Circular & recyclable advanced materials	Design-for-recycling products	Closed-loop supply + take-back	Circular-economy policies

### Typical Project Capacities & Investments Required in India

*Indicative investment range for some prominent advanced materials.*

Project Type	Typical Capacity	Investment Range (₹ Cr)	Notes
Carbon Fibre Composite Plant	1,000-1,500 TPA	800-1,200	Strategic for EVs, aerospace and wind turbine blades.
Graphene / Nanomaterials Unit	50-200 TPA	200-500	High-value additives for coatings, batteries and membranes.
MOF / Membrane Production (for CCUS/H <sub>2</sub> )	100-500 TPA	200-500	Early-stage but critical for hydrogen and CO <sub>2</sub> capture.
Advanced Alloys (Al/Mg/Ti)	50,000-100,000 TPA	1,500-3,000	Automotive, aerospace and lightweight structural applications.
Aerogel / Thermal Insulation Materials	500,000-1,000,000 m <sup>2</sup> annually	100-400	Used in buildings, LNG pipelines, industrial insulation.

Solid Electrolytes / Advanced Battery Materials	1-2 GWh equivalent	700-1,200	Next-gen storage tech; critical for EV and grid batteries.
---	--------------------	-----------	--

### Underlying Technologies & Processes

Element	Options	Key Traits
Lightweighting	Carbon fiber, aluminum alloys, magnesium alloys	Cuts weight in EVs, aircraft, rail; boosts fuel efficiency.
Hydrogen storage	Metal hydrides, advanced composites, nanostructured tanks	High energy density; critical for H <sub>2</sub> economy.
CO <sub>2</sub> capture materials	Metal-organic frameworks (MOFs), amine-functional sorbents, membranes	High selectivity; scalable for CCUS.
Thermal management	Aerogels, phase-change materials, advanced insulation	Efficiency in buildings, cold chains, EV batteries.
Electrochemistry	Solid electrolytes, graphene-based electrodes, high-performance separators	Core for next-gen batteries & supercapacitors.

### Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
Technology Commercialization & Scale-Up Risk	Many advanced materials (low-carbon cement, new battery chemistries, hydrogen materials, composites) still transitioning from pilot to commercial scale	Long gestation periods and uncertain ROI	Limited domestic pilot infrastructure; technology validation challenges	Stage-gated investments and partnerships with research institutions needed
Market Adoption & Offtaker Readiness	End-users hesitant to switch from established materials due to cost, performance, or certification concerns	Slower revenue ramp-up	Conservative industrial buyers; lack of standardized performance benchmarks	Early customer engagement and certification-driven adoption strategies critical

Supply Chain & Raw Material Dependencies	Dependence on specialty minerals, chemicals, or advanced manufacturing inputs	Cost volatility and supply risks	Import dependency; geopolitical exposure for critical materials	Localization strategies and diversified sourcing essential
High Capital Intensity & Financing Constraints	Advanced materials manufacturing requires specialized facilities and R&D investment	Balance sheet pressure and longer payback timelines	Limited risk capital for deep-tech industrial projects	Strategic investors and blended finance structures important
Policy, Standards & Sustainability Validation	Evolving regulations and certification frameworks for low-carbon materials	Market uncertainty and compliance costs	Emerging carbon accounting standards; procurement policies not fully aligned	Active policy engagement and lifecycle assessment capability required

### Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
Materials-as-a-platform (performance contracts)	Customers demanding measurable decarbonization impact	Shifts pricing power from volume to value
Ultra-low-carbon & net-zero materials	Carbon border taxes, Scope-3 pressure	Premium pricing, brand differentiation
Closed-loop advanced materials systems	Circularity mandates expanding globally	Feedstock security, regulatory advantage
Next-gen battery & energy-storage materials	Battery supply chains under strain	Strategic exposure to energy transition growth
Breakthrough catalysts & membranes	Hard-to-abate sectors need solutions	High-margin IP-driven growth
Lightweighting beyond metals	EV range & aerospace fuel efficiency critical	Structural emissions reduction
Digitally enabled materials design (AI/ML)	AI maturity + compute availability	Faster innovation cycles, lower R&D cost
Electrification & grid-scale	Grid expansion &	Embedded growth across

materials	electrification surge	energy systems
Localized, resilient materials manufacturing	Geopolitical & trade risks rising	Supply-chain resilience, policy incentives
Materials + data + certification bundles	Regulatory reporting requirements increasing	Sticky customer relationships

### Concentric & Satellite Opportunities

- Low-carbon cement and concrete manufacturing: Scaling LC3, geopolymers and carbon-cured concrete plants using local clays and captured CO<sub>2</sub>.
- Alternative binders & admixture R&D hubs: Indigenous innovation in alkali-activated materials, SCM blends and nanomaterial additives for durability and workability.
- Recycled aggregates & construction waste logistics: Urban mining networks for crushing, sorting and certifying secondary materials to meet BIS-grade specs.
- Construction 3D printing & prefab units: Satellite manufacturing of modular low-carbon components for housing, bridges and smart cities.
- Carbon accounting & certification services: Digital MRV and product-level EPD platforms to monetise embodied-carbon savings through credits and green procurement.
- Advanced coatings & composites: Diversification into lightweight, high-strength materials for EVs, aerospace and renewable infrastructure.
- Biochar concrete admixtures: Pyrolysis char (5% dosage) dispersants from agri waste; 40% permeability reduction, carbon sink.
- Low-carbon HDPE via bio-monomer reactors: Gas-phase polymerizers using bio-ethylene from ethanol; 70% GHG cut vs. naphtha route.
- PEM electrolyser membrane coaters: Nafion-equivalent sulphonated PEEK rollers; 10% H<sub>2</sub> efficiency gain, NTPC Green Hydrogen Mission.
- Methanol synthesis catalysts: Cu/ZnO pelletisers from syngas; green methanol via coal/biomass gasification.

### Key Takeaway for Senior Management

Takeaway	Details
Advanced materials are leverage points, not incremental upgrades	<ul style="list-style-type: none"> <li>• Materials determine efficiency limits, operating envelopes, and durability across energy, industry, and mobility</li> <li>• <b>Examples</b>: high-temp alloys enabling electrified furnaces; membranes improving electrolyzer efficiency, lightweight composites reducing vehicle energy demand</li> <li>• <b>Recommended innovation focus</b>: materials that unlock step-change performance</li> </ul>

Application-led design beats pure chemistry breakthroughs	<ul style="list-style-type: none"> <li>Commercial value emerges when materials solve specific system constraints</li> <li><b>Examples:</b> catalysts for green hydrogen, separators/electrolytes for batteries, coatings for corrosion/thermal resistance, membranes for CCUS</li> <li><b>Recommendation:</b> problem-first material engineering</li> </ul>
Scale-up and manufacturability define winners	<ul style="list-style-type: none"> <li>The lab-to-factory gap is the biggest risk</li> <li><b>Recommended innovation focus:</b> emphasis on process engineering, yield optimization and industry inputs right from start.</li> </ul>
IP depth and platformization create durable moats	<ul style="list-style-type: none"> <li>Families of materials outperform one-off products</li> <li><b>Examples:</b> modular catalyst systems; membrane platforms tuned for multiple chemistries; composite systems adaptable across sectors</li> <li><b>Competitive advantage:</b> pricing power, defensibility, and multi-market optionality</li> </ul>
Downstream integration accelerates commercialization and derisks demand	<ul style="list-style-type: none"> <li>Co-development aligns specs, qualification, and offtake</li> <li><b>Examples:</b> joint development with OEMs/EPCs; early qualification in battery, hydrogen, or renewable supply chains</li> <li><b>Recommended focus for competitive advantage:</b> ecosystem partnerships and qualification pathways for locked-in customers and faster revenue ramp</li> </ul>

### Next Steps for Corporate Leaders

Advanced materials are becoming pivotal enablers of decarbonization across energy, mobility, Industrial processes, construction, and circularity systems. High-performance polymers, composites, coatings, insulation materials, catalysts, adsorbents, phase-change materials, membrane systems, and lightweight alloys are enabling emissions reduction through energy efficiency, electrification, recyclability, and performance enhancement. As industrial sustainability targets expand from fuel and energy substitution to material-level innovation, advanced materials are moving from niche R&D to strategic industrial supply chain investments.

This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this market.

Explore this opportunity further with EAI  
 Market intelligence | Technology insights | Opportunity Assessment  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083



FROM NATURE  
TO NEXT-GEN  
MATERIALS

# BIOPLASTICS & BIOPOLYMERS

Low-Carbon Materials for  
the Next Industrial Era

Engineering Sustainable Materials  
for a Low-Carbon Future



  
**BIO-BASED  
FEEDSTOCKS**  
Renewable.  
Responsible.  
Reliable.

  
**CIRCULAR  
PACKAGING**  
Design. Use.  
Recycle. Repeat.

  
**ADVANCED  
MATERIAL SCIENCE**  
Innovate.  
Engineer. Transform.

  
**COMPOSTABLE  
SOLUTIONS**  
Biodegradable.  
Better for Earth.

PREPARED FOR CORPORATE LEADERS & CLIMATE-TECH STAKEHOLDERS

## **Materials**

### ***Biopolymers and Bioplastics***

This section provides key inputs on Biopolymers and Bioplastics Opportunities for corporate leaders

#### **Highlights**

- Single-use plastic bans, EPR norms, compostability standards, and recycled/biobased content targets are creating sustained demand across packaging, FMCG, and food service.
- Biopolymers are moving from carry bags and cutlery into flexible packaging, rigid containers, agricultural films, coatings, and textile fibres
- Performance tuning (barrier properties, heat resistance, durability, compostability) and certification create defensible margins

#### **Key recommendations for corporate leaders include:**

- Prioritize use cases where regulation, brand pull, and willingness to pay align (food packaging, single-use replacements, agri films)
- Align material specs with converters, FMCG brands, and retailers to accelerate qualification and adoption
- In select cases, for large customers, co-design and codevelop products that are tailored to the customer requirements

## Opportunity Snapshot: Biopolymers & Bioplastics

Produce plastics from biomass such as corn & sugarcane instead of from fossil fuels

### Market Signals

- Rising bans on single-use plastics driving demand for alternatives
- Increasing adoption in packaging, FMCG, and textiles
- Annual Market size by 2030: ₹ 4000 - 5000 Cr



### What Makes or Breaks It?

- Cost competitiveness vs petrochemical plastics (₹/kg parity)
- Reliable feedstock sourcing (sugar, starch, agri residues)
- Adoption by large FMCG and packaging players

### Why It Matters NOW?

- Regulatory push on plastic waste and sustainability
- Consumer and brand shift toward eco-friendly materials
- Export opportunity as global markets demand sustainable alternatives



### Well Aligned Opportunity for

- Chemical and polymer manufacturers
- Agri-processing companies (feedstock suppliers)
- Packaging and FMCG ecosystem players



### Key Challenges

- Higher cost than conventional plastics (2–3x in many cases)
- Presence of grey and unorganized market players



### Business Models

- Set up biopolymer production facilities (PLA, PHA)
- Partner with FMCG brands for sustainable packaging solutions

Explore this opportunity further with EAI  
consult@eai.in / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

Biopolymers and bioplastics replace fossil-based plastics with materials derived from starch, sugarcane, vegetable oils and lignocellulosic residues. They help brands meet EPR/compliance targets, cut lifecycle emissions, reduce plastic pollution via compostable grades and open premium export markets.

For India, this is a strategic play at the intersection of agri value-addition, green chemistry and circular packaging, an intersection that has the potential to provide opportunities to businesses from diverse industry segments.

Opportunities in this segment are available for both production of upstream products such as PLA or PHA resins, and downstream opportunities such as compounding, moulding, and product trading.

## Market Potential for Biopolymers and Bioplastics in India

Market potential estimates are provided based on the sales estimates for the end product - eg: biodegradable bags, foodware etc.

Year	Market Size (₹ Cr)	Key Drivers
2025	2,000 -2,500	Single-use plastic restrictions, early EPR enforcement, pilot compostable packaging.
2030	4,000-5,000	Scale in food service, retail, e-commerce mailers; local resin/compound capacity.
2040	12,000-15,000	Mainstreaming in packaging, textiles, auto interiors; advanced recycling & compost systems.

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
PLA (polylactic acid) bioplastics	Food packaging, disposable tableware, fibers, 3D printing	Resin production + long-term brand supply contracts	Packaging sustainability targets, compostability
PHA biopolymers	Flexible packaging, coatings, single-use items	Premium resin sales + IP licensing	Marine biodegradability demand
Biodegradable polymer blends	Compostable bags, films, liners	Compounder model + formulation services	Single-use plastic bans

Drop-in bio-based plastics	Bio-PE, bio-PET for bottles & packaging	Feedstock-to-resin supply	Scope-3 carbon reduction
Bio-based engineering plastics	Automotive, electronics, consumer durables	Specialty polymer sales + OEM qualification	Lightweighting, sustainability specs
Agricultural & mulch bioplastics	Mulch films, controlled-release coatings	Seasonal bulk sales + farmer contracts	Soil pollution regulation
Cellulose-based polymers	Textiles, films, coatings	Integrated biomass processing	Renewable fiber demand
CO <sub>2</sub> -based polymers	Polycarbonates, polyols	Technology licensing + resin sales	Carbon utilization incentives
Bioplastics for medical & pharma	Drug delivery, implants, disposables	High-margin regulated materials	Biocompatibility demand
Compostable packaging systems	Foodservice, organics collection	Materials + system integration	Waste separation policies

### Typical Project Capacities & Investments Required in India

Type of Project	Capacity	Investment	Remarks
PLA/PHB-based bioplastics resin manufacturing plant	20 KTPA	₹500-700 Cr	High capex due to fermentation + polymerization
Bioplastic compounding & moulding plant	5 KTPA	₹30-40 Cr	Focus on retail and packaging applications
Starch-based biopolymer unit	5-10 KTPA	₹150-300 Cr	Lower capex option with wide applications

### Underlying Technologies & Processes

Technology	Key Traits
Polylactic Acid (PLA)	Made from fermented sugars → lactic acid → polymerized into PLA
Polyhydroxyalkanoates (PHA / PHB)	Produced by microbial fermentation of plant oils or sugars

Starch-based Bioplastics	Blended with other biopolymers to produce compostable films and packaging
Thermoplastic Starch (TPS)	Low-cost material from modified starch for carrier bags, cutlery, etc.
Bio-PET / Bio-PE	Partially renewable, functionally identical to fossil-based PET/PE
Blended Biopolymers	Hybrid materials combining starch, PLA, PHA, or cellulose derivatives

### Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
Cost Competitiveness vs Conventional Plastics	Biopolymers often more expensive than petrochemical plastics	Slower adoption despite sustainability benefits	Price-sensitive FMCG and packaging markets; dependence on crude oil price cycles	Focus on niche high-value applications and scale-driven cost reduction
Market Demand & Offtaker Acceptance	Limited willingness to pay premium for sustainable materials	Revenue growth constraints	Lack of clear labeling standards; confusion between biodegradable, compostable, and bio-based materials	Certification and brand partnerships critical for market development
Technology & Manufacturing Scale Challenges	Need for specialized polymerization processes and infrastructure	High capex and slower scaling compared to conventional plastics	Limited domestic manufacturing ecosystem for certain biopolymers	Strategic partnerships and phased capacity expansion required
Policy, Regulatory & Infrastructure Gaps	Composting/recycling infrastructure not fully developed	Limits sustainability claims and end-of-life benefits	Regional waste management capability differences; evolving plastic bans/regulations	Alignment with waste management ecosystems and policy advocacy needed

## Prominent Players in the Indian Market

Company / Entity	Project Details
Natur-Tec	Product focus: Compostable biopolymer resins, Compostable bags & liners, compostable film-based packaging, bio-based plastic products
NatureTrust	Product focus: compostable bags and packaging products, primarily using plant-based PLA and PBAT
EnviGreen	Produces biodegradable substitutes to plastics from natural starch, vegetable oil derivatives and vegetable waste.
BioGreen	Specializes in biodegradable solutions made from corn starch, sugarcane bagasse and vegetable waste.
Easy Flux	Manufacturer of certified 100% compostable and biodegradable products.
Bioreform	Produces 100% biodegradable and compostable bags from materials like corn starch.
TGP Bioplastics	Manufactures 100% compostable, plant-based starch plastics to combat plastic waste.
JSL Leaf Bioplastics	Manufactures 100% biodegradable and compostable bioplastic products made from starch, cellulose, and polylactic acid (PLA)

## Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
Drop-in bio-based polymers at scale	Scope-3 emissions pressure	Fast adoption, minimal customer friction
Next-generation biodegradable polymers (PHA, novel blends)	Plastic pollution regulation tightening	Addresses plastic leakage & regulation gaps
High-performance bio-based engineering plastics	Automakers & electronics decarbonizing	Premium margins, long-term OEM lock-in
Closed-loop compostable packaging systems	Organics waste mandates expanding	Moves from resin sales to platform economics
CO <sub>2</sub> -to-polymer technologies	Carbon pricing & CCU incentives	Carbon-negative narrative + IP moat

Hybrid circular polymers (bio + recycled feedstocks)	Virgin feedstock volatility	Feedstock flexibility & resilience
Materials-as-a-service (performance contracts)	Brands demand measurable outcomes	Pricing power, customer stickiness
Localized biopolymer production hubs	Geopolitical & logistics risks	Supply-chain resilience, lower footprint
Certified carbon & biodegradability data platforms	EU digital product passports	Monetizable data + regulatory advantage
Biopolymers for non-packaging markets	Packaging market saturation risk	Diversifies beyond commoditized packaging

### Concentric & Satellite Opportunities

- Polymer compounding & extrusion facilities: Localised units developing biodegradable blends and masterbatches for packaging and consumer goods.
- Testing & certification laboratories: BIS and CPCB-accredited labs validating biodegradability, compostability and food-safety standards.
- End-of-life composting & collection services: Urban waste companies building bio-waste segregation, composting and bioplastic recovery chains.
- Textiles & specialty material innovators: Satellite expansion into bio-based fibers, coatings and flexible composites for apparel and auto interiors.
- Digital traceability & labeling platforms: Platforms certifying bio-origin and carbon footprint for ESG-conscious brands and exports.
- R&D in marine-safe and multi-layer biopolymers: Indigenous innovation on moisture-resistant, low-cost bioplastics suited to India’s humid climate.
- Starch saccharification plants: Glucoamylase hydrolysis tanks for PLA precursor glucose syrup.
- Bagasse pretreatment cookers: Acid/steam vessels breaking hemicellulose for bacterial cellulose production.

### Key Takeaway for Senior Management

Takeaway	Details
Biopolymers are moving from substitutes to strategic materials platforms	<ul style="list-style-type: none"> <li>• The value is no longer just “plastic replacement,” but enabling compliance, brand differentiation, and circularity at scale</li> <li>• <b>Examples</b>: compostable food packaging, barrier films for FMCG, agri-films, coated paper</li> </ul>

	<ul style="list-style-type: none"> <li>replacements</li> <li>● <b>Recommended innovation focus:</b> performance-tuned biopolymers for defined applications</li> <li>● <b>Competitive advantage:</b> premium pricing and long-term brand contracts versus commodity plastics</li> </ul>
Application-fit determines adoption more than bio-content alone	<ul style="list-style-type: none"> <li>● Brands and converters prioritize performance parity (or better) with conventional plastics</li> <li>● <b>Sub-components:</b> PLA, PHA, PBS, bio-PE/PET; blends for heat resistance, barrier properties, and durability</li> <li>● <b>Recommended innovation focus:</b> formulation science and application-led blends</li> <li>● <b>Competitive advantage:</b> faster qualification and broader adoption</li> </ul>
Certification, traceability, and end-of-life alignment are becoming entry barriers	<ul style="list-style-type: none"> <li>● Claims must be verifiable across compostability, recyclability, and carbon footprint</li> <li>● <b>Examples:</b> EN/ASTM compostability, food-contact approvals, LCA-backed carbon claims</li> <li>● <b>Competitive advantage:</b> preferred-supplier status with global brands and regulators</li> </ul>

### Next Steps for Corporate Leaders

Biopolymers and bioplastics are gaining traction as brands and regulators push for circular packaging, reduced fossil-based inputs, and lower carbon materials for consumer goods, textiles, automotive, and industrial applications. PLA, PHA, starch blends, bio-PE/PET, and compostable materials are advancing across performance categories, while certification, sorting infrastructure, and composting ecosystems lag unevenly across regions. As EPR frameworks, recycled content mandates, and landfill restrictions expand, bioplastics are transitioning from niche sustainable alternatives to strategic materials for circularity and low-carbon supply chains.

This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this fast growing market.

Explore this opportunity further with EAI  
 Market intelligence | Technology insights | Opportunity Assessment  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083



FROM NATURE  
TO NEXT-GEN MATERIALS

# GREEN CHEMICALS

Low-Carbon Industrial Chemistry &  
Circular Materials Opportunity

BIO-BASED | CO<sub>2</sub>-DERIVED | CIRCULAR | NET-ZERO ALIGNED

Transforming Carbon, Biomass &  
Green Hydrogen into the Next  
Generation of Chemicals



#### GREEN CHEMISTRY

Safer processes.  
Cleaner solutions.  
Stronger future.



#### CIRCULAR CARBON UTILIZATION

Turning waste & CO<sub>2</sub>  
into valuable chemicals.

## H<sub>2</sub>

#### GREEN HYDROGEN INTEGRATION

Powering low-carbon  
chemical production.



#### BIO-BASED FEEDSTOCKS

Renewable origins.  
Scalable impact.  
Sustainable tomorrow.

PREPARED FOR CORPORATE LEADERS & CLIMATE-TECH STAKEHOLDERS

## Materials

### Green Chemicals

*This section provides key inputs on Green Chemicals Opportunities for corporate leaders.*

#### Highlights

- Green chemicals (bio-based, low-carbon, CO<sub>2</sub>-derived, electrolytic) directly reduce Scope 3 emissions across FMCG, textiles, pharmaceuticals, construction, and energy
- Carbon pricing, EPR, green procurement mandates, and customer sustainability commitments are accelerating demand for certified low-carbon chemicals
- Bio-routes, green hydrogen-based synthesis, CCU/CCUS, and electrified processes are moving toward commercial scale with improving economics
- Certification, traceability, and performance tuning enable premium pricing and long-term offtake contracts

#### Key recommendations for corporate leaders include:

- Focus on chemicals with clear demand pull and substitution potential (methanol, ammonia, solvents, surfactants, polymers, specialty intermediates)
- Anchor projects around renewable power, green hydrogen, biomass, waste carbon, or CO<sub>2</sub> sources to protect cost and carbon advantage.
- Align specifications, certifications, and volumes through early partnerships with FMCG, pharma, textile, and industrial buyers.
- Design plants for phased expansion, flexibility across feedstocks, and rapid replication across sites

## Opportunity Snapshot: Green Chemicals

Chemicals produced using low-carbon processes & low-carbon materials

### Market Signals

- Growing demand from a range of industrial and consumer product segments
- Export opportunity as global markets seek green chemical supply chains
- Annual Market size by 2030: ₹ 50,000 - 60,000 Cr



### What Makes or Breaks It?

- Access to low-cost green hydrogen (key cost driver)
- Integration with existing chemical plants and processes
- Secured long-term offtake (fertilizer, industrial, export markets)

### Why It Matters NOW?

- Decarbonisation pressure on fertilizers, refining, and chemical industries
- Availability of green hydrogen enabling new production pathways
- Global buyers demanding low-carbon inputs



### Well Aligned Opportunity for

- Chemical manufacturers and refiners
- Fertilizer companies (ammonia-based products)
- Energy companies integrating hydrogen + chemicals



### Key Challenges

- 2–3x higher cost than grey chemicals
- Reliance on low-cost renewables and electrolyzer scale for viability
- Limited infra for storage/transport (ammonia, hydrogen) & weak offtake markets



### Business Models

- Develop green ammonia/methanol projects
- Retrofit existing plants with low-carbon processes
- Export-oriented production linked to global demand

Explore this opportunity further with EAI  
consult@eai.in / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

Green chemicals replace fossil-based feedstocks with bio-based, recycled, or CO<sub>2</sub>-derived alternatives, supporting decarbonisation in plastics, fuels, solvents and specialty chemicals.

For India, which imports a large share of petrochemicals, green chemicals reduce dependency, meet industrial decarbonisation goals and align with the circular economy and Net Zero 2070 commitments. They also open premium export markets as global supply chains demand sustainable inputs.

## Market Potential for Green Chemicals in India

Year	Market Size (₹ Cr)	Drivers
2025	25,000-30,000	Early biochemicals and ethanol derivatives; policy-driven demand.
2030	50,000-60,000	Scale-up of bio-based intermediates, CO <sub>2</sub> -to-chemicals pilots.
2040	3,50,000-4,00,000	Mainstream adoption in fuels, plastics, coatings and industrial solvents.

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
Bio-based Polymers & Plastics	Packaging, consumer goods, fibers, automotive interiors, medical disposables	Asset-heavy manufacturing; long-term supply contracts; licensing of polymer grades	Plastic regulation, carbon footprint reduction, brand sustainability commitments
Renewable Feedstocks & Drop-in Chemicals	Polyolefins, solvents, intermediates, fuels-to-chemicals pathways	Mass-balance supply, feedstock sales, integration with existing petrochemical assets	Easy substitution into existing infrastructure; low switching cost for customers
Industrial Enzymes & Biosolutions	Detergents, textiles, food processing, pulp & paper, biofuels	IP-driven; enzyme formulation sales; recurring B2B contracts	Energy efficiency, lower temperatures, replacement of harsh chemicals

Fermentation-Derived Organic Acids & Derivatives	Food preservation, bioplastics intermediates, personal care, pharmaceuticals	Fermentation production + downstream derivative integration	Mature fermentation tech; broad downstream demand; bio-based credentials
Biosurfactants	Home & personal care, industrial cleaning, agriculture formulations	Specialty chemical sales; premium pricing; co-development with FMCG brands	Biodegradability, mildness, regulatory pressure on petro-surfactants
Carbon Recycling & Gas Fermentation Chemicals	Ethanol, ethylene, acetone, aviation fuels, chemical intermediates	Technology licensing + plant partnerships + offtake agreements	Decarbonization of hard-to-abate sectors; carbon utilization incentives
Bio-based Packaging Materials	Food packaging, bottles, films, coatings	Material sales + brand collaborations; often tied to recycling/composting systems	Single-use plastic bans; demand for circular packaging
Specialty Bio-ingredients (Nutrition, Cosmetics, Flavors)	Supplements, fragrances, skincare, functional foods	High-margin formulation sales; customer-specific solutions	Consumer demand for "natural" and traceable ingredients
Biochemical Building Blocks (Platform Chemicals)	FDCA, succinic acid, bio-diols for polymers & resins	Scale-up + licensing; long-term chemical offtake contracts	Platform replacement potential for fossil-based monomers
Agricultural & Crop-based Green Chemicals	Biostimulants, soil enhancers, crop protection additives	Regional production; distributor networks; agribusiness partnerships	Sustainable agriculture, yield optimization, soil health concerns

### Typical Project Capacities & Investments Required in India

Project Type	Typical Capacity	Indicative CapEx (₹ Cr)	Notes
Bio-ethanol (2G/advanced) to solvents/intermediates	100-300 KLPD ethanol; 50-150 KTPA downstream	350-1,200	Cellulosic feedstock; dehydration/oxidation routes (e.g., ethyl acetate, acetic acid).

Green methanol/e-methanol	50-200 KTPA	700-2,500	From syngas/CO <sub>2</sub> + green H <sub>2</sub> ; co-location with RE/H <sub>2</sub> and CO <sub>2</sub> sources.
Bio-succinic/lactic acid → PLA/PBS monomers	20-100 KTPA	300-1,200	Fermentation + downstream purification; polymer-grade specs.
Bio-surfactants & specialty (rhamno/sophoro, APGs)	5-30 KTPA	80-350	High-margin HPC/home-care; stringent QA and tox compliance.
Green ammonia (NH <sub>3</sub> ) for chemicals/fert & NOx control	50-200 KTPA	1,200-4,000	Electrolyser + Haber-Bosch; large RE tie-ups, offtake MOUs.
Bio-based acetic/itaconic/levulinic platforms	10-50 KTPA	120-600	Flexible feedstocks (molasses, agri residues, C6/C5 sugars).
Biogas/CBG to green chemicals (CO <sub>2</sub> /biomethane)	5-20 TPD CBG with CO <sub>2</sub> polishing	40-160	CO <sub>2</sub> to e-chemicals; biomethane for process heat/CHP.

### Underlying Technologies & Processes

Element	Options	Key Traits
Feedstocks	Biomass (sugarcane, agri residues), waste CO <sub>2</sub> , recycled plastics, algae	Domestic supply potential; reduces fossil use.
Conversion routes	Fermentation (ethanol → derivatives, lactic acid), gasification (syngas → methanol), CO <sub>2</sub> utilisation, chemical recycling	Pathway defines scalability and carbon intensity.
Products	Bio-ethanol derivatives, lactic acid/PLA, green methanol/ammonia, bio-based solvents, recycled monomers	Replace fossil-based petrochemicals in fuels, plastics, solvents.
Integration	With refineries, cement/steel (CO <sub>2</sub> capture), sugar mills (biorefineries)	Lowers cost and enables circular supply chains.
Certification	ISCC+, RSB, domestic bio-economy standards	Ensures global market access.

## Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
Cost Competitiveness vs Conventional Chemicals	Green chemical pathways (bio-based, electrochemical, green hydrogen routes) often higher cost initially	Slower adoption by price-sensitive industries	India's chemical buyers prioritize cost efficiency; volatile energy prices	Focus on high-value niches and scale-driven cost reduction
Feedstock & Energy Supply Chain Dependence	Reliance on biomass, green hydrogen, or renewable electricity	Input cost variability affecting margins	Renewable energy intermittency; biomass logistics challenges	Secure long-term feedstock and RE sourcing agreements
Market Demand & Offtaker Readiness	Limited willingness to pay premium for green chemicals	Revenue uncertainty and delayed commercialization	ESG-driven demand still emerging in domestic markets	Target export markets and sustainability-driven customers first
Technology Scale-Up & Operational Complexity	Transition from pilot to commercial-scale production	Higher capex risk and execution challenges	Limited domestic experience with new process technologies	Phased deployment and partnerships with technology providers required
Policy, Geopolitics & Regulatory Uncertainty	Evolving carbon regulations, trade policies, and sustainability standards	Investment uncertainty and market access risk	Global carbon border mechanisms; dependence on imported catalysts/equipment	Build regulatory intelligence and diversified supply chains

## Prominent Players in the Indian Market

Company / Entity	Focus Areas
Godavari Biorefineries	Bio-based chemicals from sugarcane feedstock; acetates, solvents.
Praj Industries	Tech provider for bio-based ethanol, lactic acid and green fuels.
Reliance Industries (RIL)	Investments in bio-based & circular plastics; exploring CO <sub>2</sub> -to-chemicals.
Indian Oil / HPCL / BPCL	Building bio-refineries; methanol, ethanol and green hydrogen-linked chemicals.
Tata Chemicals	Developing soda ash, specialty chemicals with sustainability roadmaps.
Aditya Birla Chemicals	Expanding into bio-based intermediates and green coatings.
India Glycols Ltd.	Manufacturers of Bio-Glycols, Bio-Glycol Ethers, Bio-Polymers, Bio-Fuels

## Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
Drop-in Bio-Polymers at Scale	Monetize existing petrochemical assets with renewable premiums and minimal retrofit	Fastest route to EBIT-positive decarbonization without stranded assets
Next-Gen Bio-Polymers	Own a "PLA/PEF 2.0" material that outperforms fossil plastics	Moves bio-materials from compliance choice to spec-driven demand
Enzyme-Enabled Process Reinvention	License enzymes + lock customers into process IP	Structural cost and energy advantage, not just green branding
Carbon-to-Chemicals Platforms	Become the "Intel Inside" for carbon utilization plants globally	Turns emissions into a new raw-material class; policy tailwinds amplify upside
Biochemical Platform Molecules	Control a future bio-monomer standard (FDCA-like)	Winner-takes-most dynamics if platform adoption tips
Biosurfactants as Functional Upgrades	Sell performance + sustainability at premium	Breaks the false trade-off between green vs. effective

	pricing	
Circular Bio-Feedstocks from Waste	Secure ultra-low-carbon feedstock moats	Feedstock control becomes strategic leverage, not procurement
Low-Carbon Specialty Ingredients	High-margin niches with fast customer pull	Shorter scale-up cycles and faster ROI vs commodities
Digital + Bio Manufacturing	Data-moat-backed biomanufacturing platform	Shifts bio-chemicals from art to software-like scalability
Regulation-Anchored Materials	Be first with compliant alternatives before regulation hits	Converts regulatory risk into first-mover advantage

### Concentric & Satellite Opportunities

- Bio-refinery EPC & process technology providers: Turnkey developers of fermentation, hydrogenation and catalytic routes tailored for Indian feedstocks.
- Feedstock aggregation & logistics enterprises: FPOs and startups collecting agri-residues, molasses and CO<sub>2</sub> streams for chemical-grade inputs.
- Catalyst, enzyme & nutrient manufacturers: Indigenous production of biocatalysts and fermentation media to cut import reliance and lower OPEX.
- Testing, certification & compliance labs: Facilities ensuring REACH, BIS and biodegradability conformity for domestic and export markets.
- Bio-based consumer product innovation: Satellite spin-offs creating green surfactants, bioplastics and solvents for FMCG and textile applications.

### Key Takeaway for Senior Management

Takeaway	Details
Green chemicals are becoming strategic industrial infrastructure, not niche substitutes	<ul style="list-style-type: none"> <li>• They directly decarbonize downstream value chains and Scope 3 emissions for multiple sectors</li> <li>• <b>Examples</b>: green methanol for shipping &amp; chemicals, green ammonia for fertilizers &amp; fuels, bio-based solvents for FMCG and pharma</li> <li>• <b>Competitive advantage</b>: long-term demand pull and strategic relevance beyond price competition</li> </ul>
Feedstock and energy sourcing define both cost and carbon competitiveness	<ul style="list-style-type: none"> <li>• Carbon intensity is driven upstream more than by plant efficiency alone</li> <li>• <b>Sub-components</b>: green hydrogen, renewable power, biomass, waste carbon, captured CO<sub>2</sub>.</li> <li>• <b>Recommended innovation focus</b>: feedstock flexibility</li> </ul>

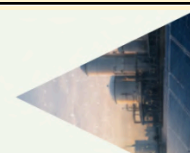
	<ul style="list-style-type: none"> <li>and integration with clean energy</li> <li>• <b>Competitive advantage:</b> structurally lower carbon intensity and defensible cost curves</li> </ul>
Application-led product selection beats molecule-first expansion	<ul style="list-style-type: none"> <li>• Not all chemicals justify a green premium; winners target high-pull applications</li> <li>• <b>Examples:</b> methanol, ammonia, ethanol, specialty solvents, surfactants, polymer intermediates</li> <li>• <b>Competitive advantage:</b> faster commercialization and reduced demand risk</li> </ul>
Scale-up and modularity determine capital efficiency	<ul style="list-style-type: none"> <li>• Capital intensity and risk remain high without smart scale strategies</li> <li>• <b>Examples:</b> modular electrolysis, skid-based synthesis units, phased capacity expansion</li> <li>• <b>Recommended innovation focus:</b> modular, replicable plant design</li> </ul>
Certification, traceability, and customer integration are becoming entry barriers	<ul style="list-style-type: none"> <li>• Buyers increasingly require verified carbon intensity and ESG credentials</li> <li>• <b>Sub-components:</b> LCA-backed certification, digital MRV, sustainability-linked offtake contracts</li> <li>• <b>Competitive advantage:</b> preferred-supplier status and pricing resilience</li> </ul>

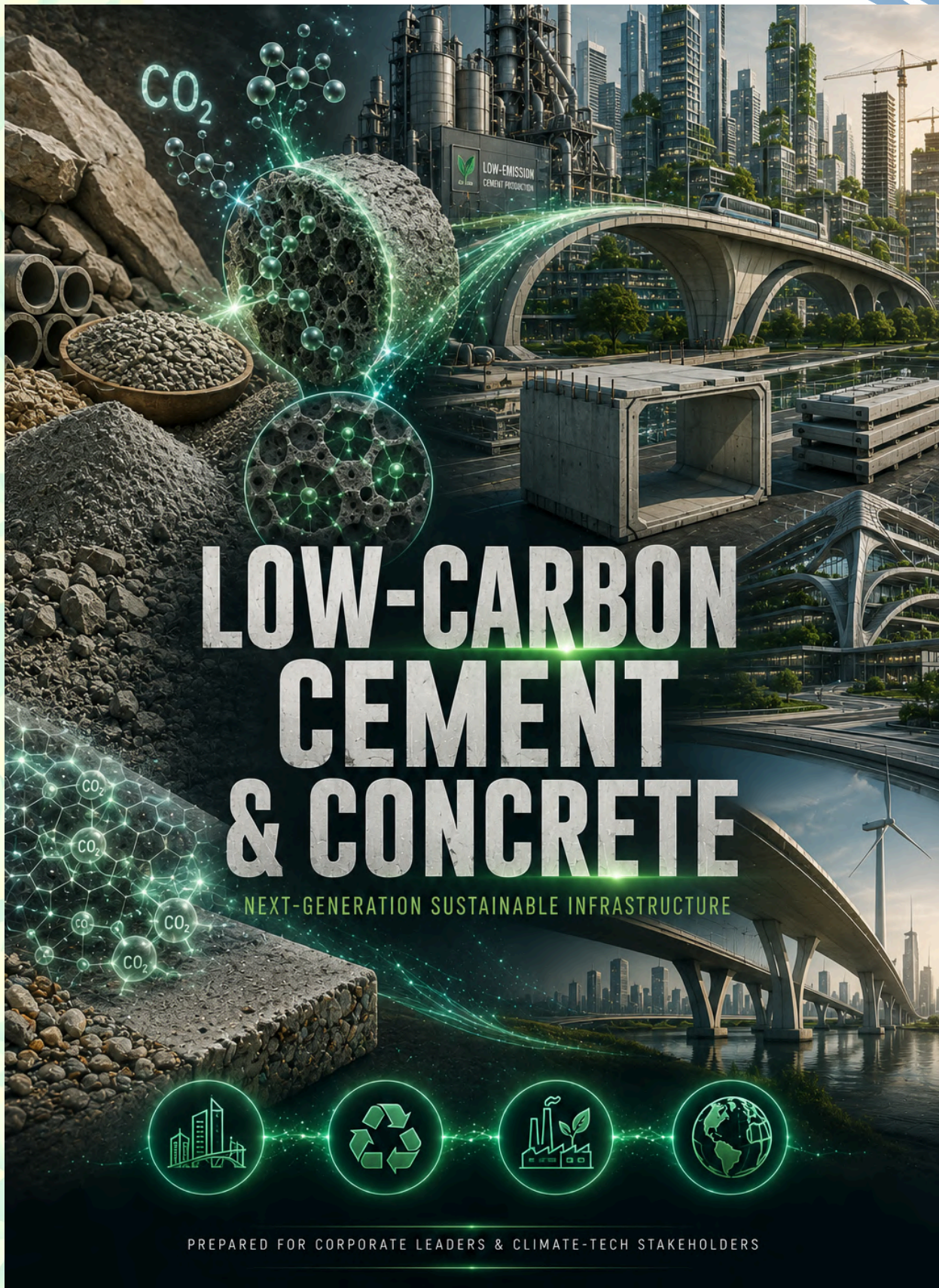
### Next Steps for Corporate Leaders

Green chemicals are becoming central to industrial decarbonization strategies as downstream sectors (FMCG, textiles, automotive, construction, agriculture, and consumer goods) seek lower-carbon, bio-based, and circular material inputs. Bio-based feedstocks, CO<sub>2</sub>-derived chemicals, recycled intermediates, and renewable hydrogen/ammonia pathways are emerging alongside process electrification, biocatalysis, and modular chemical production. As Scope 3 disclosure, carbon intensity certification, and circularity commitments expand, green chemicals are transitioning from niche sustainability products to strategic supply chain and procurement levers.

This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this fast growing market.

Explore this opportunity further with EAI  
 Market intelligence | Technology insights | Opportunity Assessment  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083





# LOW-CARBON CEMENT & CONCRETE

NEXT-GENERATION SUSTAINABLE INFRASTRUCTURE



PREPARED FOR CORPORATE LEADERS & CLIMATE-TECH STAKEHOLDERS

## Materials

### Low Carbon Cement & Concrete

*This section provides key inputs on Low Carbon Cement & Concrete Opportunities for corporate leaders.*

#### Highlights

- Cement and concrete contribute ~7–8% of global CO<sub>2</sub> emissions; even incremental reductions deliver outsized climate impact
- Blended cements (SCMs), alternative binders, clinker reduction, energy efficiency, and CCUS offer a portfolio of solutions rather than a single bet
- Governments, infrastructure developers, and large corporates increasingly mandate low-carbon materials
- Use of industrial by-products (fly ash, slag, calcined clay) can reduce both emissions and input costs when supply chains are secured

#### Key recommendations for corporate leaders include:

- Focus on solutions around clinker substitution (SCMs, LC3), energy efficiency, and fuel switching that are commercially deployable today
- Partner with steel, power, and mining sectors to ensure consistent access to slag, fly ash, and other substitutes
- Track embodied carbon and obtain product certifications to unlock green premiums and regulatory acceptance

## Opportunity Snapshot: Low Carbon Cement & Concrete

Produce cement and concrete with lower emissions using alternative materials and processes

### Market Signals

- Strong push for green construction and sustainable infrastructure
- Increasing adoption of blended cements (PPC, PSC) and low-carbon alternatives
- Annual Market size by 2030: ₹7,000 - 8,000 Cr



### What Makes or Breaks It?

- Access to SCMs (fly ash, slag) within 200–300 km radius for cost viability
- Ability to maintain strength/durability (IS standards compliance)

### Why It Matters NOW?

- Infrastructure boom (roads, housing) causing massive cement demand
- Adoption by large infra developers and EPC players



### Well Aligned Opportunity for

- Cement manufacturers (existing players transitioning portfolios)
- Construction companies and infra developers
- Industrial players supplying by-products (steel, power plants)



### Key Challenges

- Limited availability and logistics of alternative materials (fly ash, slag)
- Performance perception



### Business Models

- Expand blended cement production (PPC, PSC, LC3)
- Integrate SCM supply chains (fly ash, slag sourcing)
- Partner with infra developers for green construction projects

Explore this opportunity further with EAI  
consult@eai.in / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

Buildings are India’s largest material sink, with cement, concrete and steel as default inputs. The challenge is clinker and process emissions from cement and high-carbon steelmaking. The opportunity: substitute clinker, re-engineer mixes and deploy alternative binders, recycled aggregates and CO<sub>2</sub>-mineralised products to halve embodied carbon without compromising performance.

For India’s booming construction sector, low-carbon materials are a once-in-a-generation play: reducing emissions, cutting costs and opening premium ESG-linked financing.

## Market Potential for Low Carbon Cement in India

Year	Market Size (₹ Cr)	Drivers
2025	3,000-5,000	Early adoption of PPC/PSC, AAC blocks, recycled aggregates.
2030	7,000-8,000	Scale-up of LC <sup>3</sup> , carbon-cured concrete, low-carbon steel pilots.
2040	50,000-60,000	Mainstream adoption in housing, infrastructure and exports.

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
Low-Clinker / Blended Cement	General construction, infrastructure, ready-mix concrete	Asset-heavy cement production; premium low-carbon product lines	CO <sub>2</sub> reduction via clinker substitution; minimal change to standards
LC3 (Limestone Calcined Clay Cement)	Infrastructure, housing, precast	Premium low-carbon SKU + technical support	~30–40% less embodied CO <sub>2</sub> with lower calcination energy vs OPC.
Supplementary Cementitious Materials (SCMs)	Cement blending, concrete mix optimization	Materials supply (slag, fly ash, calcined clay); B2B sales	Clinker reduction; circular use of industrial by-products
Carbon-Utilized Concrete (CO <sub>2</sub> )	Precast concrete, blocks, pavements	Technology licensing + per-m <sup>3</sup> fees; retrofit	Permanent CO <sub>2</sub> mineralization with

Injection / Curing)		model	strength enhancement
Alternative Binders (Non-Portland Cement)	Precast elements, niche structural applications	Technology licensing + specialty material sales	Breakthrough CO <sub>2</sub> reduction beyond Portland cement limits
Carbon-Negative / Mineralized Concrete	Precast, modular construction, specialty infrastructure	Integrated production + premium pricing	Permanent carbon storage with structural performance
Circular & Waste-Derived Cement Materials	Roads, foundations, mass concrete	Feedstock partnerships + processing; regional supply chains	Waste valorization; reduced raw-material and emissions footprint

### Typical Project Capacities & Investments Required in India

Project Type	Typical Capacity	Indicative CapEx (₹ Cr)	Notes
LC3 / PLC grinding & blending unit	0.3-1.0 MTPA	120-300	Clinker substitution using calcined clay + limestone; kiln not required if tolling clinker.
Calcined clay (metakaolin) plant	0.2-0.6 MTPA	80-200	Flash/rotary calciner + milling; co-locate with clay deposits and cement hubs.
SCM processing (fly ash/slag) & dispatch	0.3-1.0 MTPA	40-120	Classification, drying, grinding; quality-controlled supply for PPC/PSC/LC3.
Carbon-cured concrete/RMC retrofit	0.5-1.5 MTPA concrete	15-40	Curing chambers, CO <sub>2</sub> dosing, sensors; incremental capex at RMC plants.
AAC/ALC block plant	150-500 m <sup>3</sup> /day	25-80	Autoclaves, mixers, cutting lines; replaces clay bricks; lighter structures.
Precast & prefab (low-carbon mixes)	50-200 m <sup>3</sup> /hr	40-120	Forms, steam/CO <sub>2</sub> curing; factory QA, rapid install.
Recycled aggregates & C&D waste plant	300-1,000 TPD	20-60	Crushers, screens, wash & fines recovery; BIS-certified outputs.

CO <sub>2</sub> mineralisation (aggregates/fillers)	50-200 KTPA	30-100	Carbonating steel slag/C&D fines to make value-added aggregates.
---	-------------	--------	--

## Underlying Technologies & Processes

### A) Binder & mix strategies

Element	Options	Key traits
Clinker reduction	PPC (fly ash), PSC (slag), PLC (limestone), LC3 (calcined clay + limestone)	Lower clinker, similar performance; LC3 scales where kaolinite clay is available
Alternative binders	Alkali-activated/"geopolymer" (fly ash/GGBS)	High early strength, low clinker; best in precast/controlled settings
Admixtures	Superplasticisers, shrinkage reducers, accelerators	Enable lower water/cement ratios and cement savings

### B) Aggregates & circularity

Element	Options	Key traits
Recycled aggregates	RCA from C&D plants	Diverts landfill, cuts virgin quarrying; QC critical (chlorides/fines)
Carbonated aggregates	CO <sub>2</sub> -mineralised fines/aggregates	Permanently binds CO <sub>2</sub> ; improves durability for select products

### C) Curing & carbon utilization

Element	Options	Key traits
CO <sub>2</sub> curing (precast)	Carbon-injection chambers	Strength/durability gains; direct CO <sub>2</sub> utilisation and mineralisation
Optimised curing	Steam/low-temp, moisture control	Energy reduction + quality consistency

## Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
Cost Competitiveness	Low-carbon solutions (LC3,	Slower adoption due	Infrastructure and real estate	Need lifecycle cost justification and

s vs Conventional Cement	alternative binders, CCUS integration) may increase cost initially	to price-sensitive construction market	driven by lowest-cost procurement	performance-based selling
Market Acceptance & Engineering Standards	Contractors and engineers hesitant to adopt new formulations	Longer sales cycles and slower scaling	Conservative construction ecosystem; certification/testing delays	Invest in pilot projects, testing validation, and engineering education
Supply Chain Availability of Alternative Materials	Dependence on SCMs (fly ash, slag, calcined clay) with regional availability constraints	Production variability and logistics complexity	Declining fly ash availability; regional raw material concentration	Develop diversified sourcing and localized production strategies
Policy & Regulatory Uncertainty	Lack of strong incentives or carbon pricing mechanisms	Weak financial driver for switching to low-carbon solutions	Evolving green procurement policies; future CBAM exposure	Engage with policymakers and align with export-driven sustainability requirements
Capital Intensity & Project Integration Complexity	Retrofit or process innovation requires investment and operational change	Longer ROI timelines and execution risk	Legacy cement plants; infrastructure constraints	Offer modular, retrofit-friendly solutions and financing models

### Prominent Players in the Indian Market

Company / Entity	Project Details
UltraTech Cement	Large portfolio of blended cements (PPC, PSC, PLC) and green RMC mixes with EPD certification.
Dalmia Bharat Cement	Aggressive carbon-negative roadmap; high SCM substitution; exploring LC3 and CCUS integration.
JSW Cement	Leading producer of PSC (slag cement); strong presence in GGBS for RMC markets.
Shree Cement	Scaling low-clinker cements; R&D on energy-efficient grinding and alternative fuels.
ACC & Ambuja (Holcim India)	Offering low-carbon cement variants; EPDs and green product certifications in place.
Ramco Cement	Expanding blended cements and PLC lines; increasing SCM utilisation.

Godrej Construction	Precast concrete & recycled aggregates (RCA) from C&D waste; commercialised in green buildings.
---------------------	---

### Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
Low-Clinker Cement at Scale	Premium low-carbon cement using existing assets	Fastest path to margin-positive decarbonization
Next-Gen SCM Supply Chains	Control scarce low-carbon inputs	SCM access becomes a strategic moat, not procurement
Carbon-Captured / Net-Zero Cement	First-mover net-zero cement supply	Creates regulation-anchored pricing power
CO <sub>2</sub> Utilization in Concrete	Retrofit tech + recurring license revenue	Turns carbon into performance-enhancing input
Non-Portland Alternative Binders	Own a post-Portland binder platform	Potential disruptive leap beyond incremental gains
Carbon-Negative Concrete Systems	Premium products for iconic projects	Converts climate impact into brand and value premium
Circular Mineral Feedstocks	Low-cost, low-carbon raw material control	Reduces exposure to virgin resource volatility
Digital Concrete Optimization	Software-enabled material efficiency	Software margins in a commodity industry
Green Infrastructure Solutions	Become preferred supplier for public projects	Infrastructure drives guaranteed long-term demand
Standards-Driven Innovation	Shape specifications around new materials	Standards leadership creates winner-take-most outcomes

### Concentric & Satellite Opportunities

- Calcined-clay and SCM processing OEMs: Localised calciners, classifiers and mills with dust-tolerant designs and remote QA analytics.
- CO<sub>2</sub> curing & mineralisation systems integrators: Turnkey chamber retrofits, dosing skids and control software for RMC/precast plants.
- C&D waste aggregation & QA hubs: City-scale depots delivering BIS-certified recycled aggregates and carbonated fines to projects.

- Admixture & mix-design labs: Rapid, on-site testing and AI-assisted formulations to hit strength/durability with high SCM blends.
- Prefab/3D-printed low-carbon components: Satellite factories making modular stairs, walls and culverts with LC mixes for fast infra builds.
- Magnesium oxide binder kilns: 700°C operation cutting emissions 50% vs Portland; seawater MgO for marine structures.

### Key Takeaway for Senior Management

Takeaway	Details
Decarbonization is shifting cement from a commodity to a differentiated materials business	<ul style="list-style-type: none"> <li>● Carbon intensity is becoming a procurement criterion alongside strength and cost</li> <li>● <b>Examples</b>: blended cements (PPC, PSC), LC3, low-carbon ready-mix with optimized mix designs</li> <li>● <b>Recommended innovation focus</b>: material engineering and carbon-optimized formulations</li> <li>● <b>Competitive advantage</b>: access to ESG-driven projects and premium procurement channels</li> </ul>
Clinker reduction delivers the fastest, lowest-cost emissions cuts	<ul style="list-style-type: none"> <li>● Substitution avoids both process and fuel emissions</li> <li>● <b>Sub-components</b>: fly ash, GGBS/slag, calcined clay, limestone fillers</li> <li>● <b>Recommended innovation focus</b>: Novel blending materials for performance optimization</li> <li>● <b>Competitive advantage</b>: immediate CO<sub>2</sub> reduction with minimal capex</li> </ul>
Supply-chain control of SCMs is becoming a strategic moat	<ul style="list-style-type: none"> <li>● Availability, quality, and logistics of SCMs increasingly limit scale</li> <li>● <b>Examples</b>: long-term slag tie-ups with steel plants; fly-ash beneficiation</li> <li>● <b>Competitive advantage</b>: reliable production and cost stability competitors cannot match</li> </ul>
Carbon measurement, certification, and labeling will unlock demand	<ul style="list-style-type: none"> <li>● Buyers require transparent, comparable embodied-carbon data</li> <li>● <b>Examples</b>: EPDs, carbon labels, digital MRV integrated into procurement</li> <li>● <b>Competitive advantage</b>: eligibility for green tenders and faster customer adoption</li> </ul>
Long-term pathways (CCUS, alternative binders) require selective, staged bets	<ul style="list-style-type: none"> <li>● These are critical but capital-intensive and site-specific</li> <li>● <b>Examples</b>: CCUS on large kilns; alkali-activated materials for niche uses</li> <li>● <b>Recommended innovation focus</b>: pilots and partnerships, not full-scale bets</li> </ul>

## Next Steps for Corporate Leaders

Low-carbon cement and concrete are becoming central to industrial decarbonization as construction supply chains face embodied carbon disclosure, green procurement standards, and net-zero infrastructure mandates. Blended cements, SCM substitution (fly ash, slag, calcined clays), carbon-cured concrete, CO<sub>2</sub> mineralization, geopolymer formulations, and CCUS pathways are advancing in parallel. As Scope 3 reporting tightens for real estate, infrastructure, and industrial buyers, low-carbon cement is transitioning from niche green material to a strategic lever for embodied emissions reduction and compliance.

This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this fast growing market.

Explore this opportunity further with EAI  
Market intelligence | Technology insights | Opportunity Assessment  
consult@eai.in / Call Muthukrishnan - +91 9952910083



# SECTION 8

# AGRICULTURE & FARMING

Regenerative Agriculture | Precision Farming | Livestock & Bio-based Solutions



## Section 8

# Agriculture & Farming

Agriculture is both a critical pillar of India's economy and a major lever for decarbonisation. The sector contributes ~15–19% of India's GHG emissions, primarily from soil management, livestock methane, and input-intensive practices. Climate-smart agriculture solutions—regenerative practices, precision farming, livestock emission reduction, and bio-based inputs—offer a pathway to simultaneously reduce emissions, improve productivity, enhance soil health, and raise farmer incomes.

### Market Scale

- Regenerative agriculture & soil health solutions: Multi-million hectare potential across cereals, oilseeds, and cash crops
- Precision farming & agri-tech: ₹30,000–40,000 crore+ opportunity by 2030, driven by sensors, drones, and digital platforms
- Biofertilizers & biopesticides: High-growth segment (15–20% CAGR), supported by reduced chemical input policies
- Biochar: Emerging and scalable market with strong linkage to carbon credits and agri-residue utilization
- Livestock emission reduction: Large addressable base given India's world-leading dairy and livestock population

Overall, agriculture-linked climate solutions represent a large, distributed, and long-term market, unlike centralized energy assets.

### Key Growth Drivers

- Climate risk & productivity stress (soil degradation, water scarcity)
- Government push for sustainable inputs, soil health cards, and agri-tech adoption
- Carbon markets & climate finance entering agriculture
- Digital penetration in rural India (IoT, mobile platforms)
- Rising demand for sustainable food supply chains (domestic & export)

### Value Chain Localization

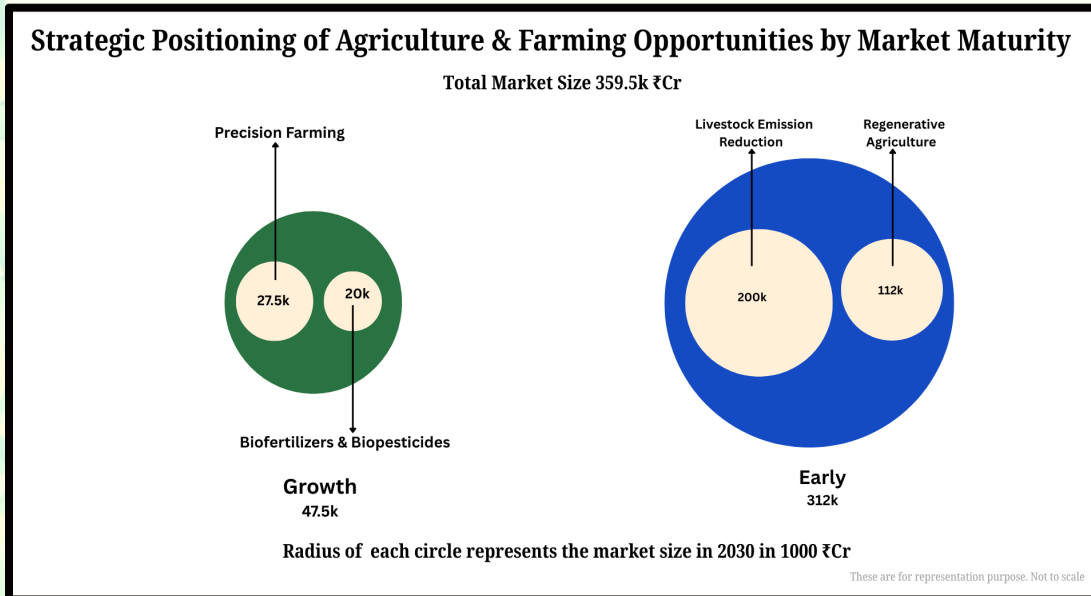
India has strong localization potential across the agri-climate value chain:

- Upstream: Agri-residue collection, biomass for biochar
- Manufacturing: Biofertilizers, biopesticides, farm equipment, sensors
- Services: Precision farming platforms, advisory, MRV for carbon
- Downstream: Farmer networks, FPOs, agri-processors, food companies

This creates distributed economic value, rural employment, and low import dependence.

## Emerging Trends

- Shift from input-heavy to outcome-based farming
- Integration of AI, satellite data, and drones for real-time farm decisions
- Soil carbon & nature-based credits gaining traction
- Increased adoption of bio-inputs over chemical fertilizers
- Livestock solutions focusing on methane reduction rather than herd reduction
- Corporates engaging farmers through Scope-3 decarbonisation programs



## Strategic Importance for India

- Delivers low-cost decarbonisation at scale
- Enhances food security and climate resilience
- Supports rural income growth and inclusivity
- Converts agriculture into a net carbon sink
- Aligns with Net Zero 2070, carbon markets, and sustainable finance
- Reduces fertilizer imports and input subsidies over time

## Executive Takeaway

Agriculture & farming represent one of India's most powerful and inclusive decarbonisation opportunities. By combining regenerative practices, digital precision, livestock solutions, and bio-based inputs, India can cut emissions at scale while improving productivity, resilience, and rural livelihoods. With the right policy support, market linkages, and private investment, Indian agriculture can transition from a climate risk to a climate solution.

RESTORING SOIL.  
REBUILDING RESILIENT FOOD SYSTEMS.

# REGENERATIVE AGRICULTURE

LOW-CARBON SUPPLY CHAINS  
THROUGH REGENERATIVE FARMING

WHERE AGRICULTURE, CARBON & BIODIVERSITY CONVERGE

**SOIL CARBON MRV INSIGHTS**  
4.82% SOIL ORGANIC CARBON

**CARBON CREDITS**  
CO<sub>2</sub>e REMOVED 1,250 TONS

**TRACEABLE SUPPLY CHAIN**

**SOIL CARBON RESTORATION**

**DIGITAL MRV & TRACEABILITY**

**REGENERATIVE SUPPLY CHAINS**

**CLIMATE-RESILIENT FARMING**

PREPARED FOR CORPORATE LEADERS & CLIMATE-TECH STAKEHOLDERS

## ***Agriculture & Farming Regenerative Agriculture***

*This section provides key inputs on Regenerative Agriculture Opportunities for corporate leaders.*

### **Highlights**

- Regenerative practices improve soil carbon, biodiversity, water retention, and resilience while reducing fertilizer and input emission
- Corporates are adopting regenerative sourcing to meet Scope 3 targets, climate commitments, and traceability requirements
- Reduced chemical inputs, improved yields over time, and resilience to climate shocks strengthen farmer and investor economics
- Advances in soil sensing, satellite data, and AI enable credible measurement of outcomes, unlocking carbon and ecosystem service markets

### **Key recommendations for corporate leaders include:**

- Partner with food processors, FMCG brands, and agri-exporters to secure demand and farmer adoption
- Use data, advisory, and incentives to drive adoption, compliance, and outcome verification
- Combine productivity gains from your solutions, premium pricing, carbon credits, and ecosystem services to improve unit economics

## Opportunity Snapshot: Regenerative Agriculture

Adopt farming practices & solutions to improve soil health and sequester carbon

### Market Signals

- Rising demand for sustainable sourcing from global FMCG and agri buyers
- Increasing adoption in large agri value chains (cotton, rice, wheat)
- Annual Market size by 2030: ₹ 20,000 - 25,000 Cr



### What Makes or Breaks It?

- Farmer aggregation (FPOs, cooperatives) for scale
- Reliable MRV systems for carbon credit verification
- Long-term offtake by FMCG/agri companies for sustainable sourcing

### Why It Matters NOW?

- Declining soil organic carbon causing 10–20% yield loss in key crops
- Scope 3 targets forcing FMCG/agri buyers toward low-carbon sourcing
- Fast growth of soil carbon credits marketplaces



### Well Aligned Opportunity for

- Agri-tech startups and platforms
- FMCG and food companies (supply chain integration)
- Carbon credit developers and NGOs



### Key Challenges

- Small landholdings (<2 ha) causing scaling challenges
- Soil carbon MRV complexity (sampling & verification costs)



### Business Models

- Work with FPOs to implement regenerative practices
- Generate and monetize soil carbon credits
- Partner with FMCG companies for sustainable sourcing contracts

Explore this opportunity further with EAI  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

Regenerative agriculture seeks to restore natural systems rather than merely sustain them. It shifts the agricultural paradigm from input-intensive production to soil-centric, biodiversity-enhancing and resource-efficient farming systems. Farmers can rebuild soil organic matter, enhance water retention, reduce dependency on chemical inputs and create healthier agroecosystems.

While the success regenerative agriculture requires a success in a combination of multiple dimensions - farmer education, clear but adaptive processes and technologies, and a long-term perspective - it strengthens rural economies, empowers smallholders and restores ecological balance, making it not just an agricultural practice, but a holistic development strategy for India's future. Developing and implementing such a comprehensive solution also implies significant business opportunities all along the value chain, for multiple, diverse stakeholders.

## Market Potential for Regenerative Agriculture in India

Year	Market Size (₹ Cr)	Area Outlook	Drivers
2025	3,000 - 4,000	1 Million ha	Policy & public programmes, corporate sourcing & market premiums
2030	20,000 - 25,000	5 Million ha	Carbon finance & voluntary market, input substitutions & bioinputs
2040	1,00,000 - 1,25,000	20 Million ha	Climate risk & resilience need, digital & agri scale-up

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
Regenerative Crop Production Systems	Grains, oilseeds, specialty crops	Advisory + input optimization + outcome payments	Soil health improvement, yield resilience, carbon reduction
Regenerative Livestock & Dairy Systems	Milk, beef, grazing systems	Long-term sourcing contracts + premiums	Methane reduction, animal welfare, land regeneration
Soil Carbon & Ecosystem Services Markets	Carbon credits, biodiversity credits, water services	Platform-based marketplaces + MRV fees	Corporate net-zero targets, nature-based solutions demand

Digital Agronomy & Decision Support	Farm planning, input reduction, practice tracking	SaaS + per-acre subscriptions	Data-driven efficiency and practice verification
Regenerative Supply Chain Programs	Food & fiber traceability, sustainable sourcing	Brand-led premiums + long-term farmer partnerships	Consumer and retailer sustainability commitments
Outcome-Based Advisory & Payments	Soil health, yield stability, ecosystem outcomes	Advisory fees + performance-linked payments	Shift from practice-based to outcome-based regen
Low-Carbon / Climate-Smart Inputs	Fertilizer optimization, nutrient efficiency	Input sales tied to emissions metrics	Fertilizer emissions regulation and efficiency mandates
Regenerative Finance & Insurance	Transition financing, risk-sharing products	Blended finance, insurance premium reduction	De-risking farmer transition and capital access

### Underlying Technologies & Processes

Element	Options	Key Traits
Soil Biology	Reduced chemical fertilizer use, enhanced nutrient availability, improved soil structure	Rebuild soil organic matter, microbial activity and nutrient cycles
Crop System	Reduced soil disturbance, improved soil carbon retention, lower diesel costs	Diversify cropping patterns and reduce soil disturbance
Water & Irrigation	Enhances groundwater availability and drought resilience	Enhances water efficiency using nature-based and engineered systems
Agroforestry	Carbon sequestration, windbreaks, reduced erosion, improved biodiversity	Integrating trees into cropping systems to build biomass, improve microclimates and store carbon
Livestock Integration Processes	Balanced nutrient flows, reduced external feed demand	Nutrient recycling and soil fertility
Digital & MRV	Verified carbon removals/reductions and premium supply-chain certification	Scaling regenerative agriculture, securing premiums and enabling carbon finance
Regenerative Input Manufacturing & Delivery Models	Emerging models that enable adoption at scale	On-farm biofertilizer fermenters, Local agronomist

		networks, Bulk input distribution
Market Mechanisms (carbon, premiums, traceability)	Soil carbon credits, Climate-resilient rice and wheat sourcing, Data-driven risk scoring	Systems that make regenerative agriculture commercially viable

### Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
Farmer Adoption & Transition Risk	Yield uncertainty during transition from conventional to regenerative practices	Slow adoption and scalability challenges	Smallholder-dominated farming; risk aversion due to income dependence	Need transition incentives, technical support, and guaranteed offtake models
Monetization & Profitability Pathways	Difficulty capturing premium pricing or carbon revenue	Unclear ROI for corporates and farmers	Limited domestic markets for regenerative premiums; early-stage carbon markets	Develop bundled revenue streams (carbon credits, premium sourcing)
Supply Chain Traceability & Data Challenges	Measuring soil health and verifying regenerative outcomes is complex	Limits ESG credibility and market differentiation	Fragmented supply chains; lack of digital infrastructure in rural areas	Investment in digital MRV and traceability systems essential
Regional Agro-Climatic Variability	Practices must be tailored to soil type, crop, and climate conditions	Increased implementation complexity and slower scaling	Diverse agro-climatic zones across India	Localized models and region-specific agronomy expertise required
Policy, Financing & Ecosystem Gaps	Limited policy clarity and financing structures for regenerative agriculture	Slower investment and ecosystem development	Subsidy structures favor conventional inputs; evolving sustainability frameworks	Public-private partnerships and blended finance approaches important

## Prominent Players in the Indian Market

Company / Entity	Focus Areas
Mahindra Agribusiness	Biofertilizers, organic inputs, farmer training
KisanKraft	Organic farming aids, tools & input solutions
IFFCO (Indian Farmers Fertiliser Co-op)	Biofertilizers, microbial products & soil ameliorants
Rallis India (Tata)	Crop nutrition + organic/bio options
VST Tillers Tractors	No-till drills, tillage tools
Sonalika Tractors	Farm mechanization, implements ecosystem
TAFE (Tractors & Farm Equipment)	Implements that support soil-friendly practices
Stellapps	IoT + data analytics for farm performance, dairy linkage
Fasal	Field analytics, weather & crop insights
Ecozen	Sensor & solar-powered IoT systems for data capture

## Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
Outcome-Based Regenerative Platforms	Monetize regen via measured outcomes, not practice checklists	Creates recurring, defensible revenue beyond input sales
Soil Carbon + Nature Credit Stacking	Multi-credit marketplaces with premium pricing	Expands revenue per acre; avoids carbon-only commoditization
Digital Regen Operating Systems	Become the “OS of regenerative farming”	Data moats and high switching costs
Regenerative Supply-Chain Lock-In	Secure resilient supply at predictable cost	Converts sustainability into supply security advantage
Biologicals as Systems, Not	Subscription-style bio-solutions	Shifts ag-inputs from

Products		commodity to solution-based pricing
Smallholder Regen at Scale	Control high-impact tropical supply chains	Access growth markets + strong ESG capital pull
Transition Finance & Risk-Sharing	De-risk farmer adoption at scale	Unlocks faster adoption and acreage growth
Livestock Methane & Soil Systems	Premium low-emissions animal protein	Addresses one of agriculture's hardest emissions sources
Regenerative Data as an Asset	Sell insights to food, finance, and insurers	Data monetization beyond farming itself

### Concentric & Satellite Opportunities

- Precision No-Till Seeding & Planting OEMs: Equipment providers developing multi-row, high-residue handling seed drills and planters for minimum soil disturbance and accurate cover crop seeding.
- Biological Input Manufacturing: Scalable, local production of biofertilizers, biostimulants and microbial inoculants to replace or reduce synthetic inputs and enhance soil biology.
- Agroforestry and Silvopasture Implementation Services: Specialized services (analytics, design, tree/shrub supply) for integrating perennial crops, trees, or managed livestock into annual cropping systems.
- Next-Gen Cover Crop Seed Genetics: R&D and seed companies focused on developing and commercializing cover crop varieties optimized for local conditions, nutrient cycling and high biomass production.
- In-Field Soil Health Sensor and Testing Kits: Concentric providers of affordable, rapid-deployment soil sensors (moisture, pH, nutrient) and easy-to-use testing kits for on-farm microbial and soil organic carbon (SOC) monitoring.
- Satellite & AI-Powered MRV Platforms: Digital platforms using remote sensing and machine learning (ML) to monitor, report and verify regenerative practices (cover crops, tillage, rotation) at scale for carbon credit issuance.
- Regenerative Sourcing and Premium Marketplaces: B2B platforms connecting food, fiber and consumer packaged goods (CPG) companies with verified regenerative farmers, often commanding a price premium for traceable, low-impact products.
- Transition Finance and Risk De-risking Funds: Investment vehicles and financial products (e.g., low-interest loans, insurance products) tailored to cover farmers' transition costs and yield volatility during the first 3-5 years of adoption.
- Digital Agronomic Advisory and Modeling Tools: Software-as-a-Service (SaaS) tools providing farm-specific, AI-driven prescriptive advice on rotations, cover crop mixes and grazing patterns to maximize ecological and economic outcomes.

## Key Takeaway for Senior Management

Takeaway	Details
Regenerative agriculture is emerging as climate + supply-chain infrastructure, not a CSR program	<ul style="list-style-type: none"> <li>It directly addresses Scope 3 emissions, water risk, and supply resilience for food, FMCG, textiles, and bio-based industries</li> <li><b>Examples:</b> regenerative cotton for apparel brands; regenerative grains for food processors</li> <li><b>Competitive advantage:</b> resilient, low-risk supply chains with measurable climate benefits</li> </ul>
Farmer economics determine scalability more than climate intent	<ul style="list-style-type: none"> <li>Adoption sticks only when productivity, input costs, and income stability improve</li> <li><b>Sub-components:</b> reduced synthetic fertilizers, improved soil health, yield stability, premium pricing</li> <li><b>Suggested innovation focus:</b> incentive design, risk-sharing, and transition financing</li> </ul>
Digital MRV is the unlock for scale and monetization	<ul style="list-style-type: none"> <li>Credible measurement enables payments, premiums, and carbon markets</li> <li><b>Examples:</b> satellite imagery, soil sampling, AI-based yield and carbon estimation, digital farm records</li> <li><b>Competitive advantage:</b> access to carbon credits, ecosystem services, and buyer trust</li> </ul>
Bundling value streams improves unit economics	<ul style="list-style-type: none"> <li>Single-revenue models underperform</li> <li><b>Examples:</b> yield gains + premium offtake + soil carbon credits + water/biodiversity benefits</li> <li><b>Competitive advantage:</b> superior IRRs and resilience to price volatility</li> </ul>
Program design must be crop- and region-specific	<ul style="list-style-type: none"> <li>One-size-fits-all approaches dilute impact and credibility</li> <li><b>Examples:</b> cover crops for row crops; agroforestry for perennial systems; nutrient optimization by soil type</li> <li><b>Recommended innovation focus:</b> localized agronomy and adaptive playbooks</li> <li><b>Competitive advantage:</b> measurable outcomes and faster scale across geographies</li> </ul>

## Next Steps for Corporate Leaders

Regenerative agriculture is transitioning from pilot programs to large-scale supply chain strategies as food, FMCG, retail, and textile brands pursue Scope 3 emission reduction, soil carbon outcomes, biodiversity goals, and climate-resilient sourcing. Practices such as cover cropping, reduced tillage, optimized input use, crop diversification, agroforestry, and grazing management are being integrated with digital MRV, carbon markets, and farmer enablement programs. As procurement standards evolve and investors scrutinize sustainability claims, regenerative agriculture is shifting from an agronomy-led narrative to a strategic climate and supply chain lever.

This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this market.

**Explore this opportunity further with EAI**  
**Market intelligence | Technology insights | Opportunity Assessment**  
**consult@eai.in / Call Muthukrishnan - +91 9952910083**





## **Agriculture & Farming Precision Farming**

*This section provides key inputs on Precision Farming Opportunities for corporate leaders.*

### **Highlights**

- Precision farming optimizes input use (water, fertilizers, pesticides, energy), improving yields while reducing costs and emissions
- Weather volatility, water stress, and rising input costs are pushing farmers and agri-companies toward data-driven decision-making
- IoT sensors, drones, satellite imagery, AI/ML, and farm management software are now deployable at scale, even for smallholders via service models
- Food processors, FMCG brands, and agri-exporters see precision farming as a pathway to Scope 3 reduction, traceability, and resilient supply

### **Key recommendations for corporate leaders include:**

- Bundle advisory, analytics, and field execution to deliver yield gains, input savings, and resilience—not just data
- Work with agri-input companies, processors, FMCG brands, and FPOs to drive scale and trust
- Lower farmer adoption barriers through subscription, per-acre, or outcome-linked pricing

## Opportunity Snapshot: Precision Farming

Use sensors, drones, and AI to optimize irrigation, fertilization, and crop monitoring at farms

### Market Signals

- Rising adoption in high-value crops (horticulture, cotton, sugarcane)
- Increasing use of drones, IoT sensors, and satellite analytics
- Annual Market size by 2030: ₹ 6000 - 7000 Cr



### What Makes or Breaks It?

- Affordable business models (subscription/pay-per-use via FPOs)
- Accurate data insights (crop health, yield prediction)
- Strong last-mile delivery via agri platforms/FPO networks

### Why It Matters NOW?

- Input costs rising (fertilizer, water) hence need for efficiency (10–25% savings)
- Water scarcity driving precision irrigation adoption
- Increasing digitization of agriculture value chains



### Well Aligned Opportunity for

- Agri-tech startups and SaaS platforms
- Software, IoT & drone companies
- Input companies (fertilizers, seeds) expanding services



### Key Challenges

- High upfront cost for sensors/drones (₹50K–2L per farm setup)
- Low digital literacy among farmers
- Scaling challenges owing to small farm holdings



### Business Models

- Offer precision services via FPOs and agri platforms
- Use of AI & SaaS tools for farm analytics and advisory

Explore this opportunity further with EAI  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083

## Introduction and Business Case

Precision farming uses digital tools, IoT sensors, AI, drones and data analytics to optimise inputs — water, fertilisers, pesticides — and maximise crop yields. It reduces resource wastage, improves farm economics and enhances climate resilience.

For India, where agriculture supports 40% of livelihoods but faces water stress and productivity gaps, precision farming is a transformational lever for food security, farmer incomes and sustainable resource use.

As technology plays a dominant role in precision farming, this presents an early but fast growing opportunity segment for Indian businesses.

## Market Potential for Precision Farming in India

Year	Market Size (₹ Cr)	Drivers
2025	3,000-4,000	Adoption of drip irrigation + fertigation, early drone pilots, agri-tech startups.
2030	6,000-7,000	Scale-up of IoT, remote sensing, AI-based crop monitoring; policy incentives.
2040	25,000-30,000	Mainstream use of precision agri platforms; deep integration of robotics and climate-smart farming.

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
Precision Machinery & Autosteer	Tractors, harvesters, sprayers	Equipment sales + software subscriptions	Labor shortages, productivity gains, operator consistency
GNSS & Positioning Systems	Guidance, machine control, field mapping	Hardware sales + accuracy/service subscriptions	Need for centimeter-level accuracy

Variable-Rate Technology (VRT)	Seeding, fertilization, crop protection	Hardware + per-acre software licensing	Input cost reduction, yield optimization
Digital Farm Management Platforms	Planning, recordkeeping, compliance	SaaS subscriptions + data services	Data-driven decision-making and traceability
Remote Sensing & Crop Monitoring	Satellites, drones, in-field sensors	Data subscriptions + analytics	Early detection of stress, scalable monitoring
Decision Support & Agronomic AI	Prescription maps, yield forecasting	Software + advisory integration	Complexity of agronomic decisions
Autonomous & Robotic Farming	Weeding, harvesting, spraying	Robot sales or Robotics-as-a-Service (RaaS)	Labor constraints and precision needs
Input Optimization & Digital Agronomy	Fertilizer, seed, crop protection planning	Bundled software + agronomy services	Margin pressure and sustainability goals
Data Interoperability & Farm OS	Cross-platform data integration	Platform licensing + ecosystem fees	Fragmented ag-tech landscape
Carbon & Sustainability Analytics	Emissions tracking, reporting	Data services + verification fees	ESG reporting and low-carbon farming demand

### Typical Project Capacities & Investments Required in India

Project Type	Typical Scale	CapEx (₹ Cr)	Notes
Smart Irrigation (drip + sensors + automation)	200-2,000 acres	₹12k-35k/acre	Includes soil moisture probes, valves, fertigation; 20-40% water saving.
FPO-led Precision Kits (soil testing + advisory)	1,000-10,000 farmer network	₹25-150 lakh (capex + lab setup)	Portable soil labs, sampling gear, kits; subscription advisory.
Drone Spraying/Seeding Services	5,000-20,000 acres/month	₹15-40 lakh/drone unit	BVLOS-ready fleets; pay-per-acre model.
Greenhouse/Net-ho use with IoT	1-10 acres/site	₹25-80 lakh/acre	Climate control, fertigation, pest monitoring; high-value crops.
On-farm Weather + Telemetry Network	50-200 stations/district	₹5-20 lakh/station	Mesonet feeding advisories, disease/pest models.

Variable Rate Application (VRA) for Large Farms	500-5,000 acres	₹8k-20k/acre	GPS-enabled spreaders, NDVI-guided fertiliser and lime.
Cold-chain + Quality Sensors (PHM)	2-10 collection centres	₹40-150 lakh/centre	Grading, ripening, cold rooms, loggers, ethylene control.

### Underlying Technologies & Processes

Element	Options	Key Traits
Sensors & IoT	Soil moisture, nutrient, weather stations	Data-driven input use; improves yields.
GIS & Remote Sensing	Satellite imagery, drone mapping	Crop health monitoring, pest/disease prediction.
Farm equipment	GPS tractors, VRT spreaders, smart sprayers	Precision input delivery; reduces costs.
Decision platforms	AI/ML analytics, mobile advisory apps	Provides real-time, farmer-friendly recommendations.
Irrigation & fertigation	Drip systems, automated pumps, fertigation units	Saves water, improves fertiliser use efficiency.
Robotics & automation	Drones, robotic weeders/harvesters	Reduces labour dependency; improves efficiency.

### Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
Smallholder Farm Structure & Adoption Barriers	Fragmented landholdings limit scalability of advanced technologies	Slower market penetration and higher deployment costs	Majority of farms <2 hectares; low mechanization levels	Develop shared-service models and low-cost, scalable solutions
ROI Perception & Financing Constraints	Farmers hesitant to invest in sensors, drones, or digital tools without immediate yield gains	Longer sales cycles and slower revenue growth	Price-sensitive farming ecosystem; limited agri-financing for technology	Outcome-based pricing and pay-per-use models needed

Digital Infrastructure & Data Challenges	Limited connectivity, data quality issues, and low digital literacy	Reduced effectiveness of AI-driven precision solutions	Rural broadband variability; fragmented farm data ecosystems	Offline-capable solutions and simplified interfaces essential
Supply Chain Integration & Offtaker Alignment	Precision farming benefits depend on alignment with buyers and supply chains	Limits value realization beyond farm productivity	Lack of integrated farm-to-market data platforms	Partnerships with agri-processors, exporters, and FPOs required
Regional Agro-Climatic Diversity & Localization Needs	Technologies must be tailored to different crops, climates, and soil conditions	Increased development complexity and cost	India's diverse agro-ecological zones	Localized agronomy models and regional deployment strategies important

### Prominent Players in the Indian Market

Company / Entity	Focus Areas
Mahindra & Mahindra (Crop Care, Agri Solutions)	Precision irrigation, soil mapping, mechanisation.
Jain Irrigation Systems	Drip irrigation, fertigation, precision irrigation platforms.
Trimble / John Deere India	Farm machinery, precision tractors, variable-rate tech.
Fasal (Agri-tech startup)	AI + IoT-based farm advisory and crop monitoring.
CropIn	Satellite & AI-driven precision agriculture platforms.
Stellapps	IoT for dairy and farm productivity.

### Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
Farm Operating Systems (Farm OS)	Own the farmer's digital backbone	High switching costs and recurring platform revenue
Autonomy as a Service	Robot fleets sold as a service	Converts capex-heavy

		equipment into predictable annuity
AI-Driven Agronomic Intelligence	Sell yield and cost outcomes, not tools	Differentiation shifts from hardware to intelligence
Interoperability & Data Brokerage	Become the “neutral layer” of ag data	Captures value in fragmented ecosystems
Input Optimization Platforms	Performance-linked pricing with input savings	Aligns vendor revenue with farmer ROI
Digital Compliance & Sustainability Stack	ESG-ready farm data products	Turns regulation into monetizable service
Edge Computing on Farm Equipment	Low-latency, offline AI advantage	Reduces cloud dependency and improves reliability
Smallholder Precision at Scale	Emerging-market platform dominance	Accesses massive under-digitized acreage
Data-Enabled Financing & Insurance	Embedded finance via precision insights	New revenue streams beyond farming tools
Outcome-Based Pricing Models	Pay-for-performance contracts	Builds trust and accelerates adoption

### Concentric & Satellite Opportunities

- Smart irrigation and fertigation integrators: Turnkey providers bundling drip, soil sensors and remote valves into outcome-linked water and input savings contracts.
- Drone analytics and crop-health services: Fleet operators offering spraying, imaging and NDVI diagnostics-as-a-service for FPOs and insurers.
- Agri IoT device and data platform manufacturers: Concentric OEMs producing soil, weather and nutrient sensors integrated with open APIs and cloud dashboards.
- Digital agronomy marketplaces: Platforms combining precision input recommendations, financing and offtake channels under one farmer app.
- Carbon & soil-health credit developers: Ventures quantifying input reduction and regenerative practices to monetise carbon and biodiversity credits.
- Agri-fintech and insurance enablers: Credit and coverage products tied to verified sensor/dataset evidence of productivity and climate resilience.
- Cold-chain & grading innovations: Satellite integration of IoT-linked ripening, traceability and quality-linked procurement for precision-grown produce.

## Key Takeaway for Senior Management

Takeaway	Details
Precision farming is becoming core agricultural operating infrastructure, not an agri-tech add-on	<ul style="list-style-type: none"> <li>It directly drives productivity, cost efficiency, and resilience—critical under climate volatility</li> <li><b>Examples:</b> variable-rate fertilization, precision irrigation, site-specific pest control</li> <li><b>Recommended innovation focus:</b> integrated decision-to-execution systems</li> <li><b>Competitive advantage:</b> measurable yield gains and cost savings competitors relying on advisory-only tools can't match</li> </ul>
Outcomes matter more than tools	<ul style="list-style-type: none"> <li>Farmers and value-chain partners pay for results, not data</li> <li><b>Sub-components:</b> input optimization, yield forecasting, crop health alerts, execution workflows</li> <li><b>Recommended innovation focus:</b> outcome-led solution design with field-level execution</li> </ul>
Data integration across the stack is the real moat	<ul style="list-style-type: none"> <li>Value emerges when multiple data sources are fused</li> <li><b>Examples:</b> satellite imagery + soil sensors + weather models + farm records</li> <li><b>Competitive advantage:</b> superior recommendations and scalability versus point solutions</li> </ul>
Value-chain anchoring accelerates scale and trust	<ul style="list-style-type: none"> <li>Adoption scales faster when embedded in procurement and input ecosystems</li> <li><b>Examples:</b> FMCG-led sourcing programs, processor-linked advisory, FPO partnerships</li> <li><b>Competitive advantage:</b> guaranteed demand, faster scale-up, and defensible distribution</li> </ul>
Precision farming is a gateway to monetization beyond yield	<ul style="list-style-type: none"> <li>Field-level data enables traceability, carbon accounting, and sustainability claims</li> <li><b>Examples:</b> MRV for regenerative practices, input emissions reduction, quality assurance</li> <li><b>Recommended innovation focus:</b> data reuse for ESG and carbon markets</li> <li><b>Competitive advantage:</b> additional revenue streams and strategic relevance to corporates</li> </ul>

## Next Steps for Corporate Leaders

Precision farming is becoming a strategic lever for agricultural productivity, resource efficiency, and Scope 3 emissions reduction across food, FMCG, retail, and textile value chains. Digital agronomy, remote sensing, IoT sensors, variable rate application, soil analytics, and data-driven advisory are enabling input optimization and yield enhancements with reduced water, fertilizer, and pesticide intensity. As traceability, climate resilience, and regenerative sourcing commitments expand, precision agriculture is shifting from tech-first pilots to integrated supply chain programs that link growers, processors, and corporates.

This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this market.

Explore this opportunity further with EAI  
Market intelligence | Technology insights | Opportunity Assessment  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083





## ***Agriculture & Farming*** ***Biofertilizers & Biopesticides***

*This section provides key inputs on Biofertilizers & Biopesticides Opportunities for corporate leaders.*

### **Highlights**

- Biofertilizers and biopesticides reduce dependence on synthetic fertilizers and chemicals, cutting emissions, soil degradation, and water pollution
- Restrictions on chemical inputs, residue limits in exports, and government support for sustainable agriculture are accelerating adoption
- Advances in strain selection, consortia-based products, shelf-life improvement, and delivery mechanisms are improving field performance
- Food processors, FMCG brands, and agri-exporters increasingly prefer low-residue, sustainable input systems

### **Key recommendations for corporate leaders include:**

- Improve shelf life, ease of application, and compatibility with existing farm practices to drive adoption
- Work with FPOs, agri-input distributors, processors, and FMCG sourcing programs to scale efficiently
- Bundle biologicals with soil testing, precision farming, and regenerative practice packages

## Opportunity Snapshot: Biofertilizers & Biopesticides

Use bio-based inputs to enhance soil fertility and control pests

### Market Signals

- Rising shift toward residue-free and organic farming
- Government push to reduce chemical fertilizer usage (urea dependence)
- Annual Market size by 2030: ₹ 5000 - 6000 Cr



### What Makes or Breaks It?

- Product efficacy (crop-specific performance vs chemical alternatives)
- Strong distribution via agri retailers/FPOs
- Farmer education and demonstration-led adoption

### Why It Matters NOW?

- Need for biological alternatives due to soil degradation from chemical overuse
- Export markets demanding low-residue produce
- Cost savings in long-term soil health management



### Well Aligned Opportunity for

- Agri-input companies and startups
- Fertilizer and chemical companies
- Agri platforms and FPO networks



### Key Challenges

- Lower immediate efficacy than conventional chemicals resulting in slower farmer adoption
- Shelf life and storage constraints (microbial stability)
- Scaling challenges owing to small average land holdings



### Business Models

- Build distribution through retail & FPO channels
- Partner with exporters for residue-free supply chains

Explore this opportunity further with EAI  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

Biofertilizers and biopesticides are biological alternatives to chemical agri-inputs derived from microbes, plant extracts and natural substances. They improve soil health, nutrient uptake and crop protection while reducing dependency on synthetic fertilizers and pesticides.

For India, with its massive agricultural footprint, these products address multiple challenges: reducing chemical overuse, cutting emissions from fertilizer production, improving farm economics and aligning with sustainable agriculture and organic farming policies. In addition to the Indian markets, they also open export opportunities as global consumers demand residue-free and eco-certified produce.

## Market Potential for Biofertilizers and Biopesticides in India

Year	Market Size (₹ Cr)	Drivers
2025	1,500-2,000	Rising adoption in organic and natural farming; government subsidy push.
2030	5,000-6,000	Wider integration into mainstream farming; growing export of organic produce.
2040	18,000-22,000	Large-scale substitution of chemical inputs; alignment with Net Zero agriculture goals.

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
Biofertilizers	Enhancing soil fertility; nitrogen fixation; phosphorus solubilization; growth promotion across cereals, pulses, horticulture, cash crops.	Product sales to farmers/distributors of microbial inoculants, liquid/solid formulations; formulation partnerships with agri-retailers.	Demand for soil health improvement and reduction of chemical fertilizer use; organic and sustainable farming trends.
Biopesticides	Targeted crop protection → biofungicides, bioinsecticides, bionematicides; integrated pest management (IPM) systems.	Subscription/recurring supply agreements; bundled crop-protection portfolios; licensing of proprietary microbial strains.	Farmer adoption for safer pest control and reduced residues; incentives for reduced chemical pesticide use.

Biostimulants	Improving stress tolerance, nutrient efficiency, yield enhancement complementary to fertilizers.	Value-added service + product models; custom soil/crop biological packages.	Integration with precision agriculture and soil microbiome management strategies
Microbial Seed Treatments	Seed coating with beneficial microbes to improve germination, growth, disease resistance.	B2B licensing to seed companies; co-branded seed products; OEM supply.	Need for early crop vigor and resilience in face of climate stress, reduced stand loss.
Soil & Rhizosphere Microbiome Solutions	Soil amendments improving nutrient cycling, organic matter, root health.	Consulting + product bundles with soil analysis tools; precision delivery via digital platforms.	Rising focus on regenerative agriculture and soil carbon balance
Foliar Spray Formulations	Direct crop application for protection/growth stimulation across segments.	Retail & ag-input partnerships with co-op and agrochemical channels; seasonal marketing campaigns.	Convenient adoption and compatibility with existing spray practices.
Specialized Crop Biologicals	Crop-specific enhancements for high-value crops (fruits, vegetables, nuts).	Premium pricing models for high-efficacy, specialty solutions; performance guarantees.	Premium markets demand residue-free produce with sustainability cred.
Integrated Biological Solutions	Combined pest/nutrient/soil health programs for holistic farming systems.	Platform ecosystems integrating digital agronomy, analytics, and biological products.	Precision agriculture adoption; data-driven crop input optimization.
Distribution & Agro-Retail	Channel partners delivering products to smallholder and commercial farms.	Distribution networks & partnerships with cooperatives, agri-input dealers	Need for last-mile delivery and farmer education on biological efficacy.
Regenerative & Organic Farming Inputs	Inputs certified for organic agriculture meeting regulatory standards.	Certification/licensing & education; ecosystem of certified products for certified organic farms.	Regulatory support and consumer demand for organic produce.

## Typical Project Capacities & Investments Required in India

Project Type	Typical Capacity	Indicative CapEx (₹ Cr)	Notes
Starter biofertilizer unit (solid carrier)	3-5 TPD finished product	2-4	Peat/lignite/talc carrier; Azotobacter/PSB/KMB/Trichoderma.
Liquid biofertilizer plant (fermentation-led)	2-4 KL/day broth (≈ 2-3 TPD finished)	4-8	Stainless bioreactors (1-5 KL), downstream blending; 6-12-month shelf life with stabilisers.
Biopesticide (microbial) unit	1-3 TPD formulations	5-12	Bacillus spp., Trichoderma, Metarhizium, Beauveria; spore concentration & QC critical.
Botanical biopesticide (neem/plant extracts)	5-10 TPD formulations	6-15	Solvent extraction/pressing, emulsifiers; seasonal seed logistics.
Integrated bio-inputs campus	10-20 TPD multi-line (biofert + bio-pest + carriers)	25-45	Common utilities, QA/GLP lab, pilot R&D; private-label capacity for brands.

## Underlying Technologies & Processes

Element	Options	Key Traits
Biofertilizers	Nitrogen-fixing (Rhizobium, Azotobacter), Phosphate-solubilizing (PSB), Potash-mobilizing bacteria	Reduce synthetic fertilizer use; improve soil fertility.
Biopesticides	Microbial (Bacillus thuringiensis, Trichoderma), Botanical (Neem extracts), Biochemical (pheromones)	Target pests & diseases with minimal environmental impact.
Formulations	Liquid biofertilizers, carrier-based powders, granules	Improved shelf life and ease of application.
Production	Fermentation, inoculation, encapsulation	Scalable, cost-effective, requires QC to maintain microbial viability.
Certification	Organic/NPOP, FCO standards, global eco-labels	Essential for exports and premium markets.

## Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
Farmer Adoption & Performance Perception	Farmers skeptical about consistency compared to chemical inputs	Slow adoption and repeat usage challenges	Yield-focused decision-making; variability in product quality across market	Need strong field trials, agronomy support, and demonstrable ROI
Product Stability, Quality & Supply Chain Management	Shelf-life limitations, storage sensitivity, and distribution challenges	Increased operational costs and performance risk	Hot climate conditions; fragmented distribution networks	Investment in formulation science and cold-chain/logistics optimization
Market Education & Demand Development	Limited awareness of biological inputs and regenerative practices	High customer acquisition cost and slower market growth	Smallholder farmer ecosystem; regional crop diversity	Farmer training programs and partnerships with FPOs/agri-input networks needed
Regulatory Complexity & Certification Standards	Registration processes and quality compliance vary across product types	Time-to-market delays and compliance costs	Evolving bio-input regulations; quality enforcement inconsistencies	Early regulatory alignment and strong testing protocols essential
Monetization & Competitive Pricing Pressure	Competing with subsidized chemical fertilizers and pesticides	Margin pressure and uncertain profitability	Government subsidies favor conventional inputs; price-sensitive market	Focus on premium segments, bundled solutions, and value-chain partnerships

## Prominent Players in the Indian Market

Company / Entity	Project Details
National Fertilizers Ltd. (NFL)	Produces and markets certified biofertilizers across India.
IPL Biologicals Ltd	Specializes in biological solutions for agriculture and boasts the widest portfolio of bio-fertilizers and bio-pesticides,

Agrocorp Industries	Specializing in sustainable farming solutions through the manufacturing and distribution of biofertilizers, biopesticides, and other biological products.
Gujarat State Fertilizers & Chemicals (GSFC)	Manufacturing biofertilizers and promoting integrated nutrient management.
Madras Fertilizers Ltd.	Supplies biofertilizers through cooperative networks.
UPL Ltd.	Major exporter of biopesticides and bio-solutions; global presence.
Rallis India (Tata Chemicals)	Produces biofertilizers, bio-stimulants and bio-control agents.
Coromandel International	Strong portfolio in organic fertilizers, bio-inputs and micronutrients.
Rashtriya Chemicals & Fertilizers Limited	Manufactures Urea, Complex Fertilizers, Bio-fertilizers, Micro-nutrients, 100 per cent water soluble fertilizers

### Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
Biologicals as Systems, Not Products	End-to-end biological crop programs	Moves from commodity SKUs to solution pricing
Precision-Delivered Biologicals	Higher efficacy with lower doses	Solves the consistency problem limiting adoption
Crop- & Region-Specific Biologicals	Premium, localized solutions	Breaks one-size-fits-all model; pricing power
Microbiome IP Platforms	Defensible IP + licensing	Creates platform economics, not product churn
Biologicals + Digital Agronomy	Subscription-based biological programs	Recurring revenue and farmer lock-in
Residue-Free Crop Protection	Preferred inputs for high-value crops	Direct pull from retailers and regulators
Biological Seed Treatments at Scale	OEM supply to seed companies	Scales fast with embedded distribution
Regenerative-Aligned Input Bundles	Outcome-linked pricing and premiums	Aligns with regen ag and ESG-driven demand
Low-Cost Manufacturing & Formulation	Cost-competitive biologicals	Enables mass-market adoption, not niche use

Regulation-Ready Biological Portfolios	First-approved alternatives to banned chemicals	Converts regulation into growth catalyst
--	---	--

### Concentric & Satellite Opportunities

- Soil microbiome analytics & testing labs: Services offering microbial profiling and field diagnostics to optimise bio-input recommendations.
- FPO-led distribution & extension programs: Cooperative-driven channels training farmers in correct usage and integrated pest/nutrient management.
- Bio-input certification & MRV systems: Traceable quality assurance enabling export and carbon-credit generation for sustainable farming.
- Biotech R&D startups: Satellite innovation in strain engineering, nano-formulations and multi-functional microbial consortia.
- Bioreactors/fermenters: Liquid culture tanks producing microorganisms for nitrogen-fixing, fungicidal activity and phosphorus-uptake.

### Key Takeaway for Senior Management

Takeaway	Details
Performance consistency—not “bio” branding—drives adoption	<ul style="list-style-type: none"> <li>• Farmers adopt products that deliver predictable yield and protection</li> <li>• <b>Sub-components</b>: microbial strains, consortia, carriers, shelf-life stabilization, application compatibility</li> <li>• <b>Recommended innovation focus</b>: formulation science and field-level reliability</li> <li>• <b>Competitive advantage</b>: higher repeat usage and distributor confidence versus inconsistent products</li> </ul>
Crop- and region-specific solutions outperform generic portfolios	<ul style="list-style-type: none"> <li>• Soil microbiomes and pest pressure vary widely by geography and crop</li> <li>• <b>Examples</b>: rice-specific biofertilizers; horticulture-focused biopesticides; soil-type–tuned consortia</li> <li>• <b>Recommended innovation focus</b>: localized R&amp;D and adaptive playbooks</li> </ul>
Integration with agronomy and advisory multiplies value	<ul style="list-style-type: none"> <li>• Biologicals perform best when embedded in broader crop management</li> <li>• <b>Examples</b>: combining soil testing, precision application, and biological inputs</li> <li>• <b>Recommended innovation focus</b>: system-level agronomy solutions, not standalone SKUs</li> <li>• <b>Competitive advantage</b>: stickier customer relationships and better outcomes</li> </ul>

Science-backed credibility and traceability are emerging entry barriers

- Regulators, exporters, and buyers require evidence-based claims
- **Sub-components:** strain validation, residue compliance, digital records, impact MRV
- **Recommended solution focus:** data-backed claims and certification by design
- **Competitive advantage:** preferred supplier status in export and premium markets

### Next Steps for Corporate Leaders

Biofertilizers and biopesticides are gaining traction as agriculture transitions toward regenerative practices, reduced chemical inputs, and lower Scope 3 emissions across food, FMCG, retail, and textile value chains. Microbial consortia, biostimulants, nitrogen-fixing biofertilizers, and biological crop protection solutions are expanding across crops and geographies as certification standards, carbon accounting, and soil health incentives strengthen. As global buyers and regulators push for residue-free production, biodiversity outcomes, and carbon-positive agriculture, biological inputs are evolving from niche organic farming products to strategic supply chain enablers for corporate sustainability outcomes.

This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this market.

Explore this opportunity further with EAI  
 Market intelligence | Technology insights | Opportunity Assessment  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083



# LIVESTOCK EMISSION REDUCTION

METHANE REDUCTION • PRECISION NUTRITION • CLIMATE-SMART LIVESTOCK

CH<sub>4</sub>

24%  
19%  
9%

18%

CH<sub>4</sub>

PREPARED FOR CORPORATE LEADERS & CLIMATE-TECH STAKEHOLDERS

## ***Agriculture & Farming Livestock Emission Reduction***

*This section provides key inputs on Livestock Emission Reduction Opportunities for corporate leaders*

### **Highlights**

- Enteric fermentation and manure management account for a major share of agricultural GHGs, making livestock a high-impact decarbonization lever
- Feed additives, precision nutrition, genetics, herd management, and manure treatment offer modular, scalable solutions rather than single-technology bets
- Methane pledges, sustainable dairy/meat sourcing, and emerging methane credit methodologies are accelerating adoption
- Improved feed efficiency, animal health, and yield stability strengthen farmer economics and adoption rates

### **Key recommendations for corporate leaders include:**

- Focus on solutions that improve feed conversion, milk yield, or animal health while cutting emissions
- Work with cooperatives, processors, and integrators to ensure scale, compliance, and demand pull
- Combine input savings, premiums, and carbon revenue to drive farmer participation
- Deploy digital tools and methodologies to credibly quantify methane reduction and unlock carbon markets

## Opportunity Snapshot: Livestock Emission Reduction

Reduce methane emissions from livestock via feed additives, manure management, and improved farming practices

### ((o)) Market Signals

- Growing demand for low-carbon dairy and meat supply chains
- Rising interest in carbon credits from methane reduction projects
- Annual Market size by 2030: ₹ 3,000-5,000 Cr



### What Makes or Breaks It?

- Effective feed additives (e.g., methane inhibitors improving efficiency)
- Aggregation of farmers (dairy cooperatives, FPOs)
- Verified carbon credit generation (MRV frameworks)

### 🕒 Why It Matters NOW?

- Methane reduction is a high-impact, fast-acting climate lever
- FMCG/dairy companies targeting low-emission supply chains
- Emerging carbon markets for livestock methane reduction credits



### Well Aligned Opportunity for

- Dairy companies and cooperatives
- Agri-tech and biotech startups
- Carbon credit developers



### Key Challenges

- Slow farmer adoption of new feed additives (cost + behavior change)
- Fragmented livestock ownership resulting in scaling difficulty



### Business Models

- Deploy feed additives via dairy cooperatives
- Develop carbon projects for methane reduction credits
- Partner with FMCG/dairy brands for low-carbon sourcing

Explore this opportunity further with EAI  
consult@eai.in / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

India's livestock sector is both an economic engine and an important part of the country's climate mitigation landscape. It contributes significantly to India's greenhouse gas (GHG) footprint, mainly through enteric methane generated during digestion in ruminants (cattle and buffalo) and nitrous oxide and methane emissions from manure management.

Reducing livestock emissions will require solutions across the entire value chain - from feed inputs all the way to waste management, and perhaps even beyond, all enabling India to capture premium markets of low-carbon dairy and meat, and creating significant business opportunities for entrepreneurs and businesses small and large.

## Market Potential for Livestock Emission Reduction in India

Year	Market Size (₹ Cr)	Outlook	Drivers
2025	1500	Foundation	Pilots, farmer training, first additives, early digesters, start of MRV
2030	3,000-5,000	Scaling	Mass adoption, commercial ecosystems, strong CBG market, digital MRV
2040	15,000-20,000	Transformation	Advanced technologies, deep decarbonization, high productivity & fertilizer integration

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
Methane-Reducing Feed Additives	Dairy cattle, beef cattle	Feed additive sales + per-animal dosing	Rapid methane reduction; regulatory and corporate pressure
Natural & Bio-Based Feed Supplements	Ruminants in pasture and feedlot systems	Ingredient sales + sustainability premiums	Consumer acceptance; residue-free solutions
Synthetic Methane Inhibitors	Intensive livestock systems	IP-driven product sales; licensing	Scalability, consistent performance, cost reduction
Precision Livestock	Dairy, beef, swine	Nutrition programs +	Feed efficiency;

Nutrition		advisory services	emissions intensity reduction
Carbon Credit & Methane Offset Programs	Commercial livestock farms	Outcome-based payments + verification fees	Corporate net-zero commitments
Digital Livestock Monitoring & Analytics	Herd tracking, health and behavior monitoring	Hardware + SaaS subscriptions	Data-driven management and productivity gains
Grazing & Pasture Optimization Systems	Grass-fed livestock systems	Platform subscriptions + equipment	Land use efficiency; soil carbon co-benefits
Genetics & Breeding for Low Emissions	Dairy and beef breeding programs	Genetics sales + long-term contracts	Permanent emissions intensity reduction
Animal Health & Productivity Solutions	Disease control, reproductive health	Product sales + service bundling	Lower emissions per unit of output
Integrated Low-Emission Livestock Systems	End-to-end farm solutions	Systems integration + long-term partnerships	Holistic sustainability and supply-chain pressure

### Typical Project Capacities & Investments Required in India

Project Type	Typical Capacity	Indicative CapEx (₹ Cr)	Notes
Small	1,000 - 5,000	1 - 2.50	Ideal for villages / micro-clusters, low CAPEX,
Medium	5,000 - 20,000	6 - 15	Strong mitigation + commercial viability
Large	20,000 - 1,00,000	20 - 50	Suitable for dairy unions, large milk belts, cattle colonies

### Underlying Technologies & Processes

Element	Options	Key Traits
Feed and Feed additives	Seaweed supplement, Probiotics and Enzymes, Optimized diets	Reduce methane emissions by up to 80%, improves digestion and reduce methane, formulating diets

Digital monitoring and control tools	Precision Livestock Farming (PLF), Emission Tracking Software, IoT Devices	Monitor animal health and emissions in real-time, helping farmers to implement targeted interventions, data on livestock behavior and health
Alternative protein source	Plant-based Meat, Cultured Meat	Can reduce the demand for livestock products, provide a sustainable alternative
Breeding and Genetics	Selective Breeding, Genetic Engineering	Can gradually reduce the overall emissions, produce livestock that emit less methane

### Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
Smallholder-Dominated Livestock Systems	Majority of livestock owned by small farmers with limited capital and resources	Difficult to scale standardized emission reduction solutions	Fragmented dairy and livestock ownership; low mechanization	Develop cooperative-led and aggregator models for deployment
Measurement, Reporting & Verification (MRV) Complexity	Difficulty in accurately measuring methane reductions at farm level	Limits monetization via carbon markets and ESG claims	Lack of digital data infrastructure and standardized measurement protocols	Invest in digital MRV tools and simplified methodologies
Farmer Economics & Adoption Barriers	Emission reduction solutions (feed additives, improved manure management) may increase upfront costs	Slower adoption without clear productivity benefits	Price-sensitive farmers; focus on yield and income rather than emissions	Link emission reduction with productivity gains (milk yield, feed efficiency)
Supply Chain & Offtaker Incentives	Limited premium markets or incentives for low-emission livestock products	Weak commercial pull for adoption	Domestic market price sensitivity; export standards evolving	Partnerships with dairy processors, meat exporters, and FMCG brands needed
Policy, Regional	Practices vary by	Increased	Diverse	Region-specific

Diversity & Infrastructure Constraints	species, region, and production system	complexity in scaling solutions nationwide	agro-climatic zones; varying livestock systems across states	deployment strategies and policy alignment essential
--	--	--	--	--

### Prominent Players in the Indian Market

Company / Entity	Focus Areas
Godrej Agrovet	Animal feed, cattle feed supplements, fodder solutions, extension programs
Hatsun Agro	High-quality cattle feed, dairy extension, productivity-enhancing feed systems
Cargill India	Cattle nutrition, feed additives, TMR solutions, dairy productivity enhancement
Suguna / SKM Feeds	Cattle & poultry feed manufacturing; potential for additive scaling
Mahindra Agribusiness	Fodder sourcing, mechanized feeding systems, dairy advisory services
Stallion Group	Hydroponic fodder systems, fodder grow units
GPS Renewables	Biogas-to-CO <sub>2</sub> & biogas-to-CBG upgrading systems (PSA, membrane)
Prompt DairyTech	Milk analyzers, dairy IoT devices, farm data capture systems
Amul (GCMMF)	Feed supply chain, fodder solutions, manure-to-energy pilots, climate-smart dairy initiatives
Nandini (KMF)	Dairy extension, cattle nutrition programs, village-level fodder and feed systems
Nestlé India	Responsible sourcing, methane reduction pilots, sustainable dairy supply chains

### Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
Methane Reduction as a Service	Subscription or per-animal outcome pricing	Shifts from product sales to recurring, outcome-linked revenue
Low-Cost Scalable Methane Inhibitors	Own the cost curve for global adoption	Cost leadership unlocks mass-market scale, not niche

		pilots
Carbon & Methane Credit Platforms	Integrated credit generation + marketplace	Turns emissions reduction into direct farmer income streams
Digital Herd Intelligence Platforms	Become the “Farm OS for livestock”	Data lock-in and high switching costs
Productivity-Linked Emissions Reduction	Sell “lower emissions per kg output”	Aligns climate goals with farmer economics
Integrated Nutrition Systems	Systems pricing vs additive pricing	Moves from commodity feed to solution bundles
Genetics & Breeding for Permanence	Long-term licensing or breeding contracts	Permanent reduction with compounding benefits
Grazing & Land-Use Optimization	Platform + hardware ecosystem	Combines methane reduction with soil and biodiversity upside
Regulation-Ready Livestock Solutions	First-approved, default compliance offerings	Converts regulation into first-mover advantage
End-to-End Low-Emission Livestock Systems	Long-term strategic partnerships with buyers	Locks in supply chains and strategic customer dependence

### Concentric & Satellite Opportunities

- Methane-Inhibiting Feed Additive Production: Scalable, low-cost manufacturing of key additives (e.g., *Asparagopsis* seaweed, 3-NOP, essential oils) to directly block methane production in the rumen.
- Precision Additive Delivery Systems OEM: Concentric equipment providers offering automated, controlled-release systems (e.g., boluses, smart feeders, water delivery) for effective dosing in grazing systems.
- High-Efficiency Manure Anaerobic Digesters: Modular, scalable digester skids designed for farm-level manure processing, maximizing methane capture (biogas) for energy and producing high-quality digestate.
- Low-Emission Genetic and Breeding Services: Genomics and selective breeding programs identifying and propagating livestock (cattle, sheep) with naturally low methane-emitting traits.
- Barn Emission Capture/Air Filtration Systems: Concentric air treatment technologies (e.g., biofilters, scrubbers) for intensive housing systems to reduce methane and ammonia NH3 emissions from barns and storage areas.

- Digital MRV (Measurement, Reporting, Verification) Platforms: Satellite software and sensor networks (IoT/Satellite imagery) for *real-time*, low-cost, verifiable quantification of enteric and manure methane reduction, enabling carbon credit creation.
- Regenerative Grazing Optimization Platforms: Digital tools using satellite imagery and AI to guide rotational/intensive grazing, improving pasture quality (digestibility) and increasing soil carbon sequestration.
- Carbon Credit & Climate Finance Marketplaces: Platforms connecting livestock producers to voluntary carbon markets by issuing and trading verifiable methane reduction credits (e.g., based on feed additive use or manure AD adoption).
- Alternative Protein / Protein Shift Incubators: Satellite R&D hubs and venture funds accelerating the development and market adoption of sustainable, low-emission protein alternatives (e.g., cultivated meat, precision fermentation).
- Digestive Health and Micro-Biome R&D: Satellite research organizations focused on mapping the ruminant micro-biome to discover next-generation, non-additive dietary solutions that permanently alter gut flora for lower emissions.

### Key Takeaway for Senior Management

Takeaway	Details
Livestock methane abatement is one of the fastest, highest-impact climate levers	<ul style="list-style-type: none"> <li>● Enteric methane offers near-term reductions with measurable climate impact</li> <li>● <b>Examples:</b> feed additives (3-NOP, seaweed derivatives), improved ration formulation</li> <li>● <b>Recommended innovation focus:</b> solutions that can provide rapid-impact methane reduction at scale</li> </ul>
Solutions must improve farm economics to scale	<ul style="list-style-type: none"> <li>● Adoption hinges on productivity and animal health benefits alongside emissions cuts</li> <li>● <b>Sub-components:</b> feed efficiency, milk yield, growth rates, veterinary outcomes</li> <li>● <b>Competitive advantage:</b> higher adoption and persistence versus compliance-only programs</li> </ul>
Portfolio approaches outperform single-technology bets	<ul style="list-style-type: none"> <li>● No one solution fits all systems</li> <li>● <b>Examples:</b> feed additives + precision nutrition + manure management + genetics</li> <li>● <b>Recommended innovation focus:</b> modular intervention stacks by species, region, and system</li> </ul>
MRV credibility is becoming the entry barrier	<ul style="list-style-type: none"> <li>● Buyers and carbon markets demand verified, auditable reductions</li> <li>● <b>Sub-components:</b> digital herd records, feed intake data, sensors, standardized methodologies</li> <li>● <b>Recommended innovation focus:</b> low-cost,</li> </ul>

	scalable MRV integrated into farm operations
Supply-chain anchoring accelerates adoption and monetization	<ul style="list-style-type: none"> <li>• Scale comes from integration with processors and brands</li> <li>• <b>Examples:</b> integration with dairy cooperatives, meat processors, integrator-led programs with premiums</li> <li>• <b>Innovation focus:</b> procurement-linked climate programs</li> <li>• <b>Competitive advantage:</b> guaranteed scale, demand pull, and faster ROI realization</li> </ul>

### Next Steps for Corporate Leaders

Livestock emission reduction is becoming a strategic priority as food, FMCG, retail, and textile value chains face increasing Scope 3 scrutiny, methane reduction pledges, and regenerative sourcing standards. Enteric methane inhibitors, improved feed conversion, manure-to-energy systems, pasture management, genetic selection, and digital livestock monitoring are maturing alongside certification frameworks and climate-linked financing. As global buyers and regulators target methane and nitrous oxide reductions, livestock emissions are shifting from an agricultural compliance issue to a core component of supply chain decarbonization and ESG strategy.

This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this market.

Explore this opportunity further with EAI  
 Market intelligence | Technology insights | Opportunity Assessment  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083



# SECTION 9

# CARBON MANAGEMENT

Carbon Trading | CCUS | Corporate Carbon Management



## Section 9

# Carbon Management

Carbon markets, carbon management and CCUS (Carbon Capture, Utilisation and Storage) form the enabling layer of India's decarbonisation ecosystem, translating emissions reduction into economic value, compliance, and competitiveness.

### Market Scale & Direction:

India is in the process of operationalising a domestic carbon market with formal trading to begin by mid 2026, while voluntary carbon markets are growing alongside corporate net-zero commitments.

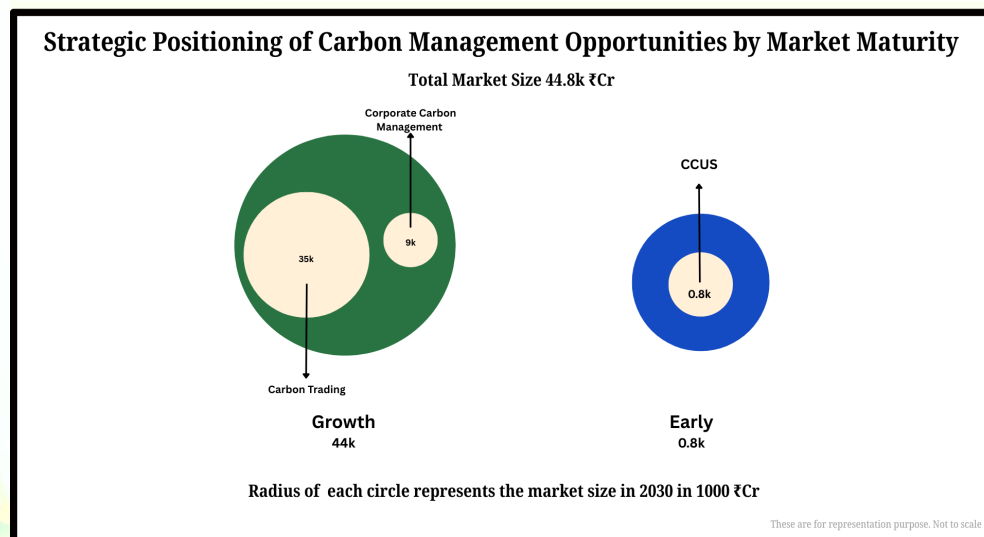
Hard-to-abate sectors (cement, steel, refining) account for ~45% of industrial CO<sub>2</sub> emissions, making CCUS strategically relevant.

### Key Segments:

- **Carbon Trading:** Compliance and voluntary carbon credits
- **Carbon Management:** MRV, abatement planning, offsetting, reporting
- **CCUS:** Capture, utilisation, and storage of CO<sub>2</sub>

### Growth Drivers:

- CBAM and global carbon regulations
- ESG and science-based targets
- Future carbon pricing and compliance costs
- Need for residual emissions management



**Strategic Trends:**

- Shift from offsets to high-integrity, India-based credits
- CCUS integration with chemicals, fuels, and materials
- Digital MRV platforms becoming mandatory

**Executive takeaway:**

Carbon trading, carbon management and CCUS convert decarbonisation into a strategic asset—protecting exports, monetising emissions reduction, and enabling India's net-zero transition. For investors and corporates, they represent a risk-mitigation and value-creation opportunity, enabling industries to navigate global carbon rules, monetise verified emission reductions, and build scalable carbon-management platforms.

**CARBON TRADING**

CLIMATE FINANCE • CARBON MARKETS • DIGITAL MRV

**CARBON PRICE (USD/ tCO<sub>2</sub>e)**  
82.45  
+2.35 (2.93%)

BID	ASK
82.40	1,250,000
82.45	1,180,000
82.50	890,000
82.55	750,000
82.60	610,000

**VOLUME**  
18.7M

**OPEN INTEREST**  
24.3M

**CARBON CREDIT FUTURES**

**NATURE-BASED CARBON REMOVAL**

**BIOCHAR CARBON STORAGE**

**CARBON CREDIT TOKENIZED**

**BLOCKCHAIN VERIFIED**

**DIGITAL MRV SYSTEM**  
94%  
MONITOR ✓  
REPORT ✓  
VERIFY ✓

PREPARED FOR CORPORATE LEADERS & CLIMATE-TECH STAKEHOLDERS

## Carbon Management Carbon Trading

*This section provides key inputs on Carbon Trading Opportunities for corporate leaders.*

### Highlights

- Carbon trading is entering a structural growth phase as countries move toward compliance markets, cap-and-trade systems, and mandatory reporting
- Opportunities span emissions reduction projects, surplus credit monetization, brokerage, market-making, and carbon-linked financial products
- Net-zero commitments, Scope 3 pressure, and regulatory mandates are driving sustained demand for credible credits
- High-quality measurement, verification, and traceability increasingly separate bankable credits from low-integrity supply

### Key recommendations for corporate leaders include:

- Focus on credits with strong additionality and permanence (industrial abatement, methane reduction, nature-based with robust MRV)
- Balance voluntary credits, compliance-linked credits, and sector-specific abatement opportunities to manage price and policy risk
- Anchor projects and platforms through long-term offtake with corporates, utilities, and regulated entities

## Opportunity Snapshot: Carbon Trading

Enable buying and selling of carbon credits to offset emissions

### Market Signals

- Strong demand from corporates with net-zero/ESG commitments
- Growth in voluntary carbon markets (VCM) and international trading
- Annual Market size by 2030: ₹ 15,000 - 17,000 Cr



### What Makes or Breaks It?

- Access to high-quality credits (verified, additional, permanent)
- Robust MRV and certification (Verra, Gold Standard)
- Strong buyer network (corporates, global markets)

### Why It Matters NOW?

- Mandatory ESG disclosures increasing carbon accounting and offset demand
- Companies seeking cost-effective ways to meet emission targets
- Expansion of carbon credit supply from renewables, bioenergy, nature-based solutions



### Well Aligned Opportunity for

- Carbon credit project solution providers and project owners
- Trading platforms and exchanges
- Consulting and ESG advisory firms



### Key Challenges

- Price volatility in carbon credit values
- Regulatory uncertainty in domestic markets



### Business Models

- Develop projects (renewables, biochar, -afforestation) to generate credits
- Build trading platforms or brokerage networks
- Offer integrated carbon strategy, offset sourcing and reporting solutions for corporates

Explore this opportunity further with EAI  
consult@eai.in / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

Carbon trading transforms emissions into a market commodity, rewarding reductions and penalising excess. For India, it offers dual benefits: compliance with the emerging Carbon Credit Trading Scheme (CCTS) and participation in growing voluntary markets. It allows industries to monetise carbon savings, hedge against future carbon costs and attract ESG-focused capital.

As India targets Net Zero 2070, carbon markets will be a critical financial lever for decarbonization, thus gaining the interest of a large number of end user stakeholders and presenting significant opportunities to solution providers.

## Market Potential for Carbon Trading in India

Year	Market Size (₹ Cr)	Drivers
2025	7,000-8,000	Early CCTS pilots; voluntary offsets from corporates and exporters.
2030	15,000-17,000	National carbon market operational; compliance demand from energy-intensive sectors.
2040	40,000-45,000	Integration with global carbon markets; deep sectoral caps drive liquidity.

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
Compliance Carbon Markets (ETS)	Power, industry, aviation	Exchange trading + clearing & settlement fees	Government-mandated emissions caps and pricing
Voluntary Carbon Markets (VCM)	Corporate net-zero and neutrality goals	Credit trading + brokerage margins	Corporate climate commitments beyond regulation
Carbon Registries & Standards	Credit issuance, verification, retirement	Registration + verification fees	Need for credibility, transparency, and trust
Carbon Project Development	Nature-based and technology-based projects	Project origination + credit sales	Supply of new, high-quality carbon credits

Carbon Marketplaces & Exchanges	Spot and futures trading	Transaction fees + data subscriptions	Liquidity, price discovery, and scale
Carbon Advisory & Portfolio Management	Corporate carbon strategy and hedging	Advisory fees + asset management	Complexity of carbon regulations and markets
High-Integrity / Premium Credits	Scope 3 mitigation, nature & removals	Premium pricing + long-term offtake	Demand for quality and reputational safety
Digital MRV & Carbon Data Platforms	Emissions tracking and reporting	SaaS subscriptions + analytics	Regulatory reporting and audit requirements
Carbon Derivatives & Risk Products	Futures, options, structured products	Trading & clearing fees	Volatility and financialization of carbon prices

### Underlying Technologies & Processes

Element	Options	Key Traits
Measurement	Smart meters, IoT sensors, MRV software	Accurate data capture for emissions baselines.
Verification	Third-party auditors, blockchain registries	Ensures credibility, prevents double-counting.
Trading Platforms	IEX, PXIL, digital carbon exchanges	Provide liquidity, price discovery and compliance tracking.
Credit Types	Renewable energy credits, energy efficiency, afforestation, CCUS, biochar	Diverse supply; sector-specific valuation.
Integration	Linkage with global voluntary & compliance markets	Expands demand pool; supports export competitiveness.

### Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
Policy & Regulatory Uncertainty (Transition to Compliance)	Shift from voluntary markets to regulated carbon market still evolving	Investment hesitation and pricing uncertainty	India's Carbon Credit Trading Scheme (CCTS) still under development;	Build flexible portfolios aligned with future compliance frameworks

Market)			evolving rules	
Credit Integrity, MRV & Standardization Challenges	Ensuring additionality, permanence, and verifiable emissions reductions	Buyer trust and pricing depend on credit quality	Limited standardized MRV infrastructure across sectors	Invest in digital MRV systems and high-integrity methodologies
Market Liquidity & Price Discovery Risk	Carbon markets still immature with limited liquidity	Revenue volatility and uncertain returns	Early-stage domestic market; reliance on international voluntary markets	Diversify across credit types and geographies
Demand & Offtaker Readiness	Corporates still developing internal carbon strategies	Slower demand scaling compared to supply pipelines	ESG adoption varies by sector; price sensitivity among Indian corporates	Educate buyers and develop long-term offtake agreements
Geopolitical & Global Policy Dependencies	Carbon border adjustments, international standards, and global carbon pricing influence markets	Strategic risk for export-oriented projects	EU CBAM, international market linkage, evolving cross-border standards	Maintain regulatory intelligence and diversified market access

### Prominent Players in the Indian Market

Company / Entity	Role / Project Details
Indian Energy Exchange (IEX)	Developing trading platform for India's Carbon Credit Trading Scheme.
Power Exchange India Ltd. (PXIL)	Exploring carbon credit spot & futures contracts.
Eki Energy Services	India's leading carbon credit developer & trader in voluntary markets.
Emergent Ventures India (EVI)	A significant player in climate finance, CDM, and carbon markets.
Varaha	Climate-tech company developing nature-based carbon removal projects and supplying verified carbon credits to corporates.

## Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
Carbon Market Infrastructure Platforms	Become core infrastructure for carbon markets	Infrastructure captures value regardless of price direction
High-Integrity Credit Curation	Premium credit portfolios	Pricing power in a trust-constrained market
Carbon as a Risk-Managed Asset Class	Carbon asset management	Elevates carbon from compliance cost to strategic asset
Digital MRV & Transparency Layers	MRV-as-a-service platforms	Solves the credibility bottleneck limiting market growth
Long-Term Carbon Offtake Platforms	Structured offtake contracts	De-risks buyers and unlocks project supply
Carbon + Nature Credit Stacking	Multi-attribute credit markets	Expands revenue per hectare/project
Corporate Carbon Portfolio Orchestration	SaaS-led carbon management	Sticky enterprise customers
Regional & Emerging-Market Marketplaces	First-mover regional dominance	Captures growth where regulation is forming
Integration with Energy & Commodity Trading	Multi-commodity trading strategies	Leverages existing trading capabilities
Regulation-Shaping Market Design	Advisory + platform deployment	Locks in long-term relevance and standards influence

## Concentric &amp; Satellite Opportunities

- Carbon project developers & aggregators: Firms structuring renewable, efficiency and nature-based projects into bankable, credit-generating assets.
- MRV & verification technology providers: Digital platforms using IoT, satellite and blockchain tools for transparent, low-cost emissions tracking.
- Carbon exchanges & brokerage platforms: Domestic and cross-border marketplaces facilitating trading under India's Carbon Market and ICM framework.
- Advisory & compliance services: Concentric consultancies guiding corporates on carbon accounting, credit registration and offset procurement.

- Carbon finance & insurance products: Green funds, credit guarantees and floor-price insurance enabling long-term project viability.
- Corporate decarbonisation partnerships: Buyers-suppliers coalitions creating insetting and internal trading programs across value chains.
- Climate data analytics & ratings agencies: Satellite ventures assessing credit integrity, climate risk and ESG-linked investment performance.

### Key Takeaway for Senior Management

Takeaway	Details
Carbon trading is evolving into regulated market infrastructure, not a niche ESG tool	<ul style="list-style-type: none"> <li>• Markets are shifting from voluntary offsets toward compliance-led systems with tighter rules and price signals</li> <li>• <b>Examples</b>: transition from voluntary credits to compliance markets; sectoral baselines and cap-and-trade mechanisms</li> <li>• <b>Competitive advantage</b>: early positioning ahead of regulation-driven demand spikes</li> </ul>
Integrity and Monitoring, Reporting Validation (MRV) quality define value, not volume of credits	<ul style="list-style-type: none"> <li>• Low-quality credits face pricing discounts and reputational risk</li> <li>• <b>Sub-components</b>: additionality, permanence, leakage controls, digital MRV, third-party verification</li> </ul>
Value pools extend beyond credit generation to platforms and services	<ul style="list-style-type: none"> <li>• Trading, aggregation, advisory, and risk management often outperform standalone project economics</li> <li>• <b>Examples</b>: carbon portfolio management, carbon-as-a-service, internal carbon pricing tools</li> <li>• <b>Recommended innovation focus</b>: platform and service-layer business models</li> <li>• <b>Competitive advantage</b>: diversified revenues and lower exposure to price volatility</li> </ul>
Corporate participation is shifting from offsets to portfolio strategies	<ul style="list-style-type: none"> <li>• Companies increasingly combine internal abatement, credit procurement, and trading strategies</li> <li>• <b>Examples</b>: internal carbon budgets, long-term offtake agreements, hybrid voluntary–compliance exposure</li> <li>• <b>Recommended innovation focus</b>: design and develop integrated carbon portfolios</li> </ul>
Regulatory intelligence and market access are strategic moats	<ul style="list-style-type: none"> <li>• Rules, registries, and methodologies evolve faster than many corporates can track</li> <li>• <b>Examples</b>: registry integration, methodology approvals, jurisdiction-specific eligibility rules</li> <li>• <b>Recommended innovation focus</b>: regulatory and market intelligence embedded in operations</li> </ul>

## Next Steps for Corporate Leaders

Carbon trading is entering a pivotal phase as India transitions from voluntary mechanisms toward a regulated compliance market. Industries with abatement potential, offset generation capability, or surplus credits will be strategically positioned as policies, market rules, and price signals evolve.

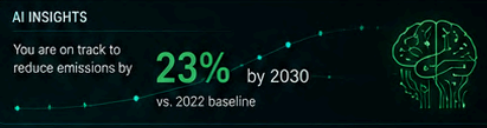
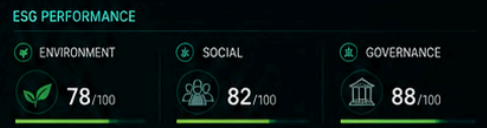
This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this market.

Explore this opportunity further with EAI  
Market intelligence | Technology insights | Opportunity Assessment  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083



# CORPORATE CARBON MANAGEMENT

ESG • CARBON ACCOUNTING • NET ZERO STRATEGY



Turning Carbon Data into Strategic Advantage



ESG INTELLIGENCE



SCOPE 1-3 TRACKING



NET ZERO STRATEGY



SUPPLY CHAIN DECARBONIZATION

Prepared for Corporate Leaders & Climate-Tech Stakeholders

## **Carbon Management Corporate Carbon Management (ESG, Carbon Footprint Analyses)**

*This section provides key inputs on Corporate Carbon Management Opportunities for corporate leaders.*

### **Highlights**

- Carbon accounting and ESG reporting are evolving from regulatory obligations into tools for cost optimization, risk management, and competitive differentiation
- Frameworks such as **GHG Protocol, BRSR, SBTi, CDP, IFRS/ISSB** are driving structured, auditable carbon management across sectors
- Scope 1, 2, and especially Scope 3 emissions now influence procurement, customer contracts, financing, and investor perception
- Software platforms, data automation, and analytics are improving accuracy, reducing reporting burden, and enabling decision-making beyond static reports.

### **Key recommendations for corporate leaders include:**

- Develop solutions that can work with suppliers, logistics partners, and customers to collect data and identify abatement levers
- Align data collection and calculations with globally accepted frameworks to ensure credibility and future-proofing
- Connect emissions data to ERP, procurement, sustainability, and risk systems for enterprise-wide visibility

## Opportunity Snapshot: Corporate Carbon Management

Measure, manage, and reduce corporate emissions via carbon accounting, reporting, and reduction strategies

### Market Signals

- Rising demand for Scope 3 tracking across supply chains
- Growth in carbon management SaaS platforms & consulting services
- Annual Market size by 2030: ₹ 4,000-5,000 Cr



### What Makes or Breaks It?

- Accurate carbon accounting aligned with GHG Protocol/SBTi
- Ability to deliver actionable reduction pathways (not just reporting)

### Why It Matters NOW?

- Mandatory ESG disclosures (BRSR in India) driving carbon reporting adoption
- Companies setting net-zero and science-based targets (SBTi)
- Need for data-driven emission visibility and reduction planning



### Well Aligned Opportunity for

- SaaS/AI platforms (carbon accounting tools)
- Consulting firms and ESG advisors
- Enterprise software players (ERP/analytics providers)



### Key Challenges

- Scope 3 data gaps across suppliers (low visibility, poor data quality)
- Integration with existing enterprise systems (ERP, operations data)



### Business Models

- Offer integrated decarbonization strategy, offset sourcing and reporting solutions for corporates
- Pureplay consulting for net-zero strategy and Scope 3 tracking
- Provide seamless integration with enterprise systems

Explore this opportunity further with EAI  
consult@eai.in / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

As investors, regulators and customers demand accountability, corporate carbon management has become a boardroom priority. ESG reporting and carbon footprint analyses enable firms to measure, disclose and reduce emissions across Scope 1-3, aligning with India's Net Zero 2070 roadmap and global frameworks like TCFD, CDP and GRI. Beyond compliance, strong ESG performance reduces financing costs, secures global supply chain access and enhances brand reputation.

For Indian corporates, this is becoming a license to operate in global markets. And for reporting & analytics solution providers, a sizable opportunity.

## Market Potential for Corporate Carbon Management in India

Year	Market Size (₹ Cr)	Drivers
2025	1,000-1,200	SEBI's BRSR mandate for top 1,000 listed companies; voluntary ESG disclosures by corporates & startups.
2030	4,000-5,000	Expansion to mid-cap firms, export-linked SMEs; integration of carbon pricing.
2040	8,000-10,000	Full-sector participation; mandatory Scope 3 disclosures; alignment with global carbon markets.

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
Enterprise Carbon Accounting	Scope 1, 2, 3 footprinting and reporting	SaaS subscriptions (tiered by size/complexity)	Regulatory disclosure
Supply-Chain (Scope 3) Emissions Management	Supplier data collection, engagement, reduction planning	SaaS + supplier onboarding fees	Scope 3 dominates corporate emissions
ESG Data Management & Reporting	Multi-metric ESG disclosures and dashboards	Enterprise software licensing	Investor and regulatory scrutiny
Life-Cycle Assessment (LCA)	Product carbon footprints, eco-design	Project-based + software hybrid	Product-level emissions transparency

Target Setting & Transition Planning	Net-zero roadmaps, SBTi alignment	Advisory + recurring platform use	Credible climate commitments
Audit, Assurance & Verification	Carbon data validation and controls	Professional services fees	Need for audit-grade credibility
Carbon Reduction Analytics	Abatement modeling and prioritization	SaaS + analytics modules	Shift from reporting to action
Carbon Offsetting & Procurement Support	Credit sourcing and portfolio management	Advisory + transaction fees	Residual emissions management
Digital MRV & Data Integration	Automated data ingestion from ERP/IoT	Platform + integration fees	Data accuracy and automation needs
ESG Ratings & Benchmarking	Peer comparison, supplier scoring	Subscription access to ratings	Reputation and procurement pressure

### Underlying Technologies & Processes

Element	Options	Key Traits
Carbon accounting frameworks	GHG Protocol, ISO 14064, CDP, TCFD, BRSR	Provide structure for measuring & disclosing emissions.
Digital tools	ESG dashboards, AI/IoT sensors, blockchain registries	Automate data collection, improve accuracy, enable traceability.
Footprint analyses	Scope 1-3 emissions mapping, Life Cycle Assessment (LCA)	Identifies hotspots and reduction pathways.
Assurance & reporting	SEBI BRSR, GRI, SASB, ISSB	Compliance with investor & regulator requirements.
Decarbonization roadmaps	Science-based targets, internal carbon pricing	Converts disclosures into actionable strategies.

### Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
Data Availability, Quality &	Fragmented emissions data	Limits accurate carbon	Legacy systems, manual data	Investment in digital carbon data

Integration Complexity	across operations and supply chains	accounting and decision-making	collection, inconsistent reporting standards	infrastructure and automation essential
Scope 3 Supply Chain Engagement Challenges	Difficulty collecting reliable data from suppliers and logistics partners	Incomplete carbon footprint and reduced ESG credibility	Large MSME supplier base with low reporting capability	Supplier onboarding programs and standardized reporting tools required
Regulatory Evolution & Compliance Uncertainty	Rapidly evolving ESG disclosure frameworks and carbon regulations	Compliance risk and increased administrative burden	BRSR, global reporting standards, emerging carbon market rules	Build flexible reporting systems aligned with multiple frameworks
Monetization & ROI Clarity	Difficulty linking carbon management to direct financial outcomes	Slower executive buy-in and investment prioritization	ESG often viewed as compliance rather than value driver	Integrate carbon strategy with cost savings, financing, and market access benefits
Organizational Capability & Change Management	Need for cross-functional alignment across sustainability, finance, operations	Implementation delays and inconsistent execution	Limited in-house expertise; skills gap in carbon analytics	Develop internal governance structures and partner ecosystems

### Prominent Players in the Indian Market

Company / Entity	Project Details
E&Y, KPMG, PwC, Deloitte	Leading ESG & sustainability consultants; carbon accounting, assurance and strategy.
Tata Consultancy Services (TCS)	Providing digital ESG platforms and analytics for corporates.
Infosys / Wipro	Net Zero corporates; offering carbon accounting services to clients.
Consultivo	ESG, Sustainability, Business Excellence & Risk Management – both in strategic and operational levels
Green Sutra	ESG, Sustainability, Carbon Footprint Solutions, Life Cycle Assessment (LCA) etc.

EKI Energy Services	Carbon Credit Developer & Supplier, Sustainability and Net Zero services
Sambodhi	ESG Consultants - Data-driven ESG Solutions

### Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
Carbon Management as a Financial System	Finance-grade carbon operating platforms	Makes carbon capital-allocation relevant, not just ESG
Scope 3 Orchestration Platforms	Control the hardest 70–90% of emissions	Creates enterprise lock-in and high switching costs
Decision-Grade Abatement Intelligence	What to cut next engines	Shifts market from reporting → value creation
Carbon Risk & Scenario Analytics	Carbon as enterprise risk management	Appeals directly to CFOs and boards
Embedded Carbon in ERP & Procurement	Default carbon-aware enterprise workflows	Carbon decisions happen by default, not exception
Audit-Ready Carbon Controls	Carbon SOX-like compliance platforms	Regulatory defensibility becomes monetizable
Automated MRV & Data Pipelines	Near-real-time carbon accounting	Eliminates manual reporting friction
Carbon Portfolio & Offset Optimization	Carbon asset management services	Treats carbon like a managed asset class
Supplier & Customer Carbon Monetization	Carbon-linked commercial models	Aligns emissions reduction with business outcomes
Regulation-First Carbon Platforms	Compliance-by-design software	Converts regulation into first-mover advantage

### Concentric & Satellite Opportunities

- Carbon accounting & assurance firms: Concentric consultancies offering Scope 1-3 inventories, audits and BRSR/GRI/CDP-aligned disclosures.
- Digital MRV & data automation platforms: SaaS solutions integrating ERP, IoT and utility data for real-time carbon tracking and analytics.
- ESG rating & benchmarking agencies: Market players providing verified performance indices for investors and lenders.

- Decarbonisation strategy & offset advisory: Firms designing abatement roadmaps, MACC curves and inseting projects across value chains.
- Supplier engagement & training ecosystems: Programs enabling MSMEs to measure, report and reduce emissions under buyer mandates.
- Carbon finance & green bonds platforms: Satellite fintechs linking verified reductions with sustainability-linked loans and capital markets.
- Product LCA & EPD certification services: Specialists certifying low-carbon products for export and procurement advantages.
- AI-driven compliance & risk intelligence tools: Emerging systems predicting ESG controversies and automating disclosure readiness for enterprises.

### Key Takeaway for Senior Management

Takeaway	Details
Carbon management is becoming enterprise decision intelligence, not a reporting exercise	<ul style="list-style-type: none"> <li>• Leading firms use emissions data to guide capex, procurement, pricing, and product strategy—not just disclosures</li> <li>• <b>Examples</b>: choosing electrification vs. RE PPAs based on marginal abatement cost curves; supplier switching using emissions intensity</li> <li>• <b>Recommended innovation focus</b>: carbon analytics embedded into core planning systems</li> </ul>
Scope 3 is the real value (and risk) frontier	<ul style="list-style-type: none"> <li>• Scope 3 is the real value (and risk) frontier</li> <li>• <b>Sub-components</b>: supplier data capture, category-based estimates, primary data programs, engagement incentives</li> <li>• <b>Recommended innovation focus</b>: scalable Scope 3 data models and supplier enablement</li> <li>• <b>Competitive advantage</b>: solutions provide significant benefits such as supply-chain resilience, preferred-customer status, and reduced regulatory exposure</li> </ul>
Data quality, auditability, and standard alignment define credibility	<ul style="list-style-type: none"> <li>• As disclosures tighten, low-quality estimates create financial and reputational risk</li> <li>• <b>Examples</b>: alignment with GHG Protocol, BRSR, SBTi, CDP, ISSB; audit trails and controls</li> <li>• <b>Recommended innovation focus</b>: automation, controls, use of AI tools for validation and audit-ready data pipelines</li> </ul>
Carbon data is becoming a financial variable	<ul style="list-style-type: none"> <li>• Emissions increasingly influence cost of capital, insurance, contracts, and valuations</li> <li>• <b>Sub-components</b>: internal carbon pricing, scenario analysis, climate risk modelling</li> <li>• <b>Recommended innovation focus</b>: linking emissions to P&amp;L, capex, and financing decisions</li> <li>• <b>Competitive advantage</b>: access to green finance, lower WACC, and improved deal outcomes</li> </ul>

## Next Steps for Corporate Leaders

Corporate carbon management is now a strategic requirement as investors, customers, and regulators expect credible ESG disclosures and measurable emissions reductions. The opportunity for differentiation is real, but the landscape remains fluid and complex.

This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this market.

Explore this opportunity further with EAI  
Market intelligence | Technology insights | Opportunity Assessment  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083



# CARBON CAPTURE, UTILIZATION & STORAGE (CCUS)

Strategic Opportunity Landscape for Indian Industry



Carbon Management

Industrial Decarbonization

Carbon Infrastructure

Net-Zero Enablement



CEMENT



STEEL



REFINING



CHEMICALS



ENERGY

Prepared for Corporate Leaders & Sustainability Decision Makers

## Carbon Management CCUS

*This section provides key inputs on Carbon Capture and Utilization Opportunities for corporate leaders.*

### Highlights

- CCUS is essential for cement, steel, refining, chemicals, and power—sectors where electrification alone is insufficient
- Carbon pricing, emissions standards, tax credits, and national net-zero pathways are making CCUS increasingly bankable
- CO<sub>2</sub> utilization (chemicals, fuels, building materials) and enhanced recovery create diversified revenue and learning curves
- Shared transport, storage hubs, and cluster-based deployment materially improve economics and reduce risk

### Key recommendations for corporate leaders include:

- Focus on industrial hubs where multiple emitters can share capture, transport, and storage infrastructure
- Early access to geological storage sites and clear long-term liability frameworks are critical for bankability
- Leverage carbon prices, incentives, and long-term CO<sub>2</sub> offtake or storage contracts to de-risk investments

## Opportunity Snapshot: CCUS (Carbon Capture, Utilization & Storage)

Capture, store and/or valorise CO<sub>2</sub> emissions from industrial sources

### Market Signals

- Enhanced interest from hard-to-abate sectors (cement, steel, refineries)
- Increasing global investments in CCUS hubs and industrial clusters
- Annual Market size by 2030: ₹ 1500-2500 Cr



### What Makes or Breaks It?

- Point-source capture efficiency (>85–90% CO<sub>2</sub> capture rates)
- Access to storage/utilization pathways (geological storage, chemicals)
- Long-term carbon pricing or credit support for viability

### Why It Matters NOW?

- Essential for decarbonising sectors where electrification is not viable
- Carbon pricing/markets improving project economics
- Global push for carbon removal and negative emissions



### Well Aligned Opportunity for

- Oil & gas companies and heavy industries
- Large infrastructure and EPC players
- Chemical and energy companies



### Key Challenges

- High capture cost
- Lack of CO<sub>2</sub> transport and storage infrastructure
- Limited revenue without strong carbon pricing



### Business Models

- Focus on pilot projects in cement, steel, refining clusters
- Develop CO<sub>2</sub> utilization (methanol, chemicals) pathways
- Be a partner in CCUS hubs with shared infrastructure

Explore this opportunity further with EAI  
consult@eai.in / Call Muthukrishnan - +91 9952910083



## Introduction and Business Case

Carbon Capture, Utilization and Storage (CCUS) acts as industrial carbon plumbing, capturing CO<sub>2</sub> from smokestacks, compressing and transporting it and then either putting it to work (fuels, chemicals, construction materials) or locking it underground.

For India, CCUS is vital for hard-to-abate sectors like steel, cement and refineries, where emissions are inherent to processes, not just energy use. It helps industry meet ESG expectations, reduce carbon compliance costs and turn waste carbon into economic value streams such as methanol, soda ash and urea.

While the business opportunities from the CCUS domain are currently in the early stages, companies in relevant industries could find it valuable to initiate efforts and projects that will get them market ready when the opportunity growth accelerates.

## Market Potential for CCUS in India

Year	Installed/Expected Capture Capacity (ktCO <sub>2</sub> /yr)	Cumulative Capex Opportunity (₹ Cr)	What unlocks it
2025	1-3	100-200	Early demos in steel/cement/power; CO <sub>2</sub> -to-chemicals pilots
2030	25-50	1500-2500	State incentives, cluster pipelines, offtake contracts for urea/methanol
2040	750-1000	25000-40000	Storage hubs online; blue H <sub>2</sub> + industrial hubs; cross-sector CO <sub>2</sub> networks

## Market Segments and Applications

Segment	Applications	Business Model	Key Drivers
Post-Combustion Carbon Capture	Power plants, cement, steel, refining	Capture unit sales + long-term service contracts	Decarbonization of existing assets
Pre-Combustion & Oxy-Fuel Capture	Hydrogen, ammonia, power generation	EPC + licensing + offtake agreements	Blue hydrogen and industrial decarbonization

Industrial CCUS Hubs	Multi-industry clusters	Infrastructure development + storage fees	Shared infrastructure lowers unit costs
CO <sub>2</sub> Transport Infrastructure	Pipelines, shipping, terminals	Regulated transport tariffs	Scaling CCUS beyond single sites
Geological CO <sub>2</sub> Storage	Saline aquifers, depleted oil & gas fields	Storage access fees + long-term liability management	Permanent carbon sequestration demand
Direct Air Capture (DAC)	Corporate carbon removal, net-zero targets	Carbon removal credit offtake contracts	Need for neutralizing residual emissions
Carbon Utilization (CCU)	Fuels, chemicals, materials	Product sales + carbon value premiums	Turning CO <sub>2</sub> into economic feedstock
Hydrogen & Ammonia with CCS	Energy, chemicals, export fuels	Integrated project finance + long-term offtake	Clean hydrogen demand growth
Modular & Small-Scale Capture	Distributed industrial emitters	Equipment leasing + O&M	Addressing mid-size and hard-to-reach emitters
CCUS Advisory, MRV & Project Services	Project design, permitting, monitoring	Project design, permitting, monitoring	Complexity, regulation, and financing needs

### Typical Project Capacities & Investments Required in India

Project Type	Typical Capacity	Indicative CapEx (₹ Cr)	Notes
Cement plant post-combustion capture (amine)	0.5-1.0 MtCO <sub>2</sub> /yr	1,200-3,000	Brownfield integration; heat integration is key.
Steel (BF/DRI) flue-gas capture	0.5-1.5 MtCO <sub>2</sub> /yr	1,500-3,500	Higher impurities; pre-treatment & solvent management add cost.
Refinery/H <sub>2</sub> /Ammonia CO <sub>2</sub> capture (process gas)	0.3-1.0 MtCO <sub>2</sub> /yr	800-2,200	Higher-purity CO <sub>2</sub> streams → lower capture cost.

Coal power CCUS pilot → scale	0.1-1.0 MtCO <sub>2</sub> /yr	400-3,500	Energy penalty significant; start with slip-stream pilots.
Cluster transport & storage hub (pipeline + saline aquifer)	5-10 MtCO <sub>2</sub> /yr throughput	3,000-8,000	Shared T&S infra; excludes capture units at sources.
CO <sub>2</sub> mineralisation / carbon-cured concrete	0.05-0.2 MtCO <sub>2</sub> /yr	100-300	Near-site use with ready-mix/blocks; fast-trackable.
CO <sub>2</sub> -to-methanol/e-fuels (with green H <sub>2</sub> )	0.1-0.5 MtCO <sub>2</sub> /yr utilisation	1,500-5,000	H <sub>2</sub> capex dominates; colocate with RE/H <sub>2</sub> hubs.
BECCS (bioenergy + capture)	0.05-0.2 MtCO <sub>2</sub> /yr	150-500	Delivers durable “carbon-removal” credits.

## Underlying Technologies & Processes

### A) Capture

Element	Options	Key traits
Process route	Post-combustion (amines, advanced solvents)	Retrofit-friendly; 85-95% capture; heat integration critical (steam demand).
	Pre-combustion (shift + separation for blue H <sub>2</sub> )	High-purity CO <sub>2</sub> streams; pairs with H <sub>2</sub> production in refineries/fertiliser.
	Oxy-fuel combustion	High CO <sub>2</sub> flue gas reduces separation load; boiler/kiln redesign.
	Emerging: membranes, cryogenic, calcium looping	Smaller plots/special niches; improving but less mature at scale.

### B) Conditioning and Transport

Element	Options	Key traits
State of CO <sub>2</sub>	Gas/liquid/supercritical	Compression to >73 bar for dense-phase pipeline/shipping.
Transport	Pipeline (onshore/offshore), ship, truck/rail (short hop)	Pipelines dominate at scale; clusters reduce ₹/t; shipping viable coastal.

Hubs	Single-source vs. multi-source networks	Shared dehydration/compression lowers unit cost and accelerates FIDs.
------	---	---

### C) Utilization

Route	End-product
Urea / fertilisers	Urea, ammonium bicarbonate
Methanol / synfuels	Methanol, SAF (with H <sub>2</sub> )
Mineralisation	Carbonated aggregates / cement curing
Chemicals	Soda ash, polycarbonates

### D) Storage

Formation	Examples
Saline aquifers	Krishna-Godavari, Cambay, Cauvery basins
Depleted oil & gas fields	West coast offshore, onshore fields
Basalt mineralisation	Deccan Traps

### Key Challenges

Challenge Area	Key Issues	Business Impact	India Specific	Strategic Implications
High Capital Intensity & Uncertain Monetization	Capture, transport, and storage infrastructure requires significant upfront investment	Slow project development and financing challenges	Limited carbon pricing signals; early-stage incentive frameworks	Need blended finance, policy support, and long-term contracts
Policy & Regulatory Framework Maturity	Lack of fully established regulatory clarity around storage liability and CO <sub>2</sub>	Investment uncertainty and project delays	Emerging policy landscape for CCUS in India	Early regulatory engagement and flexible project design essential

	transport			
Storage Infrastructure & Geological Readiness	Identification and certification of suitable storage sites	Limits scalability and bankability	Limited mapped storage infrastructure; regulatory approval processes evolving	Focus on cluster-based industrial hubs and shared infrastructure
Offtaker Demand & Commercial Value Chains	Limited domestic markets for CO <sub>2</sub> utilization and low-carbon product premiums	Revenue diversification challenges	Early-stage demand for green materials and carbon-neutral products	Integrate CCUS with hydrogen, chemicals, and low-carbon materials markets
Technology & Supply Chain Dependencies	Reliance on advanced capture technologies and specialized equipment	Cost volatility and implementation risks	Import dependency; evolving technology standards	Partnerships with technology providers and modular deployment strategies

### Prominent Players in the Indian Market

Company / Entity	Project Details
Tata Steel	Jamshedpur — 5 TPD CO <sub>2</sub> capture from blast furnace gas, pilot with Carbon Clean.
Dalmia Cement	Roadmap for carbon-negative cement; evaluating CCUS pilots at kiln sites.
UltraTech Cement / ACC / Ambuja	Feasibility studies for kiln flue gas capture; exploring utilisation pathways.
NTPC Ltd.	Vindhyachal — 10 TPD CO <sub>2</sub> -to-methanol pilot; evaluating scale-up at other plants.
IOCL (Indian Oil)	Research on blue hydrogen with CCUS at refineries; CO <sub>2</sub> capture + utilisation projects.
Tuticorin Alkali Chemicals	CO <sub>2</sub> -to-soda ash commercial plant (60 TPD capture), first industrial CCU example in India.
ONGC / Oil India Ltd.	Exploring EOR/EGR projects using captured CO <sub>2</sub> in depleted fields.

CarbonOro, Carbon Clean	CarbonOrO delivers carbon capture solutions to industrial CO <sub>2</sub> emitters across hard-to-abate sectors to accelerate the Net Zero transition.
Carbon Clean	Leading the race in carbon capture technology. Unrivaled solutions for hard-to-abate industries to achieve their 'net zero' goals.
Mati Carbon	Focuses on farmer-centric carbon removal through soil remineralization
Core Carbon X Solutions	A climate and sustainability consulting firm that emphasizes climate change mitigation, making it relevant to the topic of carbon capture
Green Carbon Hub	Helping businesses and residential communities achieve Net-Zero emissions for business & communities
Carbon Credits	Their platform provides valuable insights into carbon pricing and investment opportunities, making it a key resource for those interested in carbon capture and related initiatives.
Catalyst Environment Technology Solutions	Specializes in innovative carbon capture technology solutions, highlighting their HiGee system that can capture up to 85% of CO <sub>2</sub> from flue gas
Abhitech Energycon Limited	Their products specifically address the challenges of combustion, contributing to sustainable carbon capture and offering potential revenue opportunities while mitigating carbon pricing and taxes.
Carbon Minus	Offering solutions that help businesses achieve their net-zero goals through efficient energy data management
Furgo	Supporting the first major CCS project in Visakhapatnam with geological expertise.

## Innovation Perspectives

Innovation	Business Opportunity	For Senior Management
CCUS Hubs as Infrastructure Platforms	Own regional CO <sub>2</sub> infrastructure	Infrastructure earns returns independent of CO <sub>2</sub> price volatility
Low-Cost, Modular Capture	Capture-as-a-service for mid-size emitters	Unlocks the long tail of industrial emissions
CO <sub>2</sub> Storage as a Strategic Asset	Long-term storage access monopolies	Storage scarcity creates pricing power
Hydrogen & Ammonia + CCS Integration	World-scale clean fuel projects	Positions CCUS as enabler of new energy markets
Direct Air Capture with	Premium carbon removal	Addresses residual emissions

Guaranteed Storage	offtakes	no alternative can
CO <sub>2</sub> Transport Innovation	Asset-light transport models	Accelerates cross-border CCUS scaling
Carbon Utilization at Industrial Scale	Product-linked CO <sub>2</sub> monetization	Creates revenue, not just cost avoidance
Digital MRV & Liability Management	MRV-as-a-service platforms	Trust and compliance become monetizable
Policy-Anchored Business Models	De-risked project finance	Converts policy into bankable returns
End-to-End CCUS Orchestration	One-stop CCUS solution provider	Simplifies adoption for industrial customers

### Concentric & Satellite Opportunities

- Capture technology providers & EPC integrators: Firms engineering post-combustion and industrial CO<sub>2</sub> capture systems tailored for cement, steel and refineries.
- CO<sub>2</sub> transport & pipeline infrastructure developers: Concentric utilities building shared CO<sub>2</sub> corridors connecting emission clusters to storage hubs.
- Geological storage & monitoring services: Subsurface specialists mapping saline aquifers, conducting injectivity tests and ensuring long-term containment.
- CO<sub>2</sub> mineralisation & concrete curing plants: Industrial users turning captured CO<sub>2</sub> into carbonates, aggregates and construction materials.
- Synthetic fuel & chemical producers: Satellite ventures using captured CO<sub>2</sub> with green hydrogen to make e-methanol, e-kerosene and carbon-neutral feedstocks.
- Equipment and solvent manufacturers: Local production of absorbers, compressors, membranes and advanced amine blends suited to Indian conditions.

### Key Takeaway for Senior Management

Takeaway	Details
CCUS is becoming essential industrial climate infrastructure, not a niche abatement tool	<ul style="list-style-type: none"> <li>• For cement, steel, chemicals, refining, and fossil-based power, CCUS is often the only pathway to deep decarbonization</li> <li>• <b>Examples</b>: capture from cement kilns, refineries, ammonia plants; blue hydrogen with CCS</li> <li>• <b>Competitive advantage for end use sectors</b>: license-to-operate and regulatory resilience in hard-to-abate sectors</li> </ul>

<p>Cluster-based deployment fundamentally changes economics</p>	<ul style="list-style-type: none"> <li>• Shared transport and storage infrastructure reduces capex and risk for individual emitters</li> <li>• <b>Sub-components:</b> industrial hubs, shared pipelines, common storage reservoirs, CO<sub>2</sub> hubs</li> <li>• <b>Recommended innovation focus:</b> CCUS-as-a-service platforms and shared infrastructure</li> <li>• <b>Competitive advantage:</b> lower unit costs and faster scale versus standalone projects</li> </ul>
<p>Capture technology must be source-specific and modular</p>	<ul style="list-style-type: none"> <li>• No single capture solution fits all emission streams</li> <li>• <b>Examples:</b> post-combustion amines for cement, oxy-fuel for power, pre-combustion for hydrogen</li> <li>• <b>Recommended innovation focus:</b> modular, source-optimized capture systems</li> </ul>
<p>Long-term storage access and liability clarity drive bankability</p>	<ul style="list-style-type: none"> <li>• Storage availability and post-closure liability are decisive investor concerns, though this activity - and thus concern - is at a nascent stage India</li> <li>• <b>Sub-components:</b> saline aquifers, depleted oil &amp; gas fields, monitoring &amp; verification regimes</li> <li>• <b>Innovation focus:</b> storage site development, monitoring, and liability management frameworks</li> </ul>
<p>Carbon value stacking improves project economics</p>	<ul style="list-style-type: none"> <li>• Pure storage economics are often insufficient without incentives or utilization</li> <li>• <b>Examples:</b> carbon pricing, tax credits, utilization into fuels/materials, low-carbon product premiums</li> </ul>

### Next Steps for Corporate Leaders

CCUS is gaining strategic importance as climate commitments tighten and hard-to-abate sectors face increasing decarbonization pressure for the Indian industry. While the market is still in an early commercial phase, technology maturity, carbon pricing trends, and emerging policy support indicate a widening opportunity space.

This could be an attractive climate tech opportunity for industries and firms in specific sectors and industries keen on catering to this market.

Explore this opportunity further with EAI  
 Market intelligence | Technology insights | Opportunity Assessment  
[consult@eai.in](mailto:consult@eai.in) / Call Muthukrishnan - +91 9952910083



# CO<sub>3</sub> GUIDE

Prepared by Team EAI

---

## *Contact us*

Contact person: Muthukrishnan  
Contact number: 9952910083  
Email: [co3@eai.in](mailto:co3@eai.in) | [consult@eai.in](mailto:consult@eai.in)  
CO<sub>3</sub> website: [CO<sub>3</sub>@EAI](http://CO3@EAI)

---

## **Connect with us**

[EAI Website](#)

[Linkedin](#)

[Twitter](#)